



## Ford 302/351 Saginaw Steering Upgrade

For a step-by-step install guide video, scan the QR code above or visit the link below.

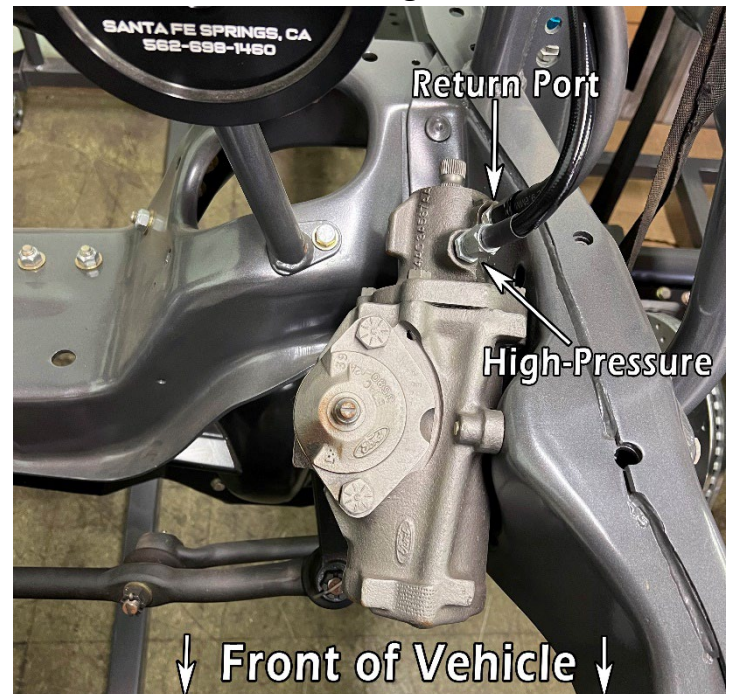
YouTube Install Guide: <https://youtu.be/A7jfao8ls9U?si=4oF4Hj1SxH096VV3> ↑↑↑

### Important:

- This kit **eliminates the factory hardline** mounted to the crossmember, it will no longer be needed/used.
- The port on the steering box closest to the front of the vehicle is the pressure side and uses the 1/2" IFF to -6AN adapter (smaller of the two.) The high-pressure hose provided has -6AN fittings already crimped on and the straight fitting will attach on the box side (90° at the pump.) The other port directly behind it is the return and uses the 5/8" IFF to -6AN (larger of the two) and then uses the black push lock fitting and 3/8" ID rubber hose to connect to the pump return. **CONNECTING LINES BACKWARDS WILL DAMAGE STEERING BOX/PUMP AND VOID WARRANTY! DOUBLE CHECK CONNECTIONS BEFORE STARTING VEHICLE.**
- The black push lock for the return hose does not need a hose clamp. Only use provided hose clamp for the pump on the return hose.
- If reusing the existing steering box, bleed or remove as much of the existing fluid from the box before adding in new **power steering fluid**.
- **DO NOT USE ATF!!** Only use power steering fluid – we recommend AC Delco brand.
- If the vehicle is equipped with ABS Module (93-96): adjustment to the ABS Module may be needed to help clear the pressure fitting.
- Reuse the stock hardware to mount the bracket and A/C Compressor.
- 302 Motors need threads on water pump bolt/stud cut off.

**Belt Sizes:** 351 use 103" long belt

302 use 99" long belt



For any other questions, please contact us at [Support@desolatemotorsports.com](mailto:Support@desolatemotorsports.com) or (562)

698-1460



## Ford 460 Saginaw Steering Upgrade

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- Reuse the stock hardware to mount the bracket and A/C Compressor.

**Belt Sizes:** Factory belt size

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