## Directions for 57'x15'6"x12' Stand-Alone Frame

Α	3-way 2' x 3' corner	4
В	4-way 2' x 3' corner	4
С	10' lengths of 2" pipe	14
D	7' 10" lengths of 2" pipe	4
Е	10' lengths of 2' pipe fluted at one end	6
F	Ground stake with fluted pipe welded on	8
G	Net Hangers	26
Н	Self-drilling screws	42
1	Drill Bit (for screws)	1

Please review the parts that you received on the pallet that your frame is on to be sure that you have all the parts.

You will need about a 15'6" x 57' area for your new batting cage. It is recommended that you mark off this area before starting.

- 1. Lay out the four end 3-way corners with the runner short connector (on the arch) facing upward and the 3' side, of the arch, being the top side of the arch, and the 2' side being the vertical side of the arch. Lay out the arch 4-way corners, between the end arches so that they are about 18' from the corners, with the long 3' part of the top of the arch pointed inward toward the other arch corner.
- 2. Assemble the arches by adding two 10' lengths to the 2' sides of the elbows for the vertical legs, and one 10' length for the top cross member. Insert one of the self-drilling screws at each junction where the 10' lengths attach to the arches. Finish the rest of the arches the same way.
- **3. Assemble the runners** between arches. Assemble one of the top runners by inserting one of the 7' 10" pipes into one of the 10' pipes that has been fluted. Insert one of the self-drilling screws into the runner junction. Finish the rest of the runners the same way.
- 4. Assemble the runners to the arches by insert one of the runners into each of the arch corners on one of the end arches. Insert a self-drilling screw into each of the joints, where the runners attach. Stand up the second arch, and with the help of a step ladder, lift up one of the runners and raise it to twelve feet and insert it into the arch connector on the second arch. Do the same for the other side. Insert one of the self-drilling screws at each junction where the runners attach to the arches. Finish the rest of the frame the same way.
- 5. Your frame is assembled.
- **6. Secure your frame** by inserting all the stakes about 1" away from one side of the leg. Then, lift the leg and insert it into the leg holder on the stake. Insert a self-drilling screw to hold the leg in place.
- **7. Attach net hangers** to the top of each arch one at each corner and one in the middle, Attach net hangers to the frame and batting cage on the top runners, between the arches.
- 8. Attach the batting cage at those points starting with one side and working your way down.
- 9. Play ball!!!

