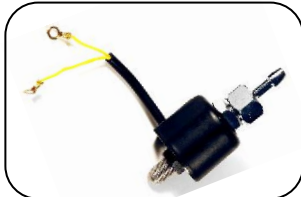


Solenoid Valve Assembly Replacement

Part# S6024 [Ref. #15-1 — #15-11]
Content: 1pc



⚠ WARNING

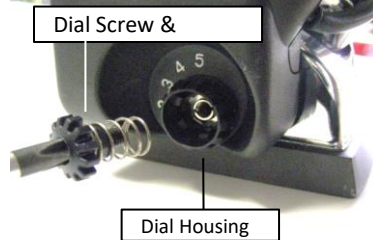
Before attempting to troubleshoot the iron, turn off and unplug the iron from the power supply. Close the valve on the Water Tank and disconnect the hose from the iron. Wait for the iron to cool down.

Technical Support Steps

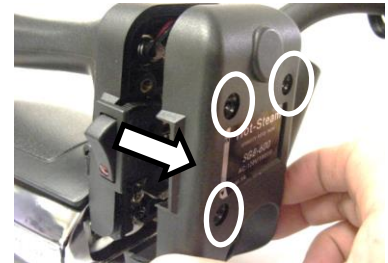
- 1 Hold the *metal ring* and slide up to detach from the *outer cover*



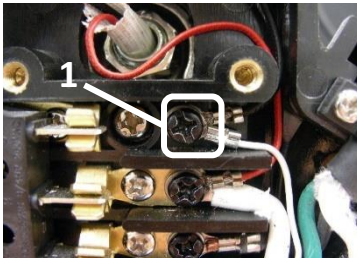
- 2 Remove *dial screw* (1) and *spring* (1), then the *dial housing* from *outer cover*



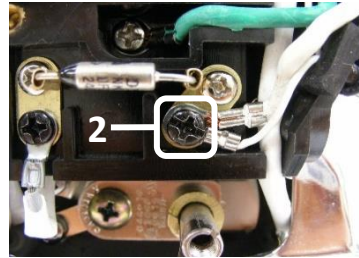
- 3 Remove screws (3) from *outer cover* and gently open it



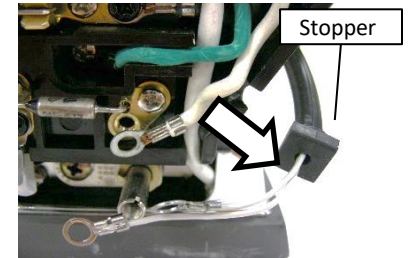
- 4 Remove screw of terminal 1, gently pull *long white wire* away from cover



- 5 Remove screw of terminal 2, gently pull *short white wire* away from cover



- 6 Pull and remove *stopper* with wires (2) of the valve away from cover



- 7 Unscrew and loosen *black coil nut* by turning clockwise



- 8 Unscrew *valve pipe* and remove the *solenoid valve assembly* from the iron



- 9 Install new *solenoid valve assembly* in the reverse order of removal.

Re-connect wires (Step 4 & 5)

Terminal 1

- Black wire (from handle)
- Long wire (from solenoid valve)

Terminal 2

- White wire (from power cord)
- Short wire (from solenoid valve)