

VIN: **PY14066** Vehicle: **3'E92/COUPE/335i/N54/MANUAL/EUR/RL/2009/09**
 System Version: **3.50.10.14280** Data Version: **R3.50.10.14280**

28-1 00 Transmission in general

	Type	Thread	Tightening specifications	Dimension
1AZ Dual clutch transmission to engine Transmission designations. see 23...				
Steel Torx screw	GS7D36SG	M8x50		19 Nm
	GS7D36SG	M10		38 Nm
	GS7D36SG	M12		66 Nm
Aluminium screws/bolts are not magnetic N54/N55	GS7D36SG		Replace screws Jointing torque and angle of rotation must be observed without fail	
	GS7D36SG	M12	Jointing torque Angle of rotation	25 Nm 130 °
Aluminium screws/bolts are not magnetic S55	GS7D36SG	M8	Jointing torque	8 Nm
			Angle of rotation	90 °
2AZ Oil filler plug	GS7D36SG		Replace screw	25±3 Nm
3AZ Oil drain plug	GS7D36SG		Replace screw	8 Nm
4AZ Transmission oil sump	GS7D36SG			10±1 Nm
5AZ Nut, sealing cap for oil filler neck	GS7D36SG		Replace gasket	25 Nm
6AZ Banjo bolt for oil filler neck	GS7D36SG		Replace seals	40 Nm
7AZ Parking lock module	GS7D36SG	M6		8 Nm
8AZ Heat shield, twin-clutch gearbox connector at transmission	GS7D36SG	M6		8 Nm