

Notified body No. 1121
Warrington Certification Limited, Holmesfield Road, Warrington, Cheshire, WA1 2DS, UK

Certificate of constancy of performance

1121-CPR-AD0148

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product

Dorint 680 Overhead Door Closer, also branded as the QS680

Intended use: For use on fire rated single leaf and double leaf doors
PARALLEL ARM APPLICATION.

Essential characteristics	Performance	Harmonised technical specification
	Test Ref's : 158027, 160445 & 125242.	
Self closing		EN 1154:1996/A1:2002/AC:2006
5.2.1 General		
5.2.2 Durability	500,000 test cycles	
5.2.3 Closing moment	Pass size 3	
5.2.4 Opening moment	Pass size 3	
5.2.5 Efficiency	>55% size 3	
5.2.6 Closing time	Pass	
5.2.7 Angles of operation	Grade 3, > 105°	
5.2.8 Overload performance	Pass	
5.2.9 Temperature dependence	-15°C to +40°C	
5.2.10 Fluid leakage	Pass	
5.2.11 Damage	Pass	
5.2.12 Latch control	Pass	
5.2.13 Back check (optional)	NPD	
5.2.14 Delayed closing (optional)	NPD	
5.2.15 Adjustable closing force (optional)	NPD	
5.2.16 Zero position (double action door closers only)	NPD	
5.2.18 Fire/smoke door suitability	Pass	
Essential characteristics	Performance	Harmonised technical specification
Durability of Self Closing		EN 1154:1996/A1:2002/AC:2006
5.2.2 Durability	500,000 test cycles	
5.2.17.1 corrosion	Grade 3 (96 hours)	
5.2.17.2 corrosion	Pass	
Dangerous Substances Annex ZA3	Pass: the materials in the door closer do not contain or release any dangerous substances in excess of the maximum levels specified in existing European material standards or any national regulations	

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Produced for

**Leado Door Controls Ltd
No.4, Alley 54, Tienjhongyang Lane, Yuanlin Town,
Changhua County 510. Tawian. R.O.C**

and produced in the manufacturing plant

J/010

This is coded form and the information is held by the Notified Body.

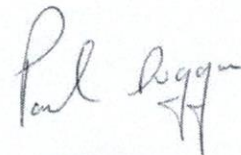
This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

EN 1154:1996/A1:2002/AC:2006

under system 1 of AVCP are applied and that

the product fulfils all the prescribed requirements set out above.

This certificate was first issued on **08/06/07** and revised on **18/12/13** and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.



Paul Duggan
Certification Manager
Warrington Certification Ltd

