



Photo Wood Boards and Plank Signs Transferring Instructions

Read these instructions completely before you begin.

Supplies Needed

- Sublimatable Photo Wood Board or Plank Signs
- Sublimation Transfers
- Heat Gloves or Oven Mitts
- Thermal Rubber Mat

Instructions for Wood Photo Boards

Step 1: Adjust Heat Press

Heat Press Temperature: **400° F**
Dwell Time: **1 min 45 seconds**
Pressure: **Very Firm**

Note: These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your settings.

Step 2: Design & Print Your Transfer

Note: Design your transfer based on the Wood Photo Board size. If you are designing a full-bleed image, we recommend that you design the transfer so that it is at least 1/8" larger than the tile, around each side.

Step 3: Transfer the Image

1. Place Wood Photo board face up on onto the heat press.
2. Place your transfer face-down on top of the Wood Photo Board. Check placement of your transfer so that keyhole aligns with the top of your transfer. Tape the transfer into position on the back of the board.
3. Place thermal rubber mat on top of Wood Photo Board.
4. Using **Very Firm** pressure, press for **1min 45 seconds** at **400° F**.

Instructions for Wood Plank Signs

Step 1: Adjust Heat Press

Heat Press Temperature: **400° F**
Dwell Time: **1 min 45 seconds**
Pressure: **Medium**

***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your settings.*

Step 2: Design & Print Your Transfer

Note: Design your transfer based on the Wood Photo Board size. If you are designing a full-bleed image, we recommend that you design the transfer so that it is at least 1/8" larger than the tile, around each side.

Step 3: Transfer the Image

1. Place Wood Plank Sign face up on onto the heat press.
2. Place your transfer face-down on top of the Wood Plank Sign. Check placement of your transfer so that keyhole aligns with the top of your transfer. Tape the transfer into position on the back of the board.
3. Place thermal rubber mat on top of Wood Photo Board.
4. Using **Medium** pressure, press for **1min 45 seconds** at **400° F**.

Transfer Tips & Tricks

- If you don't have a thermal rubber mat, Wood Photo boards can alternatively be pressed without a mat for 45 seconds. **Note:** Thermal Rubber Mats are **required** for printing Wood Plank Signs.
- If you notice any loss of color or sharpness after pressing, reduce the time or temperature down. Adjust one variable at a time. If that does not help, call Technical Support for assistance.
- Be sure to place the photo board in the center of your heat press for ideal uniformity of pressure.
 - To check for uniformity, hold the center of the transfer with a gloved hand after pressing, and gently pull back a corner of the transfer. If you are noticing loss of color on your board, press the board again.
- **DO NOT** use a clamshell style heat press!

Technical Support

For support on these or any of our products, please call our toll-free number for assistance: 877.795.1500. You may also write to us at support@laserreproductions.com