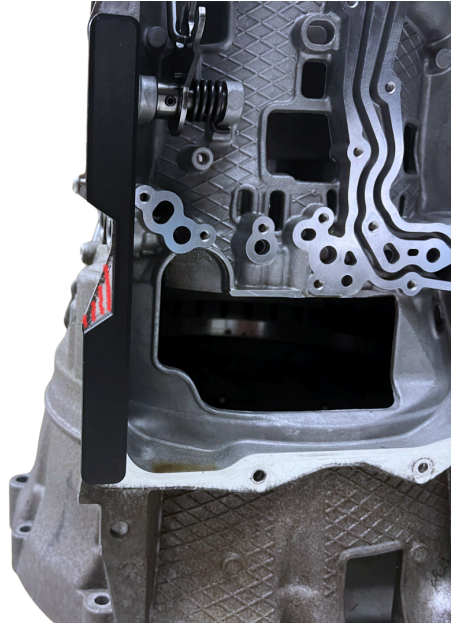


## Step 1

### Clearance for thermostat:

Use the supplied cutting template and mark off the area to be trimmed off. Cover the transmission and clear of the flange with a suitable grinder.



## Step 2

### Adapter installation

Install the adapter to the transmission. Use **14x1,8mm** o-rings for **17mm** ports, or **14x2,62mm** rings for **18,5mm** ports.

Lubricate o-rings and gently press in the adapter and torque to the specified torque.



**Step 3: Thermostat to oil pan  
installation:**

Lubricate and install the 12x2mm o-rings to the adapter ports, and the oil pan ports. Gently press the thermostat onto the oil pan and torque to the specified torque.



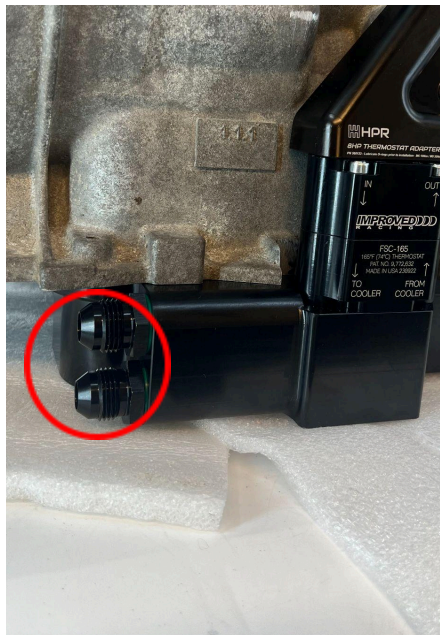
**Step 4: Oil pan install:**

Install the o-ring for the oil pan and the filter. Carefully seat the oil pan and thermostat against the adapter and flange until it's fully seated against the flange. Torque all m6 bolts in sequence to 10Nm.



**Step 5: Oil line adapter install:**

Install the oil line adapters to the oil pan one at a time by starting with the top adapter. Remember to lubricate the o-rings.



**Link to product description:**

[https://hpr-tuning.com/products/8hp-thermostat-oil-pan?\\_pos=1&\\_sid=761c804be& ss=r](https://hpr-tuning.com/products/8hp-thermostat-oil-pan?_pos=1&_sid=761c804be& ss=r)