

Microswitch Assembly Replacement

Part# S6040C [Ref. #20-1 — #20-8]
Content: 1pc



⚠ WARNING

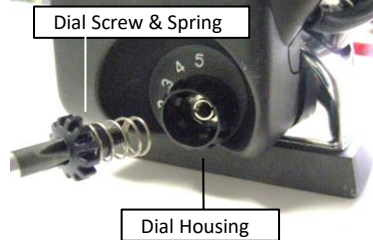
Before attempting to troubleshoot the iron, turn off and unplug the iron from the power supply. Close the valve on the Water Tank and disconnect the hose from the iron. Wait for the iron to cool down.

Technical Support Steps

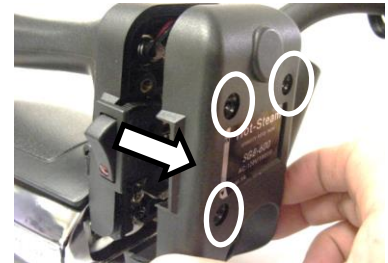
- 1 Hold the *metal ring* and slide up to detach from the *outer cover*



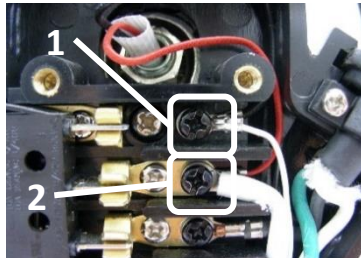
- 2 Remove *dial screw* (1) and *spring* (1), then the *dial housing* from *outer cover*



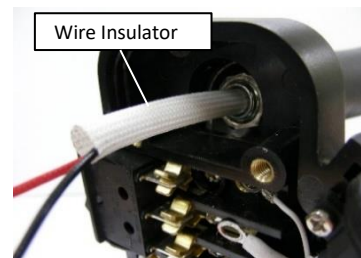
- 3 Remove screws (3) from *outer cover* and gently open it



- 4 Remove screws (2) from terminal 1 and 2



- 5 Pull and Remove the *wire insulator*



- 6 Remove *tip screw* and gently then the *microswitch assembly* along with wires



- 7 Install the new *microswitch assembly* starting from the wires



- 8 After placing *tip* in handle, remove clear tape and tighten *tip screw*



- 9 Re-connect all wires (Step 4)

Terminal 1

- Black wire (from Microswitch Assembly)
- White wire (from Solenoid Valve)

Terminal 2

- Red wire (from Microswitch Assembly)
- White wire (from base of Iron)