

Super Duty 4 Link Upgrade

Install Instructions

- 1: Block the rear wheels of the vehicle, then raise the front of the vehicle and support the frame with jack stands.
- 2: Remove the front wheels and tires and set aside. Position a hydraulic jack under the front axle and raise the jack until the front suspension begins to compress
- 3: Using a 24mm wrench and socket remove the radius arm bolt from the frame side. (if installing onto a truck that has radius arm drop brackets, remove those at this time as well).
- 4: Using a 24mm wrench, and socket remove the 2 bolts each side holding the radius arm to the axle. Retain stock hardware for reuse.
- 5: Insert the four link bracket into the stock frame location. Bolt into place using a 3/4" bolt, crush sleeve, and nut provided in the rear most hole. Do not tighten at this time.
- 6: Attach the upper control arm to the axle using the stock hardware. Do not tighten at this time.
- 7: Insert the end of the upper control arm into four link bracket in the upper most front hole. Bolt into place using a 3/4" bolt and nut provided.
- 8: Attach the lower control arm to the axle using the stock hardware. Do not tighten at this time.
- 9: Insert the end of the lower control arm into the bottom hole of the four link bracket. Bolt into place using stock hardware. (note if doing one side at a time it may be necessary to disconnect the other side radius arm and lower it at this time to rotate the axle to get the lower bolt to align).
- 9: Once both arms are installed at both points, repeat steps 3 through 9 on the other side. (note on certain models, the driver side upper nut on the radius arm is spot welded to it and will need to be cut off. It is hit and miss, some are and some aren't the easiest method is a grinder and then insert the bolt back into the nut and tap it with a hammer and it will pop right off if your truck is tacked.)
- 10: Once both sides are installed, go ahead and tighten all hardware at all points.

You should notice a huge increase in drive-ability and ride quality. Thank you for purchasing one of our products!

For Adjustable 4 Link Kits the recommended measurements are as follows:

Stock to 3" Lift upper arms 31 3/4" center to center lower arms 35" center to center

4-6" Lift upper arms 32 1/8" center to center lower arms 35 3/8"

7-9" Lift upper arms 32 5/8" center to center lower arms 35 7/8"

10-12" Lift upper arms 33 1/8" center to center lower arms 36 3/8"