

MultiCal™ Pressure Sensitive Labels Transferring Instructions

Read these instructions completely before you begin.

Supplies Needed

- MultiCal™ Pressure Sensitive label sheets
- Sublimation ink transfer(s)
- Teflon cover sheet (optional)

Step 1: Adjust the Heat Press

Heat Press Temperature: **375-380° F**
Dwell Time: **25-30 seconds**
Pressure: **Very Firm**

Step 2: Print Your Transfer

Print your sublimation transfer in the usual way.

Step 3: Transfer the Image

1. We recommend that you cover your press bed with a sheet of Teflon to prevent any adhesive from getting on the bed.
2. Place the MultiCal sheet face up, on your heat press. **Do not** attempt to print MultiCal in any size larger than 8x10" as excessive shrinkage will occur.
3. Place your transfer face down on the MultiCal sheet. We recommend using heat resistant tape to secure the transfer to MultiCal in the correct position.
4. Using **Very Firm** pressure, press at **375-380° F** for **25-30 seconds**.

Transfer Tips, Techniques & Troubleshooting

For application to flat metal, apply MultiCal to the metal first, then trim the metal to size before sublimating. This method prevents shrinkage and facilitates correct registration of the image onto the metal.

Suggested Uses

1. Window and bumper stickers.
2. Photo album and binder covers.
3. Personalized labels for canning or bottled food products. MultiCal holds up perfectly on glass jars and bottles, even under the rigors of numerous dishwasher cycles.

4. Magnets. Design a transfer with several magnet images on a page, adding “cut” lines in between each image. Sublimate the entire transfer page of images onto each MultiCal sheet. Laminate MultiCal over the top of magnetic sheeting. Squeegee out any air bubbles. Use a sheerer to cut inside the lines. Applying water to the surface of the magnetic material will assist in applying the MultiCal to the surface.

MultiCal-made magnets are less expensive than “sublimatable magnets” that shrink and lose their magnetic properties under the extreme heat of the press. The end result is a better quality magnet for less money.

5. Proofing sheets. MultiCal is perfect as an inexpensive proofing sheet. Transfer your image to MultiCal, then check your colors before you transfer to a more expensive product, such as tile or mugs.

Customer Support

For support on these or any of our products, please call our toll-free number for assistance: **877.795.1500**. You may also write to us at Support@LaserReproductions.com.