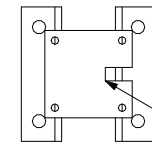
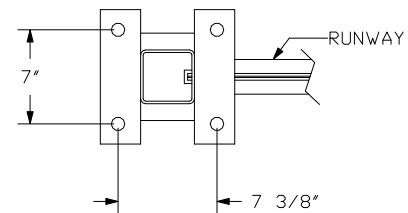


COLUMN TOP VIEW



WHEN INSTALLING COLUMNS MAKE SURE SLOTS IN UPPER PLATE FACE EACH OTHER ALONG RUNWAY.

COLUMN BOTTOM VIEW



USE 3/4" ANCHOR BOLTS
 ANCHOR BOLTS MUST BE EMBEDDED AT LEAST 4" INTO FLOOR.
 HAVE A MINIMUM OF TWO THREADS ABOVE NUT
 MAKE SURE COLUMN WELDMENTS ARE PLUMB
 ATTACH RUNWAYS TO COLUMN HEADERS USING 1/2-13 1.5" LG. BOLTS
 LEVEL RUNWAYS AND MAKE SURE THAT THEY ARE PARALLEL WITHIN $\pm .125"$

THIS DRAWING REPRESENTS A CONFIDENTIAL PROPRIETARY DESIGN ORIGINATED BY GORBEL INC. AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, AND SALES RIGHTS REGARDING THE SAME ARE EXPRESSLY RESERVED. IT IS SUBMITTED UNDER A CONFIDENTIAL RELATIONSHIP FOR A SPECIFIC PURPOSE, AND THE RECIPIENT AGREES BY ACCEPTING THIS DRAWING NOT TO SUPPLY OR DISCLOSE ANY INFORMATION REGARDING IT TO ANY UNAUTHORIZED PERSON, OR TO INCORPORATE IN OTHER PROJECTS ANY SPECIAL FEATURES PECULIAR TO THIS DESIGN. ALL PATENT RIGHTS HERETO ARE EXPRESSLY RESERVED BY GORBEL INC., FISHERS, NY.

UNLESS OTHERWISE SPECIFIED
 ALL DIMENSIONS ARE IN INCHES
 BREAK ALL SHARP EDGES
 .010 MAXIMUM
 CONFORMANCE TO STANDARDS
 ASME Y14.5M
 ANSI/AWS D14.1

GORBEL
 600 FISHERS RUN
 P.O. BOX 593
 FISHERS, NY 14453-0593

TOLERANCE

1/X \pm 1/16
 .XX \pm .010
 .XXX \pm .005
 X° \pm 1°

TITLE: GENERAL ARRANGEMENT

MAT'L: SUB-ASSEMBLY

DWN. BY mbersh

DATE: JUL 2, 2018

QTY.

W.O.# Web Sales (2018) NICHG CRANE