SAFETY DATA SHEET



Date of issue/Date of revision 31 January 2022 Version 1

Section 1. Identification		
Product name	: PR 425 PART A	
Product code	: PR 425 PART A	
Other means of identification	: Not available.	
Product type	: Liquid.	
Relevant identified uses of	of the substance or mixture and uses advised against	
Product use	: Professional applications, Used by spraying.	
Use of the substance/ mixture	: Coating.	
Uses advised against	: Not applicable.	
Manufacturer	: PPG Aerospace PRC-DeSoto 12780 San Fernando Road Sylmar, CA 91342	
Emergency telephone number	Phone: 818 362 6711 : (412) 434-4515 (U.S.) (514) 645-1320 (Canada) 01-800-00-21-400 (Mexico)	

Section 2. Hazards identification

OSHA/HCS status	 This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION - Category 1C SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 17.5%
GHS label elements	(oral), 17.5% (dermal), 63.5% (inhalation)

GHS label elements

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Section 2. Hazards identification

Hazard pictograms	
Signal word	: Danger
Hazard statements	 Flammable liquid and vapor. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful if inhaled. May cause respiratory irritation. Suspected of causing cancer. May cause damage to organs through prolonged or repeated exposure. (hearing organs)
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: Do not taste or swallow. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.
Hazards not otherwise classified	: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

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Section 3. Composition/information on ingredients

Substance/mixture Product name

: Mixture

: PR 425 PART A

Ingredient name	%	CAS number
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	≥20 - ≤34	68082-29-1
xylene	≥10 - ≤18	1330-20-7
Phenol, methylstyrenated	≥10 - ≤17	68512-30-1
1-methoxy-2-propanol	≥5.0 - ≤10	107-98-2
2-methylpropan-1-ol	≥5.0 - ≤9.4	78-83-1
2,4,6-tris(dimethylaminomethyl)phenol	≥1.0 - ≤4.5	90-72-2
ethylbenzene	≥1.0 - ≤3.2	100-41-4
3,6-diazaoctanethylenediamin	≤1.7	112-24-3

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

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	watering redness
Eye contact	: Adverse symptoms may include the following: pain
Over-exposure signs/sy	
Ingestion	: Corrosive to the digestive tract. Causes burns.
Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Eye contact	: Causes serious eye damage.
Potential acute health e	<u>ffects</u>
Most important symptom	ns/effects, acute and delayed
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

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Section 4. First aid measures

Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
Indication of immediate m	edical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	 If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non- emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ntainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the

same hazard as the spilled product. Note: see Section 1 for emergency contact

information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

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Section 7. Handling and storage

Special precautions Advice on general occupational hygiene	 Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall- oil fatty acids and triethylenetetramine	None.
xylene	ACGIH TLV (United States, 1/2021).
	STEL: 651 mg/m ³ 15 minutes.
	STEL: 150 ppm 15 minutes.
	TWA: 434 mg/m ³ 8 hours.
	TWA: 100 ppm 8 hours.
	OSHA PEL (United States, 5/2018).
	TWA: 435 mg/m ³ 8 hours.
	TWA: 100 ppm 8 hours.
Phenol, methylstyrenated	None.
1-methoxy-2-propanol	ACGIH TLV (United States, 1/2021).
	STEL: 369 mg/m ³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 184 mg/m ³ 8 hours.
	TWA: 50 ppm 8 hours.
2-methylpropan-1-ol	ACGIH TLV (United States, 1/2021).
	TWA: 152 mg/m³ 8 hours.
	TWA: 50 ppm 8 hours.
	OSHA PEL (United States, 5/2018).
	TWA: 300 mg/m ³ 8 hours.
	TWA: 100 ppm 8 hours.
2,4,6-tris(dimethylaminomethyl)phenol	None.
ethylbenzene	ACGIH TLV (United States, 1/2021).
	TWA: 20 ppm 8 hours.
	OSHA PEL (United States, 5/2018).
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Section 8. Exposure controls/personal protection

 3,6-diazaoctanethylenediamin
 TWA: 435 mg/m³ 8 hours.

 TWA: 100 ppm 8 hours.
 TWA: 100 ppm 8 hours.

 IPEL (-). Absorbed through skin.
 TWA: 1 ppm

 Key to abbreviations

А	= Acceptable Maximum Peak	S	 Potential skin absorption
ACGIH	 American Conference of Governmental Industrial Hygienists. 	SR	 Respiratory sensitization
С	= Ceiling Limit	SS	 Skin sensitization
F	= Fume	STEL	 Short term Exposure limit values
IPEL	 Internal Permissible Exposure Limit 	TD	= Total dust
OSHA	 Occupational Safety and Health Administration. 	TLV	= Threshold Limit Value
R	= Respirable	TWA	= Time Weighted Average
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Z = OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures	: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
Appropriate engineering	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or

Appropriate engineering	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or
controls	other engineering controls to keep worker exposure to airborne contaminants below any
	recommended or statutory limits. The engineering controls also need to keep gas,
	vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure	: Emissions from ventilation or work process equipment should be checked to ensure

controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures	
Hygiene measures :	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection :	Chemical splash goggles and face shield.
Skin protection	
Hand protection :	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves :	nitrile neoprene

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Section 8. Exposure controls/personal protection

Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. The respiratory protection shall be in accordance to 29 CFR 1910.134.

Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Color	: Colorless.
Odor	: Aromatic.
Odor threshold	: Not available.
рН	: Not applicable.
Melting point	: Not available.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 30°C (86°F)
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive	: Not available.
(flammable) limits	
Evaporation rate	: Not available.
Vapor pressure	: Not available.
Vapor density	Not available.
Relative density	: 0.96
Density(lbs / gal)	: 8.01
Solubility	: Insoluble in the following materials: cold water.
Partition coefficient: n-	: Not applicable.
octanol/water	
Viscosity	: Kinematic (room temperature): >400 mm²/s (>400 cSt) Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)
VOC	: Not determined
% Solid. (w/w)	: 64.175

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Fatty acids, C18-unsatd.,	LD50 Dermal	Rat	>2000 mg/kg	-
dimers, oligomeric reaction				
products with tall-oil fatty				
acids and				
triethylenetetramine				
	LD50 Oral	Rat	>2000 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Phenol, methylstyrenated	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
2,4,6-tris	LD50 Dermal	Rabbit	1.28 g/kg	-
(dimethylaminomethyl)phenol				
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

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Section 11. Toxicological information

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and	Skin - Irritant	Human	-	-	-
triethylenetetramine					
-	Eyes - Severe irritant	Rabbit	-	-	-
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
2,4,6-tris (dimethylaminomethyl)phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days
Conclusion/Summary		·		·	
Skin	: There are no data availa	ble on the mixt	ure itself.		
Eves	• There are no data available on the mixture itself				

- Eyes

There are no data available on the mixture itself.

: There are no data available on the mixture itself.

Respiratory **Sensitization**

Product/ingredient name	Route of exposure	Species	Result	
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitizing	
2,4,6-tris (dimethylaminomethyl)phenol	skin	Guinea pig	Sensitizing	
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing	

Con	<u>clusion/Summary</u>			
Ski	n :	There are	e no data av	ailable on the mixture itself.
Res	spiratory	There are	e no data av	ailable on the mixture itself.
Mutag	<u>jenicity</u>			
Con	clusion/Summary	There are	e no data av	ailable on the mixture itself.
<u>Carci</u>	nogenicity			
Con	clusion/Summary	There are	e no data av	ailable on the mixture itself.
<u>Clas</u>	sification			
Pro	duct/ingredient name	OSHA	IARC	NTP

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Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4 NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen OSHA: + Not listed/not regulated: -

Reproductive toxicity

xylene

ethylbenzene

Conclusion/Summary

: There are no data available on the mixture itself.

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Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name		Route of exposure	Target organs
xylene	Category 3		Respiratory tract irritation
1-methoxy-2-propanol	Category 3	-	Narcotic effects
2-methylpropan-1-ol	Category 3		Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Target organs

: Contains material which causes damage to the following organs: brain. Contains material which may cause damage to the following organs: kidneys, lungs, the nervous system, liver, heart, upper respiratory tract, skin, central nervous system (CNS), ears, eye, lens or cornea.

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

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Ingestion	dryness cracking blistering may occur : Adverse symptoms may include the following: stomach pains
Skin contact	: Adverse symptoms may include the following: pain or irritation redness
Inhalation	 redness Adverse symptoms may include the following: respiratory tract irritation coughing
Eye contact	: Adverse symptoms may include the following: pain watering
Over-exposure signs/sympto	oms
Ingestion	: Corrosive to the digestive tract. Causes burns.
Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Eye contact	Causes serious eye damage.
Potential acute health effects	

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Section 11. Toxicological information

Delayed and immediate effect	ts and also chronic effects from short and long term exposure
Conclusion/Summary	: There are no data available on the mixture itself. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.
Short term exposure	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
<u>Long term exposure</u>	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
Potential chronic health eff	ects
General	: May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	 Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	No known significant effects or critical hazards.
Reproductive toxicity	No known significant effects or critical hazards.
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Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
PR 425 PART A	2987.4	2504.6	N/A	22.2	2.9
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	2500	2500	N/A	N/A	N/A
xylene	4300	1700	N/A	11	1.5
Phenol, methylstyrenated	2500	2500	N/A	N/A	N/A
1-methoxy-2-propanol	5200	13000	N/A	N/A	N/A
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5
3,6-diazaoctanethylenediamin	1716	1465	N/A	N/A	N/A
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Section 11. Toxicological information

Section 12. Ecological information

<u>Toxicity</u>

Product/ingredient name	Result	Species	Exposure
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
,	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris (dimethylaminomethyl)phenol	Acute LC50 175 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - Ceriodaphnia dubia	48 hours -

Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
ethylbenzene	-	79 % - Rea	dily - 10 days	-		-
Product/ingredient name	Aquatic half-li	ife	Photolysis		Biodeg	radability
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine xylene ethylbenzene	-		-		Not readily Readily Readily	

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
xylene	3.12	7.4 to 18.5	low
Phenol, methylstyrenated	3.627	-	low
1-methoxy-2-propanol	<1	-	low
2-methylpropan-1-ol	1	-	low
2,4,6-tris	0.219	-	low
(dimethylaminomethyl)phenol			
ethylbenzene	3.6	79.43	low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

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Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

	DOT	IMDG	ΙΑΤΑ
	DOT	IWDG	IATA
UN number	UN3469	UN3469	UN3469
UN proper shipping name	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE
Transport hazard class (es)	3 (8)	3 (8)	3 (8)
Packing group	III	Ш	Ш
Environmental hazards	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Polyamide)	Not applicable.
Product RQ (lbs)	614.95	Not applicable.	Not applicable.
RQ substances	(xylene, ethylbenzene)	Not applicable.	Not applicable.

Additional information

DOT	: Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.
IMDG	: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Product name PR 425 PART A

14. Transport information

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

United States

United States inventory (TSCA 8b) : All components are active or exempted.

SARA 302/304 SARA 304 RQ

: Not applicable.

Composition/information on ingredients

No products were found.

SARA 311/312

Classification	 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION - Category 1C SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1
	CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 HNOC - Corrosive to digestive tract HNOC - Defatting irritant

Composition/information on ingredients

Name	%	Classification
Fatty acids, C18-unsatd., dimers,	≥20 - ≤34	SKIN IRRITATION - Category 2
oligomeric reaction products		SERIOUS EYE DAMAGE - Category 1
with tall-oil fatty acids and		SKIN SENSITIZATION - Category 1A
triethylenetetramine		
xylene	≥10 - ≤18	FLAMMABLE LIQUIDS - Category 3
		ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 4
		SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		ASPIRATION HAZARD - Category 1
Phenol, methylstyrenated	≥10 - ≤17	SKIN IRRITATION - Category 2
	. = 0	SKIN SENSITIZATION - Category 1B
1-methoxy-2-propanol	≥5.0 - ≤10	FLAMMABLE LIQUIDS - Category 3
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	50 00 1	(Narcotic effects) - Category 3
2-methylpropan-1-ol	≥5.0 - ≤9.4	FLAMMABLE LIQUIDS - Category 3
		SKIN IRRITATION - Category 2
		SERIOUS EYE DAMAGE - Category 1
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		SPECIFIC TARGET ORGAN TOXICITT (SINGLE EXPOSURE)
		United States Page: 15/17

Product name PR 425 PART A

Section 15. Regulatory information

		(Narcotic effects) - Category 3 HNOC - Defatting irritant
2,4,6-tris(dimethylaminomethyl)	≥1.0 - ≤4.5	ACUTE TOXICITY (oral) - Category 4
phenol		ACUTE TOXICITY (dermal) - Category 4
		SKIN CORROSION - Category 1C SERIOUS EYE DAMAGE - Category 1
		SERIOUS ETE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1B
ethylbenzene	≥1.0 - ≤3.2	FLAMMABLE LIQUIDS - Category 2
5		ACUTE TOXICITY (inhalation) - Category 4
		CARCINOGENICITY - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (REPEATED
		EXPOSURE) - Category 2
		ASPIRATION HAZARD - Category 1
2. C. diama atomathy dama diamain	-1 7	HNOC - Defatting irritant
3,6-diazaoctanethylenediamin	≤1.7	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4
		SKIN CORROSION - Category 1
		SERIOUS EYE DAMAGE - Category 1
		SKIN SENSITIZATION - Category 1B
		HNOC - Corrosive to digestive tract
		HINUC - Corrosive to digestive tract

<u>SARA 313</u>

	Chemical name	CAS number	Concentration
Supplier notification	: xylene	1330-20-7	10 - 30
	ethylbenzene	100-41-4	1 - 5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

California Prop. 65

WARNING: Cancer - www.P65Warnings.ca.gov.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health : 3 * Flammability : 3 Physical hazards : 0

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

Health : 3Flammability : 3Instability : 0Date of previous issue: No previous validationOrganization that prepared: EHSthe SDS

Product name PR 425 PART A

Section 16. Other information

Key to abbreviations	: ATE = Acute Toxicity Estimate
	BCF = Bioconcentration Factor
	GHS = Globally Harmonized System of Classification and Labelling of Chemicals
	IATA = International Air Transport Association
	IBC = Intermediate Bulk Container
	IMDG = International Maritime Dangerous Goods
	LogPow = logarithm of the octanol/water partition coefficient
	MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
	N/A = Not available
	SGG = Segregation Group
	UN = United Nations

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

SAFETY DATA SHEET



Date of issue/Date of revision31 January 2022Version 1

Section 1. Identification			
Product name	: PR 425 PART B		
Product code	: PR 425 PART B		
Other means of identification	: Not available.		
Product type	: Liquid.		
Relevant identified uses of the substance or mixture and uses advised against			
Product use	: Professional applications, Used by spraying.		
Use of the substance/ mixture	: Coating.		
Uses advised against	: Not applicable.		
Manufacturer	: PPG Aerospace PRC-DeSoto 12780 San Fernando Road Sylmar, CA 91342		
Emergency telephone number	Phone: 818 362 6711 : (412) 434-4515 (U.S.) (514) 645-1320 (Canada) 01-800-00-21-400 (Mexico)		

Section 2. Hazards identification

OSHA/HCS status	 This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 1A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 23.1% (oral), 51.7% (dermal), 74.1% (inhalation)

Product name PR 425 PART B

Section 2. Hazards identification

This product contains TiO2 which has been classified as a GHS Carcinogen Category 2 based on its IARC 2B classification. For many PPG products, TiO2 is utilized as a raw material in a liquid coating formulation. In this case, the TiO2 particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of TiO2 when the product is applied with a brush or roller. Sanding the coating surface or mist from spray applications may be harmful depending on the duration and level of exposure and require the use of appropriate personal protective equipment and/or engineering controls (see Section 8).

GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	 Flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. May cause cancer. Causes damage to organs through prolonged or repeated exposure. (hearing organs, lungs)
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Product name PR 425 PART B

Section 2. Hazards identification

Supplemental label elements	: Sanding and grinding dusts may be harmful if inhaled. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.
Hazards not otherwise	: Prolonged or repeated contact may dry skin and cause irritation.

classified

Section 3. Composition/information on ingredients

Substance/mixture Product name : Mixture : PR 425 PART B

Ingredient name	%	CAS number
Talc , not containing asbestiform fibres	≥20 - ≤50	14807-96-6
Epoxy Resin (700 <mw<=1100)< td=""><td>≥10 - ≤20</td><td>25036-25-3</td></mw<=1100)<>	≥10 - ≤20	25036-25-3
crystalline silica, respirable powder (>10 microns)	≥10 - ≤20	14808-60-7
xylene	≥10 - ≤12	1330-20-7
crystalline silica, respirable powder (<10 microns)	≥5.0 - ≤10	14808-60-7
Aluminium powder (stabilized)	≥1.0 - ≤5.0	7429-90-5
Phenol, methylstyrenated	≥1.0 - ≤4.4	68512-30-1
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	≥1.0 - ≤5.0	64742-48-9
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	≥1.0 - ≤5.0	68609-97-2
1-methoxy-2-propanol	≥1.0 - ≤5.0	107-98-2
ethylbenzene	≥0.10 - ≤2.2	100-41-4
12-hydroxyoctadecanoic acid, reaction products with	≤1.9	220926-97-6
1,3-benzenedimethanamine and hexamethylenediamine		
Cashew, nutshell liq.	≤1.6	8007-24-7
titanium dioxide	≥1.0 - ≤5.0	13463-67-7
2-methylpropan-1-ol	≤1.3	78-83-1

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Product name PR 425 PART B

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person. Description of necessary first aid measures

Eye contact	: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effe	t <u>s</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/symp	<u>ioms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
Indication of immediate mee	ical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask of

before removing it, or wear gloves.

self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

See toxicological information (Section 11)

or

Product name PR 425 PART B

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.
Hazardous thermal decomposition products	 Decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds metal oxide/oxides Formaldehyde.
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	nt	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Product name PR 425 PART B

Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Special precautions	: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Product name PR 425 PART B

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Talc , not containing asbestiform fibres	ACGIH TLV (United States, 1/2021).
	TWA: 2 mg/m ³ 8 hours. Form: Respirable
	OSHA PEL Z3 (United States).
	TWA: 2 mg/m ³
Epoxy Resin (700 <mw<=1100)< td=""><td>None.</td></mw<=1100)<>	None.
crystalline silica, respirable powder (>10 microns)	OSHA PEL Z3 (United States, 6/2016).
	TWA: 10 mg/m ³ / (%SiO2+2) 8 hours. Form:
	Respirable
	TWA: 250 mppcf / (%SiO2+5) 8 hours. Form:
	Respirable
	OSHA PEL (United States, 5/2018).
	TWA: 50 µg/m ³ 8 hours. Form: Respirable
	dust
	ACGIH TLV (United States, 1/2021).
	TWA: 0.025 mg/m ³ 8 hours. Form:
	Respirable fraction
xylene	ACGIH TLV (United States, 1/2021).
	STEL: 651 mg/m ³ 15 minutes.
	STEL: 150 ppm 15 minutes.
	TWA: 434 mg/m³ 8 hours.
	TWA: 100 ppm 8 hours.
	OSHA PEL (United States, 5/2018).
	TWA: 435 mg/m³ 8 hours.
	TWA: 100 ppm 8 hours.
crystalline silica, respirable powder (<10 microns)	ACGIH TLV (United States, 1/2021).
	TWA: 0.025 mg/m³ 8 hours. Form:
	Respirable
	OSHA PEL Z3 (United States, 6/2016).
	TWA: 10 mg/m³ / (%SiO2+2) 8 hours. Form:
	Respirable
	TWA: 250 mppcf / (%SiO2+5) 8 hours. Form:
	Respirable
	OSHA PEL (United States, 5/2018).
	TWA: 50 μg/m³ 8 hours. Form: Respirable
aluminium powder (stabilised)	ACGIH TLV (United States, 1/2021).
	TWA: 1 mg/m ³ 8 hours. Form: Respirable
	fraction
	OSHA PEL (United States, 5/2018).
	TWA: 5 mg/m³, (as Al) 8 hours. Form:
	Respirable fraction
	TWA: 15 mg/m³, (as Al) 8 hours. Form: Total
Phenol, methylstyrenated	dust None.
	None.
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	None.
1-methoxy-2-propanol	ACGIH TLV (United States, 1/2021).
	United States Page: 7/19

Product name PR 425 PART B

Section 8. Exposure controls/personal protection

	ne controis/personal pi	
		STEL: 369 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 184 mg/m ³ 8 hours.
		TWA: 50 ppm 8 hours.
ethylbenzene		ACGIH TLV (United States, 1/2021).
		TWA: 20 ppm 8 hours.
		OSHA PEL (United States, 5/2018).
		TWA: 435 mg/m ³ 8 hours.
		TWA: 100 ppm 8 hours.
12-hydroxyoctadecanoic acid	d, reaction products with	ACGIH TLV (United States).
1,3-benzenedimethanamine	and hexamethylenediamine	
		TWA: 10 mg/m ³ Form: Inhalable particle
		TWA: 3 mg/m ³ , (inhalable dust) Form:
		Respirable particle
Cashew, nutshell liq.		None.
titanium dioxide		OSHA PEL (United States, 5/2018).
		TWA: 15 mg/m ³ 8 hours. Form: Total dust ACGIH TLV (United States, 1/2021).
		TWA: 10 mg/m ³ 8 hours.
2-methylpropan-1-ol		ACGIH TLV (United States, 1/2021).
		TWA: 152 mg/m ³ 8 hours.
		TWA: 50 ppm 8 hours.
		OSHA PEL (United States, 5/2018).
		TWA: 300 mg/m ³ 8 hours.
		TWA: 100 ppm 8 hours.
	Kay to obbraviations	
A = Acceptable Maximum Pe	Key to abbreviations	S = Potential skin absorption
•	Governmental Industrial Hygienists.	SR = Respiratory sensitization
C = Ceiling Limit		SS = Skin sensitization
F = Fume IPEL = Internal Permissible Exp	osure Limit	STEL = Short term Exposure limit values TD = Total dust
OSHA = Occupational Safety and		TLV = Threshold Limit Value
R = Respirable		TWA = Time Weighted Average
	00 Subpart Z - Toxic and Hazardous Substances	
onsult local authorities for	acceptable exposure limits.	
Recommended monitoring procedures	atmosphere or biological monitoring the ventilation or other control meas protective equipment. Reference sl	with exposure limits, personal, workplace g may be required to determine the effectiveness of sures and/or the necessity to use respiratory hould be made to appropriate monitoring standards cuments for methods for the determination of required.
ppropriate engineering ontrols	other engineering controls to keep v recommended or statutory limits. T	Use process enclosures, local exhaust ventilation worker exposure to airborne contaminants below ar the engineering controls also need to keep gas, any lower explosive limits. Use explosion-proof
nvironmental exposure		process equipment should be checked to ensure
ontrols		of environmental protection legislation. In some

cases, fume scrubbers, filters or engineering modifications to the process equipment

will be necessary to reduce emissions to acceptable levels.

United States Page: 8/19

Product name PR 425 PART B

Section 8. Exposure controls/personal protection

Individual protection measures

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. The respiratory protection shall be in accordance to 29 CFR 1910.134.

Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Color	: Gray.
Odor	: Aromatic.
Odor threshold	: Not available.
рН	: Not applicable.
Melting point	: Not available.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 37°C (98.6°F)
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.

Product name PR 425 PART B

Section 9. Physical and chemical properties

Evaporation rate	: Not available.
Vapor pressure	: Not available.
Vapor density	Not available.
Relative density	: 1.46
Density(lbs / gal)	: 12.18
Solubility	: Insoluble in the following materials: cold water.
Partition coefficient: n- octanol/water	: Not applicable.
Viscosity	: Kinematic (room temperature): >400 mm²/s (>400 cSt) Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)
VOC	: Not determined
% Solid. (w/w)	: 80.271

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds Formaldehyde. metal oxide/ oxides

Section 11. Toxicological information

Information on toxicological effects

Product/ingredient name	Result	Species	Dose	Exposure
Epoxy Resin (700 <mw <=1100)</mw 	LD50 Dermal	Rat	>2000 mg/kg	-
,	LD50 Oral	Rat	>2000 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
aluminium powder (stabilised)	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Oral	Rat	>15900 mg/kg	-
Phenol, methylstyrenated	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
Hydrocarbons, C10-C13, n-	LD50 Dermal	Rabbit	>5000 mg/kg	-
			United States	Page: 10/1

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Product name PR 425 PART B

Section 11. Toxicological information

· · · · · · · · · · · · · · · · · · ·				
alkanes, isoalkanes, cyclics, < 2% aromatics				
	LD50 Oral	Rat	>6 g/kg	-
oxirane, mono[LD50 Oral	Rat	17100 mg/kg	-
(C12-14-alkyloxy)methyl]				
derivs.				
1-methoxy-2-propanol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
12-hydroxyoctadecanoic acid,	LC50 Inhalation Dusts and mists	Rat	3.56 mg/l	4 hours
reaction products with				
1,3-benzenedimethanamine				
and hexamethylenediamine				
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
titanium dioxide	LC50 Inhalation Dusts and mists	Rat	>6.82 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit		24 hours 500 mg	-

Dreduct/ingredient neme	Boute of	Species	Deput
Sensitization			
Respiratory	: There are no	data available on the mix	kture itself.
Eyes	: There are no	data available on the mix	kture itself.
Skin	: There are no	data available on the mix	kture itself.
Conclusion/Summary			

Product/ingredient name	Route of exposure	Species	Result	
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	skin	Guinea pig	Sensitizing	
Conclusion/Summary				
Skin	: There are no data	a available on the mixture itself.		
Respiratory	: There are no data available on the mixture itself.			
<u>Mutagenicity</u>				
Conclusion/Summary	: There are no data	a available on the mixture itself.		
<u>Carcinogenicity</u>				
Conclusion/Summary	: There are no dat	a available on the mixture itself.		

Section 11. Toxicological information

Classification

Product/ingredient name	OSHA	IARC	NTP
crystalline silica, respirable powder (>10 microns) xylene	-	1	Known to be a human carcinogen.
crystalline silica, respirable powder (<10 microns)	-	1	- Known to be a human carcinogen.
ethylbenzene titanium dioxide	-	2B 2B	-

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4 NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen OSHA: + Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary : There are

: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself. **Specific target organ toxicity (single exposure)**

Name	Category	Route of exposure	Target organs
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
xylene	Category 3	-	Respiratory tract irritation
1-methoxy-2-propanol	Category 3	-	Narcotic effects
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns) ethylbenzene 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	Category 1 Category 2 Category 2	inhalation - inhalation	- hearing organs lungs

Target organs

: Contains material which causes damage to the following organs: liver, spleen, brain, bone marrow, central nervous system (CNS), eye, lens or cornea.

Contains material which may cause damage to the following organs: kidneys, lungs, the nervous system, heart, cardiovascular system, upper respiratory tract, immune system, skin, ears.

Aspiration hazard

Product name PR 425 PART B

Section 11. Toxicological information

Name	Result
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Potential acute health effects Eye contact : Causes serious eye irritation. Inhalation : Harmful if inhaled. May cause respiratory irritation. Skin contact : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction. Ingestion : No known significant effects or critical hazards. Over-exposure signs/symptoms may include the following: pain or irritation watering redness Inhalation : Adverse symptoms may include the following: respiratory tract irritation coughing Skin contact : Adverse symptoms may include the following: irritation redness dryness Ingestion : No specific data. Delayed and immediate effects and also chronic effects from short and long term exposure Conclusion/Summary : There are no data available on the mixture itself. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duraidn and level of exposure to dust from sanding surfaces or mist from spray applications. This product contains TiO2 which has been classified as a GHS Carcinogen Category 2 based on its lARC 28 classification. For many PFQ products, TiO2 is utilized as a raw material in a liquid coating formulation on this case, the TiO2 particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of TiO2 when the p		
Inhalation : Harmful if inhaled. May cause respiratory irritation. Skin contact : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction. Ingestion : No known significant effects or critical hazards. Over-exposure signs/symptoms Eye contact : Adverse symptoms may include the following: pain or irritation watering redness Inhalation : Adverse symptoms may include the following: respiratory tract irritation coughing Skin contact : Adverse symptoms may include the following: irritation redness dryness cracking Ingestion : No specific data. Delayed and immediate effects and also chronic effects from short and long term exposure Conclusion/Summary : There are no data available on the mixture itself. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. This product contains fIAC 2B classification. For many PPG products, TiO2 is utilized as a raw material in a liquid coating formulatiof in this case, the TiO2 particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of TiO2 when the product is applied with a brush or roller. Sanding the coating surface or mist from spray applications may be harmful depending on the duration and devel of exp	Potential acute health ef	<u>fects</u>
Inhalation : Harmful if inhaled. May cause respiratory irritation. Skin contact : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction. Ingestion : No known significant effects or critical hazards. Over-exposure signs/symptoms Eye contact : Adverse symptoms may include the following: pain or irritation watering redness Inhalation : Adverse symptoms may include the following: respiratory tract irritation coughing Skin contact : Adverse symptoms may include the following: irritation redness dryness cracking Ingestion : No specific data. Delayed and immediate effects and also chronic effects from short and long term exposure Conclusion/Summary : There are no data available on the mixture itself. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. This product contains fIAC 2B classification. For many PPG products, TiO2 is utilized as a raw material in a liquid coating formulatiof in this case, the TiO2 particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of TiO2 when the product is applied with a brush or roller. Sanding the coating surface or mist from spray applications may be harmful depending on the duration and devel of exp	Eye contact	: Causes serious eye irritation.
Ingestion : No known significant effects or critical hazards. Over-exposure signs/symptoms Eye contact : Adverse symptoms may include the following: pain or irritation watering redness Inhalation : Adverse symptoms may include the following: respiratory tract irritation coughing Skin contact : Adverse symptoms may include the following: irritation coughing Ingestion : Adverse symptoms may include the following: irritation redness dryness cracking Ingestion : No specific data. Delayed and immediate effects and also chronic effects from short and long term exposure Conclusion/Summary : There are no data available on the mixture itself. This product either contains formaldehyde is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitzer and a respiratory sensitizer. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. This product contains TO2 which has been classified as GHS Carcinogen Category 2 based on its IARC 2B classification. For many PPG products, TiO2 is utilized as a raw material in a liquid coating formulation in this case, the TiO2 particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of TiO2 when the product is applied with a brush or roller. Sanding the coating surfaces or mist from spray applications may be harmful depending on the duration and level of exposure and require the use of appropriate personal protective equipment	Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Over-exposure signs/symptoms Eye contact : Adverse symptoms may include the following: pain or initiation watering redness Inhalation : Adverse symptoms may include the following: respiratory tract initiation coughing Skin contact : Adverse symptoms may include the following: initiation redness dryness cracking Ingestion : Adverse symptoms may include the following: initiation redness dryness cracking Conclusion/Summary : No specific data. Delayed and immediate effects and also chronic effects from short and long term exposure Conclusion/Summary : There are no data available on the mixture itself. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensilizer and a respiratory sensitizer. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. This product contains formulation In this case, the TiO2 particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of TiO2 when the product is applied with a brush or roller. Sanding the coating surface or mist from spray applications may be harmful depending on the duration and level of exposure and require the use of appropriate personal protective equipment and/or engineerial in a liquid coating formulation In this case, the TiO2 particles of TiO2 when the product is exposure to component solvent vapor concentrations in excess of the sited occupational exposure to component solvent vapor concentrations in exc	Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Eye contact : Adverse symptoms may include the following: pain or initiation watering redness Inhalation : Adverse symptoms may include the following: respiratory tract irritation coughing Skin contact : Adverse symptoms may include the following: irritation coughing Skin contact : Adverse symptoms may include the following: irritation redness dryness cracking Ingestion : No specific data. Delayed and immediate effects and also chronic effects from short and long term exposure Conclusion/Summary : There are no data available on the mixture itself. This product either contains formaldehyde is a known cancer hazard, a kin sensitizer and a respiratory sensitizer. This product contains rorstalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. This product contains TiO2 which ha been classified as a GHS Carcinogen Category 2 based on its IARC 2B classification. For many PPG products, TiO2 is utilized as a raw material in a liquid coating formulation in this case, the TiO2 particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of TiO2 when the product is applied with a brush or roller. Sanding the coating surface or mist from spray applications may be harmful depending on the duration and level of exposure and require the use of appropriate personal protective equipment and/or engineering contois (see Section 8). Exposure to component solvent vapor conselts conte since sonte sincouse systen. Symptoms and signs include headache, di	-	•
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	Conclusion/Summary	formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. This product contains TiO2 which ha been classified as a GHS Carcinogen Category 2 based on its IARC 2B classification. For many PPG products, TiO2 is utilized as a raw material in a liquid coating formulation In this case, the TiO2 particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of TiO2 when the product is applied with a brush or roller. Sanding the coating surface or mist from spray applications may be harmful depending on the duration and level of exposure and require the use of appropriate personal protective equipment and/or engineering controls (see Section 8). Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye
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Section 11. Toxicological information

<u>Short term exposure</u>	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
<u>Long term exposure</u>	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
Potential chronic health eff	<u>ects</u>
General	: Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.
Numerical second and a final	11

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
PR 425 PART B	4863.9	2721.5	N/A	23.6	2.9
Epoxy Resin (700 <mw<=1100)< td=""><td>2500</td><td>2500</td><td>N/A</td><td>N/A</td><td>N/A</td></mw<=1100)<>	2500	2500	N/A	N/A	N/A
xylene	4300	1700	N/A	11	1.5
Phenol, methylstyrenated	2500	2500	N/A	N/A	N/A
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	17100	N/A	N/A	N/A	N/A
1-methoxy-2-propanol	5200	13000	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	2500	2500	N/A	N/A	3.56
Cashew, nutshell liq.	500	1100	N/A	N/A	N/A
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A

Section 12. Ecological information

Toxicity

Product name PR 425 PART B

Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	LC50 >100 mg/l	Fish	96 hours
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	Acute EC50 >100 mg/l	Algae - Pseudokirchneriella subcapitata (microalgae)	72 hours
·	Acute EC50 >100 mg/l	Daphnia - Daphnia magna (Water flea)	48 hours
	Acute LC50 >100 mg/l	Fish - Oncorhynchus mykiss (rainbow trout)	96 hours
	Chronic NOEC 100 mg/l	Àlgae - Pseudokirchneriella subcapitata	72 hours
	Chronic NOEC ≥50 mg/l	Daphnia - Daphnia magna (Water flea)	21 days
titanium dioxide	Acute LC50 >100 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours

Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
ethylbenzene 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	- OECD 301D Ready Biodegradability - Closed Bottle Test		dily - 10 days eadily - 29 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
xylene ethylbenzene	-		-		Readily Readily	

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
xylene	3.12	7.4 to 18.5	low
Phenol, methylstyrenated	3.627	-	low
oxirane, mono[3.77	-	low
(C12-14-alkyloxy)methyl]			
derivs.			
1-methoxy-2-propanol	<1	-	low
ethylbenzene	3.6	79.43	low
12-hydroxyoctadecanoic acid,	>6	-	high
reaction products with			
1,3-benzenedimethanamine			
	<u> </u>	I	United States Page: 15/19

Product name PR 425 PART B

Section 12. Ecological information

and hexamethylenediamine Cashew, nutshell liq. 2-methylpropan-1-ol	>4.78	-	high Iow

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

	DOT	IMDG	IATA	
UN number	UN1263	UN1263	UN1263	
UN proper shipping name	PAINT	PAINT	PAINT	
Transport hazard class (es)	3	3	3	
Packing group	111	Ш	111	
Environmental hazards	No.	No.	No.	
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	
Product RQ (lbs)	922.29	Not applicable.	Not applicable.	
RQ substances	(xylene)	Not applicable.	Not applicable.	

Additional information

Product name PR 425 PART B

14. Transport information

DOT	: Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.
IMDG	: This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.
ΙΑΤΑ	: None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

United States

United States inventory (TSCA 8b) : All components are active or exempted.

SARA 302/304

SARA 304 RQ : Not applicable.

Composition/information on ingredients

No products were found.

SARA 311/312

Classification	: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A
	SKIN SENSITIZATION - Category 1
	CARCINOGENICITY - Category 1A
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract
	irritation) - Category 3
	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
	HNOC - Defatting irritant

Composition/information on ingredients

Name	%	Classification
Talc , not containing asbestiform	≥20 - ≤50	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
fibres		(Respiratory tract irritation) - Category 3
Epoxy Resin (700 <mw<=1100)< td=""><td>≥10 - ≤20</td><td>COMBUSTIBLE DUSTS</td></mw<=1100)<>	≥10 - ≤20	COMBUSTIBLE DUSTS
		SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SKIN SENSITIZATION - Category 1B
crystalline silica, respirable	≥10 - ≤20	CARCINOGENICITY - Category 1A
powder (>10 microns)		
xylene	≥10 - ≤12	FLAMMABLE LIQUIDS - Category 3
		ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 4
		SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		United States Page: 17/19

Product name PR 425 PART B

Section 15. Regulatory information

	-	
		(Respiratory tract irritation) - Category 3
		ASPIRATION HAZARD - Category 1
crystalline silica, respirable	≥5.0 - ≤10	CARCINOGENICITY - Category 1A
powder (<10 microns)		SPECIFIC TARGET ORGAN TOXICITY (REPEATED
		EXPOSURE) - Category 1
Phenol, methylstyrenated	≥1.0 - ≤4.4	SKIN IRRITATION - Category 2
		SKIN SENSITIZATION - Category 1B
Hydrocarbons, C10-C13, n-	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 4
alkanes, isoalkanes, cyclics, <		ASPIRATION HAZARD - Category 1
2% aromatics		HNOC - Defatting irritant
oxirane, mono[(C12-14-alkyloxy)	≥1.0 - ≤5.0	SKIN IRRITATION - Category 2
methyl] derivs.		SKIN SENSITIZATION - Category 1B
1-methoxy-2-propanol	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 3
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
ethylbenzene	≥0.10 - ≤2.2	FLAMMABLE LIQUIDS - Category 2
		ACUTE TOXICITY (inhalation) - Category 4
		CARCINOGENICITY - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (REPEATED
		EXPOSURE) - Category 2
		ASPIRATION HAZARD - Category 1
		HNOC - Defatting irritant
12-hydroxyoctadecanoic acid,	≤1.9	COMBUSTIBLE DUSTS
reaction products with		ACUTE TOXICITY (inhalation) - Category 4
1,3-benzenedimethanamine and		SPECIFIC TARGET ORGAN TOXICITY (REPEATED
hexamethylenediamine		EXPOSURE) - Category 2
Cashew, nutshell liq.	≤1.6	ACUTE TOXICITY (oral) - Category 4
		ACUTE TOXICITY (dermal) - Category 4
		SKIN IRRITATION - Category 2
		SERIOUS EYE DAMAGE - Category 1
		SKIN SENSITIZATION - Category 1B
titanium dioxide	≥1.0 - ≤5.0	CARCINOGENICITY - Category 2
2-methylpropan-1-ol	≤1.3	FLAMMABLE LIQUIDS - Category 3
		SKIN IRRITATION - Category 2
		SERIOUS EYE DAMAGE - Category 1
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
		HNOC - Defatting irritant
	·	·

SARA 313

	Chemical name	<u>CAS number</u>	Concentration
Supplier notification	: xylene	1330-20-7	7 - 13
	Aluminium powder (stabilized)	7429-90-5	1 - 5
	ethylbenzene	100-41-4	1 - 5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

California Prop. 65

WARNING: Cancer - www.P65Warnings.ca.gov.

Product name PR 425 PART B

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health : 3 * Flammability : 3 Physical hazards : 1

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

Health : 3 Flammability : 3 Instability : 1		
Date of previous issue	: No previous validation	
Organization that prepared the SDS	: EHS	
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations	

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.