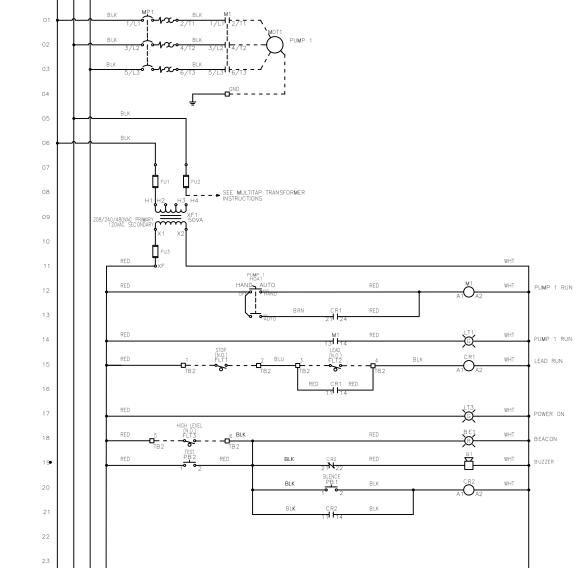
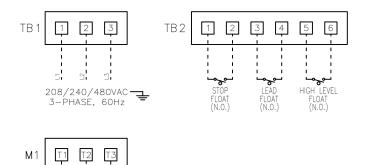
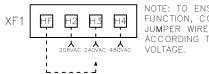
L1 L2 L3 GND



## FIELD WIRING CONNECTIONS



## TRANSFORMER FIELD WIRING



SAS-S-3PH

12/04/23

NOTE: TO ENSURE PROPER PANEL FUNCTION, CONNECT INCLUDED JUMPER WIRE TO INPUT ACCORDING TO YOUR SOURCE

MULTI-TAP TRANSFORMER:

CONNECT FACTORY TAGGED WIRES TO APPROPRIATE TRANSFORMER VOLTAGE TAP. SEE BELOW FOR CONNECTIONS:

FOR 240V OPERATION, CONNECT TO FUSE INPUT HF & TO TRANSFORMER TAP H3.

FOR 480V OPERATION, CONNECT TO FUSE INPUT HF & TO TRANSFORMER TAP H4.

DASHED LINE INDICATES FIELD WIRING.

USE COPPER CONDUCTORS ONLY.

FOR 208V OPERATION, CONNECT TO FUSE INPUT HF & 60°C (140°F) FOR UNDER 100A.

TO TRANSFORMER TAP H2.

TEMPERATURE RATING OF CONDUCTORS IS TO BE: 60°C (140°F) FOR UNDER 100A.

75°C (167°F) FOR OVER 100A.

BRANCH CIRCUIT PROTECTION SHALL BE PROVIDED BY THE INSTALLER: MUST BE SIZED ACCORDING TO PUMP/MOTOR MANUFACTURING SPECIFICATIONS.

VERIFY CORRECT OPERATION OF CONTROL PANEL AFTER INSTALLATION IS COMPLETE.

FIELD WIRING TORQUE SPECS.		TITLE:		
TERMINAL BLOCK UT 2,5	5 IN-LB			
TERMINAL BLOCK UT 4	7 IN-LB	SAS-S-3PH I		
TERMINAL BLOCK UT 6	15 IN-LB			
TERMINAL BLOCK UT 10	15 IN-LB	$\circ$		
TERMINAL BLOCK UT 16	25 IN-LB	I CONTROL	PANEL	SCHEMATIC I
TERMINAL BLOCK UT 35	30 IN-LB	0 0 1 1 1 1 0 2	. , ,	00112 1110
TS1, TS2, J1, J2 & J3 PCB	8 IN-LB			
TRANSFORMER H1F, H2F & H3F	15 IN-LB			
TRANSFORMER H1, H2 & H3	10 IN-LB	DRAWING NO.	PART NO.	

DATE

5208

1 of 1





