### Step 1

Lay the printer on the side and remove all rubber feet by pulling on them.



THE MOST RELIABLE FILAMENT ON EARTH

## Step 2

Insert the HULA into the hole; if the HULA fits snugly, repeat this step for all other feet. If the HULA is loose, proceed to step 3.





# Step 3 (Only if HULA is loose)

Insert one shim into the HULA center core by inserting one end into the hole and doing the same for the other end. Test fit the HULA. If it is still loose, insert another shim to the other side of the center core. Repeat for all 4 HULA.





## Step 4

Turn the printer upright and use your printer as usual (no need to redo your calibration).



