

Glass Coaster Transferring Instructions

Read these instructions completely before you begin.

Supplies Needed

- Sublimatable Glass Coasters
- Sublimation Transfers
- Heat Resistant Felt Pads
- Heat Gloves or Oven Mitts



Step 1: Adjust Heat Press

Heat Press Temperature: **400° F**
Dwell Time: **3½ -4½ minutes, white side face-down**
Pressure: **Firm**

Note: These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your settings.

Step 2: Design & Print Your Transfer

Note: Do Not Reverse The Image. Design your transfer based on the size and shape of the coasters. Do not reverse the image. If you are designing a full-bleed image, we recommend that you design the transfer so that it is at least 1/8" larger than the coaster, around each side. This bleed allowance is already built into our templates. Our templates are posted on our website at <http://www.laserreproductions.com/Design-Templates.html>.

Step 3: Transfer the Image

1. Place two Heat Resistant Felt Pads on your press bed. You can fold one over so it is as thick as two.
2. Place your transfer face-up on the felt pads.
3. Place the glass coaster **white side face-down** on the transfer.
4. Using **Firm** pressure, press for **3½ -4½ minutes** at **400° F**,



Step 4: Cooling

Using Heat Gloves, Carefully remove coasters from press and allow them to air cool. While the coasters are still hot, the coating will be soft and susceptible to scratching. For best results, allow coasters to cool slowly; **do not immerse Glass Coasters in water!** We recommend using a heat sync tray and fan to cool glass objects.



Transfer Tips & Tricks

- If you notice paper sticking, reduce the dwell time or temperature. Reduce one variable at a time. If that does not help, call Technical Support for assistance.
- If you notice any loss of color or sharpness after pressing, reduce the dwell time or temperature. Adjust one variable at a time. If that does not help, call Technical Support for assistance.
- Tempered glass coasters are shatter-resistant. When struck or dropped, they will fracture into small fragments rather than shards. However, broken pieces are still sharp, and should be handled with caution.
- Tempered glass coasters cannot be drilled or cut. If you want to cut or drill glass, ask us about coating on annealed, or “plate” glass.

Technical Support

For support on these or any of our products, please call our toll-free number for assistance: 877.795.1500. You may also write to us at support@laserreproductions.com