

----- INTERNATIONAL GRILLE PACKAGE INSTALLATION INSTRUCTIONS -----

RECOMMENDED TOOLS:            3M ADHESIVE CLEANER (OR EQUIVALENT)  
     CLEAN CLOTHS AND RAGS  
     MASKING TAPE & RAZOR BLADE

-----PRE-INSTALLATION INSTRUCTIONS-----

STEP A: LAY OUT ALL PIECES AND PRE-INSTALL TO BECOME FAMILIAR WITH LOCATION. !! DO NOT REMOVE RED TAPE BACKING AT THIS TIME !!

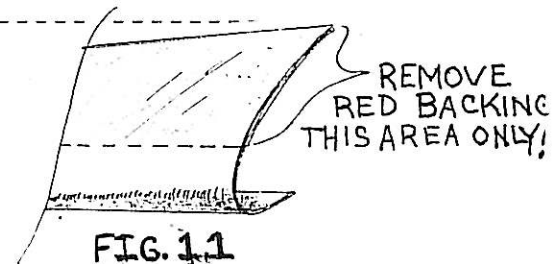
STEP B: USE MASKING TAPE TO MARK EDGES FOR POSITIONING PIECES.

STEP C: CLEAN SURFACE AREA WELL ! WITH 3M CLEANER # 051135/08984 OR EQUIVALENT.

STEP D: LEAVE WHITE PROTECTIVE COVERING ON ALL PIECES WHILE INSTALLING UNLESS OTHERWISE MENTIONED !

-----GRILLE INSERT INSTALLATION-----

STEP 1. AFTER TEST FITTING PIECES, CLEAN AREA AS DESCRIBED ABOVE. BEGIN WITH TOP GRILLE INSERT (# 2A). REMOVE THE RED TAPE BACKING FROM THE TOP AREA ONLY ! (SEE FIG. 1.1).



STEP 2. CAREFULLY LINE UP THE CENTER CUTOUT AT THE TOP OF THE INSERT TO THE TOP OF THE GRILLE RIB. (NOTE) BE-SURE TO KEEP EXPOSED TAPE AREA AWAY FROM SURFACE AS IT WILL STICK QUICKLY !

(A) NOW PUSH THE INSERT TOWARDS THE GRILLE RIB UNTIL IT RESTS AGAINST THE GRILLE.

(B) ALLOW THE EXPOSED SURFACE TO REST ON THE GRILLE.

WITH A CLEAN CLOTH, PRESS FIRMLY ONTO THE GRILLE INSERT WHILE WORKING IT IN A BACK AND FORTH & SIDE TO SIDE MOTION.

THIS WILL ENSURE A GOOD BOND. REPEAT STEPS 1 & 2 FOR GRILLE INSERT PIECES. (2A THRU 2G ONLY).

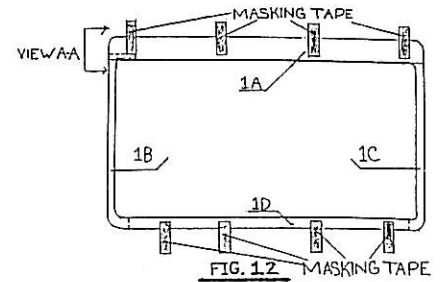
!!!! STOP NOW !!!! IF YOU HAVE ORDERED THE 8 PC. GRILLE INSERT KIT (# INT47002-W OR # INT47003-N) YOU MAY INSTALL BOTTOM GRILLE INSERT (# 2H TO COMPLETE YOUR GRILL KIT. (FOLLOW STEP 2).

STEP 3. REMOVE WHITE PROTECTIVE COVERING TO EXPOSE THE TRIM'S FINISH!

\*\*\*\*\*FOR GRILLE PKGS WITH GRILLE OVERLAY SEE PAGE 2\*\*\*\*\*

\*\*\*PLEASE CONTINUE FOR GRILLE PKG. WITH OVERLAY PIECES\*\*\*  
 (# INT470GP-W or #INT470GP-N)

**STEP 1. STARTING WITH TOP OVERLAY PIECE (#1A), TEST FIT BY PLACING ON TO TOP OF TRUCK GRILLE OPENING, TEMPORARILY SECURING IT WITH MASKING TAPE IN ABOUT 4 PLACES.(SEE FIG. 1.2)**



**STEP 2. TAKE PASSENGER UPRIGHT FRAME POST (#1B) & LINE UP THE OUTSIDE EDGE TO THE OUTSIDE EDGE OF TRUCK'S GRILLE FRAME (TOP TAB MUST BE **BEHIND** (#1A) & SECURE WITH MASKING TAPE .(SEE FIG 2.1). DO SAME FOR DRIVER UPRIGHT FRAME POST(#1C).**

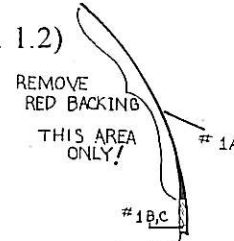


FIG 2.1 - VIEW A/A

**STEP 3. TAKE LOWER OVERLAY PC(#1D) & CENTER IT USING THE CENTER CUTOUT AS A GUIDE, THEN SECURE w/MASKING TAPE.(SEE FIG.1.2) PRESS EACH END OF (#1D) UNTIL IT IS SEATED PROPERLY AGAINST (#1B & 1C). REPOSITON (#'s 1B & 1C) SO THAT THE BOTTOM & SIDE EDGES ARE FLUSH TO EACH OTHER. DO THE SAME WITH TOP PIECE (#1A) SO THAT THE OUTSIDE EDGES ARE FLUSH.(SEE FIG 3.1)**

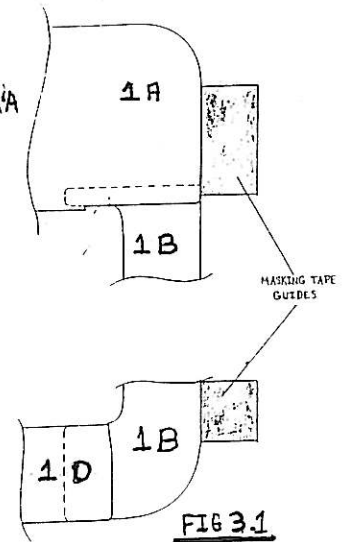


FIG 3.1

**STEP 4. AFTER ALL PCS. ARE MARKED FOR FINAL LOCATION, REMOVE THEM, LEAVING MASKING TAPE AS A GUIDE FOR INSTALLATION. FOLLOW CLEANING INSTRUCTIONS AS OUTLINED ON PAGE 1, STEP C & D.**

**STEP 5. TAKE PC (#1B) & REMOVE RED TAPE BACKING STARTING AT TOP OF PC & PULL DOWNWARD ABOUT 10 INCHES. HOLDING THE OUTSIDE EDGES, NOT TOUCHING THE EXPOSED TAPE SURFACE, SLOWLY BRING PC TOWARDS THE MASKING TAPE GUIDES. KEEP TOP EDGE AWAY UNTIL YOU ARE SURE OF ITS PROPER LOCATION THEN LIGHTLY PRESS IN PLACE PULLING THE RED BACKING OFF AS YOU GO. REPEAT FOR PC (# 1C).**

WITH A CLEAN CLOTH, PRESS FIRMLY OVER ENTIRE PC TO ENSURE A GOOD BOND. PULL BACK WHITE COVERING AT TOP & BOTTOM ABOUT 3 INCHES.

**STEP 6. TAKE LOWER FRAME OVERLAY PC (#1D) & REMOVE RED TAPE BACKING FROM TOP AREA ONLY. (SEE FIG 6.1) PULL BACK LOWER LEFT END OF RED TAPE BACKING ABOUT 6 INCHES.**

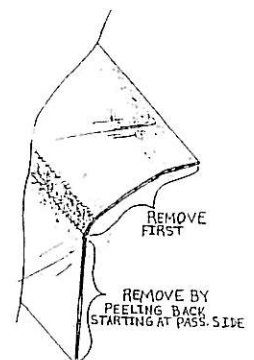


FIG 6.1

**STEP 6. (cont'd)** BRING LEFT SIDE OF PC TOWARDS LOWER LEFT GRILLE AREA & PLACE IN POSITION, BEING SURE IT IS CENTERED & THAT LOWER CORNER IS FLUSH TO LOWER CORNER OF (#1B). CAREFULLY PULL BACK TAPE BACKING AS YOU GO & LIGHTLY PRESS IN PLACE, BEING SURE THAT THE LOWER RIGHT ENDS UP FLUSH WITH (#1C). PRESS IN PLACE USING A CLEAN CLOTH & FOLLOWING PROCEDURE IN STEP 2.

**STEP 7. TOP OVERLAY: (#1A).** REMOVE PC WITH MASKING TAPE & REMOVE RED TAPE BACKING, (SEE FIG 2.1). BRING PC UP TO AREA & PUT LEFT EDGE OF PC FLUSH TO OUTSIDE EDGE OF PC (#1B). SLOWLY BRING PC TOWARDS VEHICLE SURFACE, BEING SURE THAT BOTTOM LIP OF PC (W/RED BACKING )IS UP AGAINST BOTTOM OF GRILLE.(FIG 3.1)

PRESS PC IN PLACE THEN USE A CLEAN CLOTH, PRESS FIRMLY, BEING SURE ALL EDGES ARE PRESSED DOWN .& SECURED.

**STEP 8.** REMOVE ALL WHITE COVERING TO EXPOSE YOUR TRIM'S FINISH! ENJOY!!!!!!!!!!!!!!!!!!!!!!

\*\*\*\*\*USE ANY NON-ABRASIVE STAINLESS STEEL CLEANER TO KEEP YOUR GRILLE SHINING !!!!!\*\*\*\*\*

ANY QUESTIONS? FEEL FREE TO CALL US AT  
OUR TOLL FREE SERVICE: 1 800-343-8329

