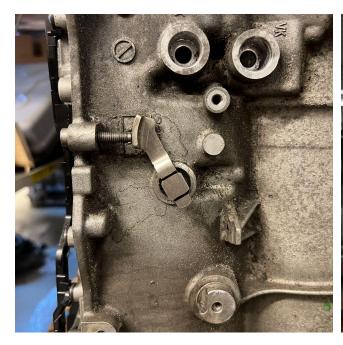


#### Step 1:

Cut out the tabs on the 8HP70 GEN1 or GEN2/3 transmission, so the square section recess fits the HPR lever.



Gen1 transmission (cut out the left and right side of the marks



Gen 2/3 transmission (cut the right side of the mark)



The square recess should fit the marked part of the lever

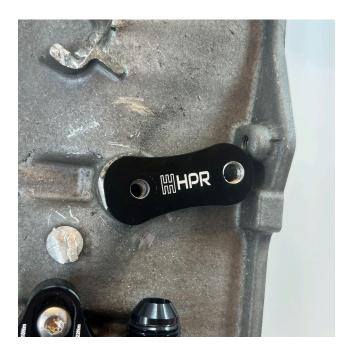


Some gen 2/3 transmissions have this tab (cut on the right side of the mark

# 

### Step 2:

Position the lever above the axle and drill out a 5mm hole, 15-20mm deep. The arm is drilled to 5mm so it acts as a centering guide.



## Step 3:

Tap the hole on the transmission with M6  $\times$  1 mm threads.





#### Step 4:

Drill out the 5mm hole of the lever to 6,5mm.

Torque the lever with the supplied M6 bolt and torque it down to 10NM using a threadlocker.



#### Step 5:

Install the wire and sleeve onto the lever using the provided washers that comes with the kit. Use high strength lock tight and tighten until light resistance of the assembly is present. Install the sleeve retainer and torque it to 10NM.





#### Step 6:

Install the lever in a suited location in your vehicle, and position the threads in a center position. Tighten up the slack in the assembly with the fork in the lower position as shown. Then adjust the nuts until all slack is gone.

Confirm that the lever fully releases park lock in the upper position.

## Job done. Go and hit the track!

