Part # 2864

Volvo Cam Locking Tool

- For alignment of the cam and crankshafts
- Enables correct installation of the camshaft with the cam cover
- Applications:

Volvo	S40	2000-2004, 2006-2011
Volvo	S60	2001-2016
Volvo	S70	1998-2000
Volvo	S80	2004-2006
Volvo	S90	1997-1998
Volvo	V40	2000-2004
Volvo	V50	2005-2011
Volvo	V70	1998-2007
Volvo	V90	1997-1998
Volvo	XC70	2003-2007
Volvo	XC90	2003-2006
Volvo	850	1993-1997
Volvo	960	1992-1997
Volvo	C30	2008-2011
Volvo	C70	1998-2004, 2006-2011





CAUTION: To prevent injury, always wear gloves and eye protection that meets ANSI Z87.1 and OSHA standards. CAUTION: To prevent equipment damage, clean and lubricate threaded screws and holes before and after use.

INSTRUCTIONS:

- 1. This tool is used to lock the camshafts into position by being installed into the rear of the camshaft.
- 2. Included are two spacers which install into the tapered or grooved keyways of each camshaft followed by the locking bar into each spacer.
- 3. Once the locking bar and spacers are joined together, the installation is completed by installing the bolts through the spacers into each camshaft.



Bolt Dimensions:

Hex Head - 12mm

Thread to Thread Width - 6.77mm

Large bolt: Length - 110.25mm / Small bolt: Length - 85.25mm

Thread count: 1.0

