

ASSEMBLY INSTRUCTIONS

55x12x12 Cable Frame

The following parts are included for your frame. Please review the parts you received to be sure you have all the parts listed.

PART	QTY	
A	2-WAY CORNERS	8
B	16" PIPE WITH EYEBOLT	4
BB	28" PIPE W/REDUCED END	8
C	64" PIPE W/REDUCED END	12
D	60" PIPE	12
E	18'2" CABLES	9
F	SMALL U-BOLTS	18
G	TURNBUCKLE	9
H	CARABINERS	54
I	**SELF DRILLING SCREWS	8
J	ROPE STAKES	6
K	18' SUPPORT ROPES	6
L	GROUND STAKES	8

You will need an area 55'x17'6" for your frame and an additional 10' at each end for the support ropes.

It is recommended that you mark off this area before starting.

It is best for the frame to be a little longer than necessary.

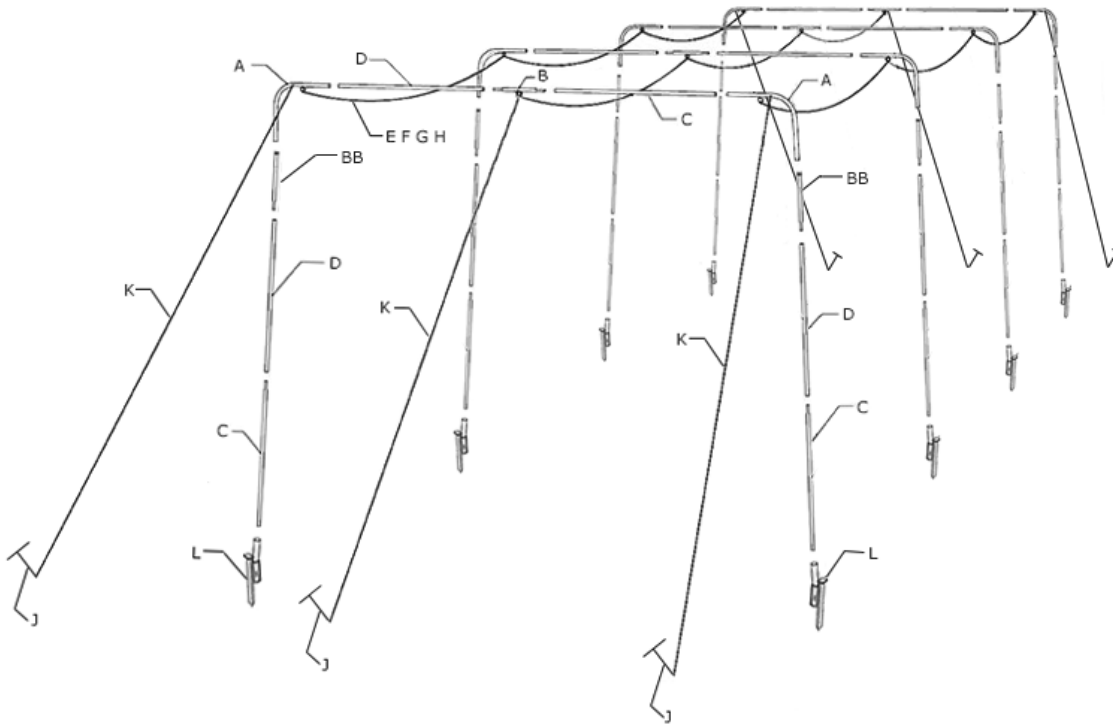
**Nut Setter Included

CONSTRUCTING YOUR FRAME

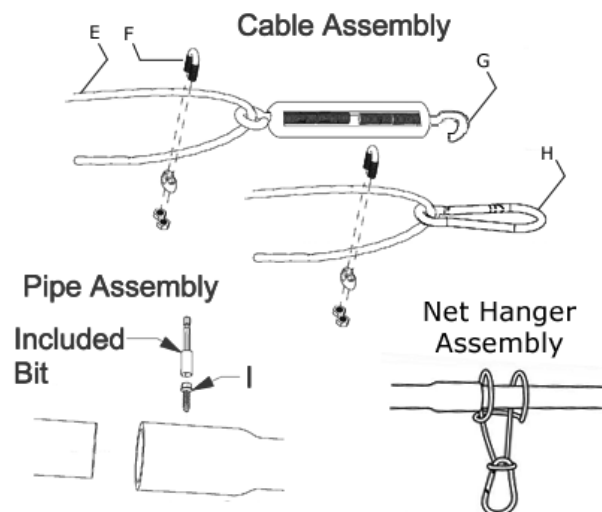
1. Lay out the nine cables (E) and at one end of the cable, flip up 3" of the cable and attach a small u-bolt (F) leaving a loop. Then attach a carabiner (H) to the loop.
2. At the other end of the cable, put the cable through the closed end of a turnbuckle (G), flip up 3" and attach a small u-bolt (F) to lock the turnbuckle in place. Each cable assembly should be about 18'5" long. Connect the rest of the cable assemblies the same way.
3. Lay out two of the 2-way corners (A) about 12' apart at one end, where your frame will be.
4. Measure 18'5" from the first 2-way corners (A) and lay out two more 2-way corners. Continue to lay out corners every 18'5" to the end of the frame.
5. Assemble the four arch tops by attaching a 64" pipe (C), a 16" pipe (B), and a 60" pipe (D). Insert self drilling screws at the joints if necessary.
6. Assemble the legs by attaching a 64" pipe (C), a 60" pipe (D), and a 28" pipe (BB).
7. Complete assembling the arches by attaching the top of the arch, to two of the corners (A), with the eye-bolt pointing toward the ground, tighten the corner bolts and then attach the legs to the corners and tighten the corner bolts.
8. Lay the arches on the ground so that the legs of the first arch are where you want them to be.
9. Lay out the rest of the arches in the same direction as the first arch about 18'5" apart.
10. With the arches on the ground, attach three cables (E) to the rings on the top of the first arch with the carabiner end on the cable, and the turnbuckles (G), at the other end of the cable, to the rings on top of the second arch. Attach the rest of the cables the same way.
11. Tie the ropes (K) to each corner on the end arches and both middle end sections (B).
12. Stand up one end arch and about 10' back, drive three stakes (J) into the ground and attach the support ropes (K) to the stakes (J) to hold the arch in place.
13. Stand up the rest of the arches, one at a time. Set the bottoms in place so that the cables are taunt.
14. Drive three more stakes (J) into the ground, at the other end of the frame, and attach the three support ropes (K) so that the entire frame is stabilized.
15. Make sure the arches are vertical, and then insert the ground stakes (L) at the base of the legs. Insert the arch leg into the ground stake and attach with a self drilling screw (I). Your frame should end up being a little over 55'.

HANGING YOUR BATTING CAGE

1. Lay out your batting cage inside the frame. Attach a carabiner (H) to the cage's top ropes about 4' apart.
2. Start with one side of the cage and attach the carabiners to the side cable. Attach the carabiners on the middle rope of the net to the middle cable and then attach the remaining carabiners to the remaining cable on the frame.
3. Tie the three top end ropes, on each end of the net, to the top of the end arches.
4. Tie the four bottom rope tails on the batting cage to the bottom of the end arches to prevent the wind from blowing the net inward.



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TAKE DOWN YOUR CAGE IN THE WINTER. Snow will pile on top of the cage and that will bring down even the strongest batting cage.