

Dodge 1500 1994-2001
Dodge 2500/3500 1994-2013
Long Arm Upgrade Install Instructions

Step 1: Before beginning installation, read instructions completely.

Step 2: Park the vehicle on a level concrete surface.

Step 3: Block the rear wheels of the vehicle to prevent movement in either direction.

Step 4: Jack up the front end of the vehicle per manufacturer recommendation and support with jack stands. Lift the vehicle high enough to raise the tires off the ground.

Step 5: At this time, mark the location of the cam eccentrics on the lower control arm bolts on the axle side so they may be reinstalled in the same position with the new arms.

Step 6: You can now begin removing the factory control arms. The upper bolts run from the inside of the truck out and in some cases you must remove the exhaust in order to remove the passenger side upper bolt. Retain the factory hardware.

Step 7: Working on one side at a time, once the arms are removed cut the OEM mounting brackets off the frame to allow clearance for the Long Arm Upgrade.

Step 8: Once the frame is clean, install the new brackets right in front of the transmission crossmember. Install them as close to the crossmember as you can, leave 1/4" or so to ensure they fully pull up as the crossmember is welded into the frame so make sure you aren't installing them on top of the welds.

Step 9: Drill (4) 5/8" holes and install supplied 5/8" x 5" bolts to secure the brackets to the frame.

Step 10: Install the upper arm first using the OEM hardware at the axle and the supplied 3/4" x 5" bolt at the new frame bracket.

Step 11: Install the lower arm with the bend facing inward away from the tire using the OEM cam bolts removed in step 5 at the axle and the supplied hardware at the frame.

Step 12: Once you have completed this process on both sides, reinstall the tires and wheels.

Congratulations, you have successfully installed your new products. We recommend rechecking the hardware after the vehicle has been driven 100 miles.