

DOW CORNING CORPORATION
Material Safety Data Sheet**DOW CORNING(R) PR-1204 RTV PRIME COAT****1. PRODUCT AND COMPANY IDENTIFICATION**

Dow Corning Corporation
South Saginaw Road
Midland, Michigan 48686

24 Hour Emergency Telephone: (989) 496-5900

Customer Service: (989) 496-6000

Product Disposal Information: (989) 496-6315

CHEMTREC: (800) 424-9300

MSDS No.: 04093285

Revision Date: 2009/07/07

Generic Description: Mixture of inorganic and organic compounds

Physical Form: Liquid

Color: Colorless to pale yellow

Odor: Solvent odor.

NFPA Profile: Health 2 Flammability 3 Instability/Reactivity 0

Note: NFPA = National Fire Protection Association

2. HAZARDS IDENTIFICATION**POTENTIAL HEALTH EFFECTS****Acute Effects**

Eye: Direct contact may cause severe irritation.

Skin: May cause moderate irritation.

Inhalation: Vapor may irritate respiratory tract. Overexposure by inhalation may cause central nervous system depression which may be characterized by drowsiness, dizziness, confusion, loss of coordination, unconsciousness, and at very high concentrations even death.

Oral: Aspiration of liquid while vomiting may injure lungs seriously.

Prolonged/Repeated Exposure Effects

Skin: Repeated or prolonged contact may cause defatting and drying of skin which may result in skin irritation and dermatitis.

Inhalation: Overexposure by inhalation may injure the following organ(s): Nervous system. Kidneys. Liver. Blood. Lungs.

Oral: Repeated ingestion or swallowing large amounts may injure internally.

Other Health Effects

This product contains a chemical(s) that has the following effect(s):

Reproductive Toxicity

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See Section 11 for specific details.

Signs and Symptoms of Overexposure

No known applicable information.

Medical Conditions Aggravated by Exposure

No known applicable information.

The above listed potential effects of overexposure are based on actual data, results of studies performed upon similar compositions, component data and/or expert review of the product. Please refer to Section 11 for the detailed toxicology information.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
64742-49-0	> 60.0	Hydrotreated light petroleum naphtha
108-88-3	15.0 - 40.0	Toluene
682-01-9	3.0 - 7.0	Tetrapropyl orthosilicate
18765-38-3	3.0 - 7.0	Butoxy ethyl orthosilicate
5593-70-4	3.0 - 7.0	Tetrabutyl titanate
71-36-3	1.0 - 5.0	n-Butyl alcohol

The above components are hazardous as defined in 29 CFR 1910.1200.

4. FIRST AID MEASURES

Eye:	Immediately flush with water for 15 minutes. Get medical attention.
Skin:	Remove from skin and wash thoroughly with soap and water or waterless cleanser. Get medical attention if irritation or other ill effects develop or persist.
Inhalation:	Remove to fresh air. Get immediate medical attention.
Oral:	Get immediate medical attention. Only induce vomiting at the instructions of a physician. Never give anything by mouth to an unconscious person.
Notes to Physician:	Treat according to person's condition and specifics of exposure.

5. FIRE FIGHTING MEASURES

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Flash Point:	42.8 °F / 6 °C (Tag Closed Cup)
Autoignition Temperature:	Not determined.
Flammability Limits in Air:	Not determined.
Extinguishing Media:	On large fires use dry chemical, foam or water spray. On small fires use carbon dioxide (CO ₂), dry chemical or water spray. Water can be used to cool fire exposed containers.
Fire Fighting Measures:	Self-contained breathing apparatus and protective clothing should be worn in fighting large fires involving chemicals. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool.
Unusual Fire Hazards:	Vapors are heavier than air and may travel to a source of ignition and flash back. Static electricity will accumulate and may ignite vapors. Prevent a possible fire hazard by bonding and grounding or inert gas purge.

6. ACCIDENTAL RELEASE MEASURES

Containment/Clean up:	Remove possible ignition sources. Determine whether to evacuate or isolate the area according to your local emergency plan. Observe all personal protection equipment recommendations described in Sections 5 and 8. For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbant. Clean area as appropriate since spilled materials, even in small quantities, may present a slip hazard. Final cleaning may require use of steam, solvents or detergents. Dispose of saturated absorbant or cleaning materials appropriately, since spontaneous heating may occur. Local, state and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide information regarding certain federal and state requirements.
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7. HANDLING AND STORAGE

Use with adequate ventilation. Product evolves n-propyl alcohol when exposed to water or humid air. Provide ventilation during use to control n-propyl alcohol within exposure guidelines or use respiratory protection. Product evolves 2-butoxyethanol when exposed to water or humid air. Provide ventilation during use to control 2-butoxyethanol exposures within exposure guidelines or use respiratory protection. Product evolves n-butyl alcohol when exposed to water or humid air. Provide ventilation during use to control n-butyl alcohol within exposure guidelines or use respiratory protection. Avoid eye contact. Avoid skin contact. Do not breathe vapor, mist, dust, or fumes. Keep container closed. Do not take internally.

Static electricity will accumulate and may ignite vapors. Prevent a possible fire hazard by bonding and grounding or inert gas purge. Keep container closed and away from heat, sparks, and flame. Keep container closed and store away from

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water or moisture.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION**Component Exposure Limits**

<u>CAS Number</u>	<u>Component Name</u>	<u>Exposure Limits</u>
108-88-3	Toluene	OSHA PEL (final rule): 8-Hour TWA 200 ppm, Ceiling 300 ppm, 10 minutes maximum duration 500 ppm. ACGIH TLV: TWA 20 ppm.
682-01-9	Tetrapropyl orthosilicate	See n-propyl alcohol comments.
18765-38-3	Butoxy ethyl orthosilicate	See 2-butoxyethanol comments.
5593-70-4	Tetrabutyl titanate	See n-butyl alcohol comments.
71-36-3	n-Butyl alcohol	OSHA PEL (final rule): TWA 100 ppm, 300 mg/m ³ . ACGIH TLV: TWA 20 ppm.

n-Propyl alcohol is formed upon contact with water or humid air. Provide adequate ventilation to control exposures within guidelines of OSHA PEL (final rule): TWA 200 ppm, STEL 250 ppm. ACGIH TLV: TWA 100 ppm.

2-Butoxyethanol forms on contact with water or humid air. Provide adequate ventilation to control exposures within guidelines of OSHA PEL-skin (final rule): TWA 50 ppm, 240 mg/m³ and ACGIH TLV: TWA 20 ppm. n-Butyl alcohol is formed on contact with water or humid air. Provide adequate ventilation to control exposures within guidelines of OSHA PEL (final rule): TWA 100 ppm and ACGIH TLV: 20 ppm.

Engineering Controls

Local Ventilation: Recommended.

General Ventilation: Recommended.

Personal Protective Equipment for Routine Handling

Eyes: Use chemical worker's goggles.

Skin: Wash at mealtime and end of shift. Contaminated clothing and shoes should be removed as soon as practical and thoroughly cleaned before reuse. Chemical protective gloves are recommended.

Suitable Gloves: Avoid skin contact by implementing good industrial hygiene practices and procedures. Select and use gloves and/or protective clothing to further minimize the potential for skin contact. Consult with your glove and/or personnel protective equipment manufacturer for selection of appropriate compatible materials.

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Inhalation: Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. IH personnel can assist in judging the adequacy of existing engineering controls.

Suitable Respirator: General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators.

Personal Protective Equipment for Spills

Eyes: Use full face respirator.

Skin: Wash at mealtime and end of shift. Contaminated clothing and shoes should be removed as soon as practical and thoroughly cleaned before reuse. Chemical protective gloves are recommended.

Inhalation/Suitable Respirator: Respiratory protection recommended. Follow OSHA Respirator Regulations (29 CFR 1910.134) and use NIOSH/MHSA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Precautionary Measures: Avoid eye contact. Avoid skin contact. Do not breathe vapor, mist, dust, or fumes. Keep container closed. Do not take internally. Use reasonable care.

Comments: Product evolves n-propyl alcohol when exposed to water or humid air. Provide ventilation during use to control n-propyl alcohol within exposure guidelines or use respiratory protection. Product evolves 2-butoxyethanol when exposed to water or humid air. Provide ventilation during use to control 2-butoxyethanol exposures within exposure guidelines or use respiratory protection. Product evolves n-butyl alcohol when exposed to water or humid air. Provide ventilation during use to control n-butyl alcohol within exposure guidelines or use respiratory protection.

Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions. For further information regarding aerosol inhalation toxicity, please refer to the guidance document regarding the use of silicone-based materials in aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Form: Liquid
Color: Colorless to pale yellow
Odor: Solvent odor.

Specific Gravity @ 25°C: 0.8
Viscosity: 1 mm²/s

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Freezing/Melting Point: Not determined.
 Boiling Point: > 65 °C
 Vapor Pressure @ 25°C: Not determined.
 Vapor Density: Not determined.
 Solubility in Water: Not determined.
 pH: Not determined.
 Volatile Content: Not determined.
 Flash Point: 42.8 °F / 6 °C (Tag Closed Cup)
 Autoignition Temperature: Not determined.
 Flammability Limits in Air: Not determined.

Note: The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications.

10. STABILITY AND REACTIVITY

Chemical Stability: Stable.

Hazardous Polymerization: Hazardous polymerization will not occur.

Conditions to Avoid: None.

Materials to Avoid: Oxidizing material can cause a reaction. Water, moisture, or humid air can cause hazardous vapors to form as described in Section 8.

Hazardous Decomposition Products

Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Metal oxides. Formaldehyde.

11. TOXICOLOGICAL INFORMATION

Component Toxicology Information

Toxicology studies with laboratory animals and occupational evaluations with humans have found limited evidence of birth defects, low birth weights and delayed growth in offspring resulting from repeated exposures to toluene during pregnancy.

Special Hazard Information on Components**Reproductive Toxicity**

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
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108-88-3 15.0 - 40.0 Toluene

Evidence of reproductive effects in humans.

12. ECOLOGICAL INFORMATION**Environmental Fate and Distribution**

Complete information is not yet available.

Environmental Effects

Complete information is not yet available.

Fate and Effects in Waste Water Treatment Plants

Complete information is not yet available.

Ecotoxicity Classification Criteria

Hazard Parameters (LC50 or EC50)	High	Medium	Low
Acute Aquatic Toxicity (mg/L)	<=1	>1 and <=100	>100
Acute Terrestrial Toxicity	<=100	>100 and <= 2000	>2000

This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.

This table can be used to classify the ecotoxicity of this product when ecotoxicity data is listed above. Please read the other information presented in the section concerning the overall ecological safety of this material.

13. DISPOSAL CONSIDERATIONS**RCRA Hazard Class (40 CFR 261)**

When a decision is made to discard this material, as received, is it classified as a hazardous waste? NOT ASSESSED

State or local laws may impose additional regulatory requirements regarding disposal.

14. TRANSPORT INFORMATION**DOT Road Shipment Information (49 CFR 172.101)**

Proper Shipping Name: Flammable liquids, n.o.s.

Hazard Technical Name: Petroleum distillates / Toluene

Hazard Class: 3

UN/NA Number: UN 1993

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Packing Group: II
Hazard Label(s): Flammable Liquid

Ocean Shipment (IMDG)

Proper Shipping Name: FLAMMABLE LIQUID, N.O.S.
Hazard Technical Name: Petroleum distillates / Toluene
Hazard Class: 3
UN/NA Number: UN 1993
Packing Group: II
Hazard Label(s): flammable liquid

Air Shipment (IATA)

Proper Shipping Name: Flammable liquid, n.o.s.
Hazard Technical Name: Petroleum distillates / Toluene
Hazard Class: 3
UN/NA Number: UN 1993
Packing Group: II
Hazard Label(s): Flammable Liquid

15. REGULATORY INFORMATION

Contents of this MSDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.

TSCA Status: All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

EPA SARA Title III Chemical Listings

Section 302 Extremely Hazardous Substances (40 CFR 355):
None.

Section 304 CERCLA Hazardous Substances (40 CFR 302):
CAS Number Wt % Component Name

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108-88-3	19.0	Toluene
71-36-3	2.4	n-Butyl alcohol

Section 311/312 Hazard Class (40 CFR 370):

Acute: Yes
 Chronic: Yes
 Fire: Yes
 Pressure: No
 Reactive: No

Section 313 Toxic Chemicals (40 CFR 372):

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
108-88-3	19.0	Toluene
71-36-3	2.4	n-Butyl alcohol

Note: Chemicals are listed under the 313 Toxic Chemicals section only if they meet or exceed a reporting threshold.

Supplemental State Compliance Information**California**

Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm.

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>	
108-88-3	15.0 - 40.0	Toluene	Developmental toxin.
100-41-4	<0.1	Ethylbenzene	Carcinogenic.

Massachusetts

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
108-88-3	15.0 - 40.0	Toluene
71-36-3	1.0 - 5.0	n-Butyl alcohol

New Jersey

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
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64742-49-0	> 60.0	Hydrotreated light petroleum naphtha
108-88-3	15.0 - 40.0	Toluene
682-01-9	3.0 - 7.0	Tetrapropyl orthosilicate
18765-38-3	3.0 - 7.0	Butoxy ethyl orthosilicate
5593-70-4	3.0 - 7.0	Tetrabutyl titanate
71-36-3	1.0 - 5.0	n-Butyl alcohol

Pennsylvania

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
64742-49-0	> 60.0	Hydrotreated light petroleum naphtha
108-88-3	15.0 - 40.0	Toluene
682-01-9	3.0 - 7.0	Tetrapropyl orthosilicate
18765-38-3	3.0 - 7.0	Butoxy ethyl orthosilicate
5593-70-4	3.0 - 7.0	Tetrabutyl titanate
71-36-3	1.0 - 5.0	n-Butyl alcohol

16. OTHER INFORMATION

Prepared by: Dow Corning Corporation

These data are offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

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