Step 1

Insert the two fans into the fan cover and feed the cable through the holes - make sure the sticker on the back of the fan is facing the two holes.
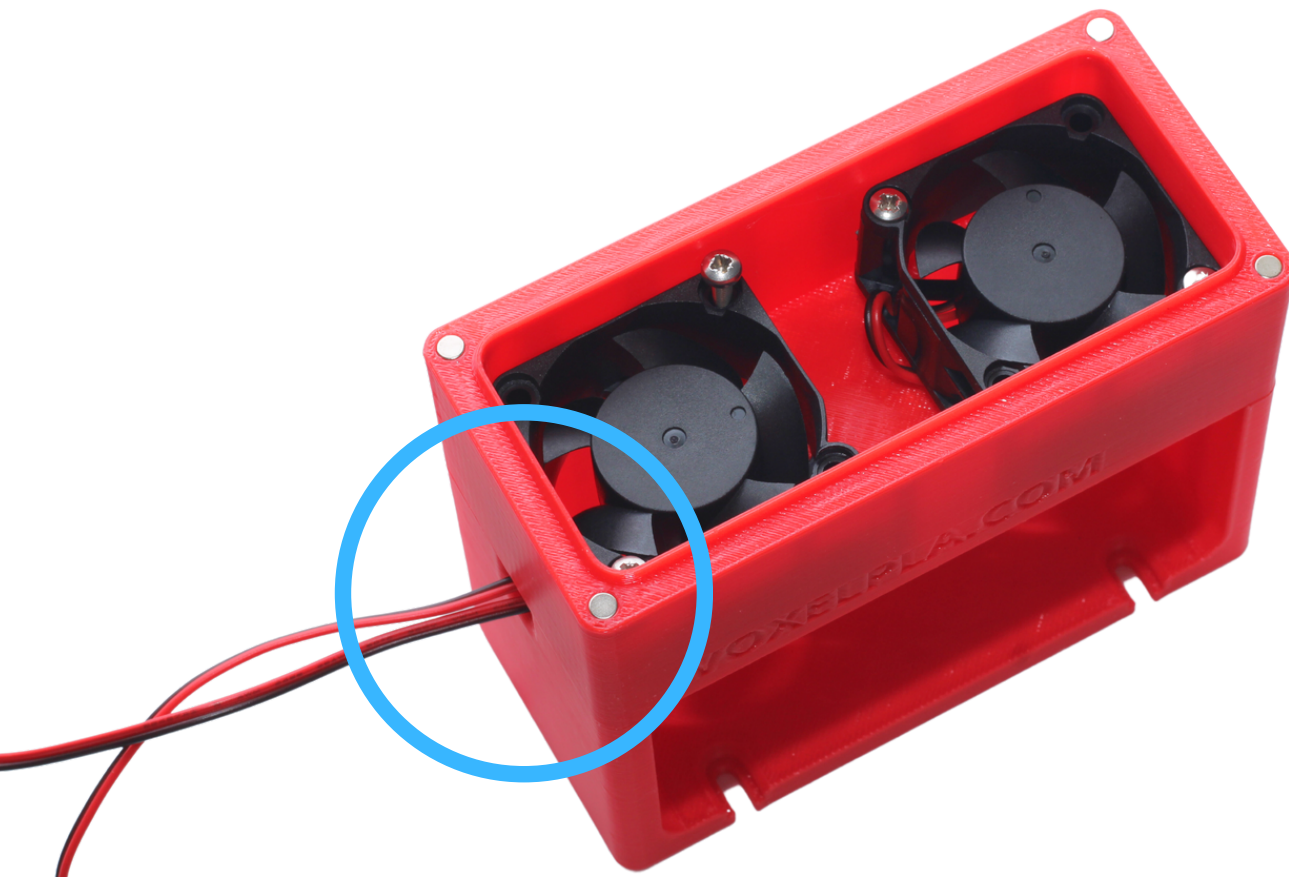

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Step 2

Organize the cables from both fans to either the left or right hole on the fan duct.

The Base with the L on the bottom is for Bambu Lab Machines and the other base is for Voron Machines.
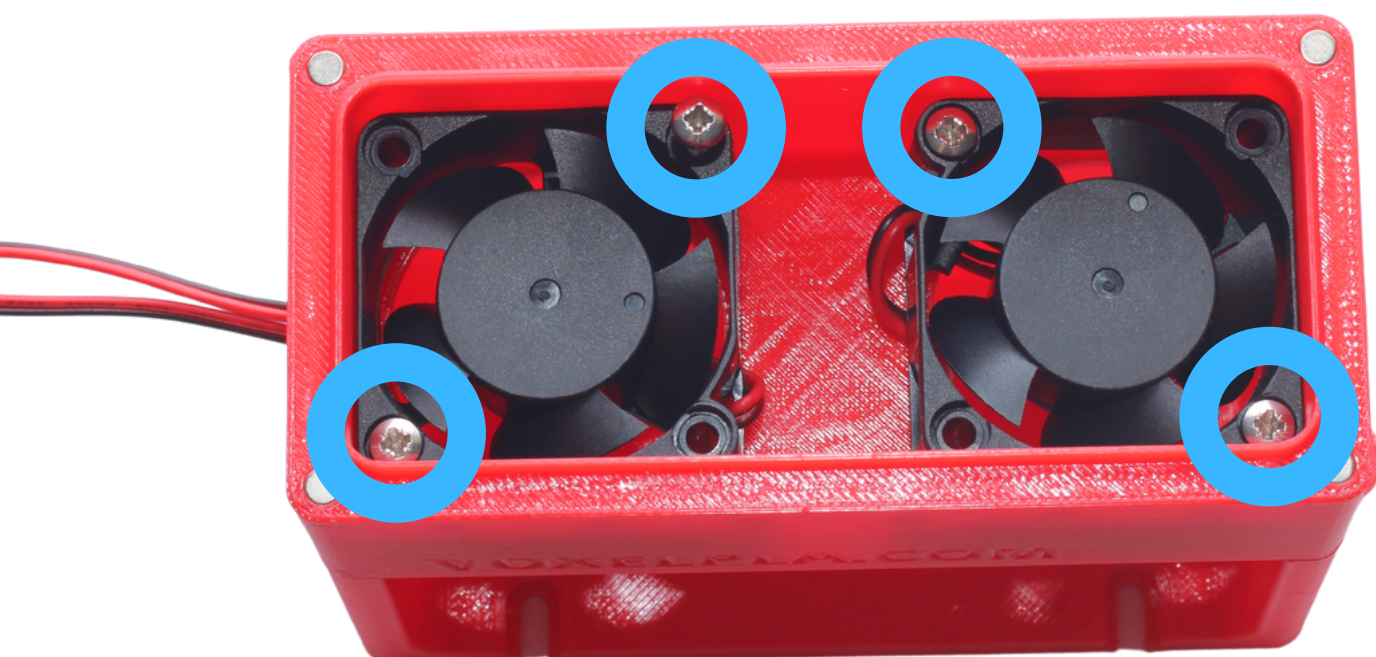
Step 3

Screw in the four screws included in the kit as shown below.

Step 4 (Only for Bambu Lab Printers)

Attach the Bento Box on the L-shape plastic on the right back of the printer.

Step 5 (Only for Bambu Lab Printers)
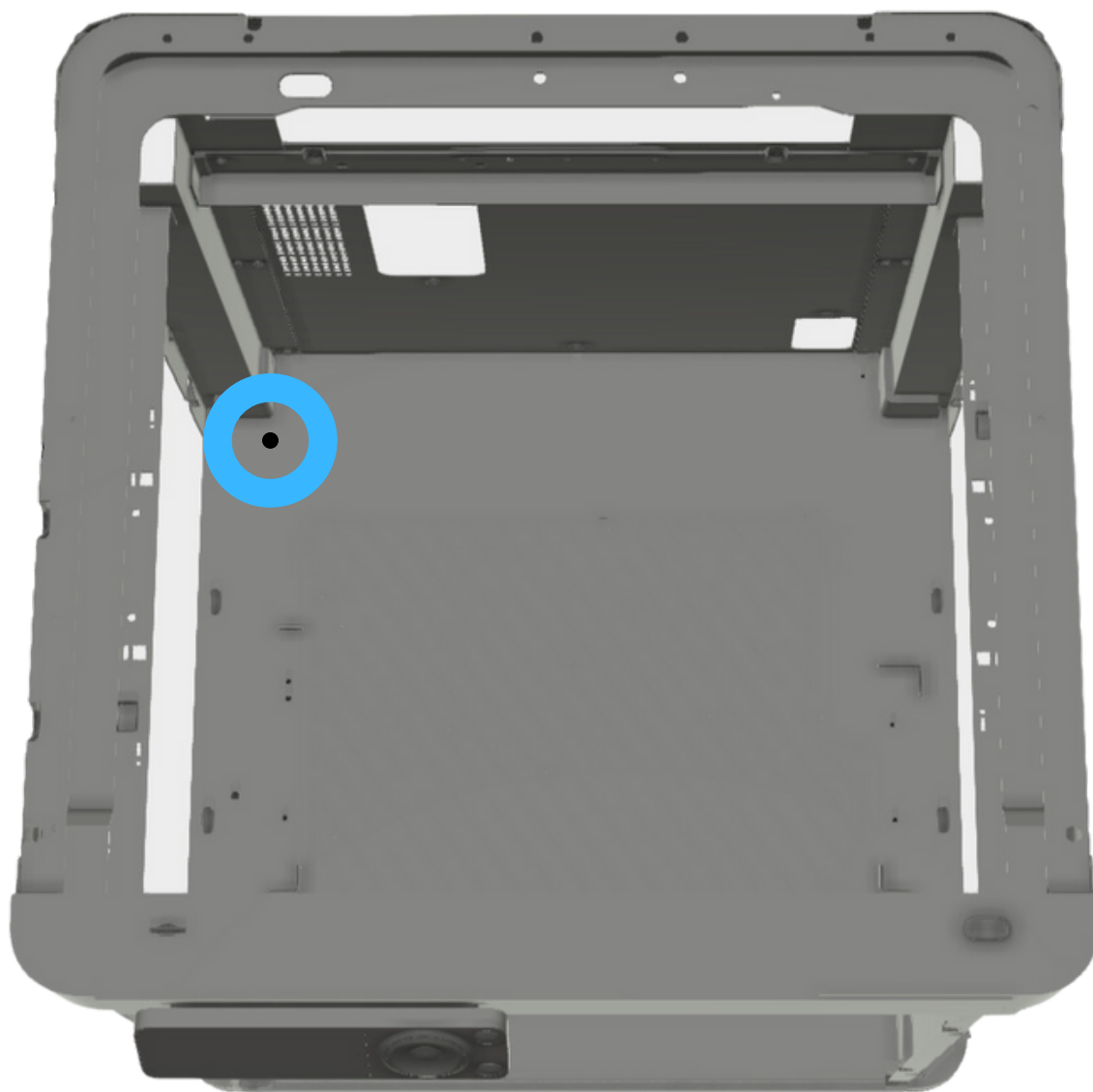
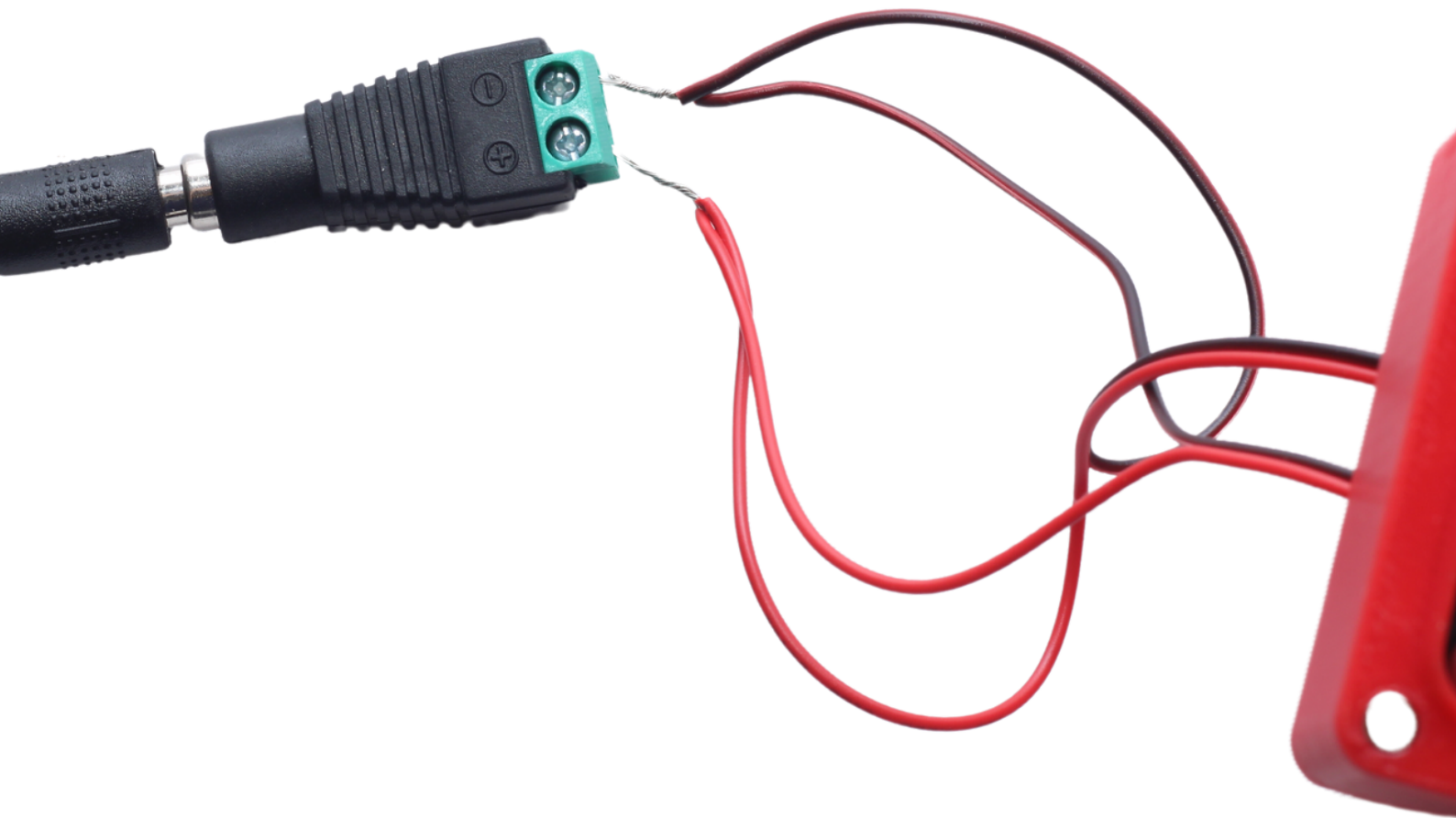Route the fan cables to the hole on the left back of the machine; the whole goes out of the bottom of the machine.

Step 6

Unscrew the power supply terminal and insert the two red wires to the positive terminal and two black wires to the negative terminal - then screw the terminal in tightly - pull on the wires to make sure it is secured.

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Step 7

Plug in the power supply to the wall; make sure the two fans are spinning, and reattach the rest of the bento box, as shown below.

Make sure to put the HEPA filter inside the WHITE HEPA compartment.

You might not feel much air coming out of the vent, and the fan duct was designed to do just that. The duct is designed to disperse the air and not introduce air currents that might cool down your print and cause warping.

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