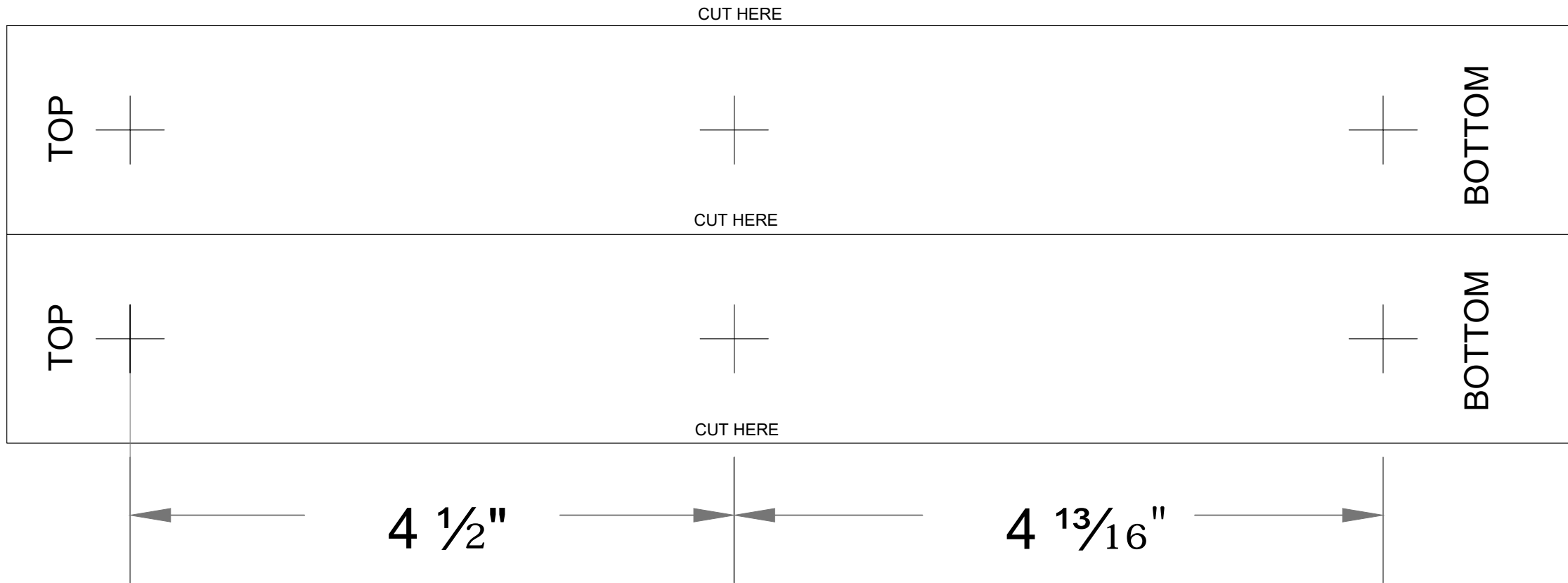


BRAKE RACK B-22000 DRILL TEMPLATE

[CUT INTO TWO TEMPLATES]



1. PLEASE NOTE TOP AND BOTTOM OF TEMPLATE.
2. CUT OUT AND TAPE TO VERTICAL SUPPORT OF LADDER RACK.
3. CENTER PUNCH PRIOR TO DRILLING. USE SMALL "PILOT" DRILL BIT BEFORE USING THE LARGE $\frac{7}{16}$ " DRILL BIT, IF POSSIBLE.
4. DRILL $\frac{7}{16}$ " HOLE MAX. 3 PLACES/MOUNTING BRACKET.
5. MOUNT EACH BRACKET WITH THREE $\frac{3}{8}$ " BOLTS SUPPLIED.
6. MOUNT SWING ARM TO BRACKET USING PIN WITH WELDED ANGLE.
7. IF MOUNTING BRACKET ROUND LADDER LEGS HOLE MUST BE DRILLED PERPENDICULAR TO CENTER LINE OF VEHICLE (SEE FIG. A)

HOLES DRILLED IN ROUND SUPPORT

