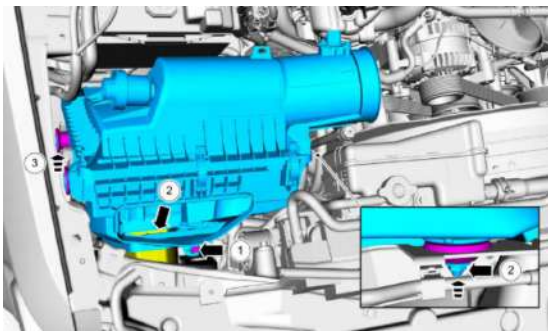


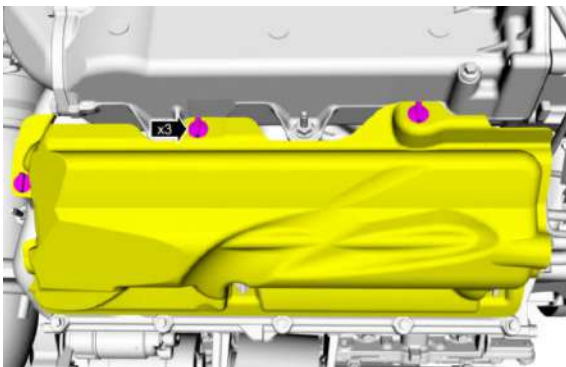


Powerstroke 6.7L 2011-2023 EGR Delete Kit

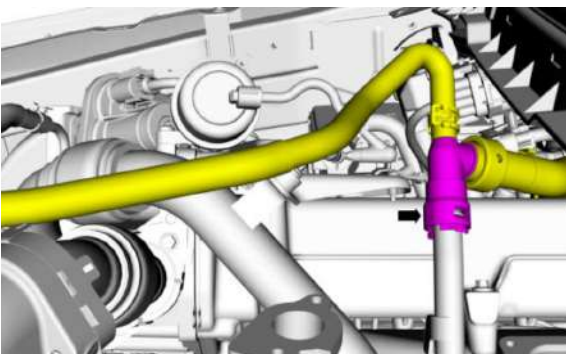
General Installation Guide



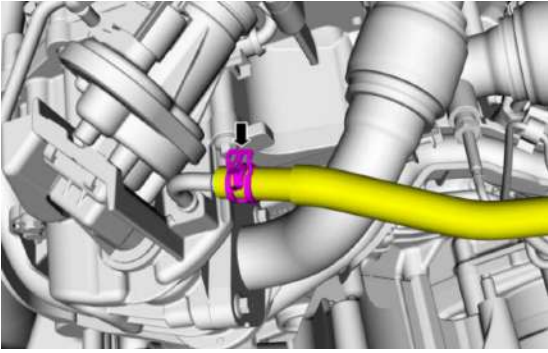
Step 1: Disconnect all batteries, drain engine coolant and remove air intake box and outlet tube.



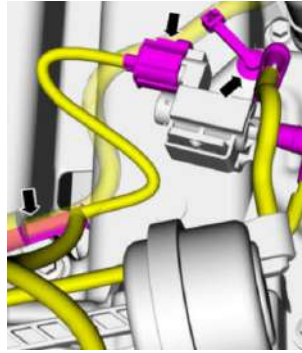
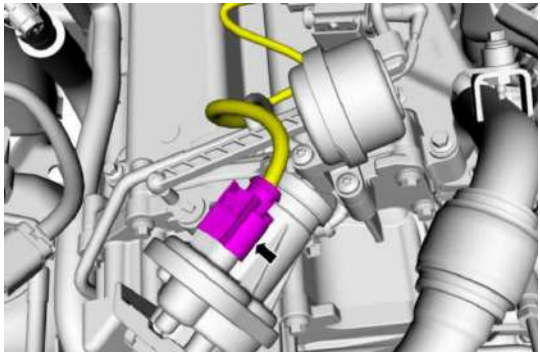
Step 2: Remove the protective shield that is over top of the EGR Cooler. Undo wiring harness bracket that is bolted to the EGR cooler.



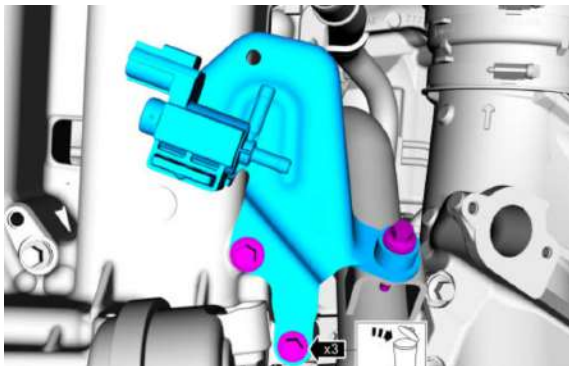
Step 3:
-Disconnect EGR valve coolant vent hose from the EGR valve



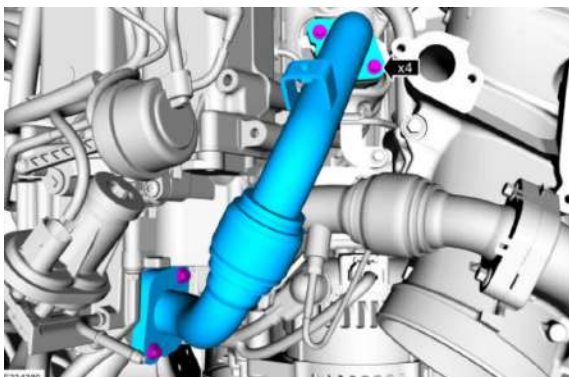
-Disconnect coolant hose that runs over the EGR cooler



Step 4: Disconnect plugs from EGR Valve and EGR control solenoid

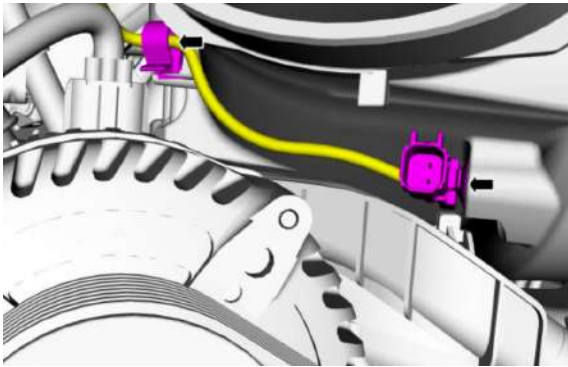


Step 5: Disconnect & remove this bracket.

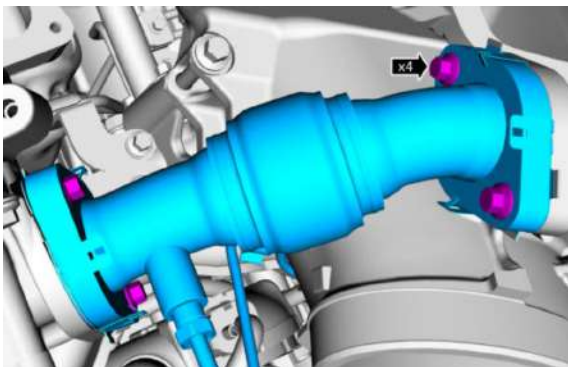


Step 6: Remove exhaust manifold to EGR valve inlet tube, there are two bolts on each flange one on a retaining bracket as well. 2011-2019

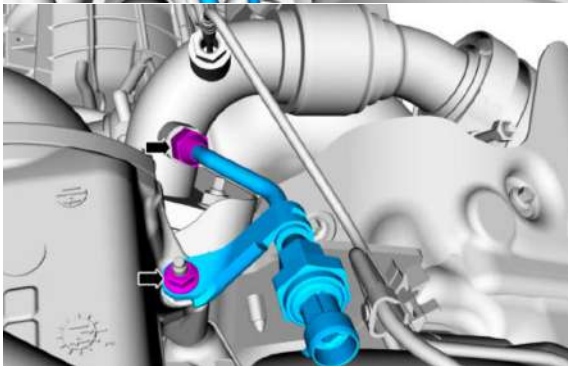
trucks have smaller bolts and are prone to snapping at the manifold, take your time.



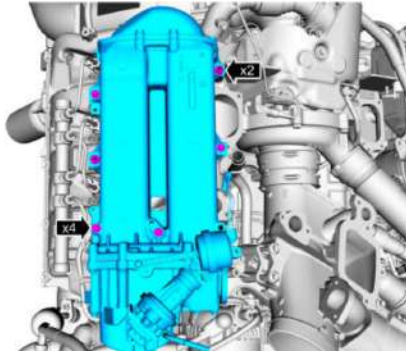
Step 7: Disconnect and detach EGRT sensor.



Step 8: Remove EGR cooler outlet pipe bolts and remove the pipe.



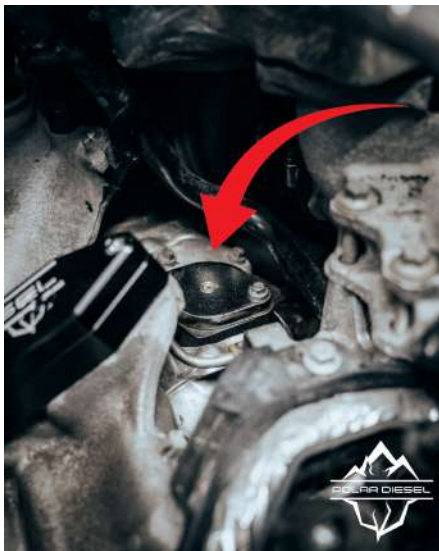
Step 9: Remove exhaust pressure sensor bracket nut, and remove bracket & sensor, or very gently bend it out of the way. If you remove entirely be sure to reinstall once the EGR cooler is removed.



Step 10: Remove EGR Cooler.



Step 11: Install provided EGR Cooler coolant pass through plate with provided hardware.



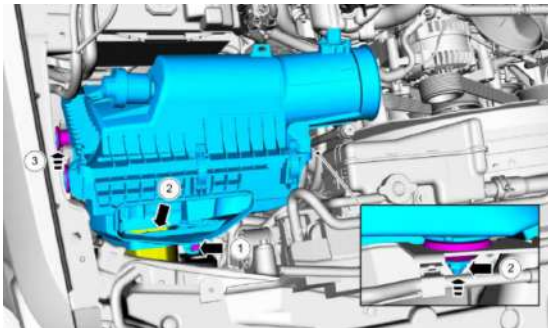
Step 12: Install provided EGR inlet block off plate reusing factory hardware.



Step 13: Install provided EGR outlet block off plate, reusing factory hardware



Step 14: Disconnect vacuum line from T fitting, this can be found below the intake plenum on the front side of the engine.



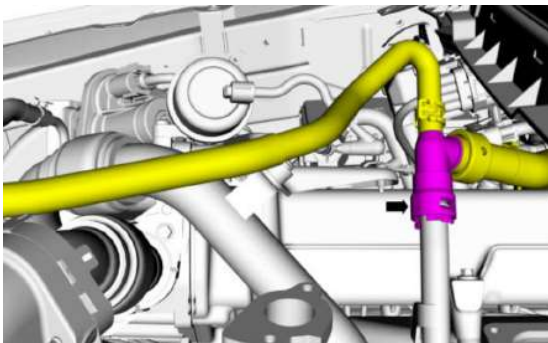
Step 15: Reinstall air intake box and outlet tube.



Step 16: Remove two hose clamps that are shown, and remove T fitting with the circled hose attached to it.



Step 17: Join the two hoses that are shown with the supplied barb fitting



Step 18: Reinstall coolant hose that was disconnected in earlier steps

2011-2016 Only Specific Steps



-Disconnect this entire coolant hose and remove it as it will not be reused.



-Disconnect coolant line from both ends and install provided coolant hose from charge air cooler reservoir to where you just disconnected the lower coolant hose