

HPR Output flange installation



Rev 1 23/10-2020

- Remove the rear nut with an impact wrench and remove the stock flange by using a puller.

The spline is an interference fit to the axle, so you will need a properly sized puller to do the job.

- Replace oil seal, and cut of the 14mm pilot off the axle.
- Install new flange and torque to **175Nm**. Release, and re-torque to **125Nm**
- Install your choice of driveshaft (use the spacer for the Stock Supra shaft)
Tightening torque for the 4 bolts to the output flange are **73Nm/53lbft**.

