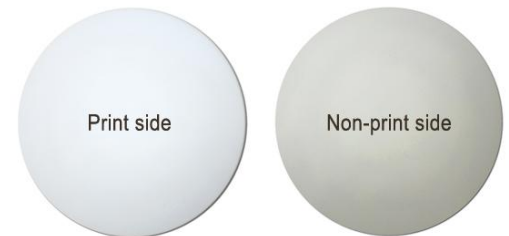


Sandstone Coaster Transferring Instructions

Read these instructions completely before you begin.

Supplies Needed

- Sandstone Coaster. **Note:** The print side is bright white. The non-print side is beige.
- Sublimation Transfer
- Heat Resistant Felt Pad
- Heat Gloves or Oven Mitts



Step 1: Adjust the Heat Press

Heat Press Temp: **400° F**
Dwell Time: **3 - 4 minutes**
Pressure: **Light**

Important: For use with swing-away type heat presses only. Clamshell presses apply weight and heat unevenly, and are not recommended for sandstone coasters or other fragile hard goods. These instructions, including transfer times and temperatures, are based on the presses, inks, paper, and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.

Step 2: Design & Print Your Transfer

1. Design your transfer so that it is slightly larger than the coaster (> 4" in diameter), or print using registration marks to line-up the image.
2. Print the transfer using sublimation transfer paper.

Step 3: Transfer the Image

1. Place the felt pad on your press bed.
2. Place the transfer face-up on the heat press.
3. Place the coaster face-down on the transfer and make sure it is registered. **Note:** The print side or "face" is the bright white side. (See the picture above.) **Important:** Do not add cork to the coaster until *after* you've finished pressing.
4. Press with **Light** pressure at **400° F** for **3 - 4 minutes**.
5. Remove coaster and transfer from press. Carefully peel away transfer. Let air cool. **Caution:** Do not immerse the coaster in water to cool.
6. Once cool, peel paper from cork backing and press onto back of coaster.

Transfer Tips & Techniques

- If you have any problem stop pressing and call or email Customer Support immediately.
- If you notice any paper sticking, reduce the temperature to **385° F**. Press one more coaster at that temperature. If that does not help call or email Customer Support for assistance.
- Heat presses can have “hot” or “cold” spots, which can lead to color variations on the printed coasters. We do not recommend pressing more than one coaster at a time.
- After several pressings the felt pad may become compressed, and you may need to increase pressure slightly.

Customer Support

For support on these or any of our products, call us toll-free at **877-795-1500** for assistance, or write to us at support@laserreproductions.com.