

DOUBLE TUFF TRUCK TARPS

CATALOG



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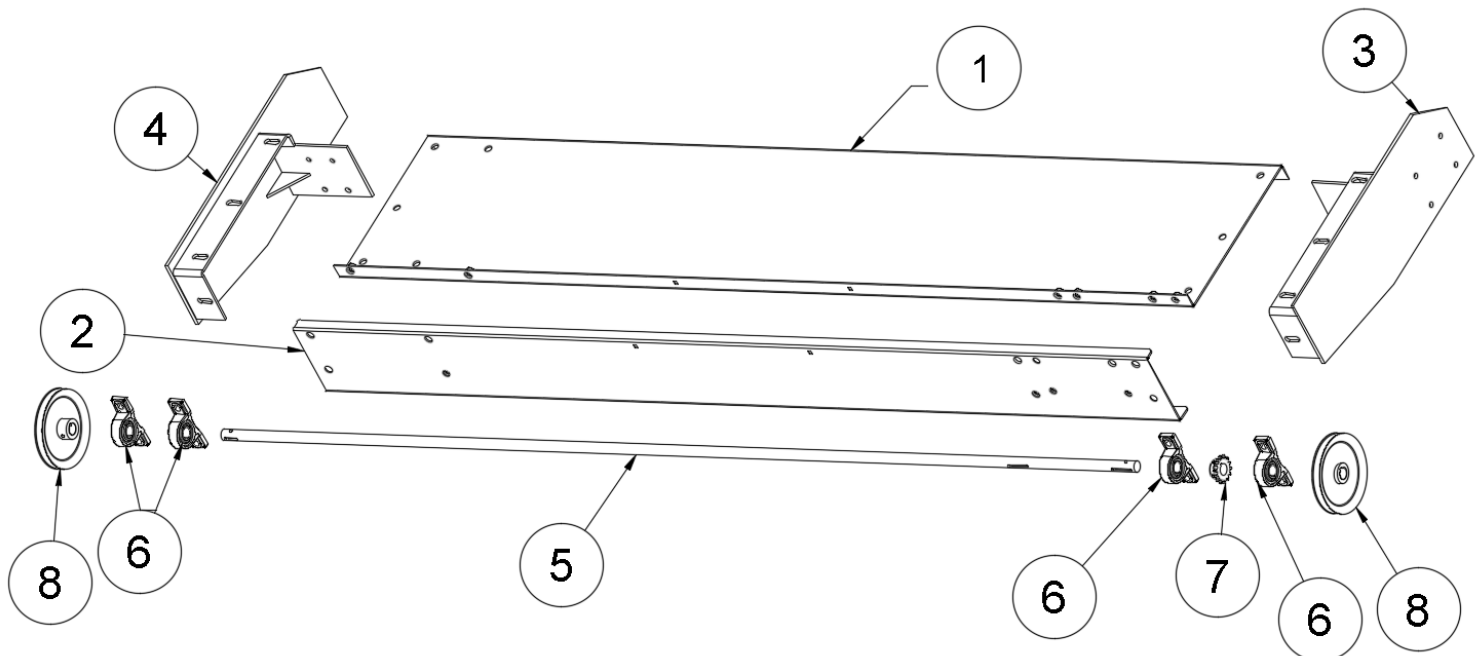
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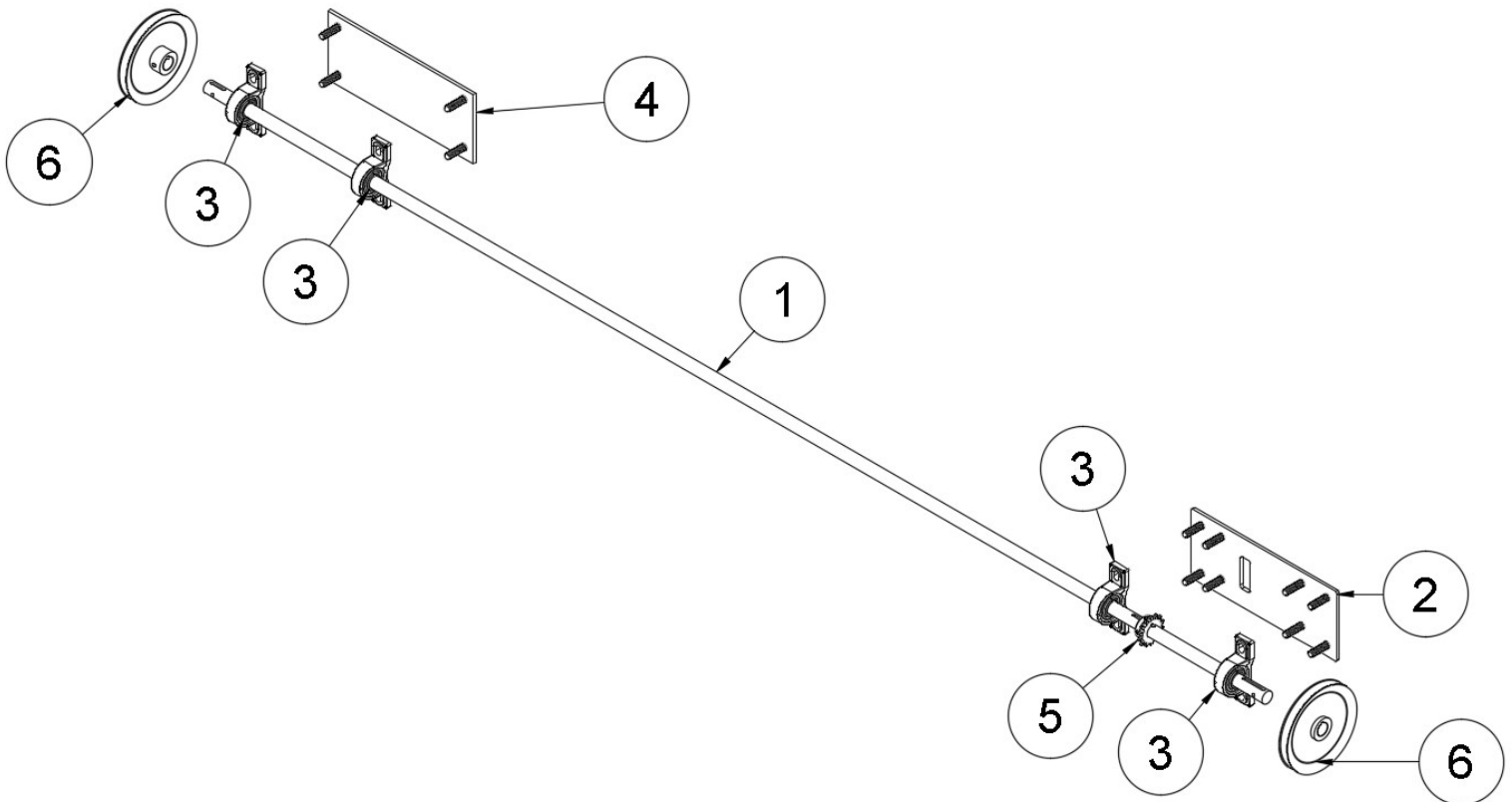
Sliding Bow System Front Assembly

ITEM	PART NUMBER	DESCRIPTION
1	BF1016	PLATFORM 90.5"
1	BF1017	PLATFORM 94.5"
1	BF1018	PLATFORM 100.5"
2	BF1005	CHANNEL BELLY DUMP 90.5"
2	BF1006	CHANNEL BELLY DUMP 94.5"
2	BF1007	CHANNEL BELLY DUMP 100.5"
3	BF2001	CHANNEL SIDEPLATE - BELLY DUMP DRIVER
4	BF2002	CHANNEL SIDEPLATE - BELLY DUMP PASSENGER
5	BF096S	96" SHAFT- STANDARD
5	BF099S	99" SHAFT - STANDARD
5	BF005S	105" SHAFT- STANDARD
6	BF3010	PILLOW BLOCK BEARING
7	BF3001	SPROCKET - SHAFT 1"
8	BF3008	7" FRONT PULLEY
NP	BF1001	WINDSHIELD 90.5"
NP	BF1002	WINDSHIELD 94.5"
NP	BF1003	WINDSHIELD 100.5"
ALL	BFK001	PLATFORM & CHANNEL ASSEMBLY 90.5"
ALL	BFK002	PLATFORM & CHANNEL ASSEMBLY 94.5"
ALL	BFK003	PLATFORM & CHANNEL ASSEMBLY 100.5"



Sliding Bow System Front Assembly

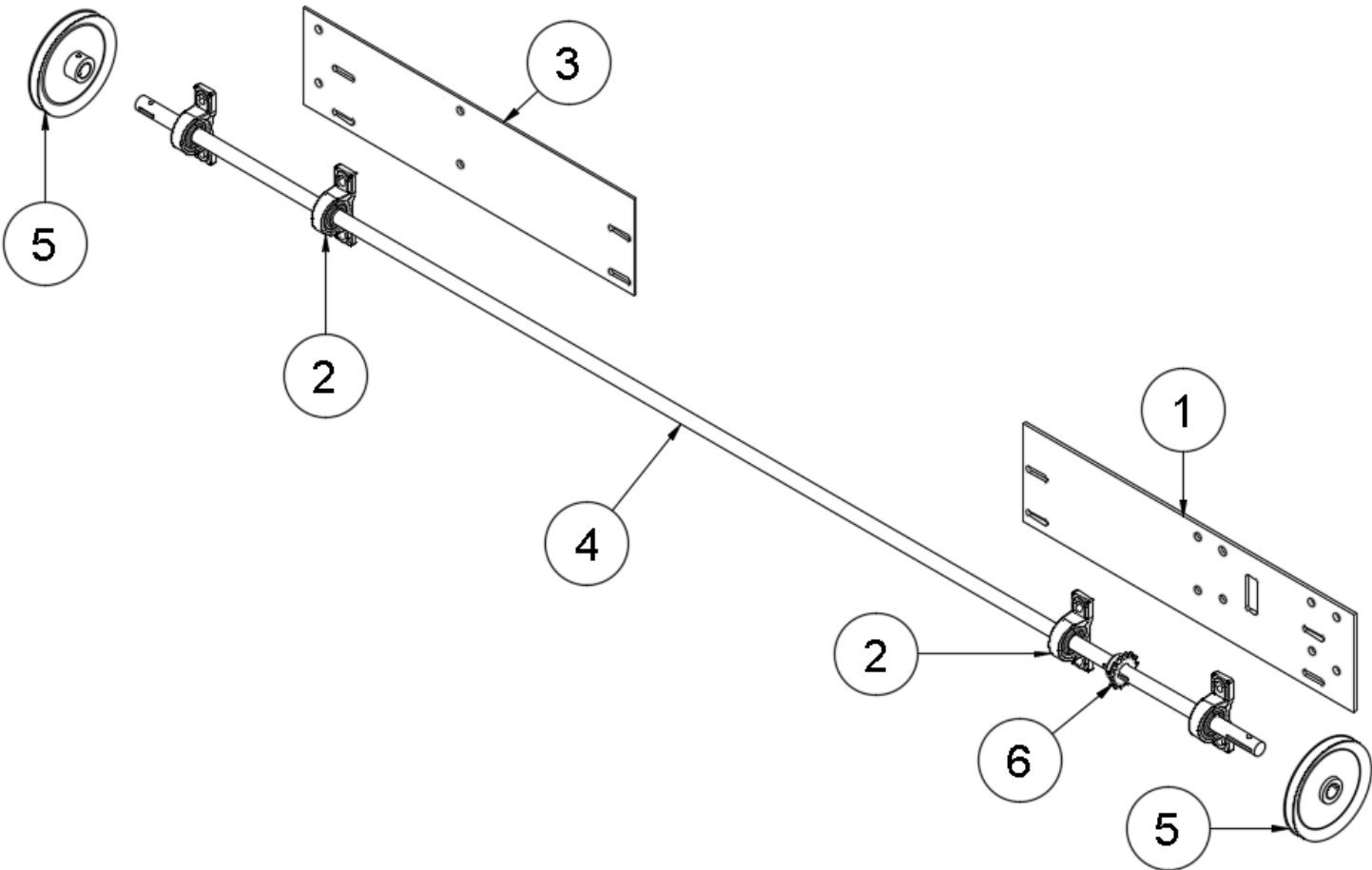
ITEM	PART NUMBER	DESCRIPTION
1	BF005S	105" SHAFT- STANDARD
1	BF003S	103" SHAFT- STANDARD
2	BF1019	STUD PLATE DRIVER SIDE
3	BF3010	PILLOW BLOCK BEARING
4	BF1020	STUD PLATE PASSENGER SIDE
5	BF3001	SPROCKET - SHAFT 1"
6	BF3008	7" FRONT PULLEY
ALL	BFK004	STUD PLATE ASSEMBLY WITH 105" SHAFT COMPLETE
ALL	BFK005	STUD PLATE ASSEMBLY WITH 103" SHAFT COMPLETE



Sliding Bow System Superdump Front Assembly

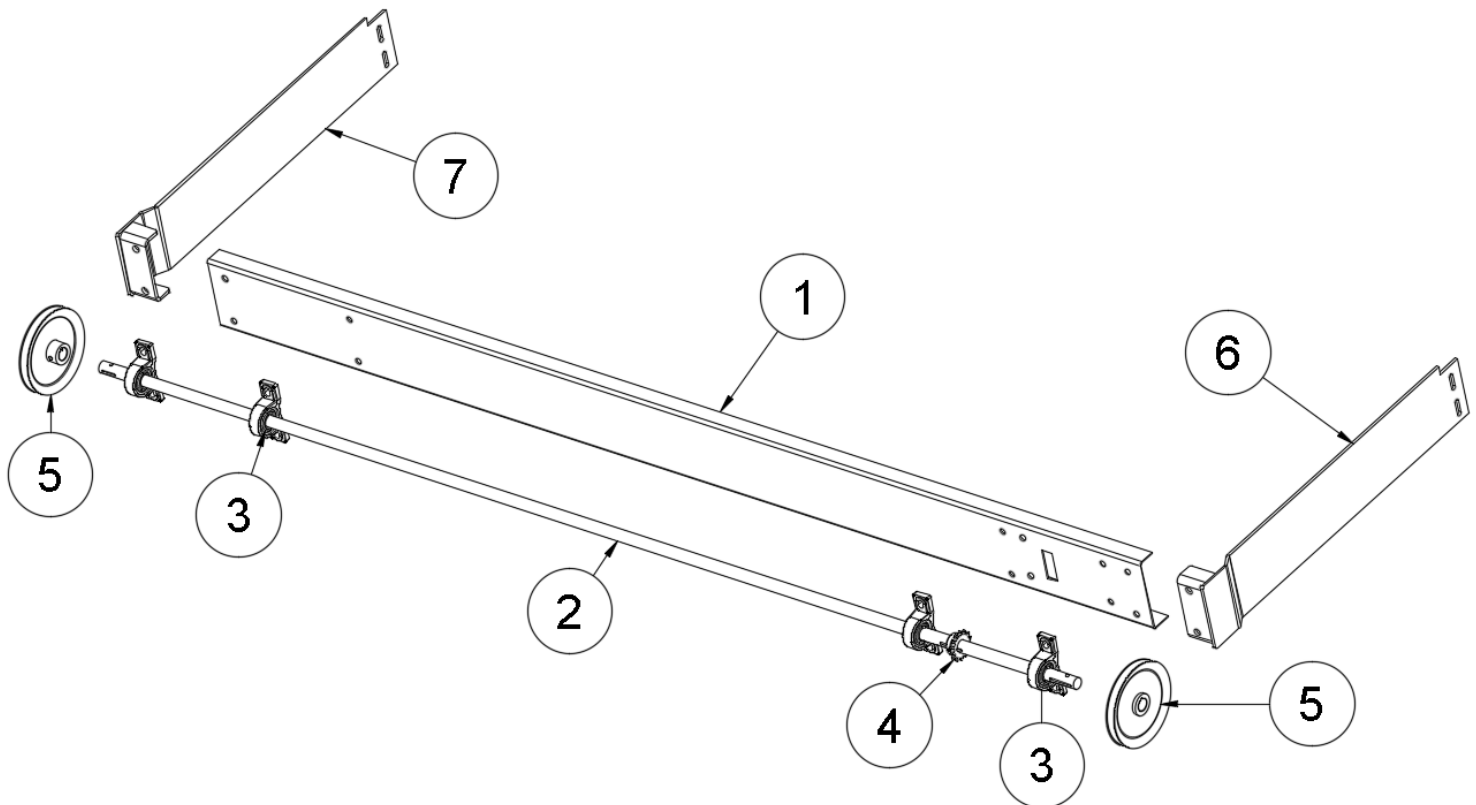
Pound Symbol (#) denotes the last two digits of length of shaft, in inches, from center of pulley to center of pulley. This measurement should match the pulley width on the rear of the trailer. For example, BF005S for 105”

ITEM	PART NUMBER	DESCRIPTION
1	BF1021	STUD PLATE OXBODIES SUPERDUMP DRIVER SIDE
2	BF3010	PILLOW BLOCK BEARING
3	BF1022	STUD PLATE OXBODIES SUPERDUMP PASSENGER SIDE
4	BF0##S	FRONT SHAFT (SIZING VARIES)
5	BF3008	7" FRONT PULLEY
6	BF3001	SPROCKET - SHAFT 1"
ALL	BFK012	OXBODIES SUPERDUMP FRONT ASSEMBLY



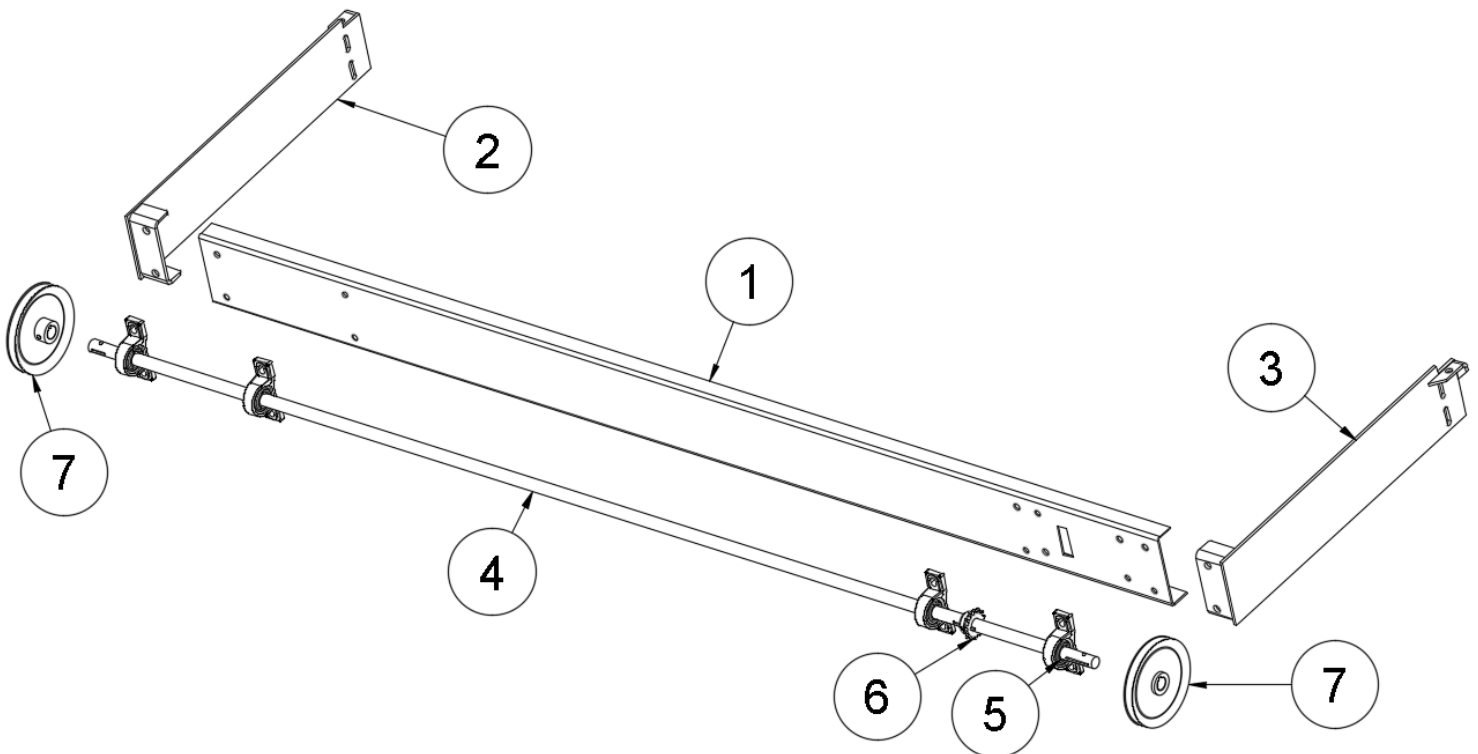
Sliding Bow System ALD Front Assembly

ITEM	PART NUMBER	DESCRIPTION
1	BF1010	CHANNEL END DUMP - ARMOR LITE ALD
2	BF099S	99" SHAFT - STANDARD
3	BF3010	PILLOW BLOCK BEARING
4	BF3001	SPROCKET - SHAFT 1"
5	BF3008	7" FRONT PULLEY
6	BF2005	CHANNEL SIDEPLATE - ALD DRIVER
7	BF2006	CHANNEL SIDEPLATE - ALD PASSENGER
ALL	BFK007	ARMORLITE ALD FRONT CHANNEL ASSEMBLY



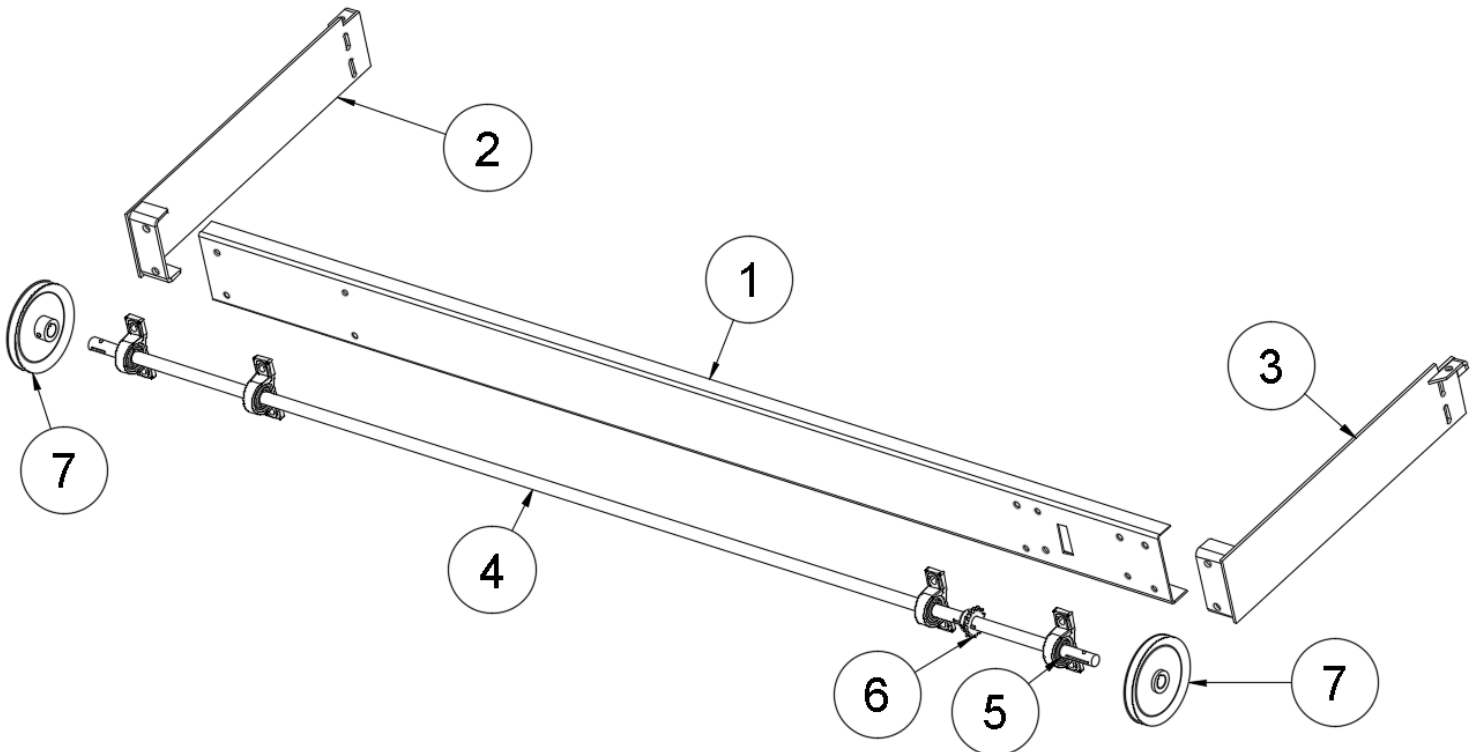
Sliding Bow System Lufkin Front Assembly

ITEM	PART NUMBER	DESCRIPTION
1	BF1008	CHANNEL END DUMP - LUFKIN
2	BF2004	CHANNEL SIDEPLATE - LUFKIN PASSENGER
3	BF2003	CHANNEL SIDEPLATE - LUFKIN DRIVER
4	BF097S	97" SHAFT- STANDARD
5	BF3010	PILLOW BLOCK BEARING
6	BF3001	SPROCKET - SHAFT 1"
7	BF3008	7" FRONT PULLEY
ALL	BFK006	LUFKIN FRONT CHANNEL ASSEMBLY WITH 97" SHAFT



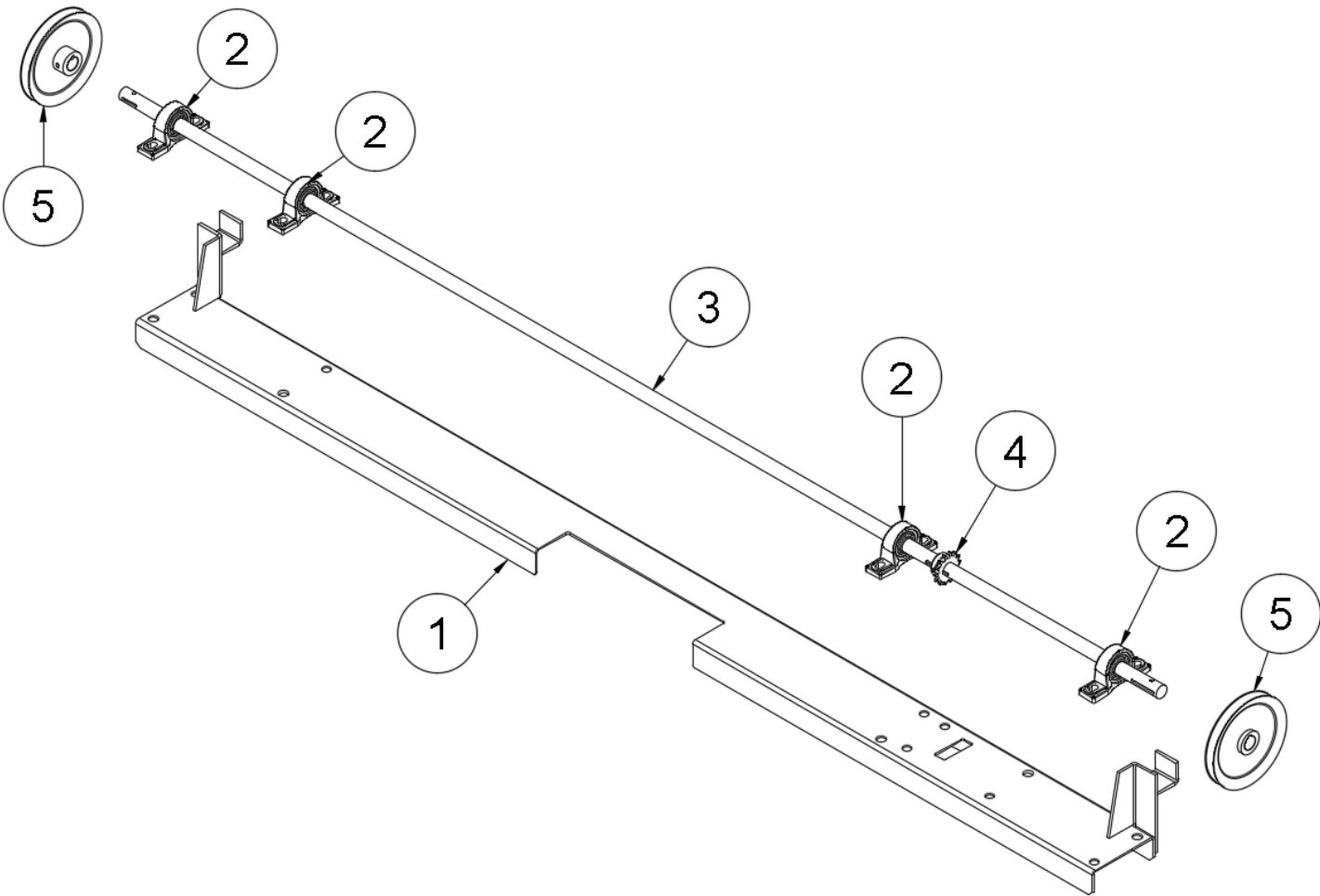
Sliding Bow System Clement Fleetstar Front Assembly

ITEM	PART NUMBER	DESCRIPTION
1	BF1012	CHANNEL END DUMP - CLEMENT FLEET STAR
2	BF2008	CHANNEL SIDEPLATE - FLEETSTAR PASSENGER
3	BF2007	CHANNEL SIDEPLATE - FLEETSTAR DRIVER
4	BF097S	97" SHAFT- STANDARD
5	BF3010	PILLOW BLOCK BEARING
6	BF3001	SPROCKET - SHAFT 1"
7	BF3008	7" FRONT PULLEY
ALL	BFK009	CLEMENT FLEETSTAR FRONT CHANNEL ASSEMBLY



Sliding Bow System Clement Star-Lite V-Nose

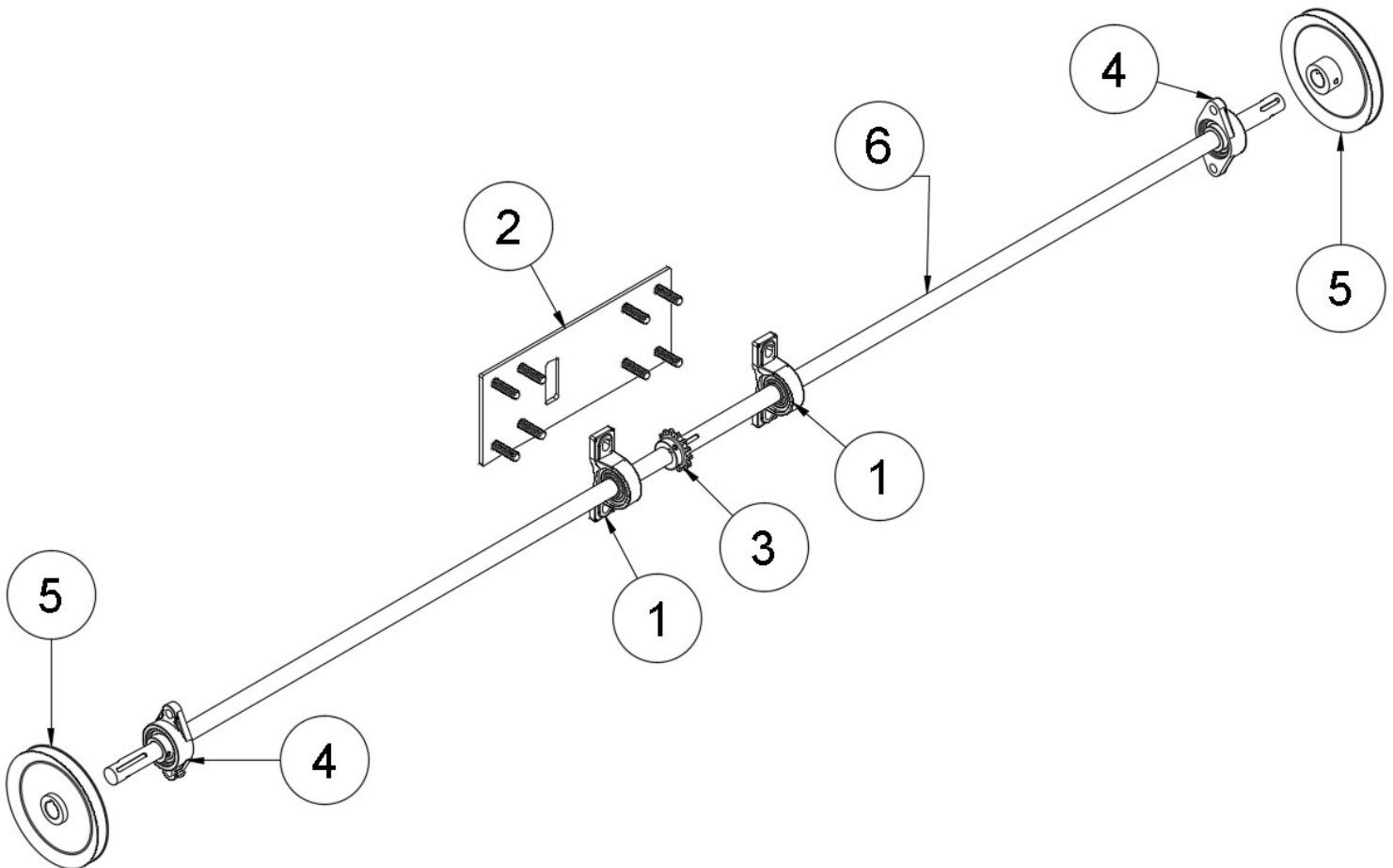
ITEM	PART NUMBER	DESCRIPTION
1	BF1009	CHANNEL END DUMP - CLEMENT STAR LITE
2	BF3010	PILLOW BLOCK BEARING
3	BF099V	99" SHAFT - V NOSE
4	BF3001	SPROCKET - SHAFT 1"
5	BF3008	7" FRONT PULLEY
ALL	BFK008	CLEMENT STARLITE V-NOSE FRONT CHANNEL ASSEMBLY



Sliding Bow System Inside Shaft Assembly

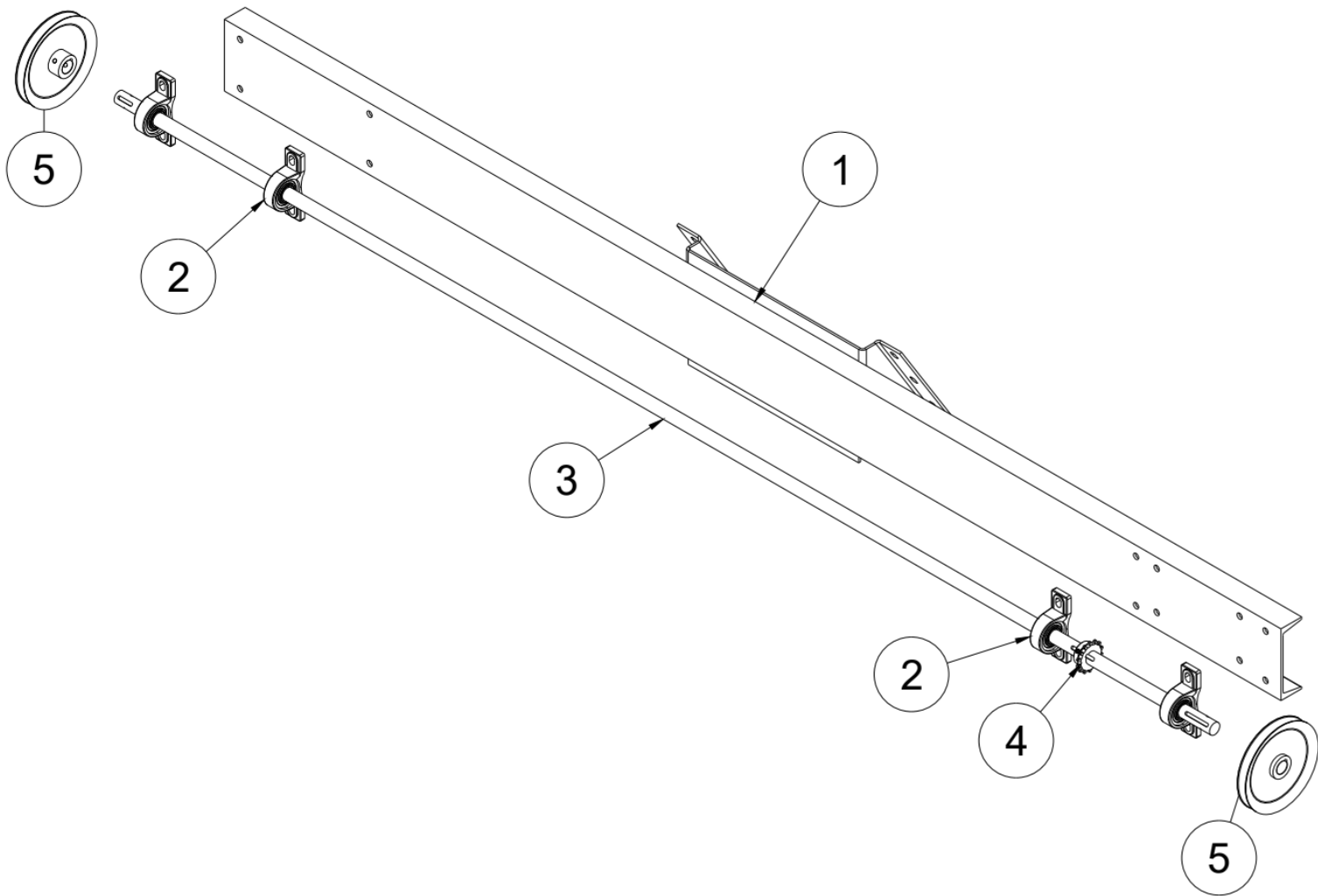
Pound Symbol (#) denotes the last two digits of length of shaft, in inches, from center of pulley to center of pulley. This measurement should match the pulley width on the rear of the trailer. For example, BF005C for 105"

ITEM	PART NUMBER	DESCRIPTION
1	BF3010	PILLOW BLOCK BEARING
2	BF1019	STUD PLATE DRIVER SIDE
3	BF3001	SPROCKET - SHAFT 1"
4	BF3009	1" FLANGE BEARING
5	BF3008	7" FRONT PULLEY
6	BF0##C	CENTER KEYED SHAFT - VARIOUS SIZING



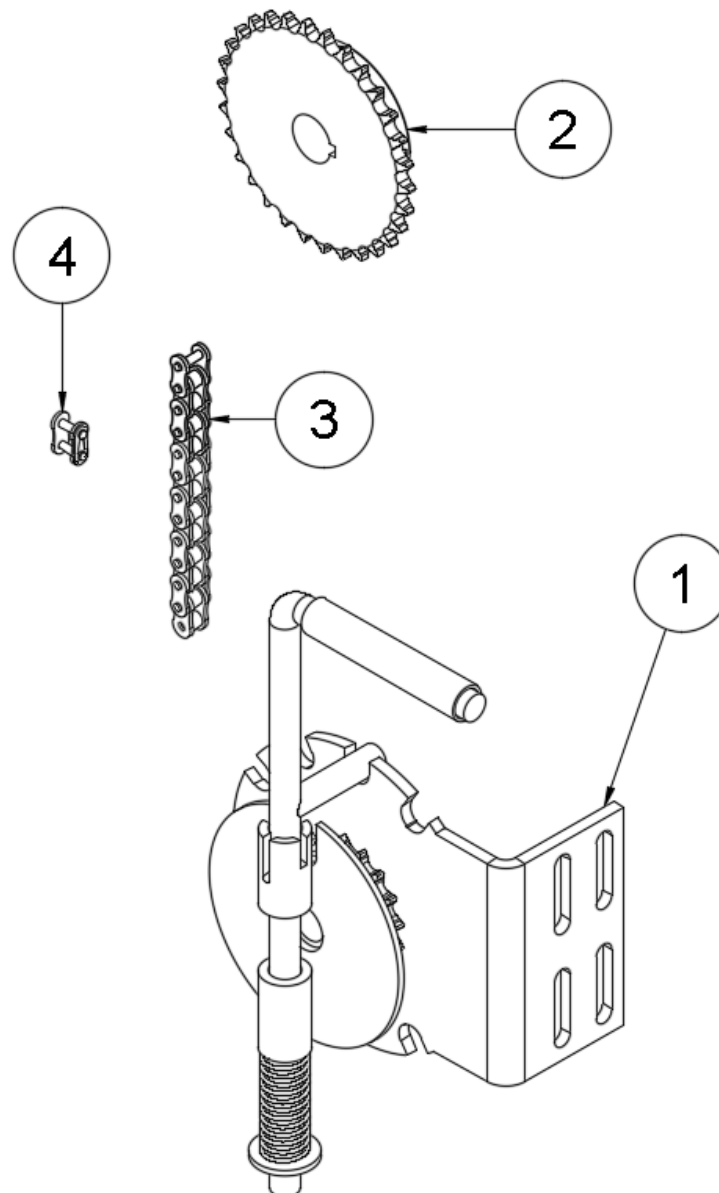
Sliding Bow System Macsimizer/Alumatech
Front Assembly

ITEM	PART NUMBER	DESCRIPTION
1	BF1015	ALUMATECH FRONT CHANNEL WITH MOUNT
2	BF3010	PILLOW BLOCK BEARING
3	BF005S	105" SHAFT- STANDARD
4	BF3001	SPROCKET - SHAFT 1"
5	BF3008	7" FRONT PULLEY
ALL	BFK010	TRAVIS ALUMATECH S-97 FRONT CHANNEL ASSEMBLY



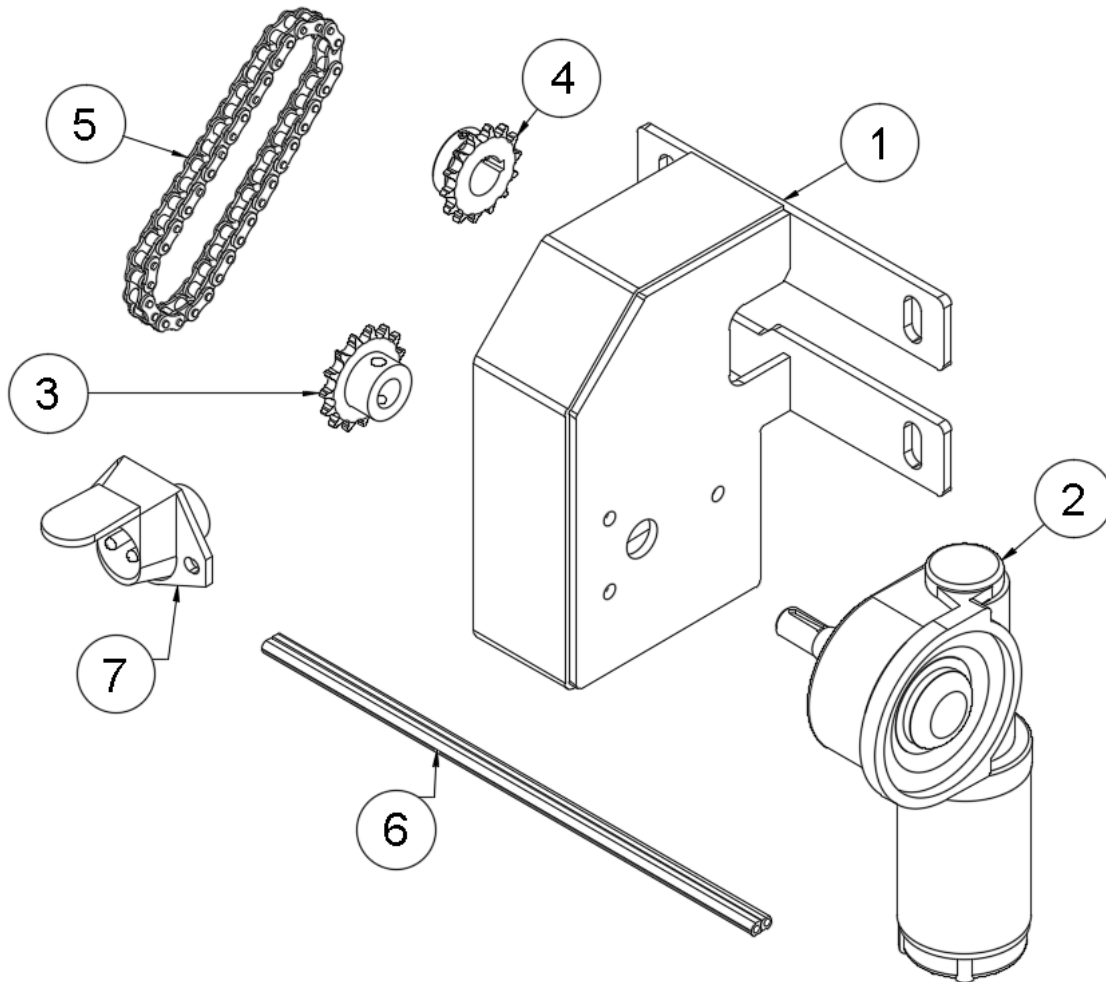
Sliding Bow System Manual Crank Parts

ITEM	PART NUMBER	DESCRIPTION
1	BFK011	MANUAL CRANK ASSEMBLY FOR BOW SYSTEM
2	BF3003	SPROCKET - MANUAL CRANK - 30 TOOTH
3	CH3001	#40 CHAIN PER FOOT
4	CH3002	#40 CHAIN MASTER LINK ONLY



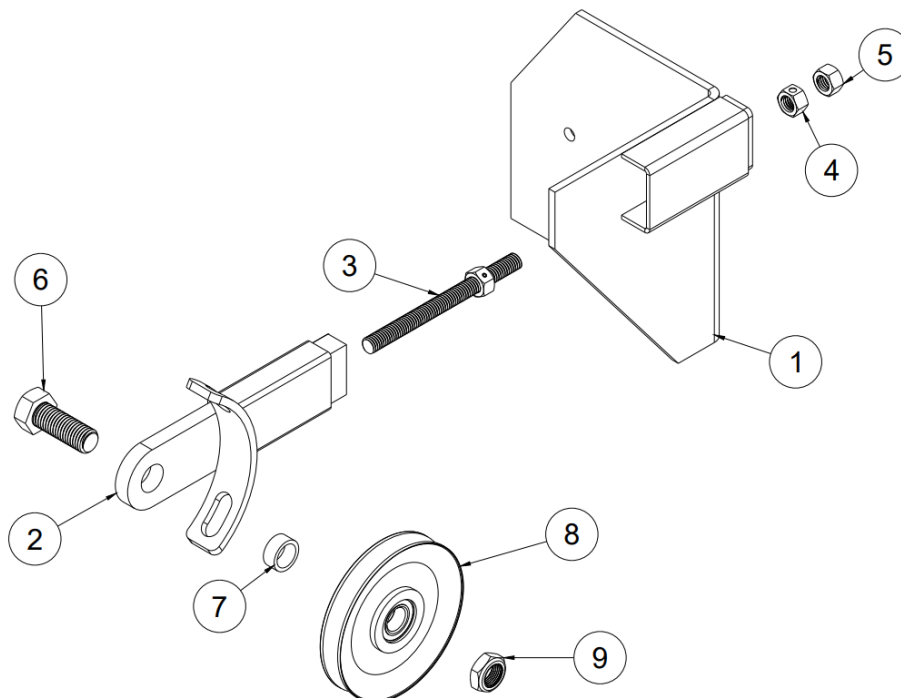
Sliding Bow System Electrical Parts

ITEM	PART NUMBER	DESCRIPTION
1	BF1023	FRONT CHANNEL MOTOR BRACKET
2	EL1000	60:1 MOTOR
2	EL1001	90:1 MOTOR
3	BF3002	SPROCKET - MOTOR 3/4"
4	BF3001	SPROCKET - SHAFT 1"
5	CH3017	#40 17 LINK CHAIN
6	EL6001	6 GA WIRE DUAL STRAND (PER FOOT)
7	EL1012	DUAL POLE FEMALE RECEPTACLE (HORIZONTAL)



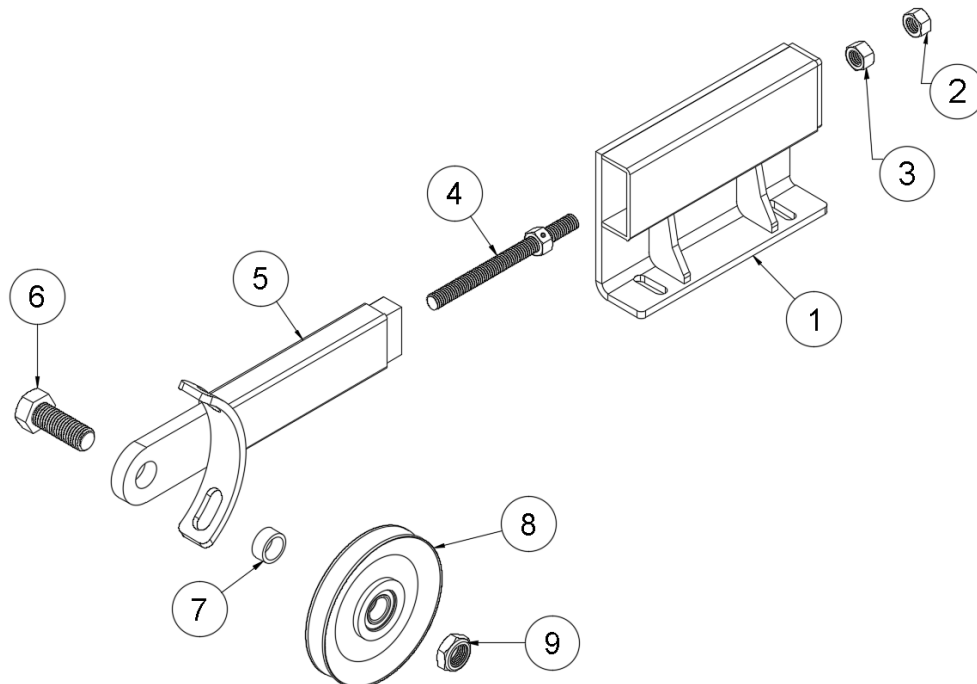
Sliding Bow System Rear Assembly

ITEM	PART NUMBER	DESCRIPTION
1	BR2008	REAR UPPER BRACKET - BELLY DUMP - PASSENGER
1	BR2007	REAR UPPER BRACKET - BELLY DUMP - DRIVER
2	BR2001	REAR UPPER BRACKET 9" INSERT ONLY
3	BR6001	REAR UPPER BRACKET INSERT ADJUSTER BOLT
4	1/2-13 DLN	DIMPLED LOCK NUT
5	1/2-13 NUT	GRADE 8 NUT
6	3/4-10 X 2"	REAR PULLEY BOLT
7	BR3002	REAR PULLEY SPACER
8	BR3001	5" REAR PULLEY
9	3/4-10 TLN	THIN LOCK NUT
2-5	BRK011	ASSEMBLED 9" REAR INSERT W/O PULLEY
2-9	BRK001	ASSEMBLED 9" REAR UPPER BRACKET INSERT
ALL	BRK007	UPPER BRACKET ASSEMBLY - BELLY DUMP - DRIVER
ALL	BRK008	UPPER BRACKET ASSEMBLY - BELLY DUMP - PASSENGER



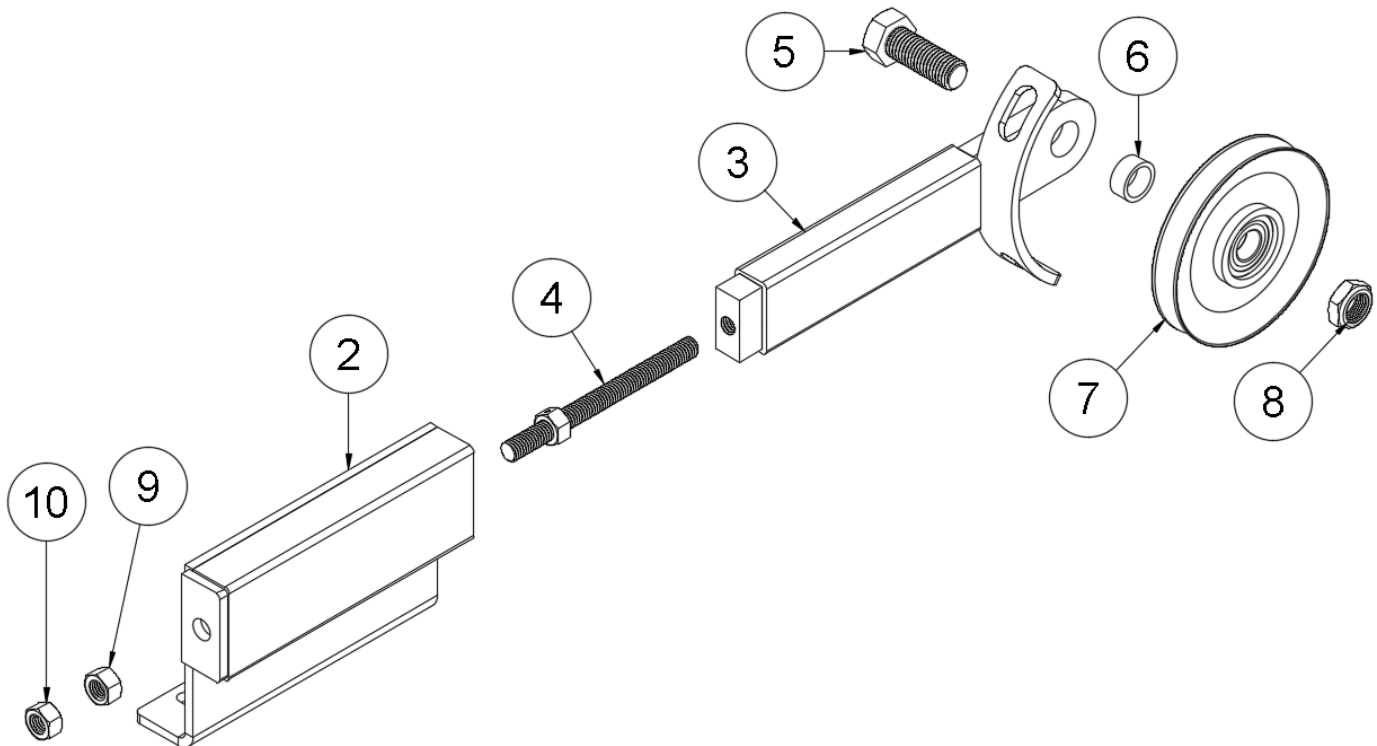
Sliding Bow System Rear Assembly

ITEM	PART NUMBER	DESCRIPTION
2	BR2005	REAR UPPER BRACKET - OFFSET - DRIVER
2	BR2006	REAR UPPER BRACKET - OFFSET - PASSENGER
3	BR2002	REAR UPPER BRACKET 12" INSERT ONLY
4	BR6001	REAR UPPER BRACKET INSERT ADJUSTER BOLT
5	3/4-10 X 2	REAR PULLEY BOLT
6	BR3002	REAR PULLEY SPACER
7	BR3001	5" REAR PULLEY
8	3/4-10 TLN	THIN LOCK NUT
9	1/2-13 DLN	DIMPLED LOCK NUT
10	1/2-13 NUT	GRADE 8 NUT
3-10	BRK002	ASSEMBLED 12" REAR UPPER BRACKET INSERT
3,4,9,10	BRK012	ASSEMBLED 12" REAR INSERT W/O PULLEY
NP	BRK003	UPPER BRACKET ASSEMBLY - STANDARD - DRIVER
ALL	BRK004	UPPER BRACKET ASSEMBLY - STANDARD - PASSENGER
ALL	BRK005	UPPER BRACKET ASSEMBLY - INVERTED - DRIVER
NP	BRK006	UPPER BRACKET ASSEMBLY - INVERTED - PASSENGER



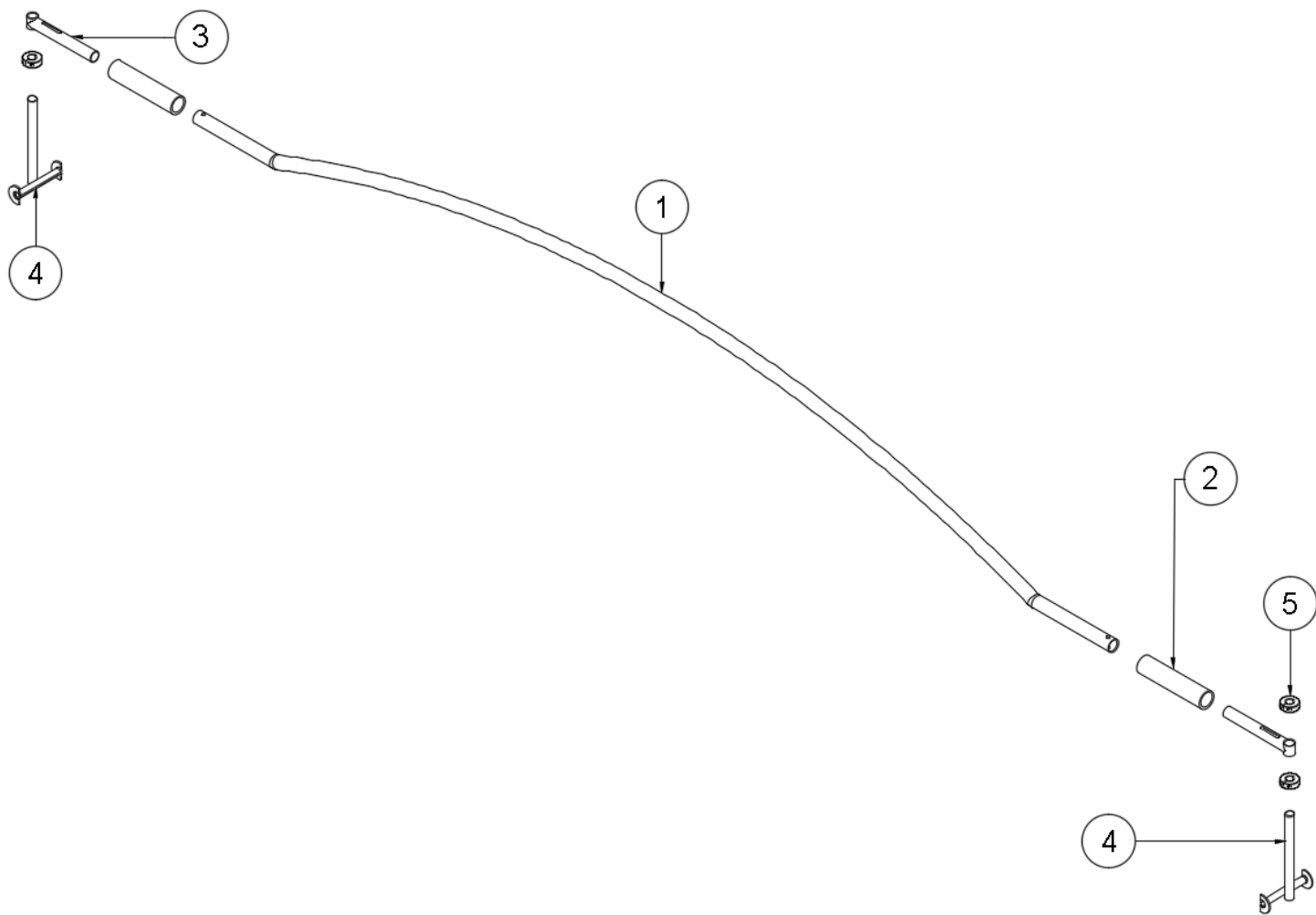
Sliding Bow System Rear Assembly

ITEM	PART NUMBER	DESCRIPTION
2	BR2005	REAR UPPER BRACKET - OFFSET - DRIVER
2	BR2006	REAR UPPER BRACKET - OFFSET - PASSENGER
3	BR2002	REAR UPPER BRACKET 12" INSERT ONLY
4	BR6001	REAR UPPER BRACKET INSERT ADJUSTER BOLT
5	3/4-10 X 2	REAR PULLEY BOLT
6	BR3002	REAR PULLEY SPACER
7	BR3001	5" REAR PULLEY
8	3/4-10 TLN	THIN LOCK NUT
9	1/2-13 DLN	DIMPLED LOCK NUT
10	1/2-13 NUT	GRADE 8 NUT
3-10	BRK002	ASSEMBLED 12" REAR UPPER BRACKET INSERT
3,4,9,10	BRK012	ASSEMBLED 12" REAR INSERT W/O PULLEY
ALL	BRK009	UPPER BRACKET ASSEMBLY - OFFSET - DRIVER SIDE
NP	BRK010	UPPER BRACKET ASSEMBLY - OFFSET - PASSENGER SIDE



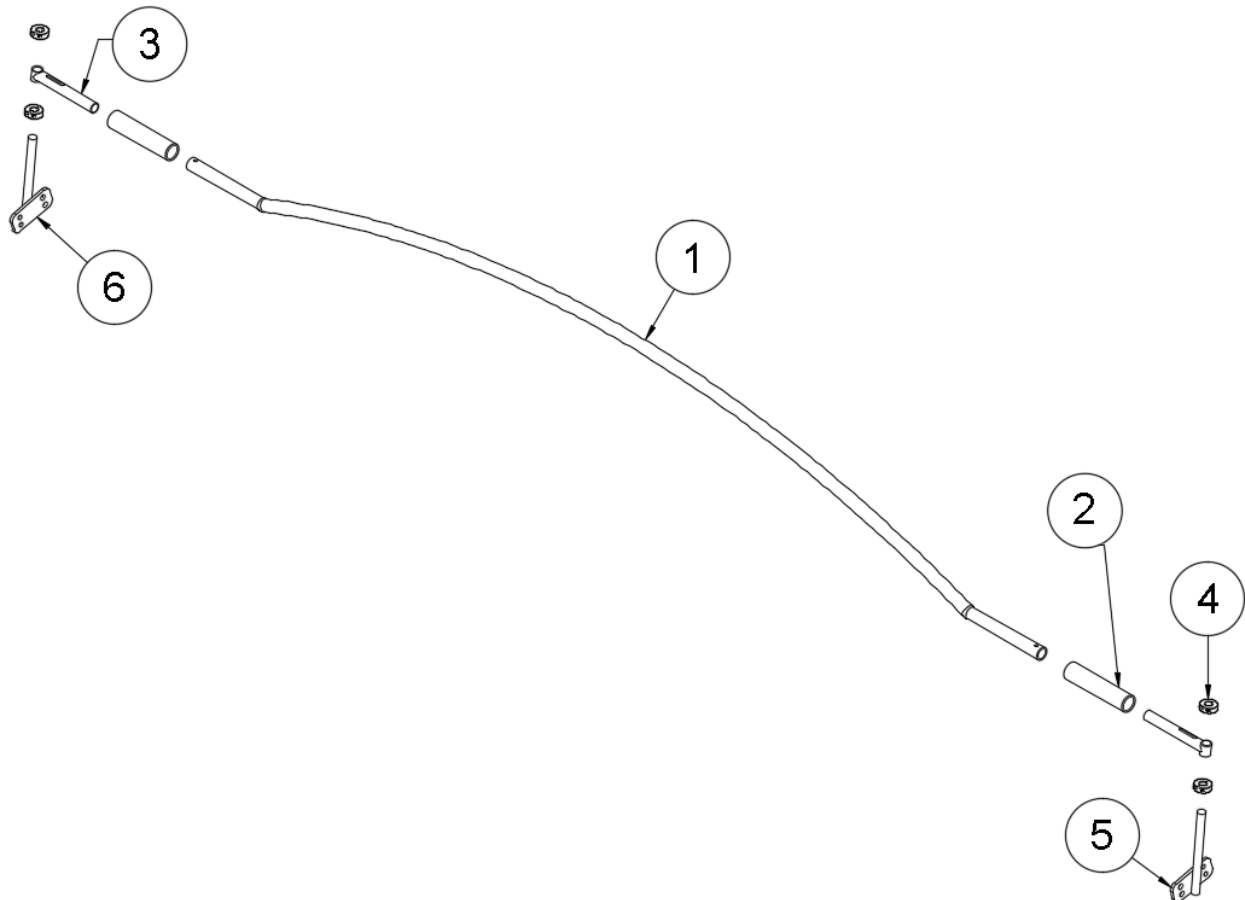
Sliding Bow System Front Rock Bow Assembly

ITEM	PART NUMBER	DESCRIPTION
1	B06-105-RBB	6" RISE 105" ROCK BOW - BARE
1	B08-105-RBB	8" RISE 105" ROCK BOW - BARE
2	BB1001	6" WHITE UHMW TUBE
3	BB1012	ROCK BOW INSERT SLOTTED
4	BB1013	ROCK BOW HANGER - FRONT - ROLL PIN
5	BB6000	ROCK BOW HANGER CLAMPS
1-5	B06-105-RBF	6" RISE 105" FRONT ROCK BOW COMPLETE ASSEMBLY
3-5	B08-105-RBF	8" RISE 105" FRONT ROCK BOW COMPLETE ASSEMBLY
3-5	BBK001	ROCK BOW INSERT WITH FRONT HANGER AND CLAMPS



Sliding Bow System Rear Rock Bow Assembly

ITEM	PART NUMBER	DESCRIPTION
1	B06-105-RBB	6" RISE 105" ROCK BOW - BARE
1	B08-105-RBB	8" RISE 105" ROCK BOW - BARE
2	BB1001	6" WHITE UHMW TUBE
3	BB1012	ROCK BOW INSERT SLOTTED
4	BB6000	ROCK BOW HANGER CLAMPS
5	BB1015	ROCK BOW HANGER - REAR DRIVER - CABLE CLAMP
6	BB1014	ROCK BOW HANGER - REAR PASSENGER - CABLE CLAMP
1-6	B06-105-RBR	6" RISE 105" REAR ROCK BOW COMPLETE ASSEMBLY
1-6	B08-105-RBR	8" RISE 105" REAR ROCK BOW COMPLETE ASSEMBLY
3-5	BBK003	ROCK BOW INSERT ASSEMBLY - DRIVER
3,4,6	BBK002	ROCK BOW INSERT ASSEMBLY - PASSENGER



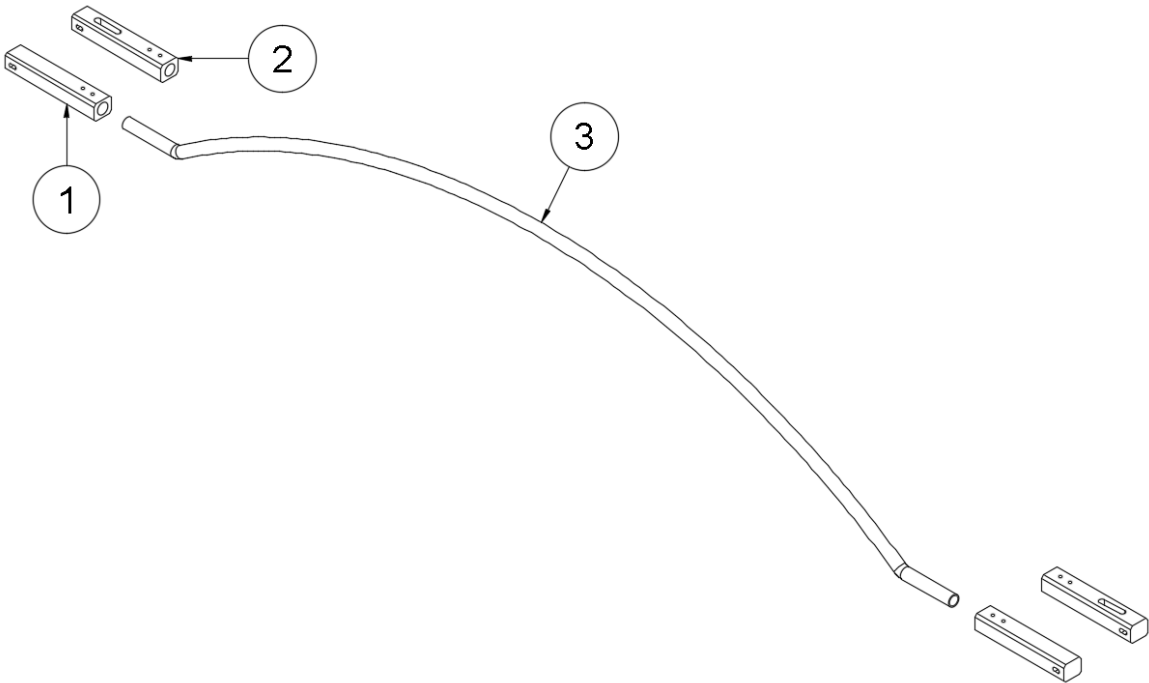
Sliding Bow System UHMW Bow Assembly

Common Use: Tapered Trailers or Trailer w/ Wide Top Rails

Pound Symbol(#) denotes the size of bow, in inches, from center of slot to center of slot. This distance should match the pulley width on the front and rear of the trailer.

Question mark (?) denotes the length of the UHMW bow end, typically ranging from 6” to 10” in length

ITEM	PART NUMBER	DESCRIPTION
1	BB1007	7" BLACK UHMW BOW END
1	BB1008	8" BLACK UHMW BOW END
1	BB1009	9" BLACK UHMW BOW END
1	BB1000	10" BLACK UHMW BOW END
2	BB1016	6" BLACK UHMW BOW END - ANTI LIFT SLOTTED
2	BB1017	7" BLACK UHMW BOW END - ANTI LIFT SLOTTED
2	BB1018	8" BLACK UHMW BOW END - ANTI LIFT SLOTTED
2	BB1019	9" BLACK UHMW BOW END - ANTI LIFT SLOTTED
2	BB1010	10" BLACK UHMW BOW END - ANTI LIFT SLOTTED
1,3	B12-###-U?S	12" RISE BOW ASSEMBLY
2,3	B12-###-U?A	12" RISE ANTI LIFT BOW ASSEMBLY
1,3	B12-###-U?R	12" RISE REAR BOW ASSEMBLY

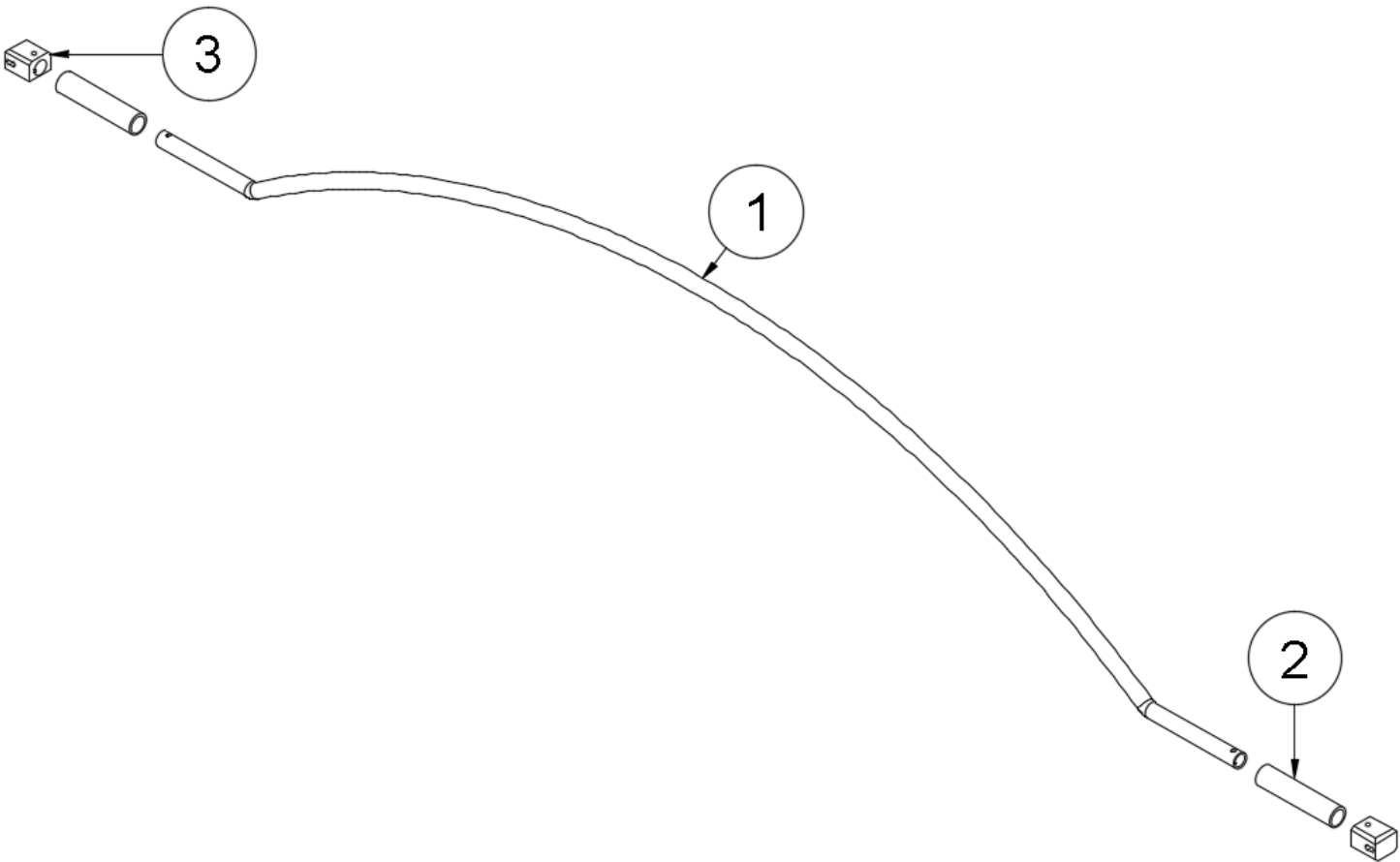


Sliding Bow System Roller Bow Assembly

Common Use: Straight Side Trailers w/ Thin Top Rails

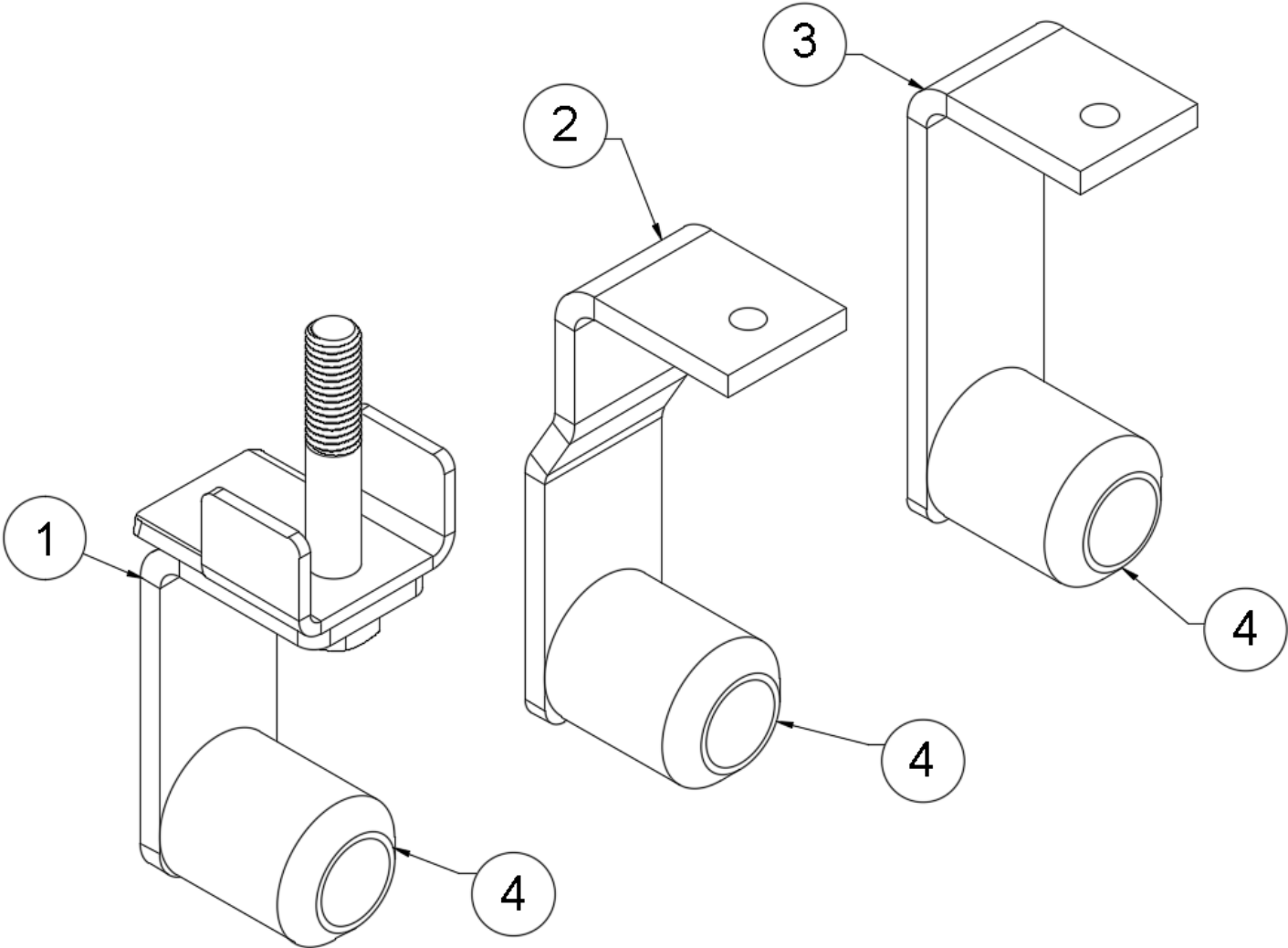
Pound symbol (#) denotes the size of bow, in inches, from center of slot to center of slot. This distance should match the pulley width on the front and rear of the trailer.

ITEM	PART NUMBER	DESCRIPTION
1	B12-###-U2B	12" RISE BOW - BARE
2	BB1001	6" WHITE UHMW TUBE
3	BB1002	2" BLACK UHMW BOW END
1-3	B12-###-U2S	12" RISE ASSEMBLED BOW
1-3	B12-###-U2R	12" RISE ASSEMBLED REAR BOW



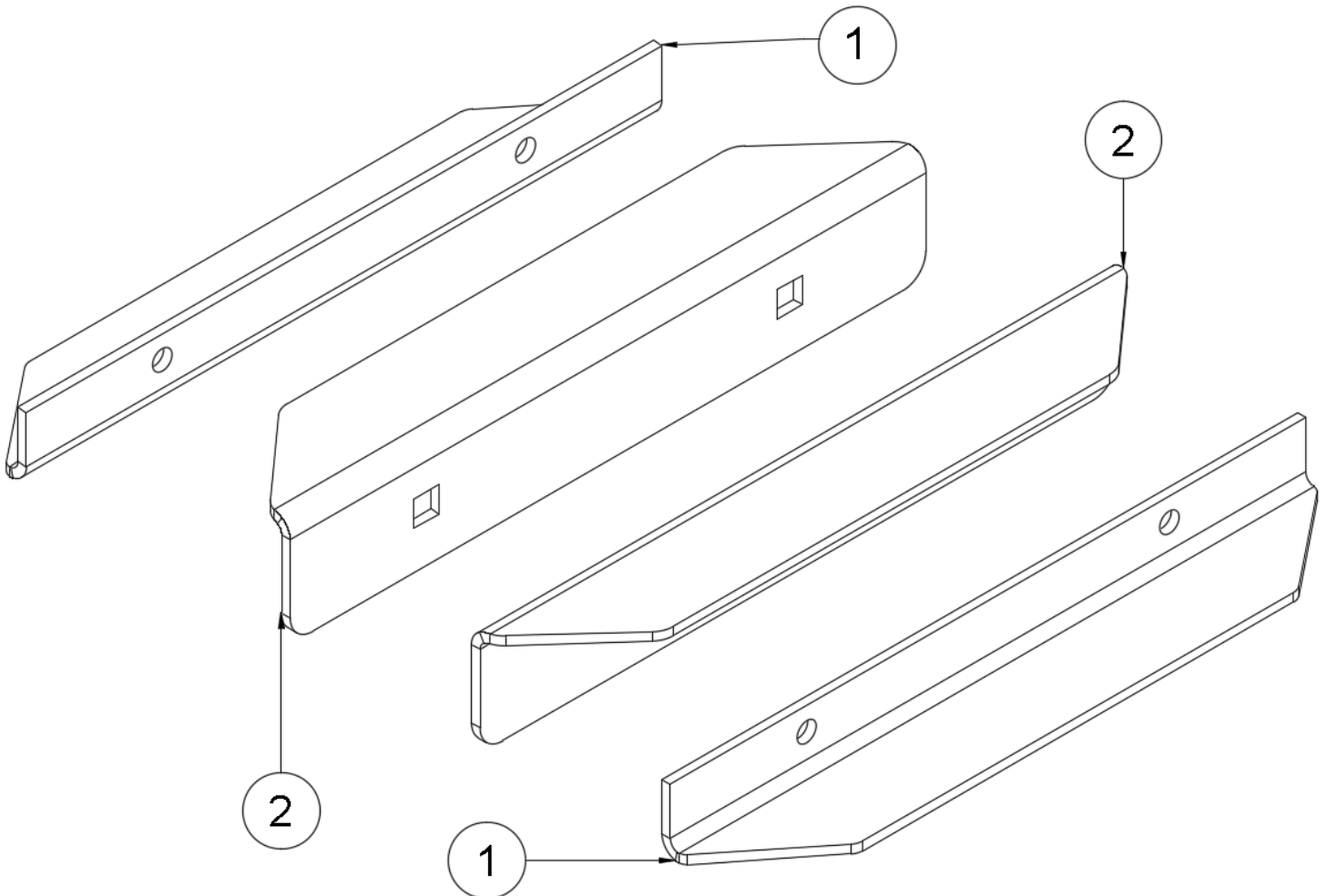
Sliding Bow System Anti-Lift Hangers

ITEM	PART NUMBER	DESCRIPTION
1	BB2004	ANTI LIFT HANGER - STUDDED
2	BB2003	ANTI LIFT HANGER - OFFSET
3	BB2002	ANTI LIFT HANGER - STANDARD
4	BB2005	ANTI LIFT HANGER PLASTIC
1,4	BBK004	STANDARD ANTI LIFT ASSEMBLY
2,4	BBK005	OFFSET ANTI LIFT ASSEMBLY
3,4	BBK006	STUDED ANTI LIFT ASSEMBLY



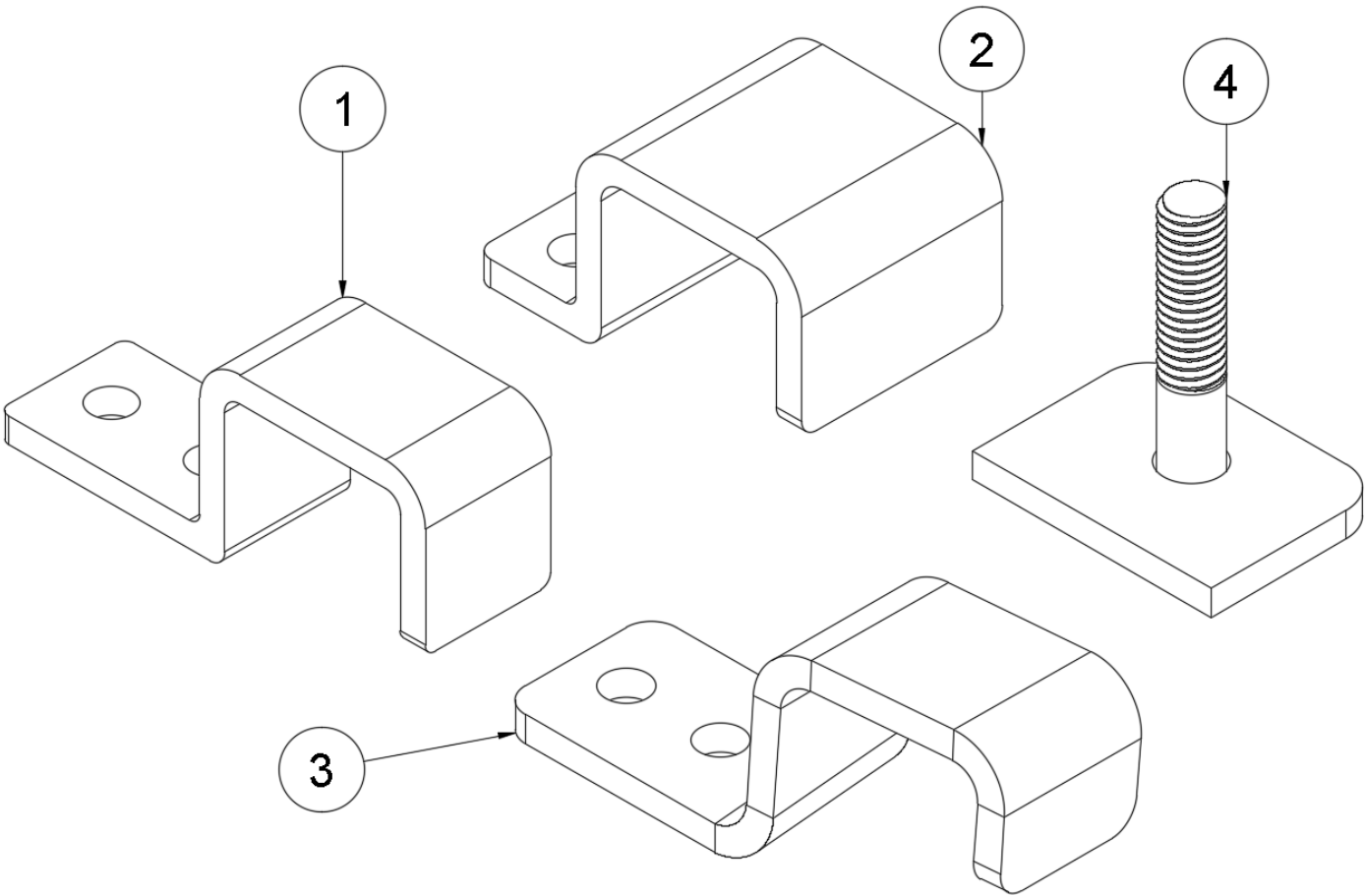
Sliding Bow System Anti-Lift Angles

ITEM	PART NUMBER	DESCRIPTION
1	BB2007	ANTI LIFT BRACKET - 2" CIRCLE HOLE
1	BB2010	ANTI LIFT BRACKET - 2.5" CIRCLE HOLE
1	BB2013	ANTI LIFT BRACKET - 3" CIRCLE HOLE
2	BB2006	ANTI LIFT BRACKET - 2" SQUARE HOLE
2	BB2009	ANTI LIFT BRACKET - 2.5" SQUARE HOLE
2	BB2012	ANTI LIFT BRACKET - 3" SQUARE HOLE
NP	BB2008	ANTI LIFT BRACKET - 2" 135 DEGREE BEND
NP	BB2011	ANTI LIFT BRACKET - 2.5" 135 DEGREE BEND
NP	BB2013	ANTI LIFT BRACKET - 3" CIRCLE HOLE

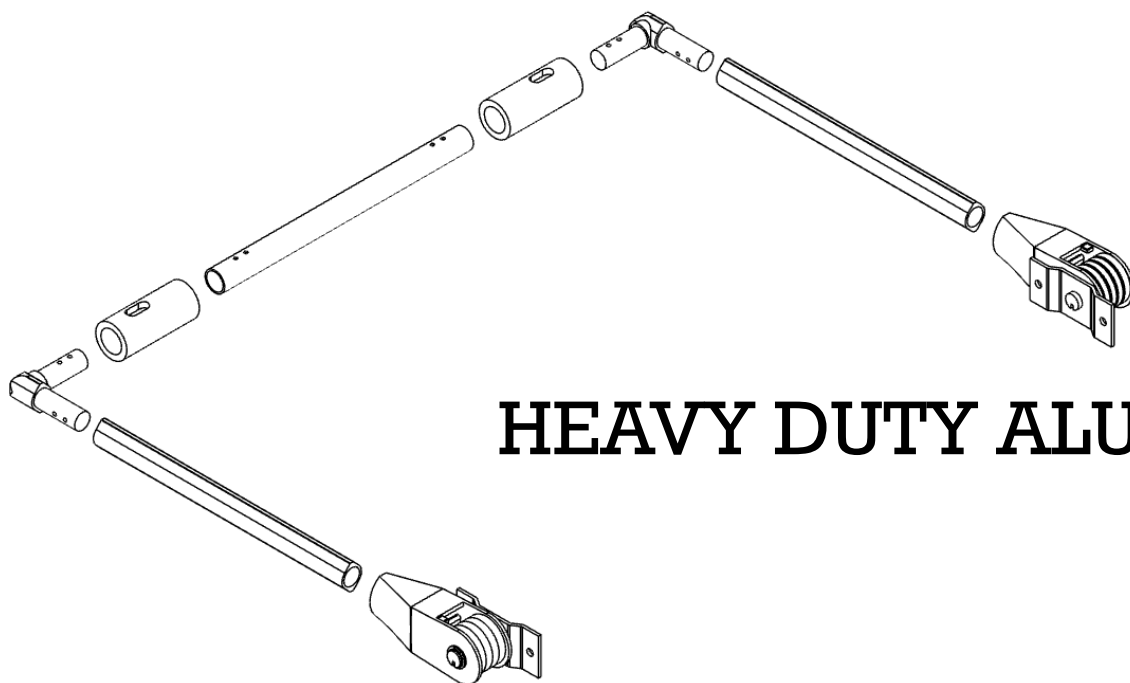


Sliding Bow System Front Bow Hold Down

ITEM	PART NUMBER	DESCRIPTION
1	BF2014	FRONT BOW HOLD DOWN LONG
2	BF2013	FRONT BOW HOLD DOWN SHORT
3	BF2019	FRONT BOW HOLD DOWN WEDGE - DRIVER
NP	BF2020	FRONT BOW HOLD DOWN WEDGE - PASSENGER
4	BF2015	FRONT BOW HOLD DOWN STUD
NP	BF2017	FRONT BOW HOLD DOWN BOARD MOUNT

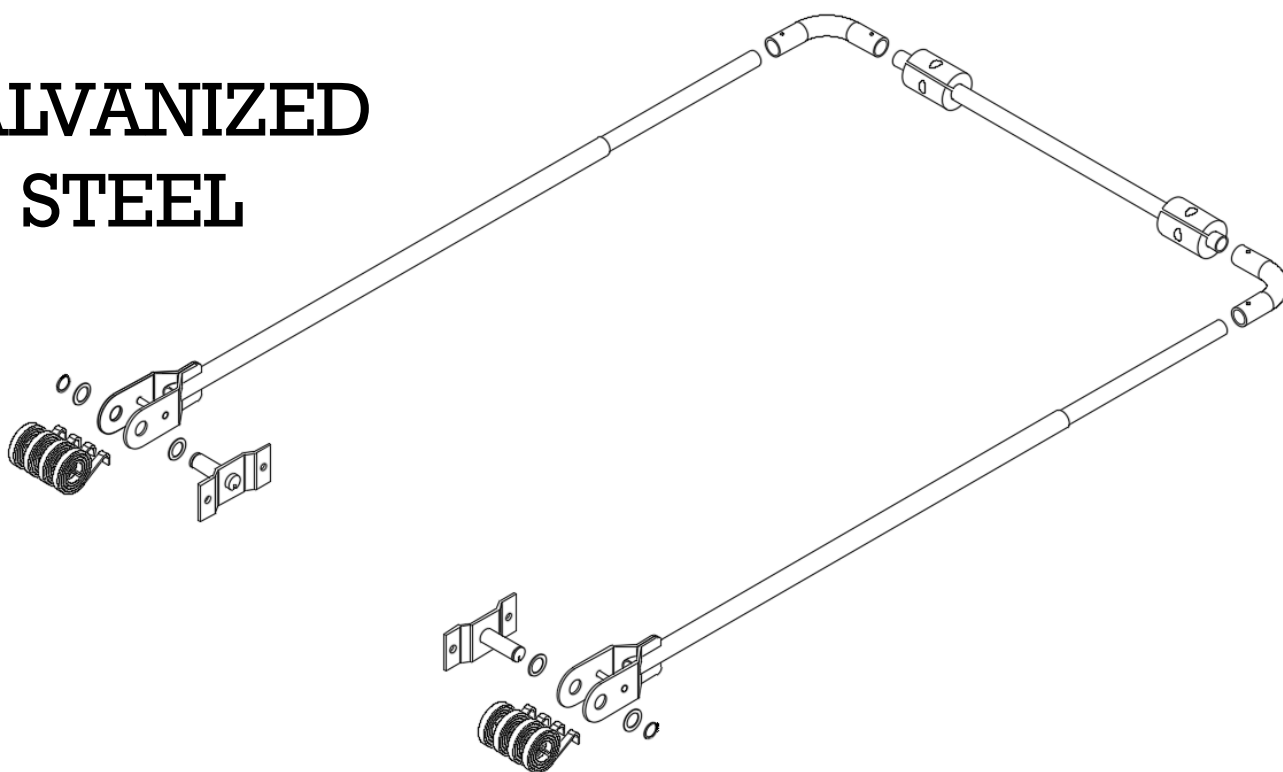


FLIP TARP ARM SYSTEMS



HEAVY DUTY ALUMINUM

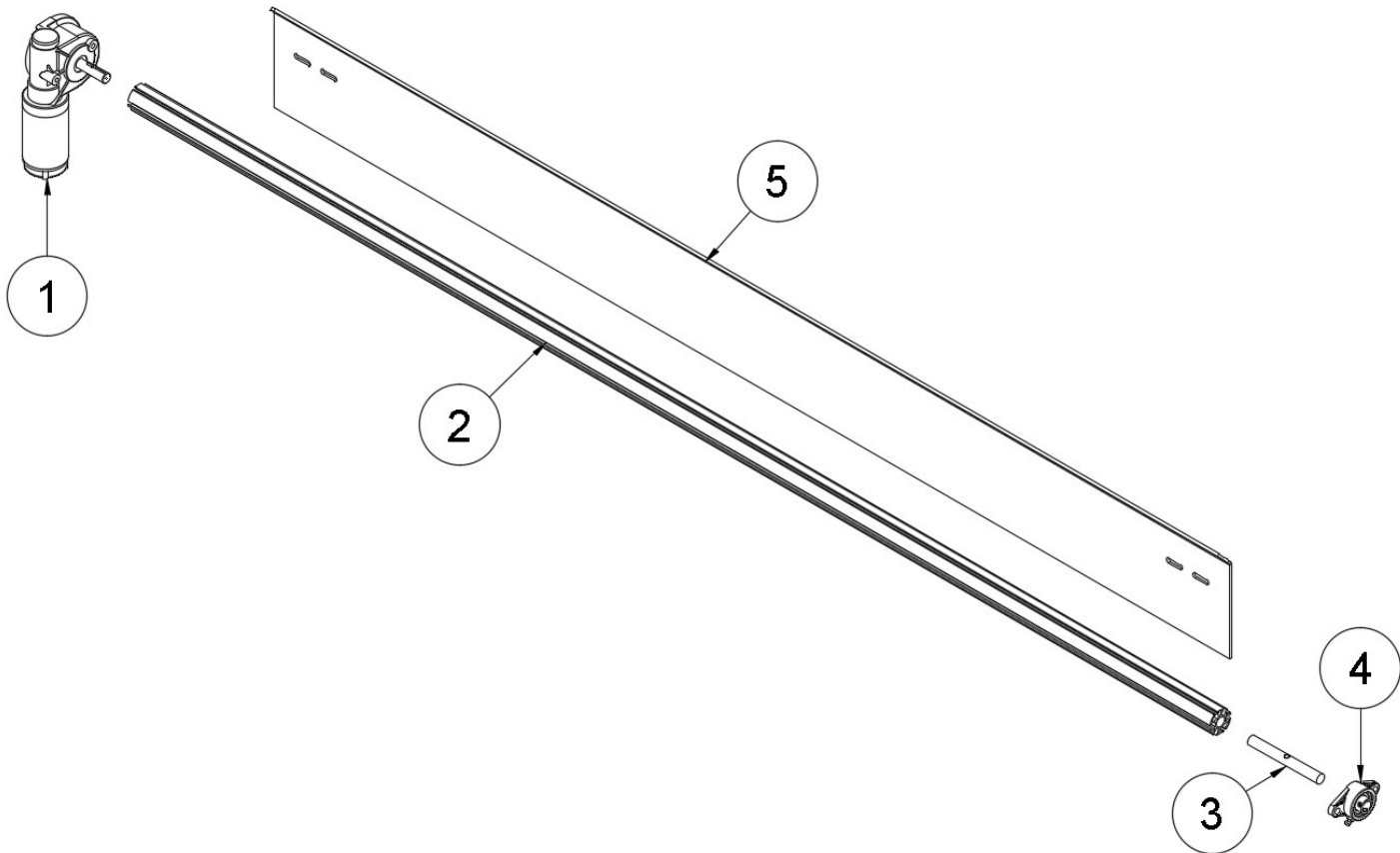
**GALVANIZED
STEEL**



Flip Tarp Arm System Axle Assembly

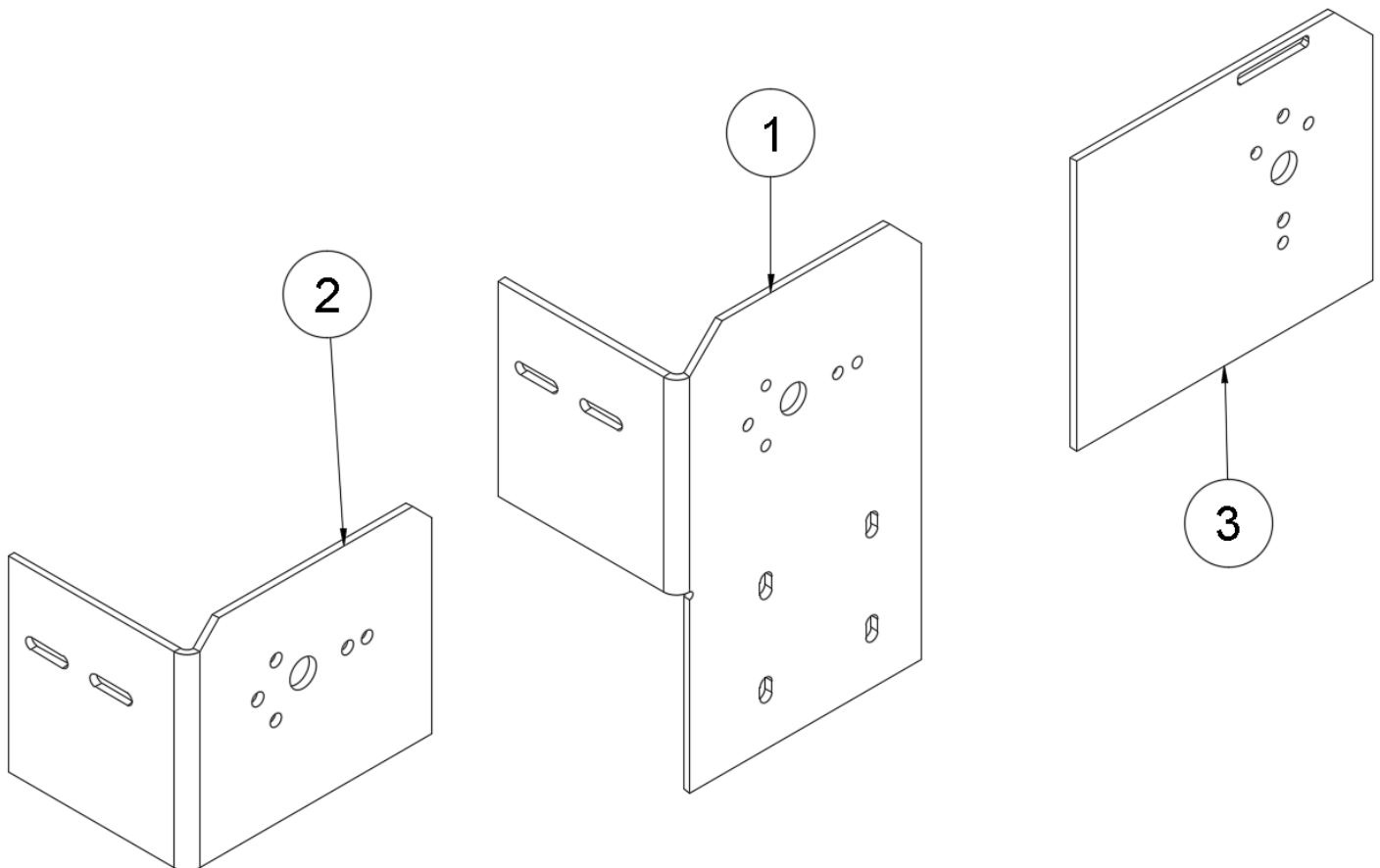
Common Use: Double Tuff Arm Systems

ITEM	PART NUMBER	DESCRIPTION
1	EL1000	60:1 MOTOR
1	EL1001	90:1 MOTOR
2	AA0015	TARP AXLE - FRONT ROLLER SHAFT EXTRUSION
3	AA0016	3/4" X 6" BEARING SHAFT
3	AA5001	3/4" X 12" MANUAL CRANK SHAFT
4	AA3000	2 BOLT 3/4" ID FLANGE BEARING
4	AA3001	2 BOLT 3/4" ID THREE PIECE BEARING
5	AA0011	91" WINDSHIELD
5	AA0012	95" WINDSHIELD
5	AA0013	100" WINDSHIELD
2-4	AAK001	TARP AXLE WITH SHORT SHAFT AND FLANGE BEARING



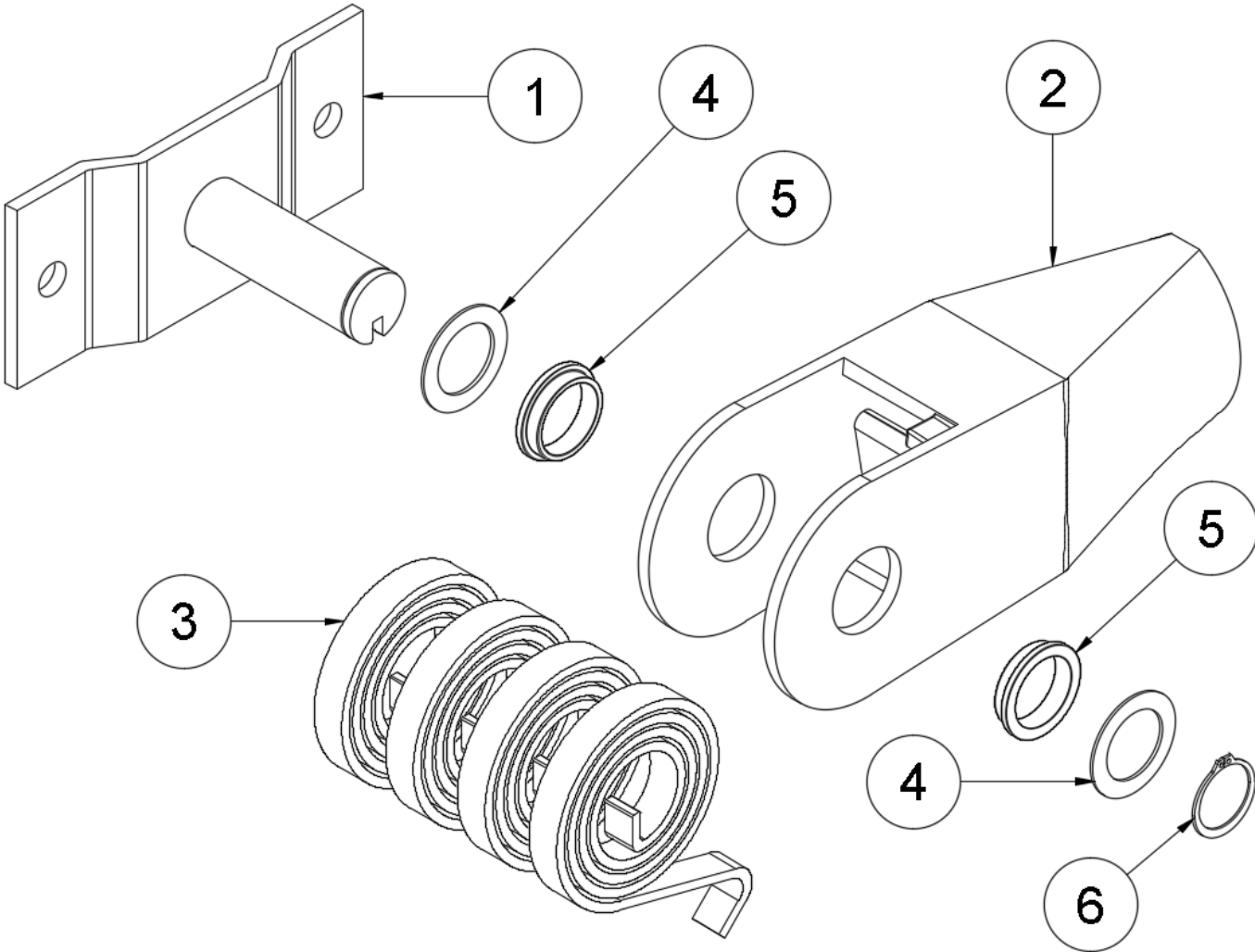
Flip Tarp Arm System Axle Mounting Plates

ITEM	PART NUMBER	DESCRIPTION
1	AA0001	CPS BELLY DUMP DRIVER SIDE
1	AA0002	CPS BELLY DUMP PASSENGER SIDE
1	AA0003	ARMORLITE/CTS BELLY DUMP DRIVER SIDE
1	AA0004	ARMORLITE/CTS BELLY DUMP PASSENGER SIDE
2	AA0005	WELD ON UNIVERSAL WITH SHIELD MOUNT DRIVER
2	AA0006	WELD ON UNIVERSAL WITH SHIELD MOUNT PASSENGER
3	AA0007	WELD ON UNIVERSAL WITHOUT WINDSHIELD MOUNT



Heavy Duty Aluminum Arm System
Short Arm Lower Pivot Parts

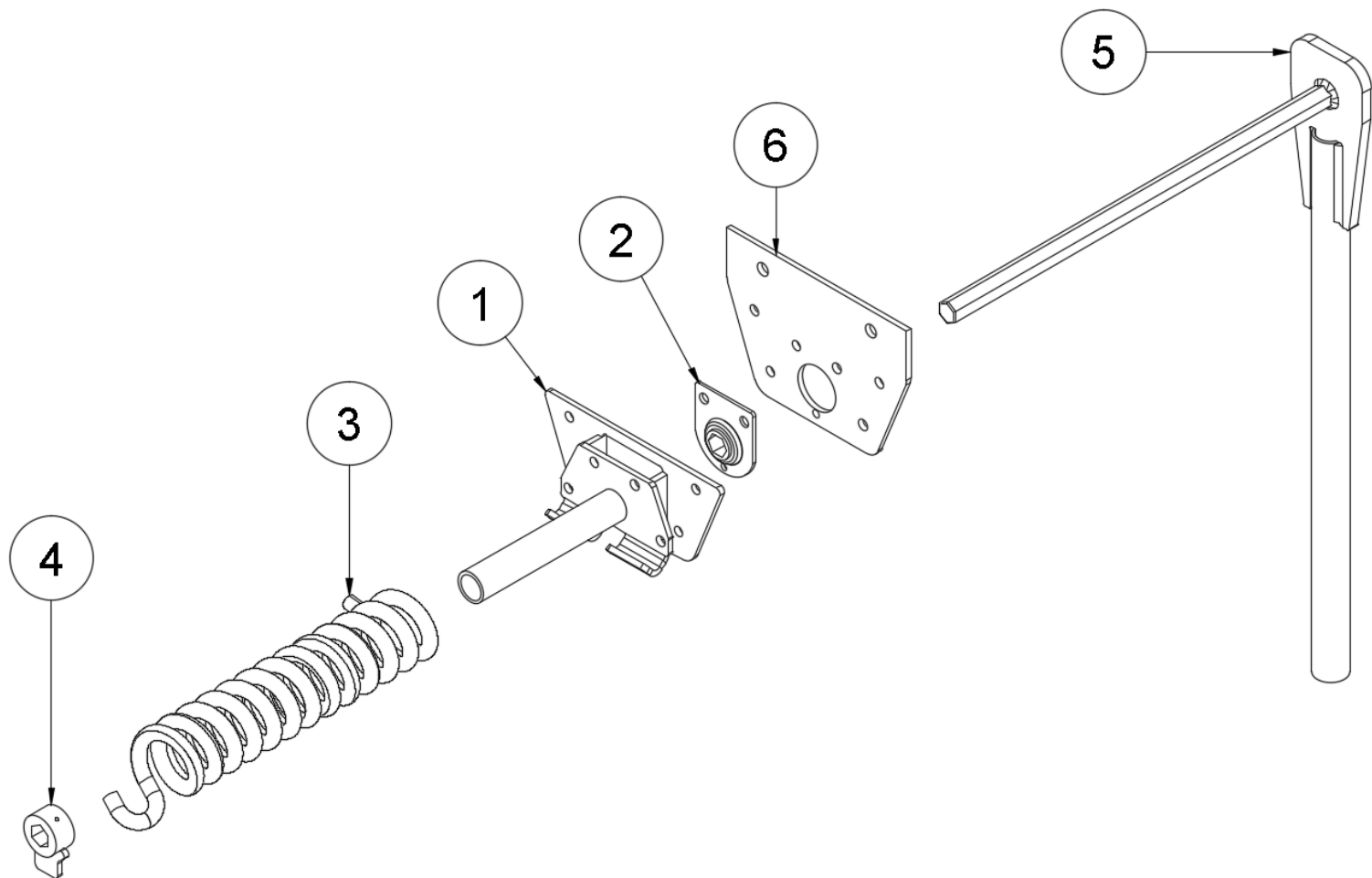
ITEM	PART NUMBER	DESCRIPTION
1	AP7000	4 SPRING PIVOT PIN
2	AP7001	4 SPRING ALUMINUM PIVOT CASTING
3	AP7005	SPIRAL TORSION SPRING
4	AP7002	PIVOT PIN WASHER
5	AP7003	PIVOT PIN BUSHING
6	AP7004	PIVOT PIN SNAP RING
ALL	APK005	4 SPRING PIVOT CASTING ASSEMBLY - DRIVER
ALL	APK004	4 SPRING PIVOT CASTING ASSEMBLY - PASSENGER



Flip Tarp Arm System

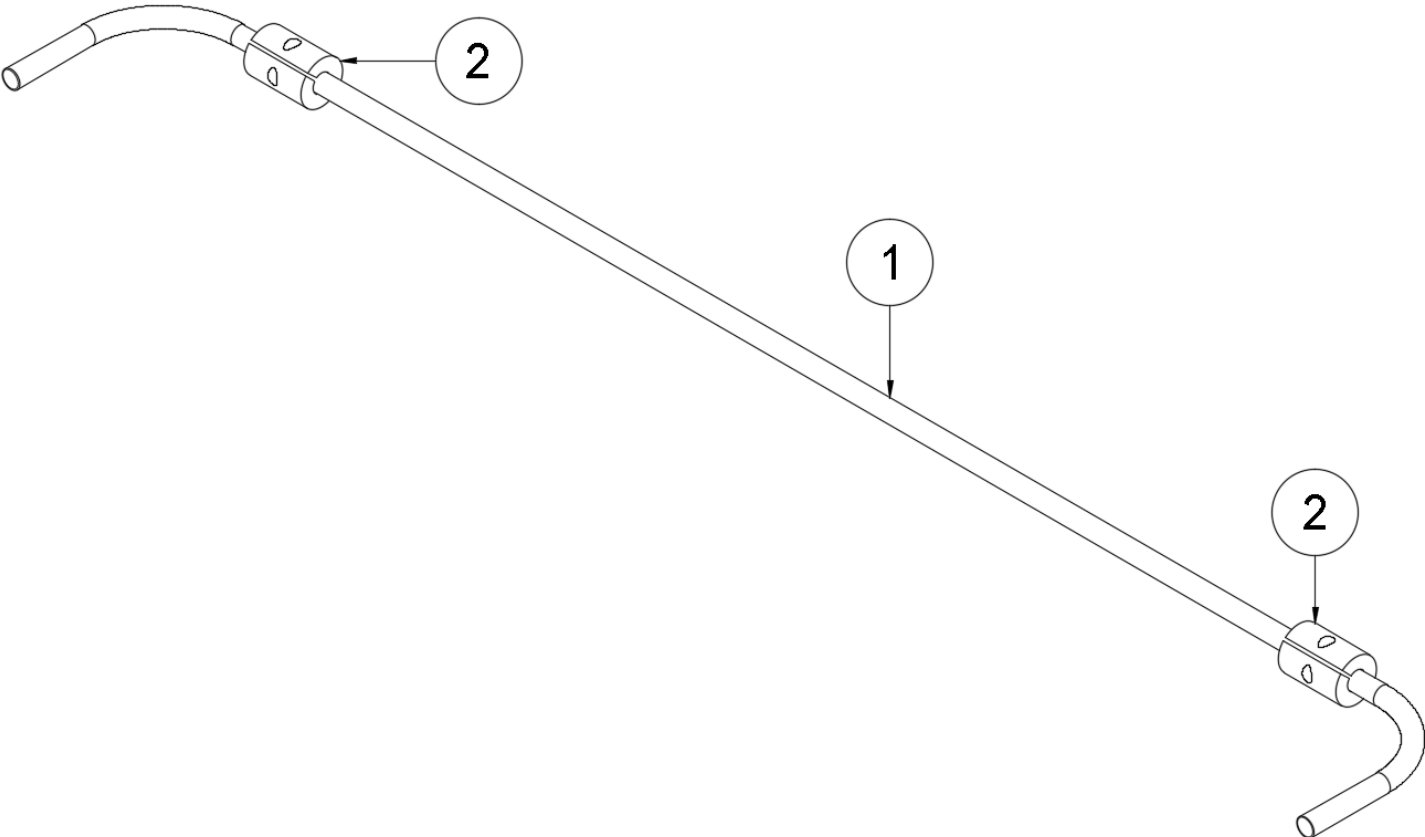
Heavy Duty Aluminum Arm System Long Arm Lower Pivot Parts

ITEM	PART NUMBER	DESCRIPTION
1	AP8002	SPRING RETENTION PLATE
2	AP3001	HEX BEARING
3	AP8003	LONG ARM SPRING - DRIVER SIDE
3	AP8004	LONG ARM SPRING - PASSENGER SIDE
4	AP8005	HEX SPRING STOP
5	AP8000	HEX PIVOT ARM
6	AP8001	PIVOT MOUNT PLATE
ALL	APK011	LONG ARM COMPLETE PIVOT ASSEMBLY - DRIVER
ALL	APK010	LONG ARM COMPLETE PIVOT ASSEMBLY - PASSENGER



Heavy Duty Aluminum Arm System
Steel Crossbar Kit

ITEM	PART NUMBER	DESCRIPTION
1	AP0103	STEEL ONE PIECE BENT CROSSBAR 103" FINISH
1	AP0107	STEEL ONE PIECE BENT CROSSBAR 107" FINISH
1	AP0110	STEEL ONE PIECE BENT CROSSBAR 110" FINISH
2	AP0003	RUBBER BUMPER FOR STEEL CROSSBAR
ALL	APK015	STEEL - BENT - 103" CROSSBAR KIT W/ BUMPERS
ALL	APK016	STEEL - BENT - 107" CROSSBAR KIT W/ BUMPERS
ALL	APK017	STEEL - BENT - 110" CROSSBAR KIT W/ BUMPERS

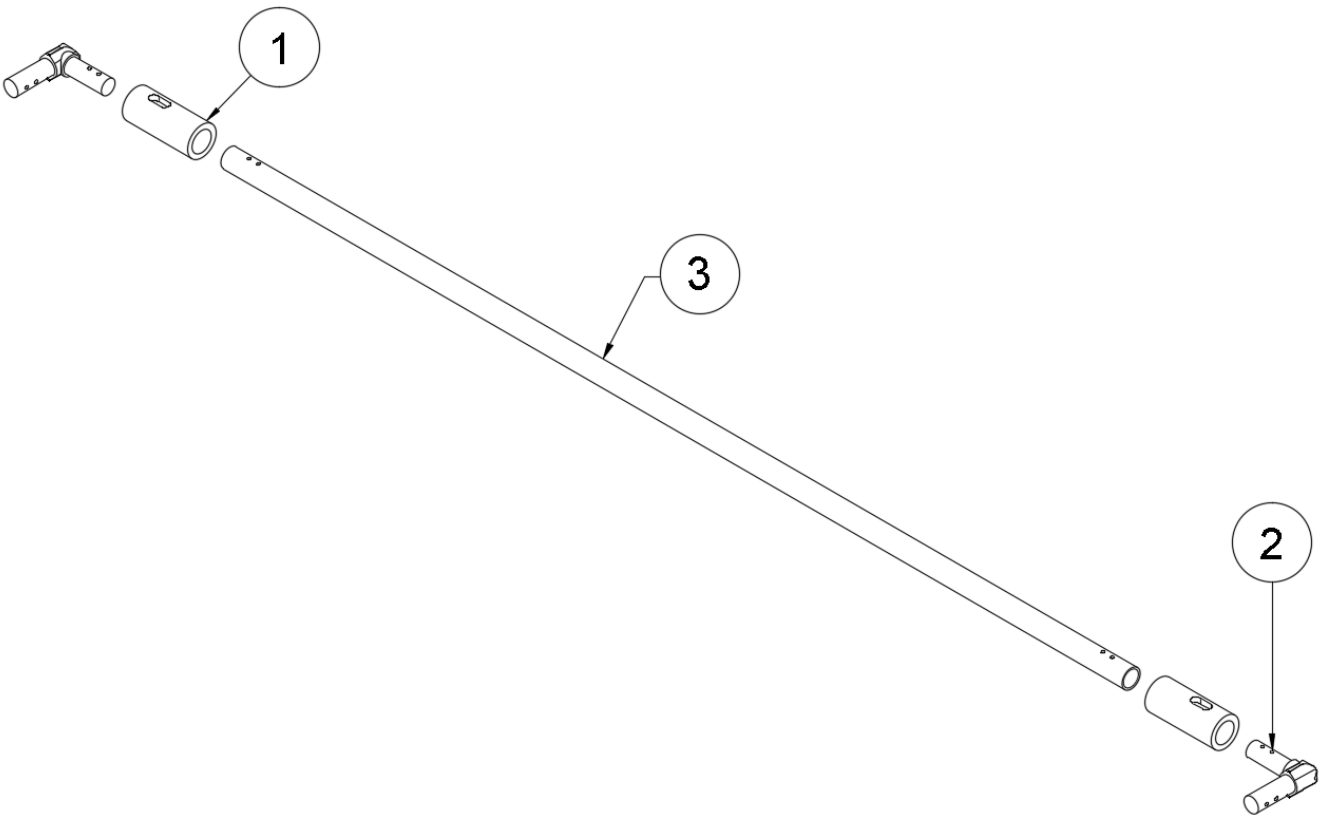


Flip Tarp Arm System

Heavy Duty Aluminum Arm System Aluminum Crossbar Kit

Pound symbol (#) denotes the length of crossbar, in inches

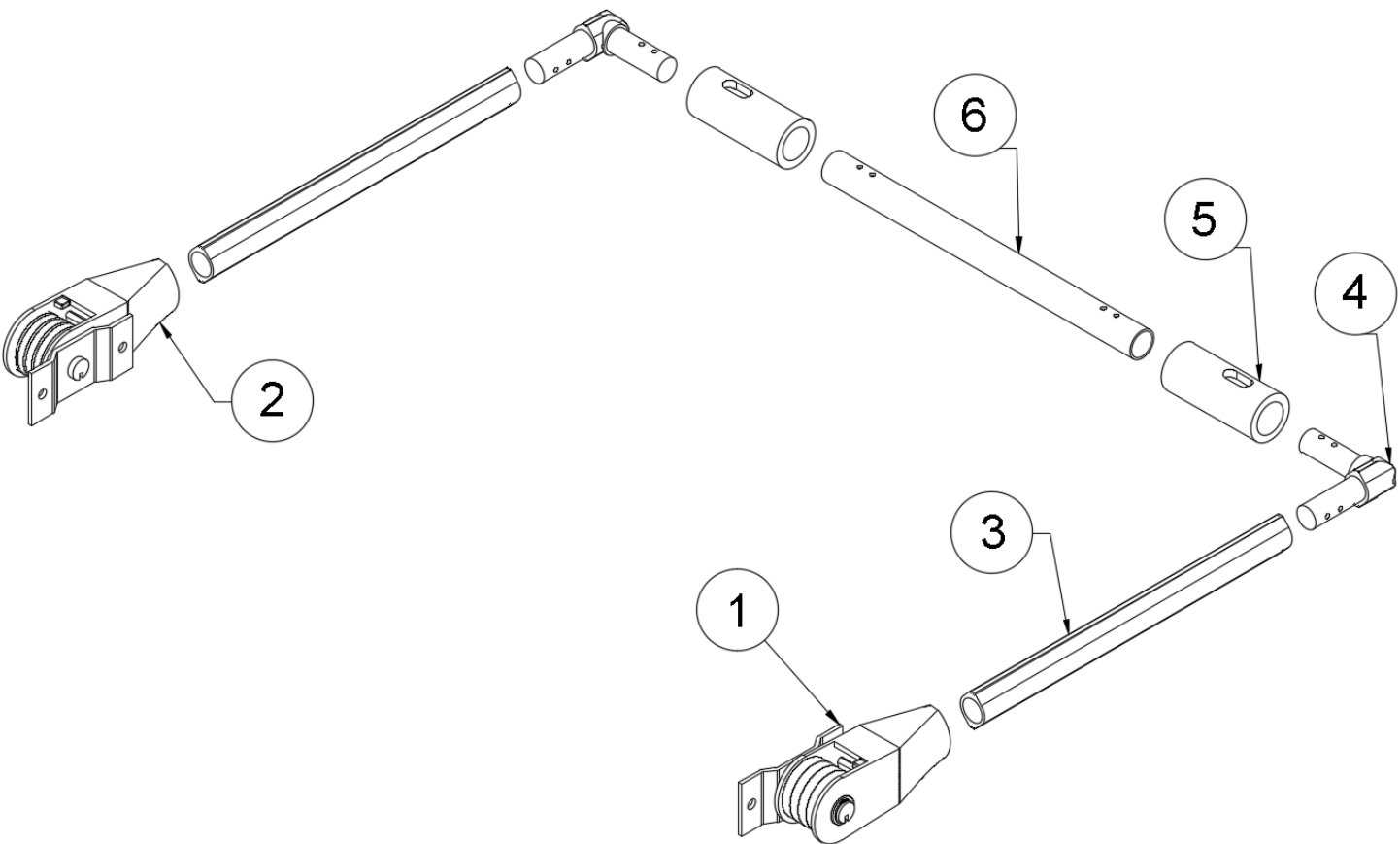
ITEM	PART NUMBER	DESCRIPTION
1	AP0017	7" UHMW BUMPER
1	AP0018	8" UHMW BUMPER
1	AP0019	9" UHMW BUMPER
1	AP0010	10" UHMW BUMPER
2	AP0001	HD ALUMINUM ELBOW
3	AP0096	96" ALUMINUM CROSSBAR
3	AP0098	98" ALUMINUM CROSSBAR
3	AP0005	105" ALUMINUM CROSSBAR
3	AP0013	CUSTOM WIDTH ALUMINUM CROSSBAR
ALL	APK012	96" CROSSBAR KIT (ELBOWS, CROSSBAR, BUMPERS)
ALL	APK013	98" CROSSBAR KIT (ELBOWS, CROSSBAR, BUMPERS)
ALL	APK014	105" CROSSBAR KIT (ELBOWS, CROSSBAR, BUMPERS)



Heavy Duty Aluminum Arm System
Short Arm Conversion Kit

Pound symbol (#) denotes the length, in inches, from end to end

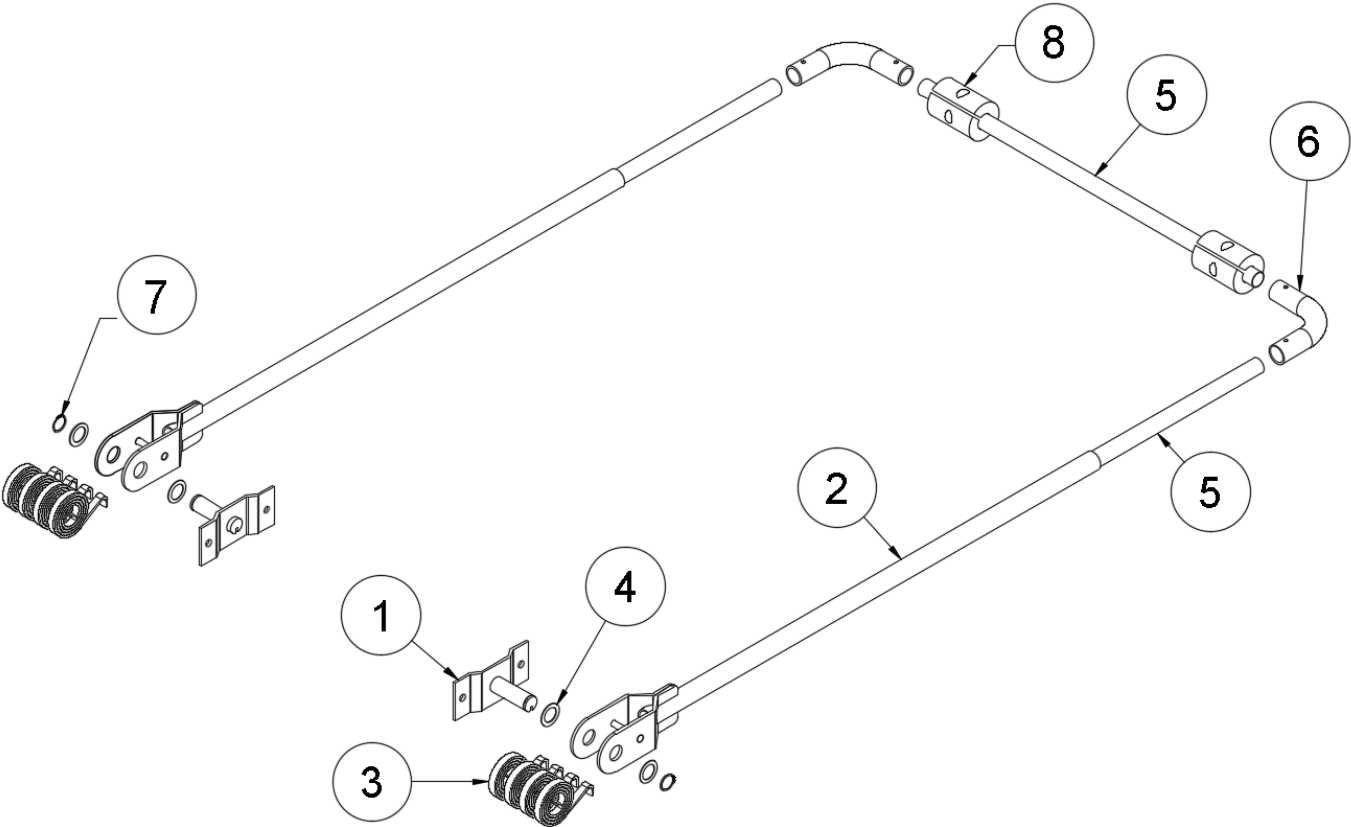
ITEM	PART NUMBER	DESCRIPTION
1	APK005	4 SPRING PIVOT CASTING ASSEMBLY - DRIVER
2	APK004	4 SPRING PIVOT CASTING ASSEMBLY - PASSENGER
3	AP7010	10' HD ALUMINUM ARM
4	AP0001	HD ALUMINUM ELBOW
5	AP001#	#" UHMW CROSSBAR BUMPER
6	AP0013	###" ALUMINUM CROSSBAR
ALL	APK008	COMPLETE DT HD ALUMINUM SHORT ARM CONVERSION



Flip Tarp Arm System

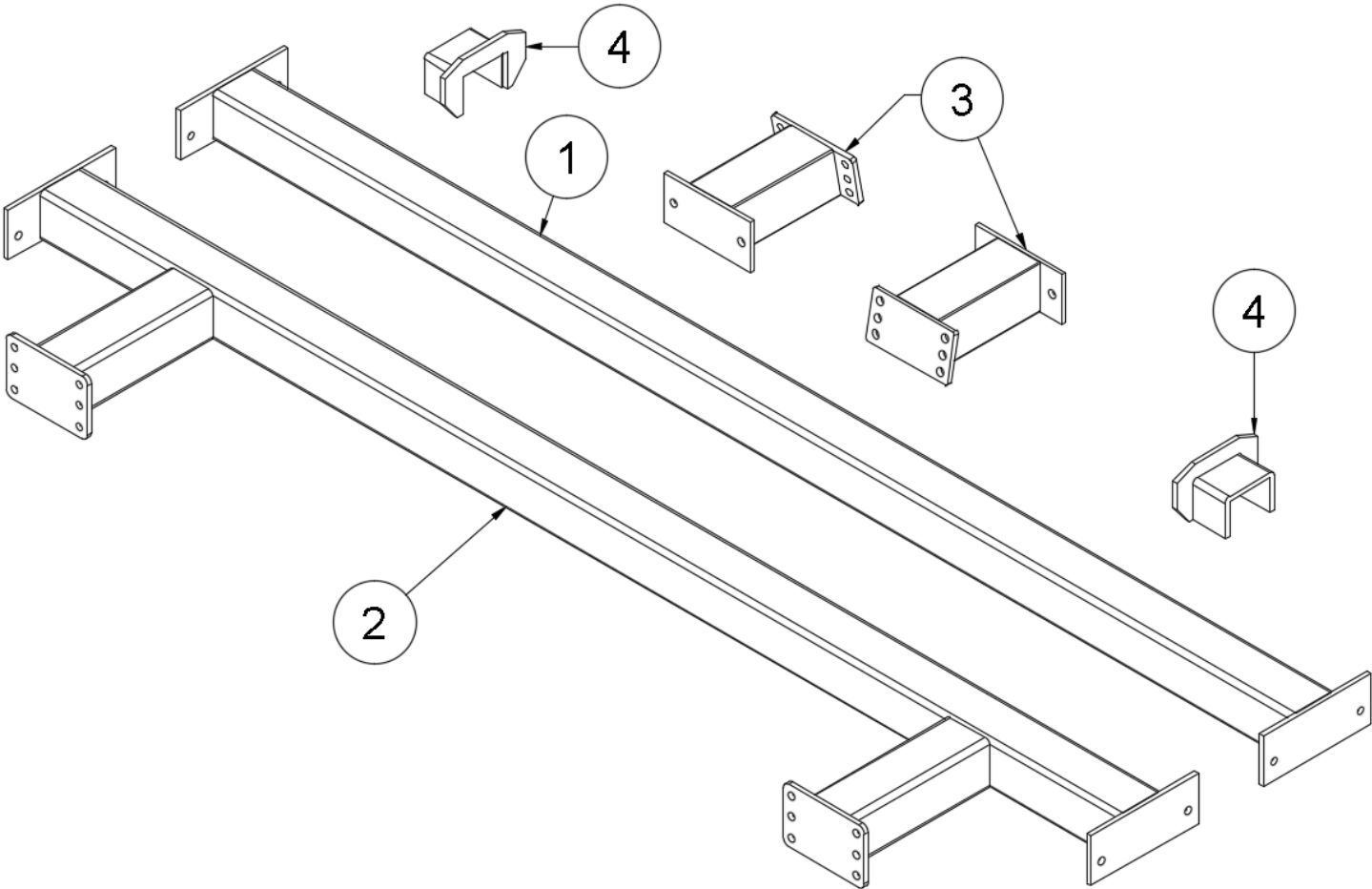
Steel Arm System Short Arm Conversion Kit

ITEM	PART NUMBER	DESCRIPTION
1	AP7000	4 SPRING PIVOT PIN
1	AP7008	5 SPRING PIVOT PIN
2	AP7006	4 SPRING ROUND STEEL LOWER PIVOT ARM
2	AP7009	5 SPRING ROUND STEEL LOWER PIVOT ARM
3	AP7005	SPIRAL TORSION SPRING
4	AP7002	PIVOT PIN WASHER
5	AP7007	ROUND STEEL UPPER ARM 96"
5	AP0196	ROUND STEEL CROSSBAR 96"
6	AP0002	ROUND STEEL ELBOW
7	AP7004	PIVOT PIN SNAP RING
8	AP0003	RUBBER BUMPER FOR STEEL CROSSBAR
ALL	APK009	COMPLETE DT STEEL SHORT ARM CONVERSION



Heavy Duty Aluminum Arm System
Beams & Pivot Mounts

ITEM	PART NUMBER	DESCRIPTION
1	AP8006	4" X 4" WELD-ON BEAM WITH PIVOT MOUNT PLATES
2	AP8008	4" X 4" BOLT-ON BEAM WITH PIVOT MOUNT PLATES
3	AP7011	4" X 4" BEAM WITH MOUNTING PLATES FOR BELLY DUMP
4	AP8007	4" X 4" WELD-ON BEAM SADDLE

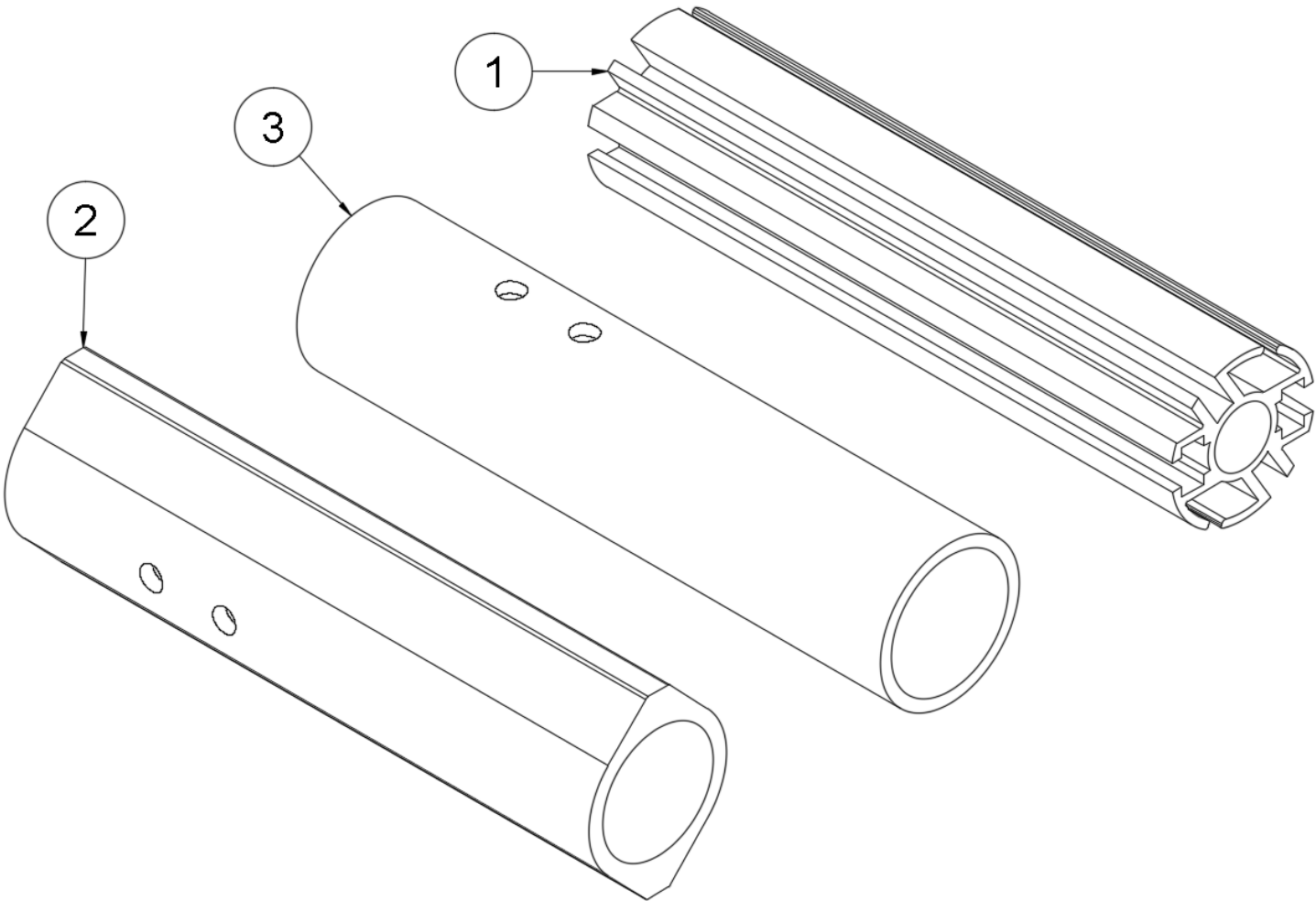


Flip Tarp Arm System

Heavy Duty Aluminum Arm System Detailed View

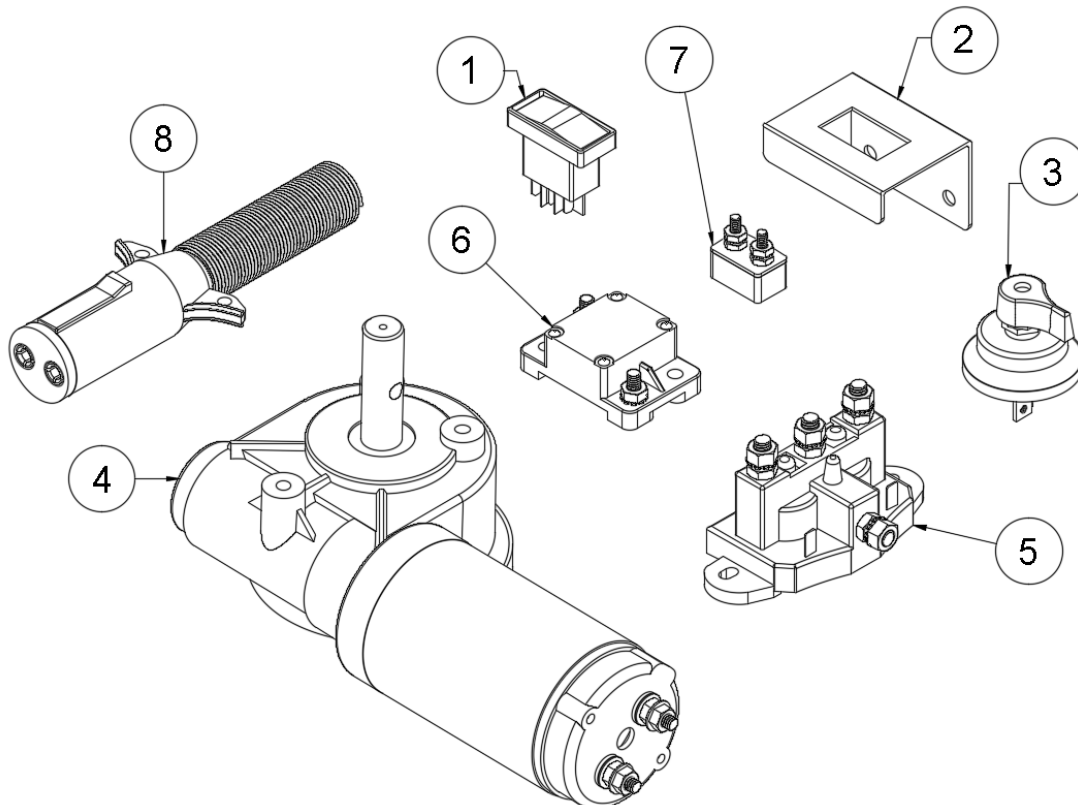
Pound symbol (#) denotes the length of cross bar, in inches

ITEM	PART NUMBER	DESCRIPTION
1	AA0015	TARP AXLE - FRONT ROLLER SHAFT EXTRUSION
2	AP7010	10' HD ALUMINUM ARM
2	AP8016	16' HD ALUMINUM ARMS
2	AP8020	20' HD ALUMINUM ARMS
2	AP8024	24' HD ALUMINUM ARMS
3	AP0013	###" ALUMINUM CROSSBAR

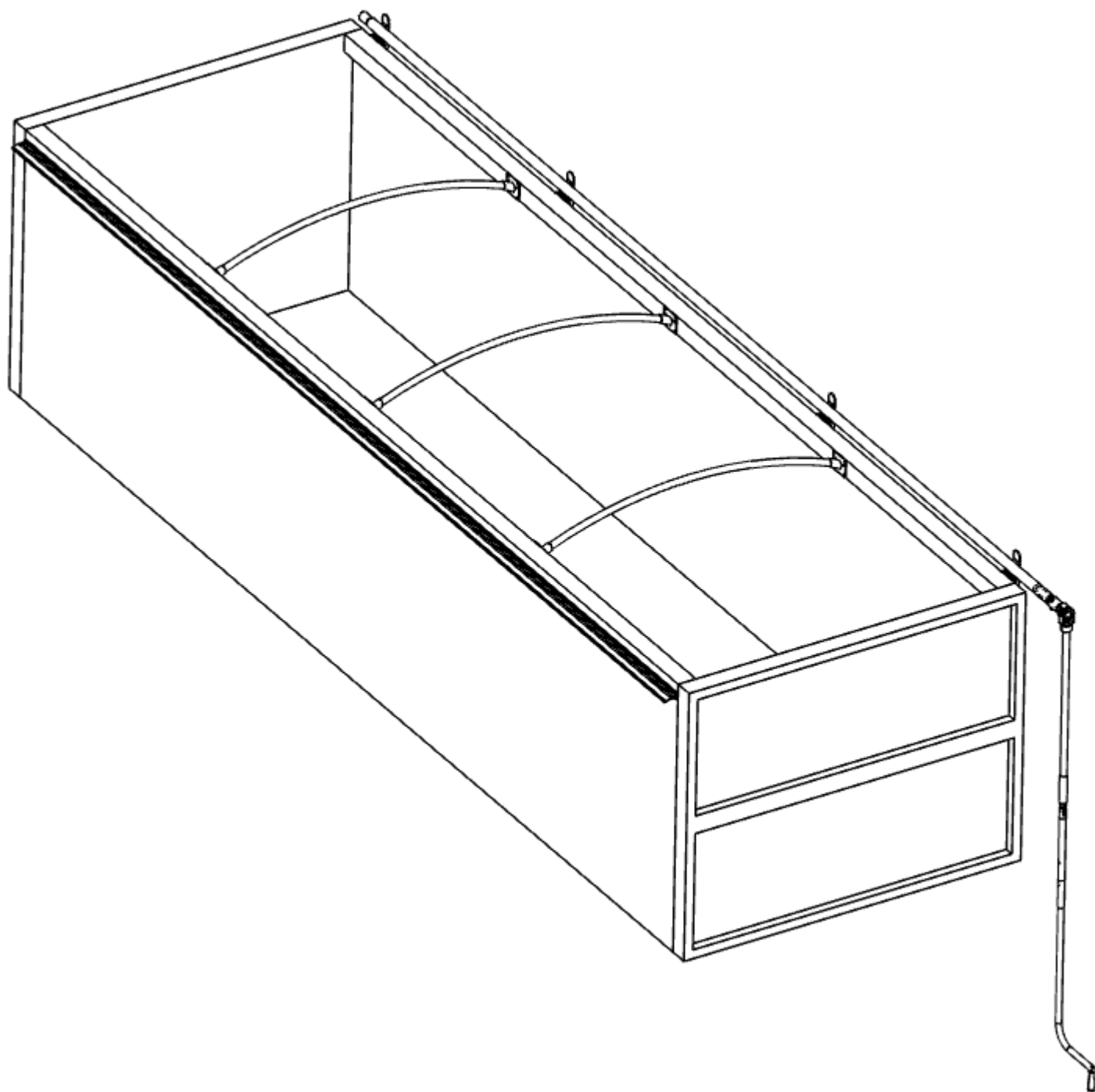


Electrical Parts

ITEM	PART NUMBER	DESCRIPTION
1	EL1006	ROCKER SWITCH
2	EL1009	ROCKER SWITCH BRACKET
3	EL1007	ROTARY SWITCH
4	EL1000	60:1 MOTOR
4	EL1001	90:1 MOTOR
5	EL1005	REVERSE POLARITY RELAY
6	EL1060	60 AMP CIRCUIT BREAKER
7	EL1040	40 AMP CIRCUIT BREAKER
8	EL1010	DUAL POLE MALE PLUG (HORIZONTAL)
NP	EL6025	25' 6 GA LEAD WITH SOLDERED MALE PLUG
NP	EL1012	DUAL POLE FEMALE RECEPTACLE (HORIZONTAL)
NP	ELK001	RELAY SWITCH KIT
NP	ELK002	RELAY SWITCH KIT WITH 25' LEAD
NP	EL6001	6 GA WIRE DUAL STRAND (PER FOOT)
NP	EL1601	16 GA 3 STRAND SIGNAL WIRE (PER FOOT)

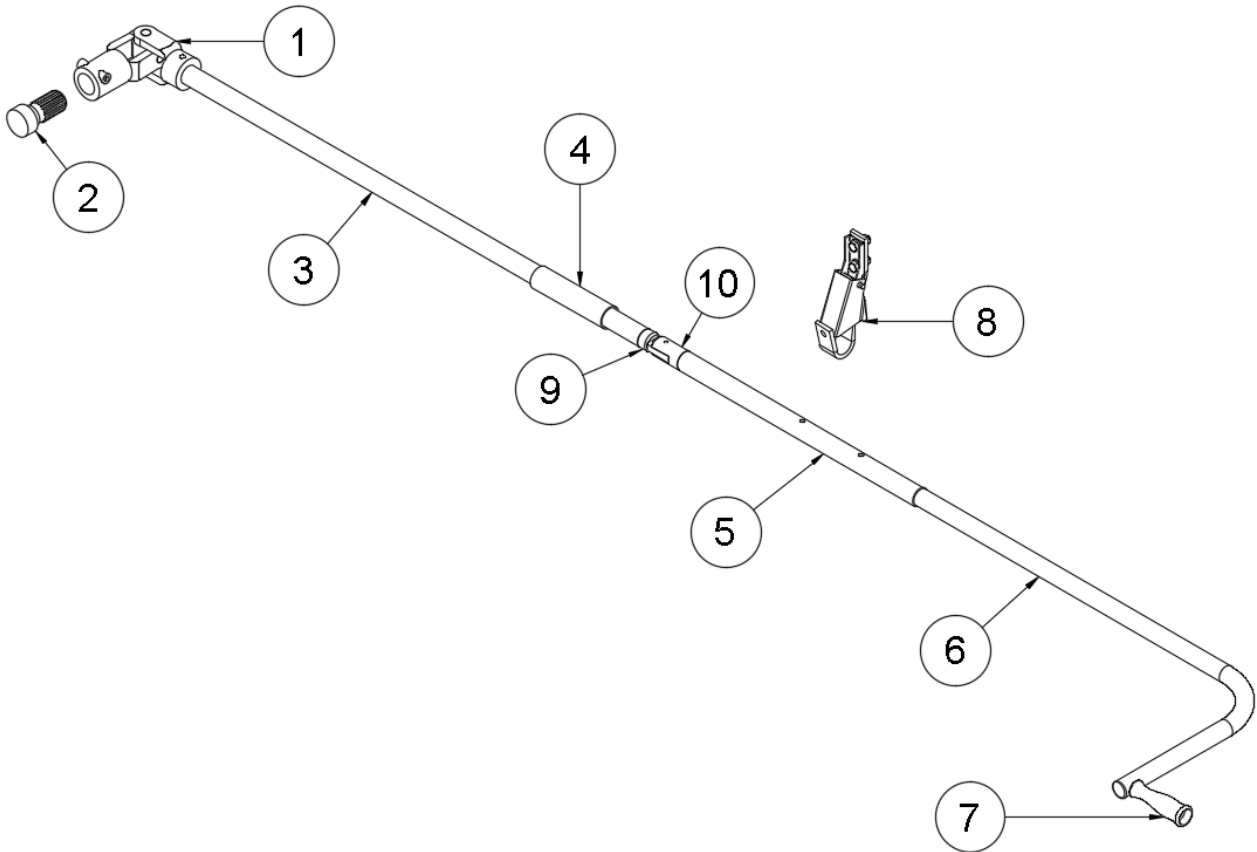


SIDE TO SIDE ROLLOVER



Side To Side Rollover
Crank Assembly

ITEM	PART NUMBER	DESCRIPTION
1	SR2002	SPLINED U JOINT
1	SR2003	U JOINT PIN
2	SR2001	WELD IN SPLINE
3	SR2024	UPPER HANDLE DROP BAR
4	SR2008	SLIDING LOCK COLLAR
5	SR2029	LOWER HANDLE DROP BAR
6	SR2011	LOWER HANDLE PIPE WITH BEND
7	SR2013	SIDE ROLL HANDLE
8	SR2012	SPRING LOCK CRANK RETAINER
9	SR2007	MALE JOINT
10	SR2006	FEMALE JOINT
NP	SRK001	CRANK HANDLE COMPLETE - STANDARD HIGH BREAK
NP	SRK002	CRANK HANDLE COMPLETE - STANDARD LOW BREAK



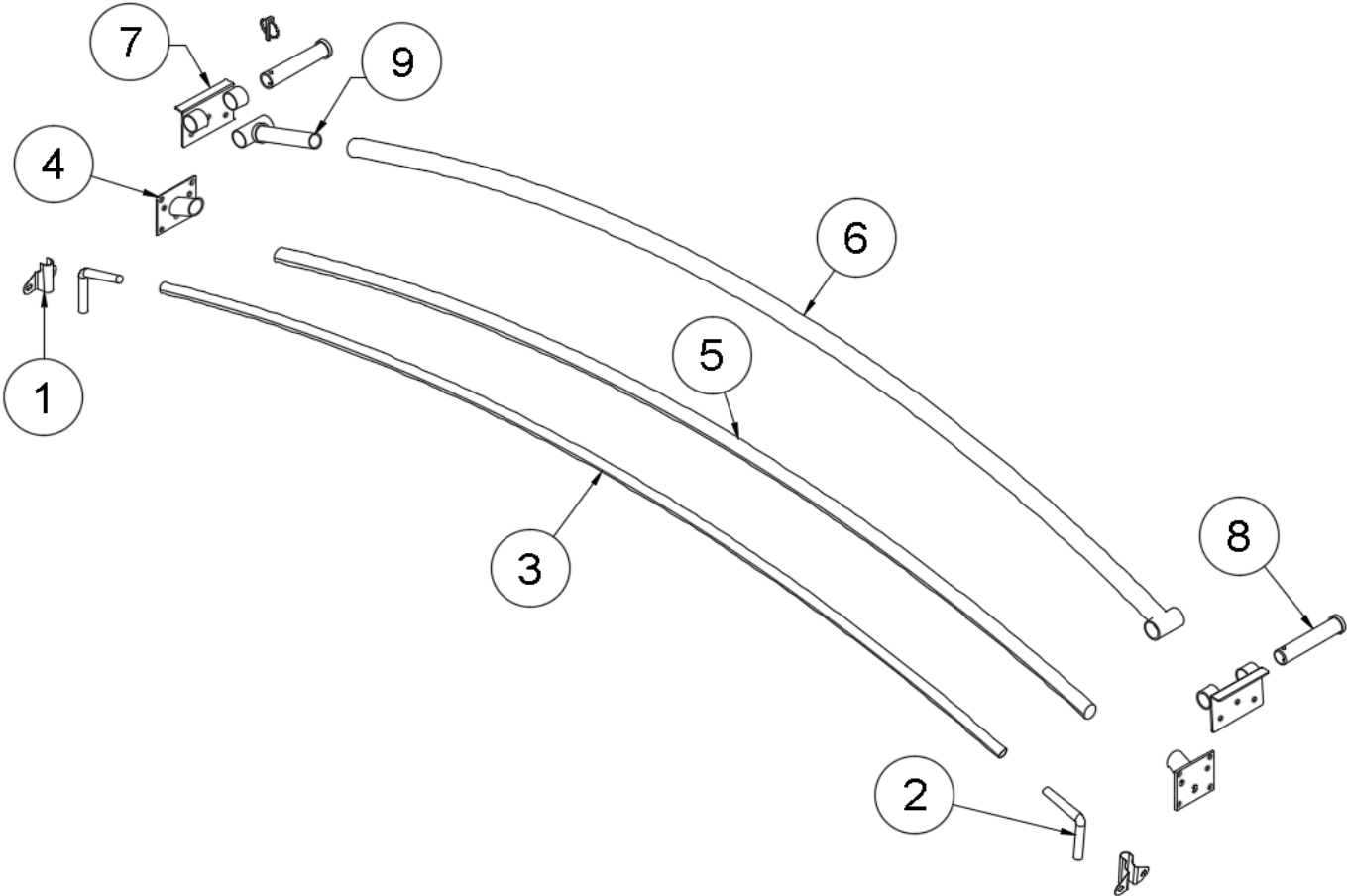
Side To Side Rollover

Side To Side Rollover Bow Assembly

Pound Symbol(#) denotes the size of bow, in inches, from end to end

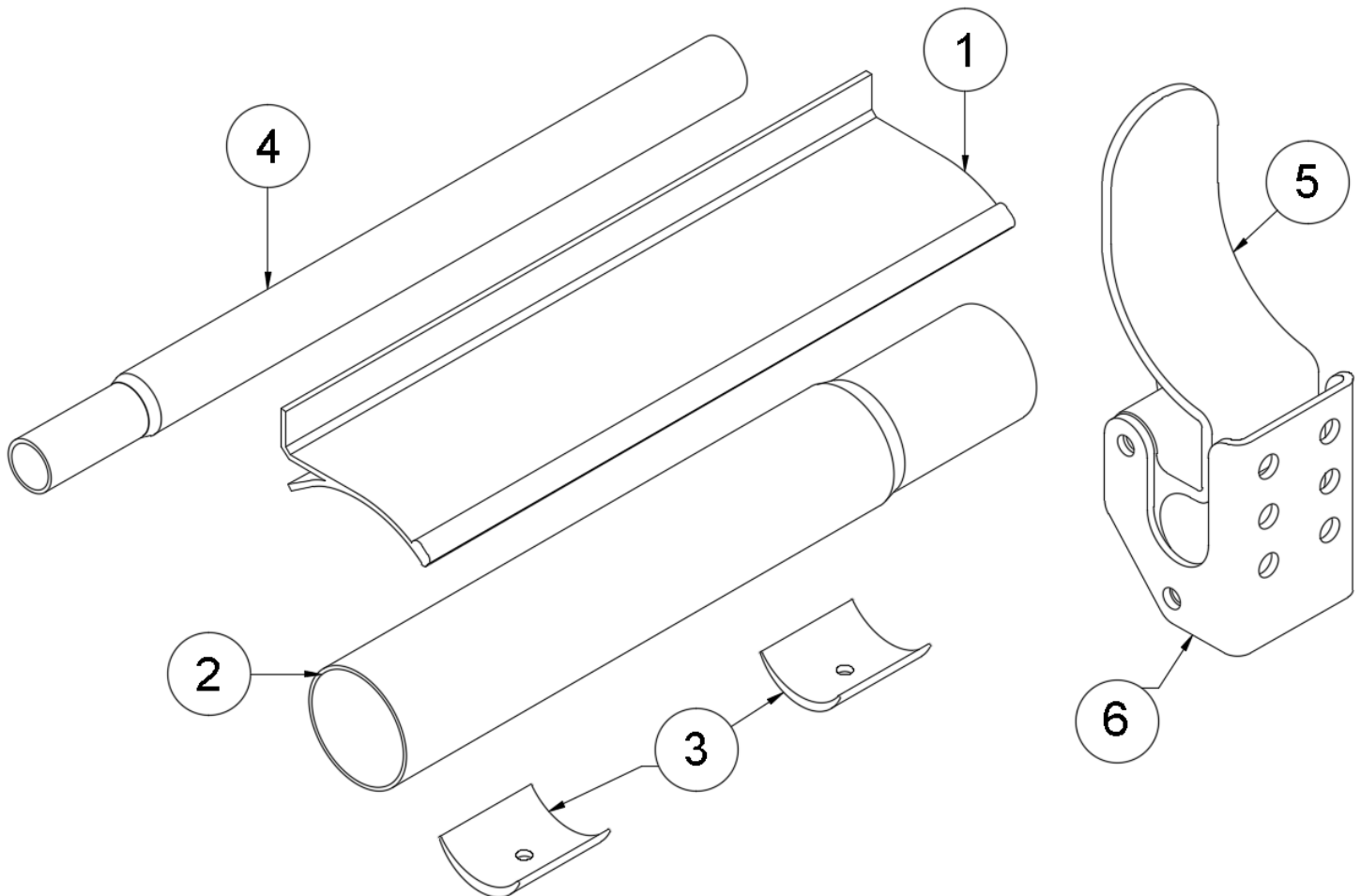
Question mark (?) denotes the rise (height) of the bow, in inches.

ITEM	PART NUMBER	DESCRIPTION
1	SL2009	LOW RISE BOW SHANK BRACKET
2	SL2010	LOW RISE BOW SHANK FOR STEEL BOWS
3	B??-###-SRB	STEEL SIDE ROLL BOW
4	SL2008	FLEX BOW BRACKET
5	SL1000	FLEX BOW
6	B??-###-HDB	HD STEEL SIDE ROLL BOW
7	SL2013	HD STEEL BOW BRACKET
8	SL2014	HD STEEL BOW PIN
8	SL2015	HD STEEL BOW LYNCH PIN
9	SL2012	HD STEEL BOW INSERT
1-3	SLK002	STEEL BOW KIT WITH ELBOWS AND BRACKETS
4-5	SLK001	FLEX BOW KIT WITH BRACKETS
6-10	SLK003	HD STEEL BOW KIT WITH BRACKETS



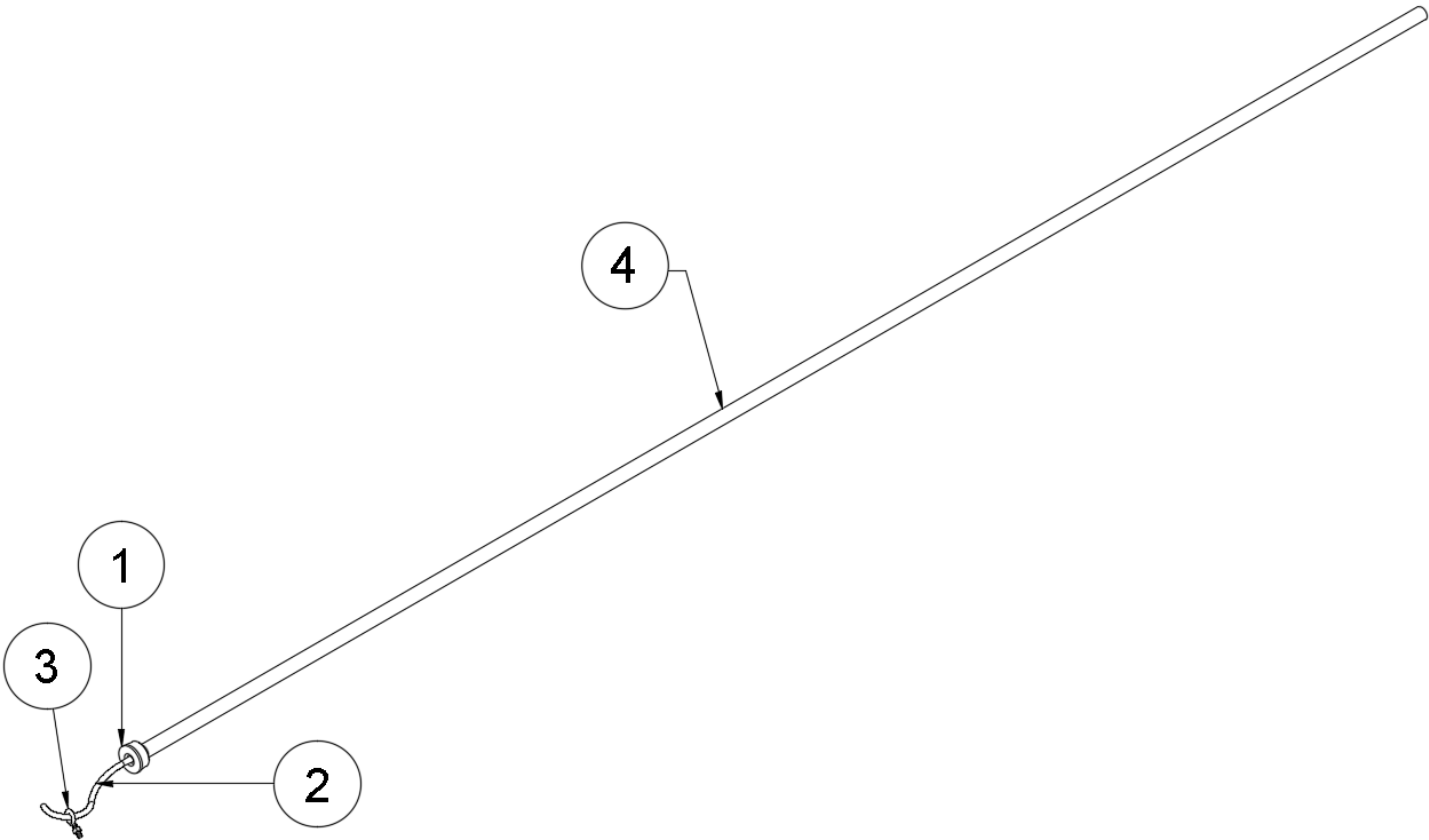
Side To Side Rollover Miscellaneous Parts

ITEM	PART NUMBER	DESCRIPTION
1	SL2007	LOCK-IN RAIL 8'
2	SR2000	2" SWAGED PIPE 20'
3	SR2016	TARP NYLON U CLAMP
3	SR6000	TARP NYLON U CLAMP SELF TAP SCREW
4	SL2011	SWAGED TARP STOP PIPE 20'
5	SL2000	3" OFFSET TARP STOP UPRIGHT ONLY
6	SL2004	TARP STOP MOUNT BODY
5-6	SLK004	3" OFFSET TARP STOP COMPLETE
NP	SLK005	6" OFFSET TARP STOP COMPLETE
NP	SL2001	6" OFFSET TARP STOP UPRIGHT ONLY



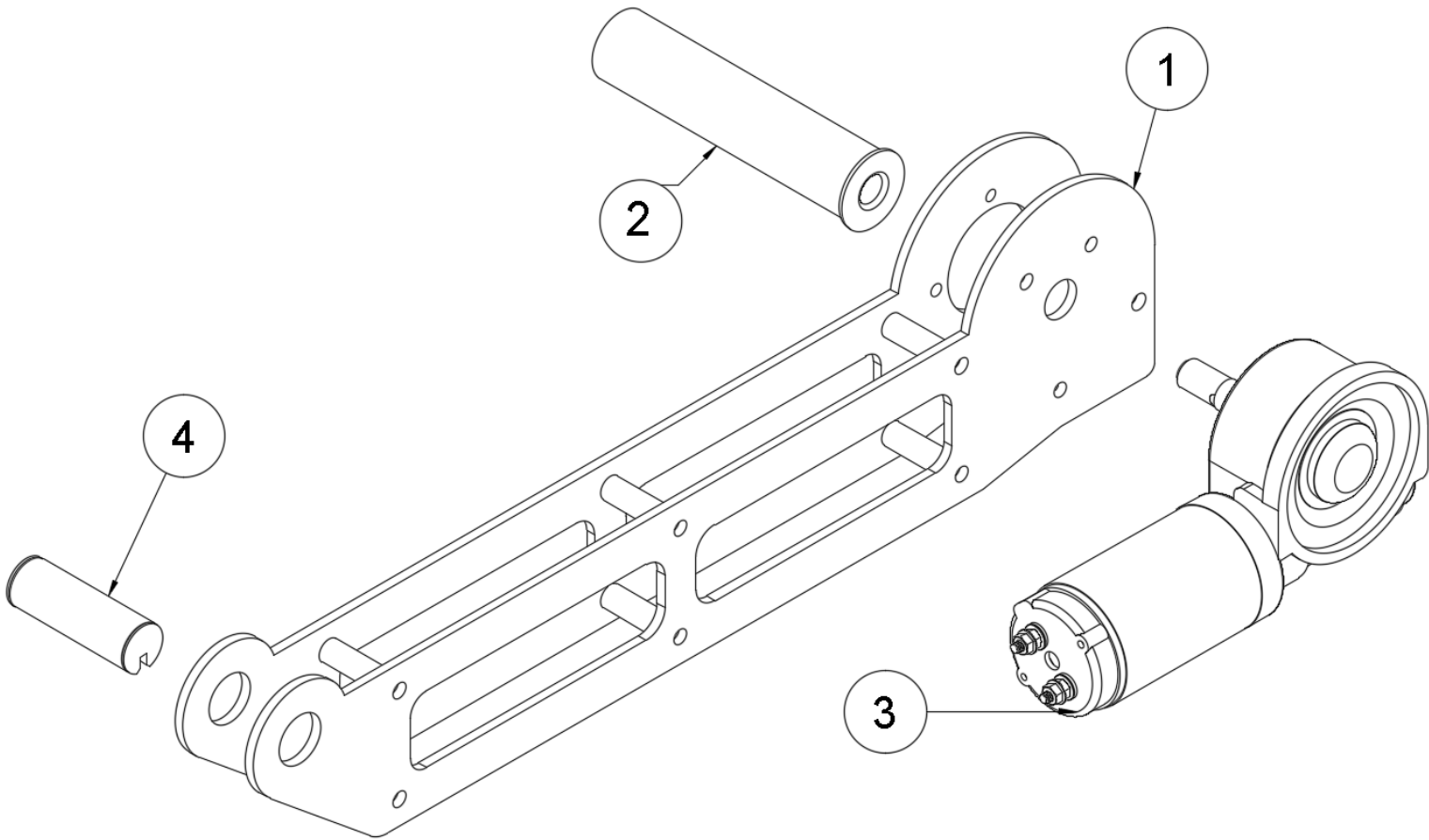
Side To Side Rollover Tarp Return

ITEM	PART NUMBER	DESCRIPTION
1	SR2017	BUNGEE PLUG
2	SR2015	12' BUNGEE SHOCK CORD 3/8"
3	SL6000	EYE BOLT
4	SR2018	BUNGEE PVC
ALL	SRK005	BUNGEE RETURN KIT



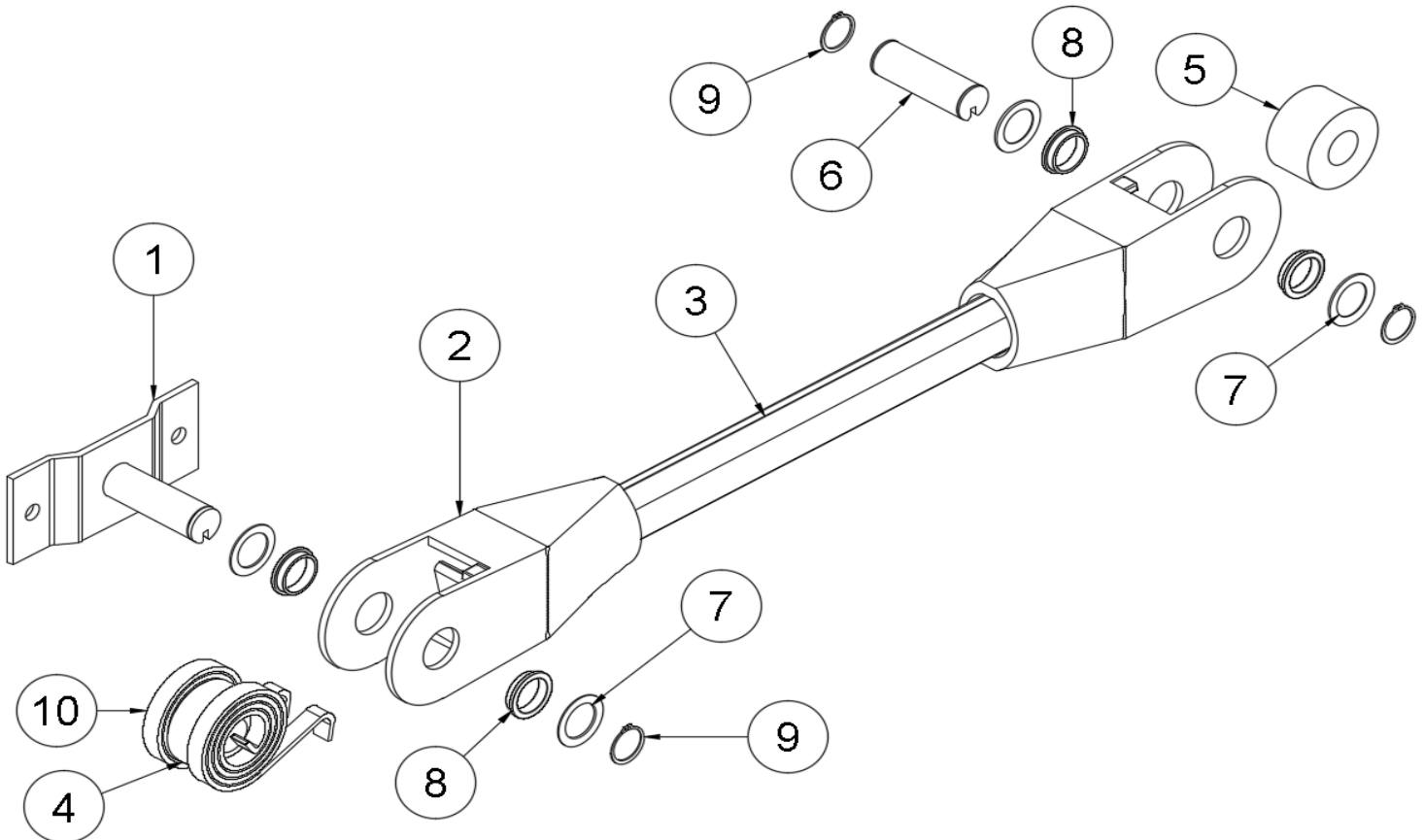
Electric Rollover Front Swing Arm

ITEM	PART NUMBER	DESCRIPTION
1	SE7010	FRONT UPPER SWING ARM BRACKET
2	SE7011	MOTOR TO ROLL PIPE ADAPTER
3	EL1001	90:1 MOTOR
4	SE7009	SWING ARM PIN
1-4	SRK015	SIDE ROLL ELECTRIC SWING ARM ASSEMBLY



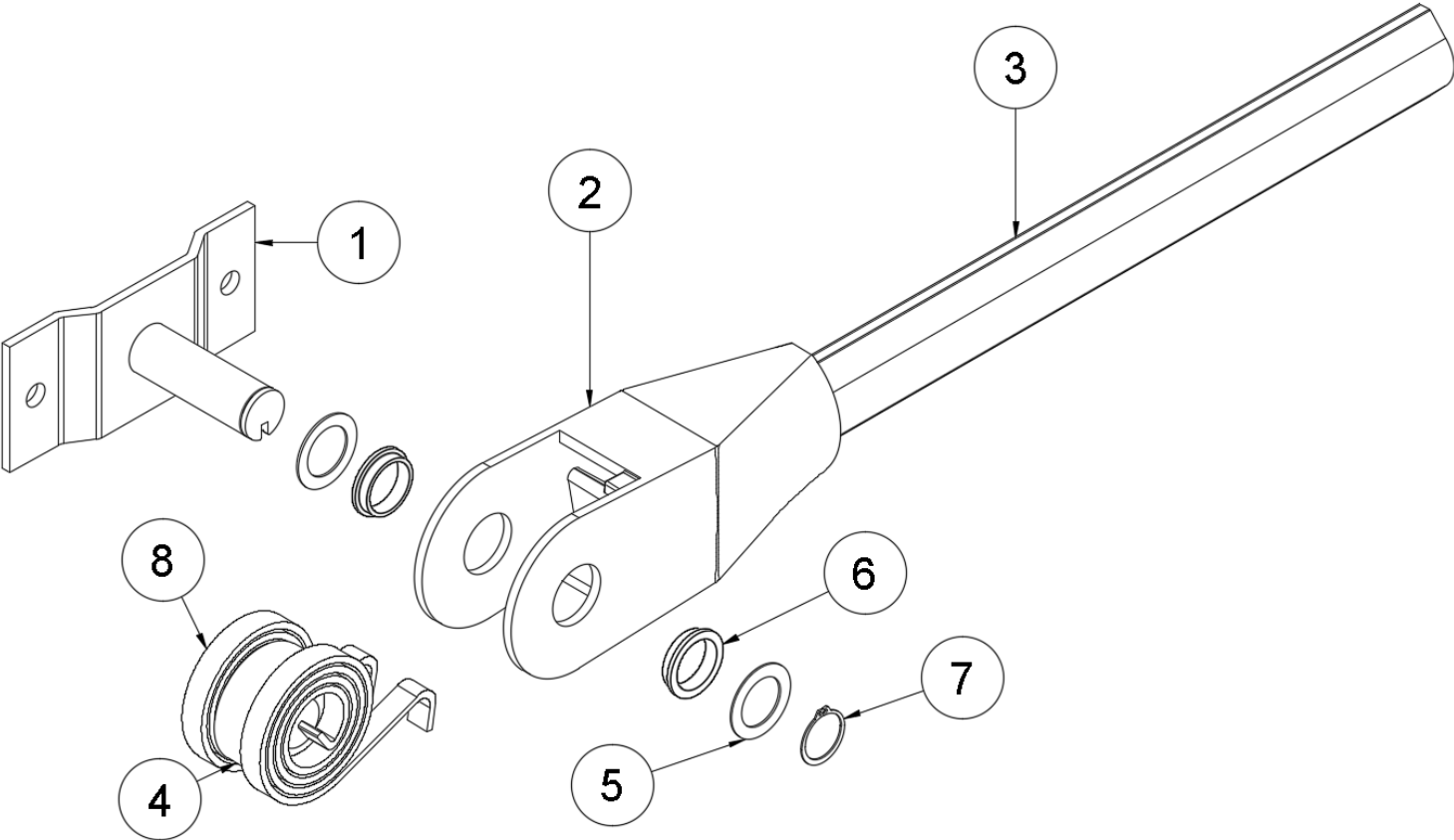
Electric Rollover Front Lower Arm

ITEM	PART NUMBER	DESCRIPTION
1	SE7000	BOLT ON PIVOT PIN
2	SE7001	ALUMINUM PIVOT CASTING
3	SE7007	LOWER PIVOT ARM
4	SE7006	SPRING SPACER
5	SE7008	CASTING SPACER
6	SE7009	SWING ARM PIN
7	SE7002	PIVOT PIN WASHER
8	SE7003	PIVOT PIN BUSHING
9	SE7004	PIVOT PIN SNAP RING
10	SE7005	SPIRAL TORSION SPRING
ALL	SRK014	SIDE ROLL ELECTRIC FRONT PIVOT ARM ASSEMBLY



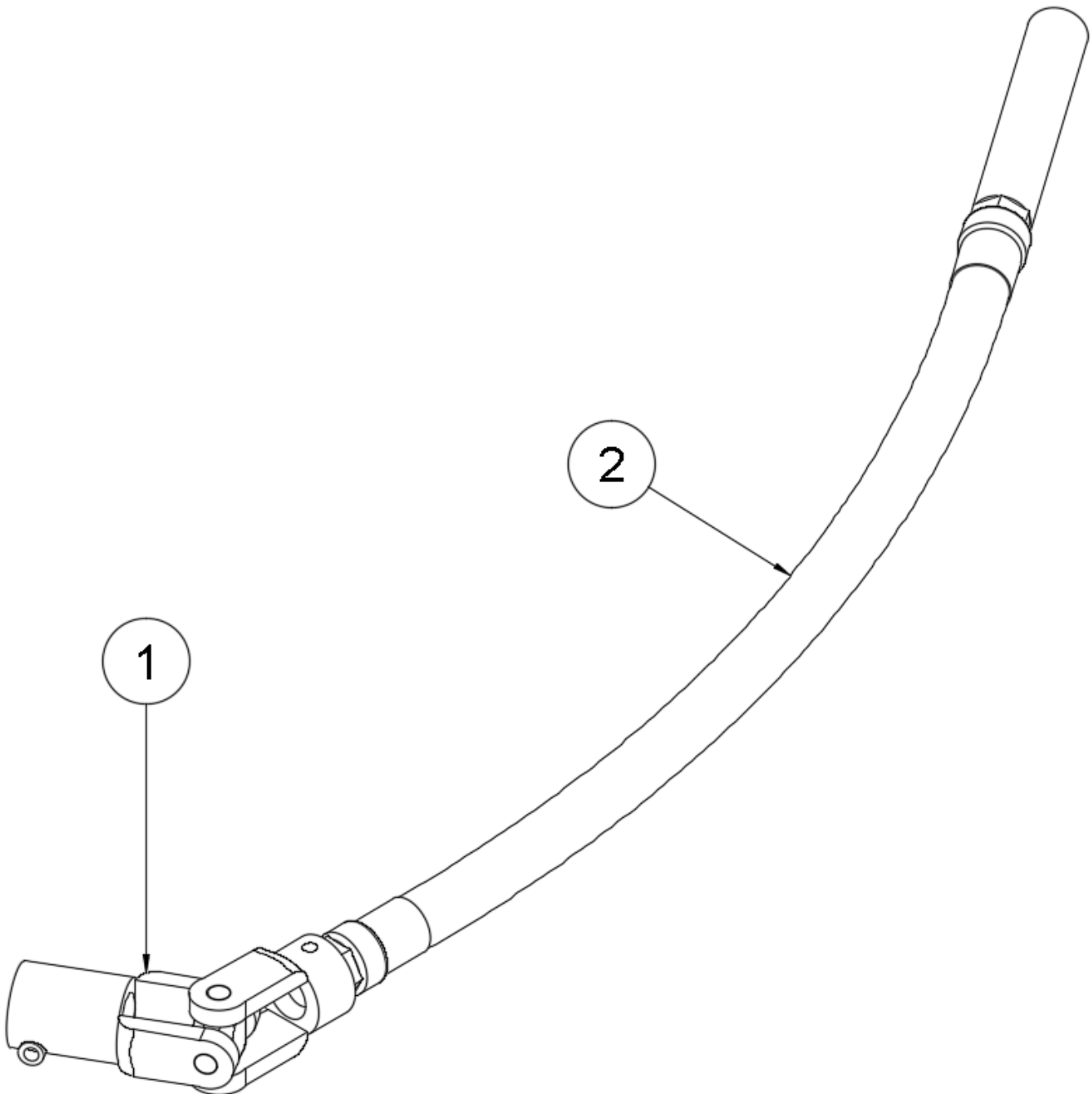
Electric Rollover Rear Lower Arm

ITEM	PART NUMBER	DESCRIPTION
1	SE7000	BOLT ON PIVOT PIN
2	SE7001	ALUMINUM PIVOT CASTING
3	SE7007	LOWER PIVOT ARM
4	SE7006	SPRING SPACER
5	SE7002	PIVOT PIN WASHER
6	SE7003	PIVOT PIN BUSHING
7	SE7004	PIVOT PIN SNAP RING
8	SE7005	SPIRAL TORSION SPRING
ALL	SRK016	SIDE ROLL ELECTRIC REAR PIVOT ARM ASSEMBLY



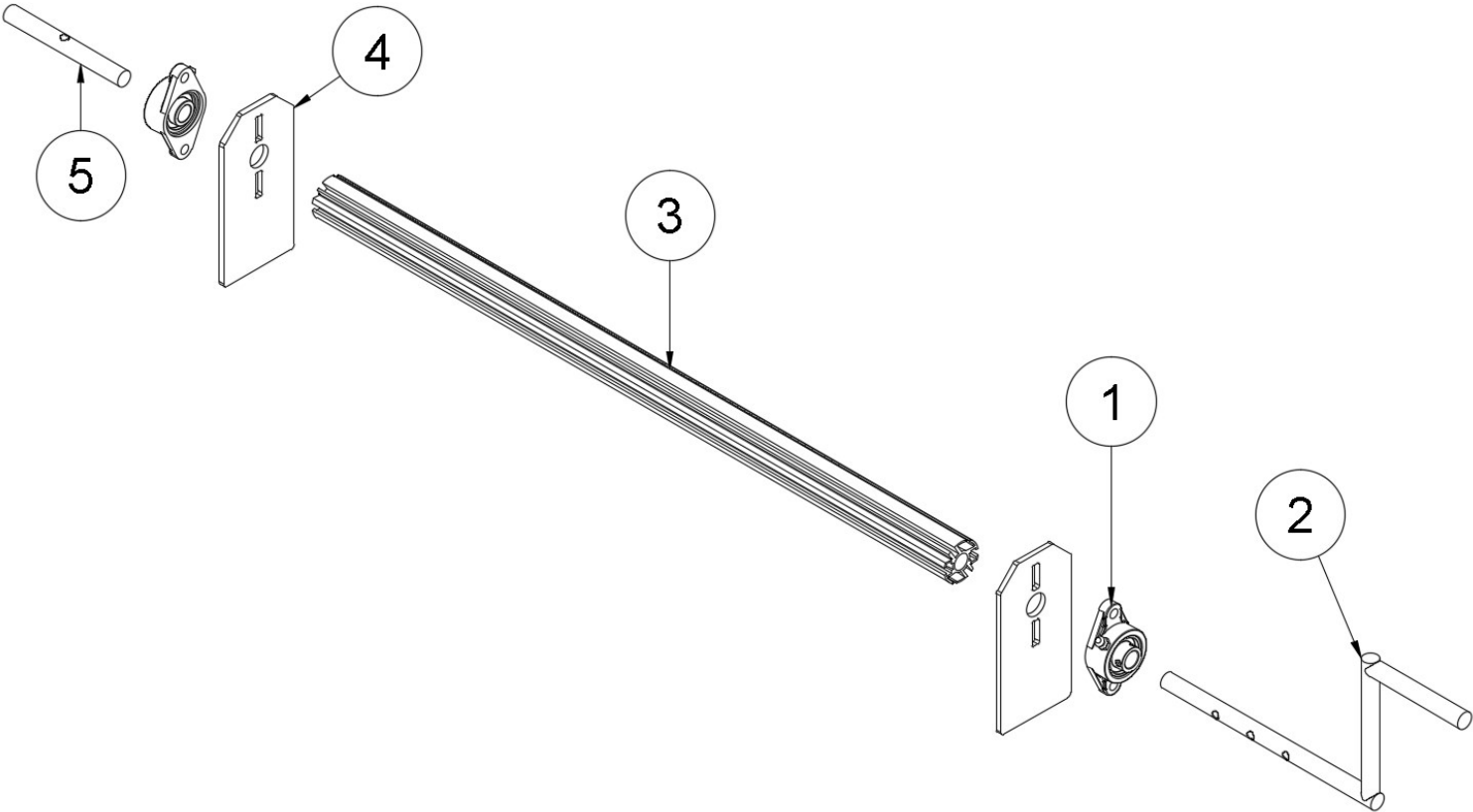
Electric Rollover Rear Flex Arm

ITEM	PART NUMBER	DESCRIPTION
1	SE7013	SPLINELESS U JOINT
2	SE7012	FLEXIBLE REAR UPPER ARM
ALL	SRK017	SIDE ROLL ELECTRIC REAR FLEX ARM



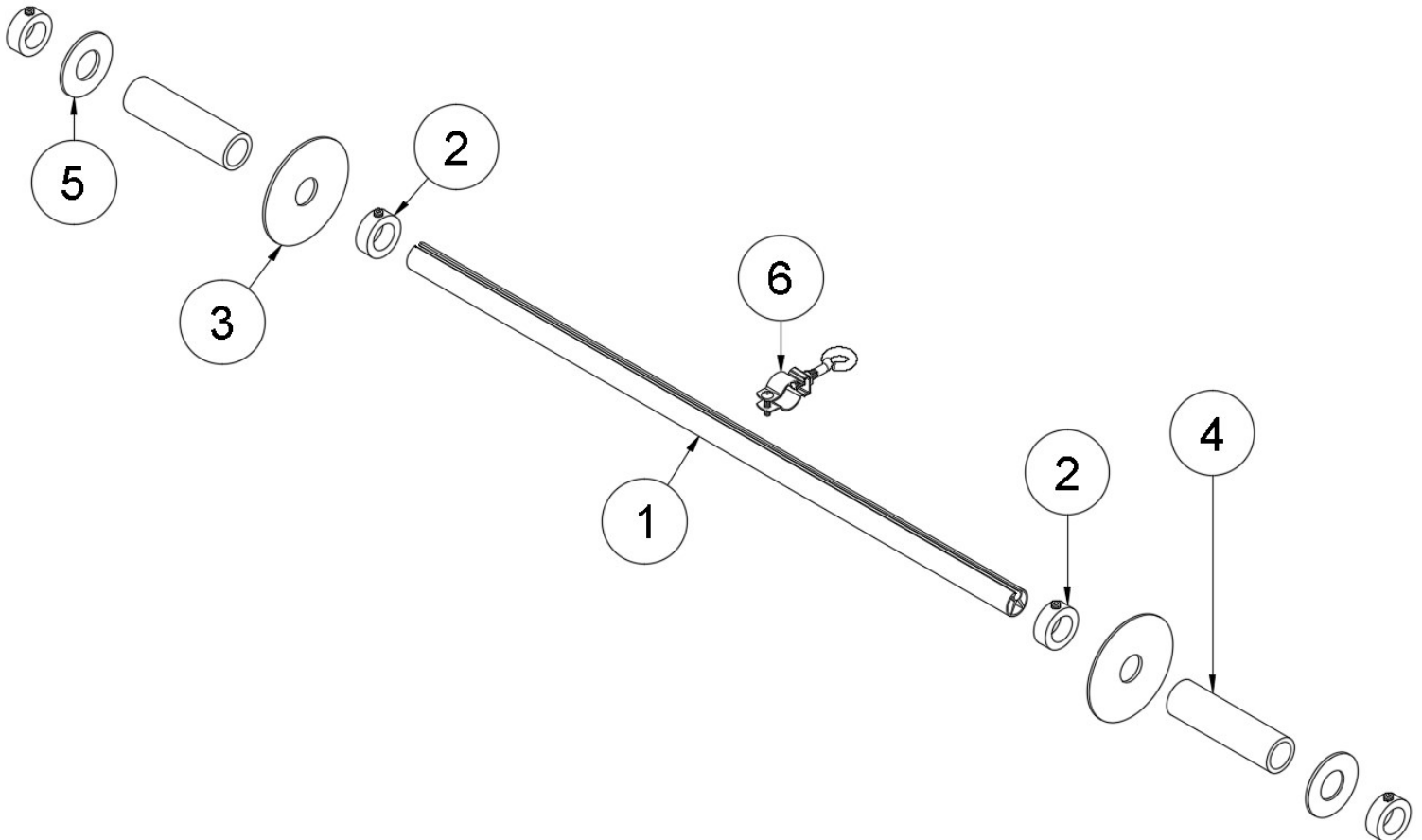
Drag Tarp Front Assembly

ITEM	PART NUMBER	DESCRIPTION
1	AA3000	2 BOLT 3/4" ID FLANGE BEARING
2	PF0001	MANUAL CRANK Z HANDLE W/ GRIP
3	AA0015	TARP AXLE - FRONT ROLLER SHAFT EXTRUSION
4	PF0006	MANUAL CRANK SIDE PLATES
5	AA5001	3/4" X 12" MANUAL CRANK SHAFT
NP	PR1004	ROPE HOOKS



Drag Tarp Rear Assembly

ITEM	PART NUMBER	DESCRIPTION
1	PR1001	ALUMINUM PULLBAR
2	PR6000	LOCK COLLAR
3	PR6005	WASHER 5" (1/2 ROUND)
4	PR1006	6" PLASTIC
4	PR1008	8" PLASTIC (1/2 ROUND)
5	PR6003	WASHER 3"
6	PR6001	ROPE CLAMP
1-6	PRK002	TAIL BAR ASSEMBLY 5"
NP	PR1002	PULL ROPE - PER FOOT
NP	PR1004	ROPE HOOKS
NP	PR1003	TAILBAR HOOKS
NP	PRK001	TAIL BAR ASSEMBLY 3"

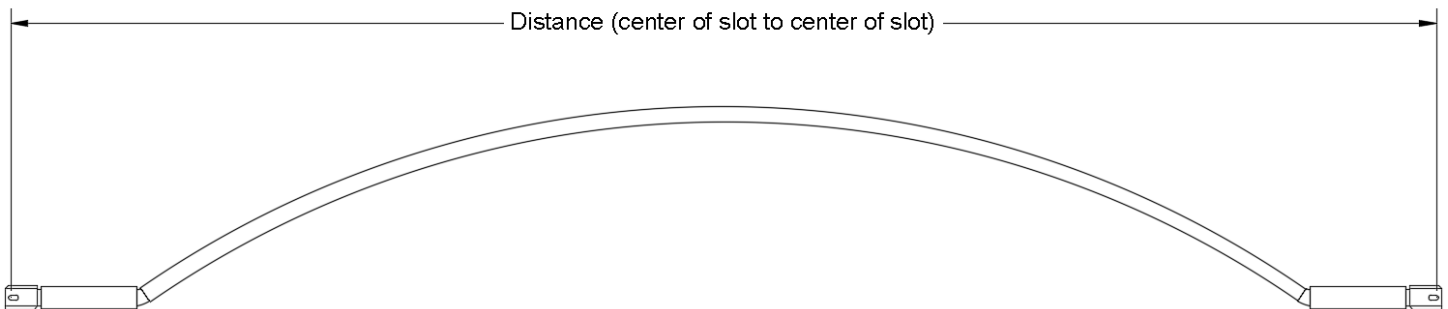


Measuring Front Shaft/Bows

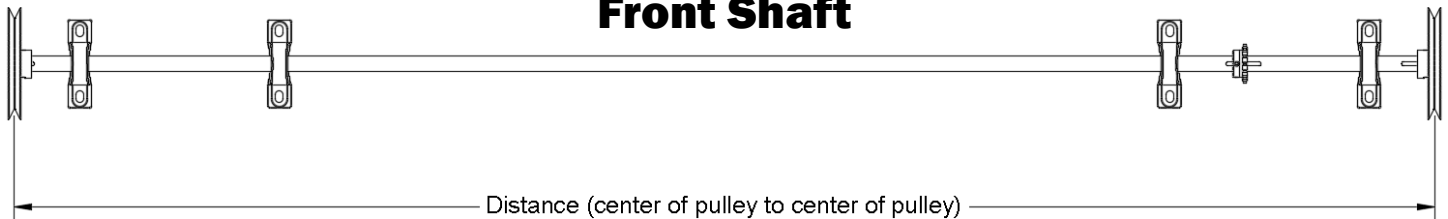
(Sliding Bow Tarp Systems)

These measurements are critical to getting the correct parts, as well as making the system function perfectly. Front shaft measurement, and bow measurements should match. Round this measurement to the nearest inch.

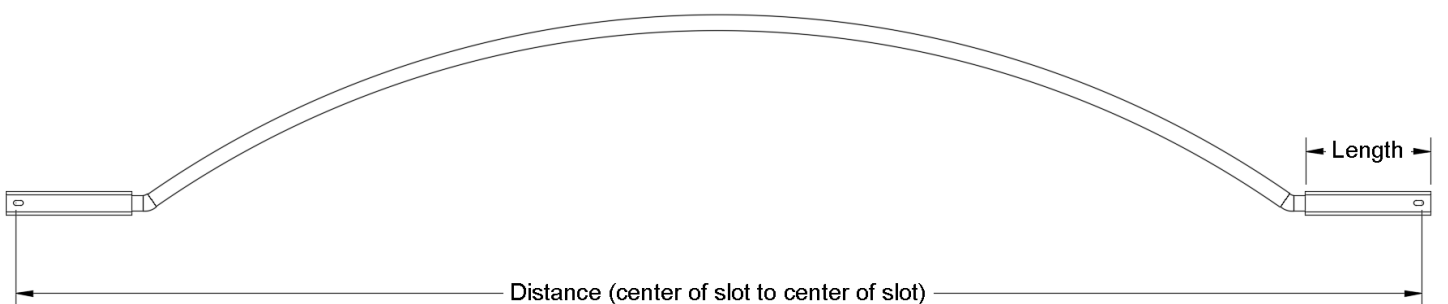
Roller Bow



Front Shaft

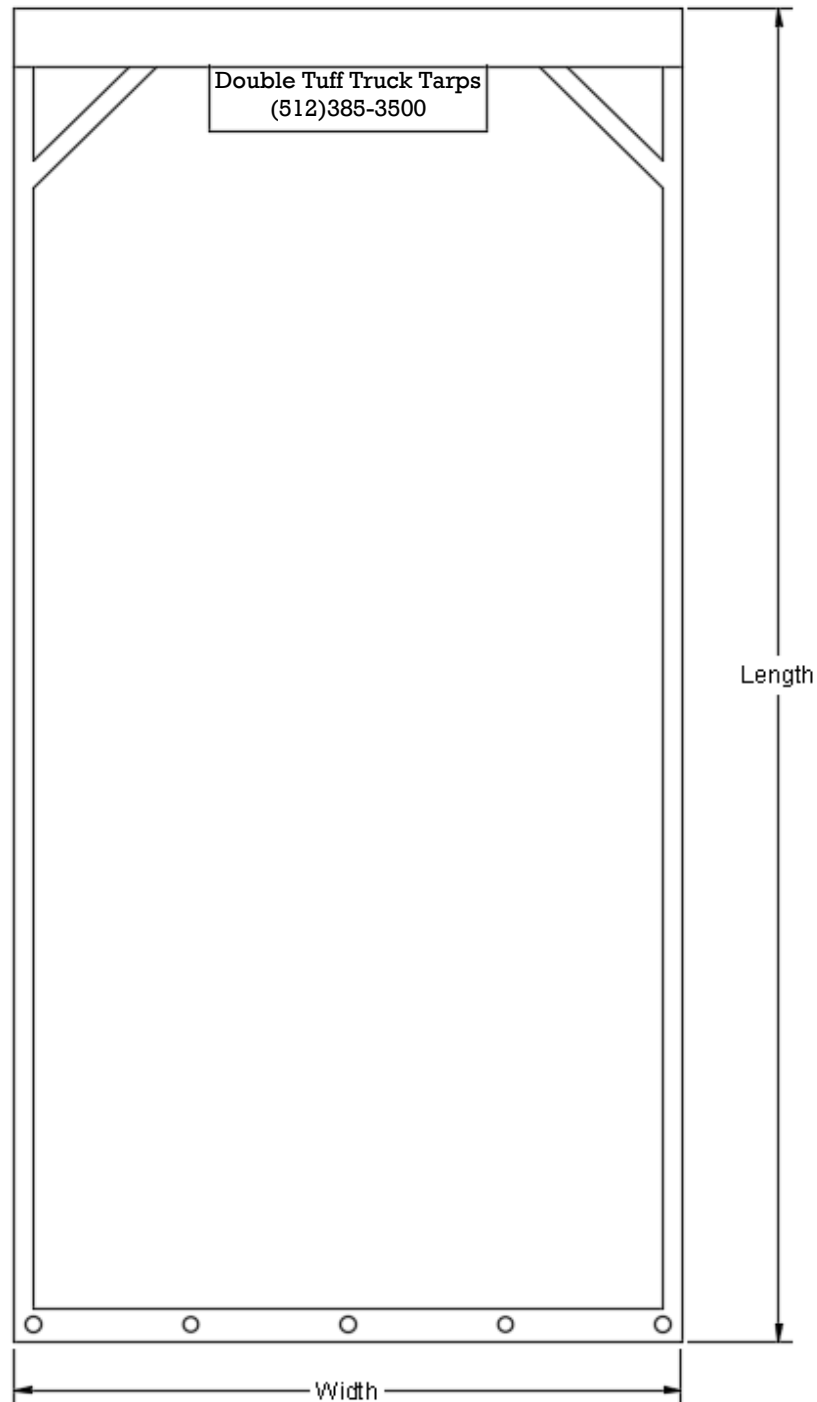


UHMW Bow

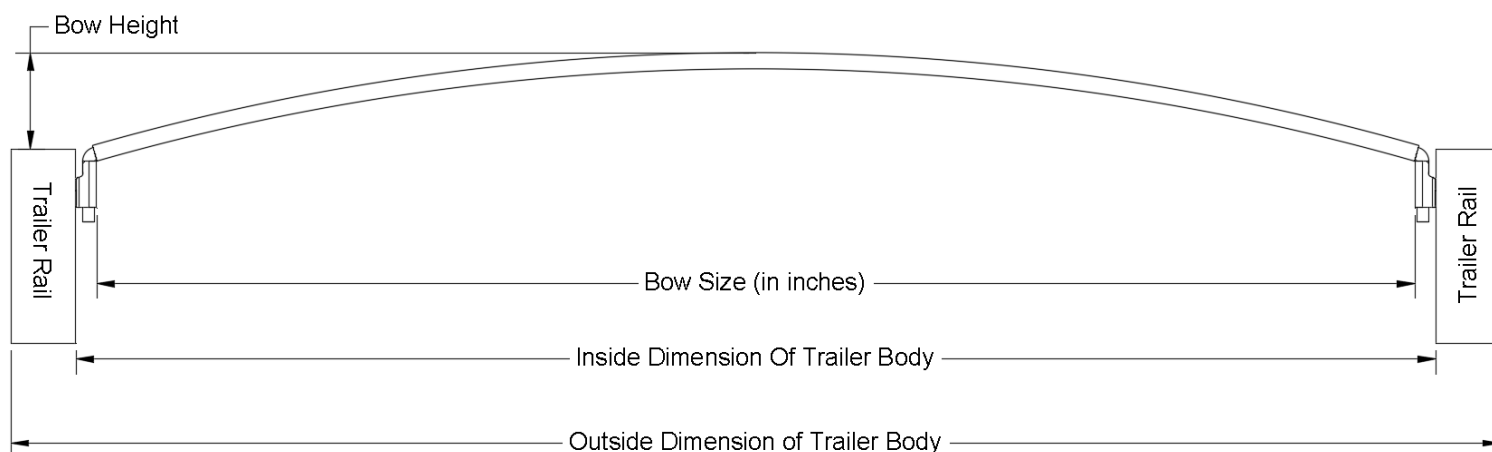


Measuring For Arm Tarp

Our current format for tarp sizes is width (feet and inches) by length (feet and inches). For example, if you need a 7'6" tarp by 18'6" tarp, our part number would be (76186) for mesh, and (76186V) for vinyl.

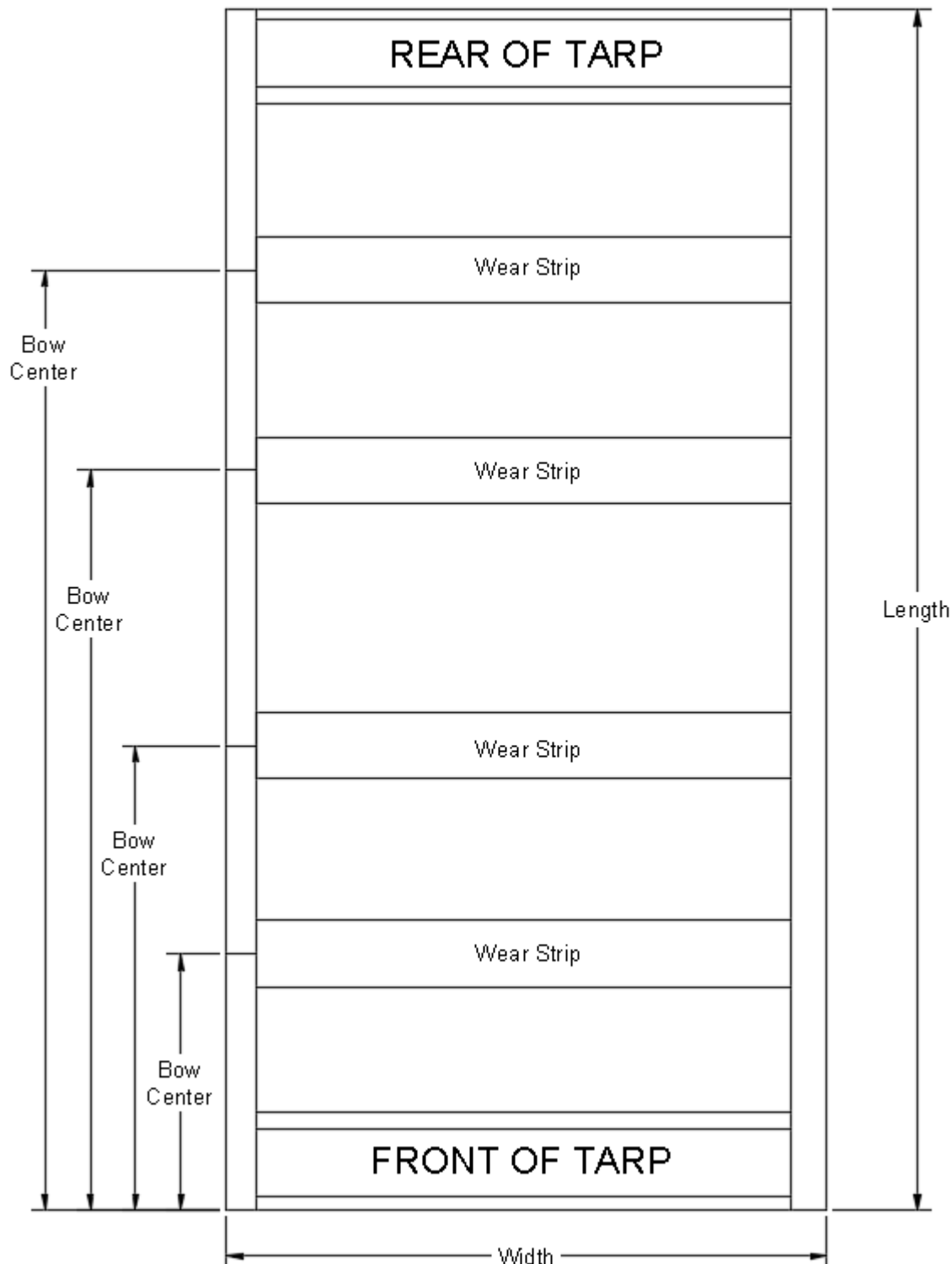


Measuring For Side to Side Steel Rollover Bows



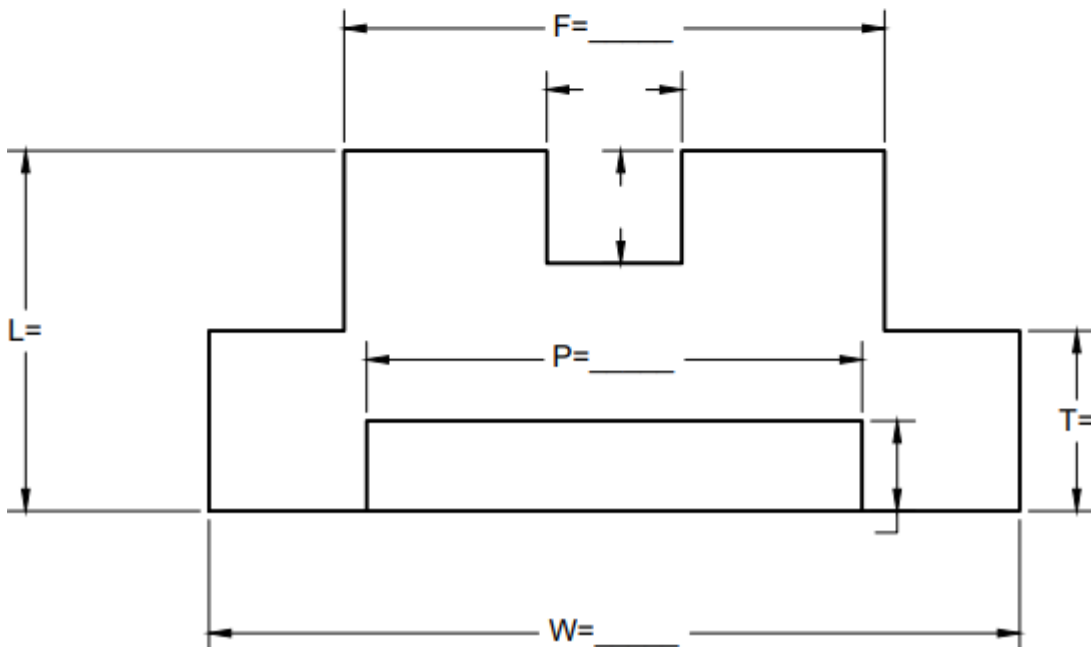
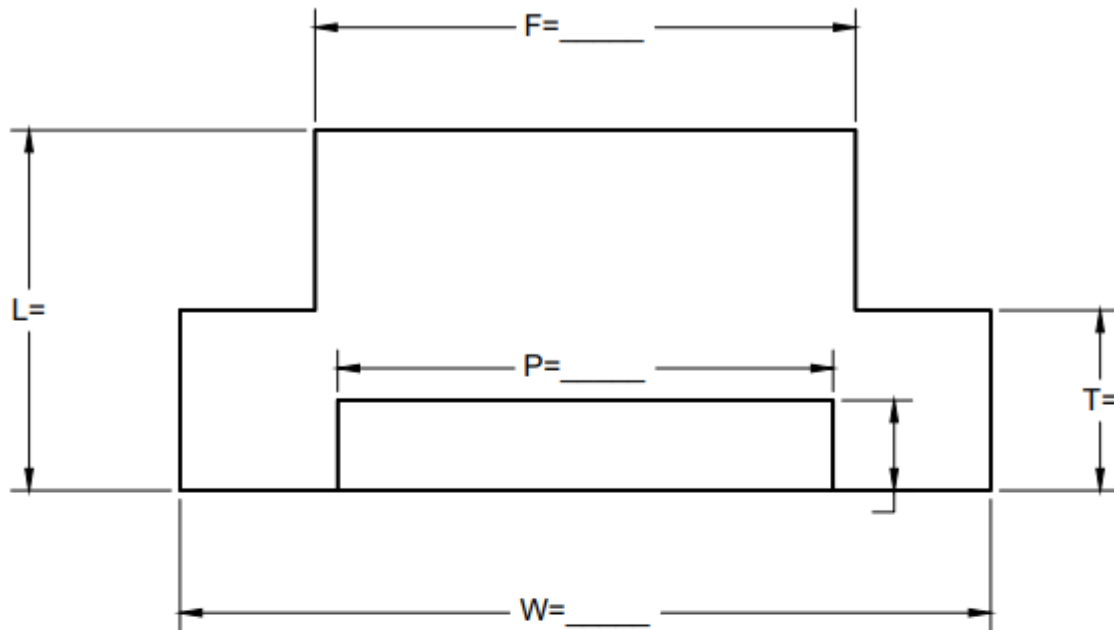
Measuring For Side to Side Rollover Tarp

When measuring your tarp for wear strips, measure from the front of the tarp, to the center of your bows. Each bow should be measured this way to ensure accuracy.



Side To Side Rollover Front/Rear Flap

Please provide all measurements below. The lower flap is for trailers with a ram housing in the front that would require a cutout to fit properly. These flaps are made of double reinforced 22oz vinyl, or single layer 40oz black vinyl.



Side to Side Rollover Order Form

Trailer Make: _____
Trailer Length: _____

Trailer Model: _____
Trailer Serial # _____

Tarp Width: _____ *ft* _____ *inches*
Tarp Length: _____ *ft* _____ *inches*
Tarp Taper: *Yes / No*

System Type:

- ☐ Electric
☐ Manual Crank

Tarp Material:

- ☐ Vinyl
☐ Mesh

Tarp Color:

- ☐ Black
☐ Red
☐ Light Blue
☐ Royal Blue
☐ Maroon
☐ Purple
☐ Lime Green
☐ Hunter Green
☐ Yellow
☐ Orange
☐ White

Wear Strips:

- ☐ Yes
☐ No

Wear Strip Location (center of bows): _____

Bow Type:

- ☐ Steel
☐ HD Steel
☐ Flexible

Center Ridge Pipe:

- ☐ Yes
☐ No

Front & Rear Cap

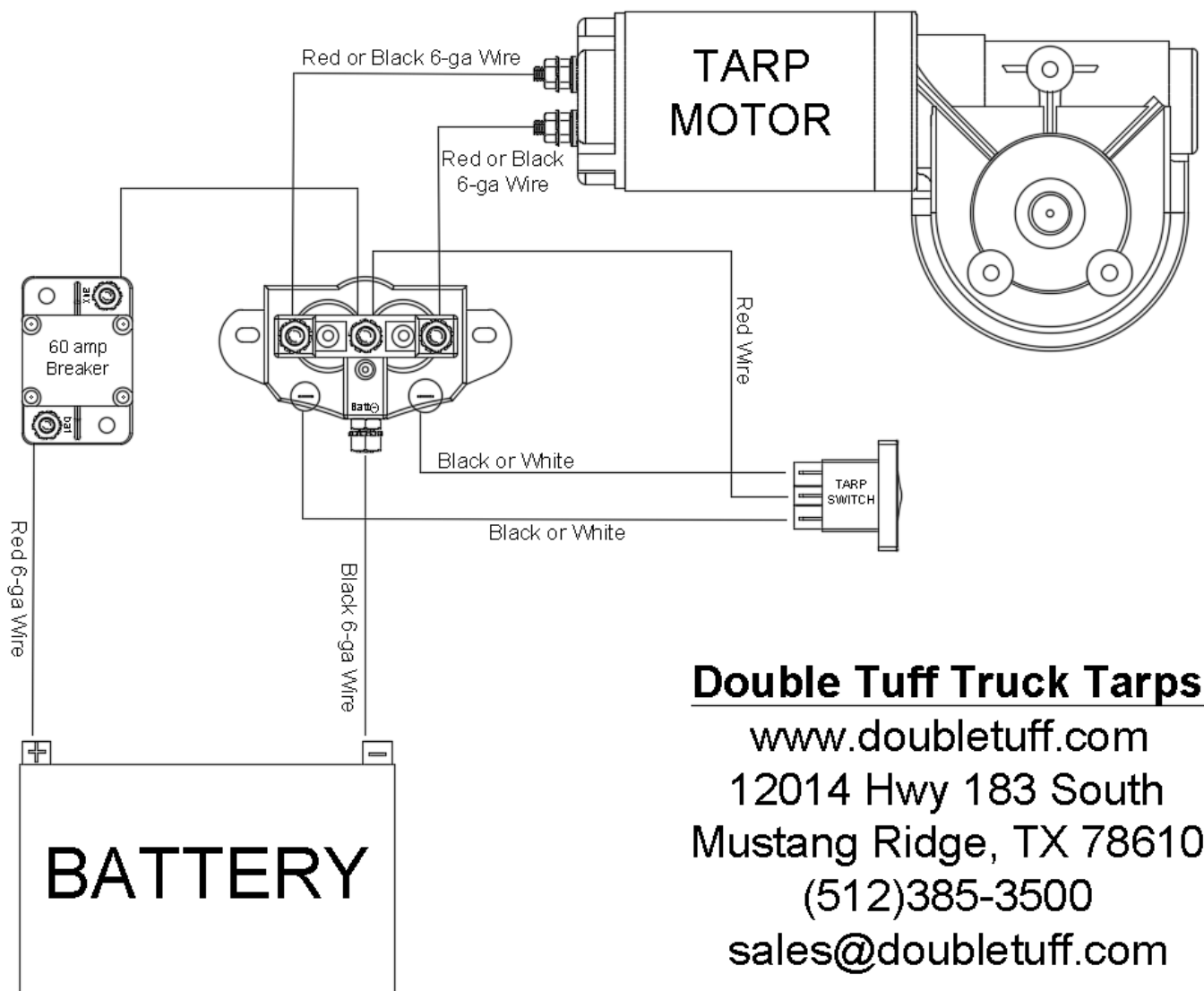
- ☐ Metal
☐ Fabric

Customer Signature: _____ **Date:** _____

Company Name: _____

Contact Number: _____

Wiring Diagram



Double Tuff Truck Tarps

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Mustang Ridge, TX 78610

(512)385-3500

sales@doubletuff.com