

2000-2010 Chevy/GMC 2500HD Ladder Bar Instructions

Tools Needed:

Handheld drill, 3/8" drill bit, 1/2" drill bit, 15/16 wrench, 3/4 wrench, 15/16 socket

Step 1: Before beginning installation, read instructions completely.

Step 2: Park the vehicle on a level concrete surface.

Step 3: Block the front wheels of the vehicle to prevent movement in either direction.

Step 4: Locate the rear axle mounts. Doing one side and then the other remove the u bolt nuts and install the axle brackets with the mounting tabs offset towards the inside of the truck.

Step 5: Install the bushings and sleeves into the ladder bars at this time.

Step 6: Install the axle end of the ladder bars into the axle mounts. Use the 5/8 bolts and nuts to secure the bar into the bracket.

Step 7: Install the frame brackets onto the ladder bars with the offset toward the rear of the truck.

Step 8: Swing the assembly up to the frame and mark the holes to be drilled on the side and on the bottom of the frame. Use a 3/8 drill bit to start the holes and then drill them out to 1/2".

Step 9: Install frame brackets with the 1/2" hardware and tighten ALL hardware at this time.

Congratulations, you have successfully installed your new products. We recommend rechecking the hardware after the vehicle has been driven 100 miles.