

## **Macnaught USA Instructions for attaching the BOP Drum Extender for the 55 Gallon Universal Oil Pump**



1. OILS, COOLANT & ATF - Use only the Macnaught BOP60HV Oil Stem (PN# BP60X-UNA). No other Macnaught BOP Stem is approved for 55 Gallon Oil Conveyance.
2. Move the Adjustable Blue Stem Sleeve up to mid-point on the stem. Measure from the bottom of the stem **1.0"** and mark with a sharpie.
3. Slide the provided hose up the stem to the mark – you may use a light coat of oil on the stem to assist Hose placement. Be sure the Blue Stem Sleeve is not in contact with the hose extender.
4. Tighten the provided hose clamp snugly to ensure hose placement. Do not over-tighten.

### **Designed for 16 Gallon or 55 Gallon Drums**

The Stem Extender when installed properly will leave approximately 1/8" to 1/2" clearance on a Standard 55 Gallon Drum.

You may adjust the hose extender slightly for final fit if needed.



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