

DTF HOT PEEL FILM V3 APPLICATION INSTRUCTIONS

Mimaki® TXF150-75

MADE IN KOREA

- ✓ **Instant and Easy Peeling**
Instant & Easy Hot Peeling for Faster Production
- ✓ **Made In Korea**
High Quality & Coating
- ✓ **Transfer at Lower Temperature & Shorter Time**
No Heat Damage to Fabric
- ✓ **Anti Static Treated Coating**
No excess powder will remain on the film
- ✓ **Proven High Quality Film**
Premium Matte Finish, Vivid Colour, High Resolution, No Oil, High Ink Loading

Application Instructions

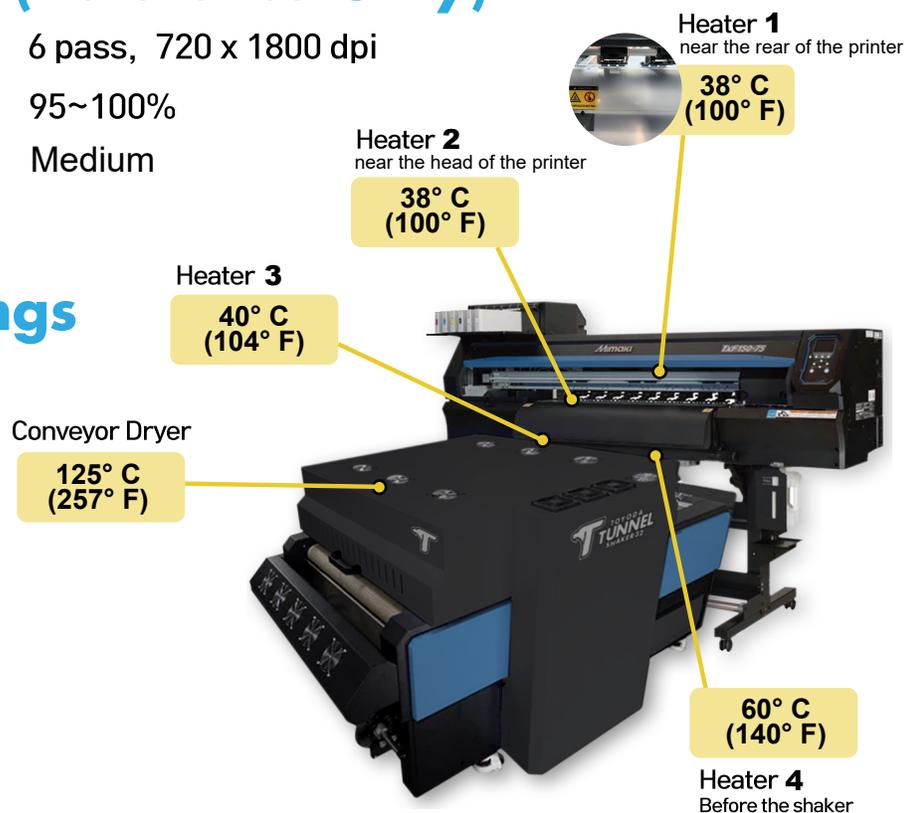
The settings below are basic guidelines. Variables such as room temperature, humidity, size of design, garment type and ink load can all affect print results. Therefore adjustments to humidity, temperatures and pressing times may be needed to achieve optimal results.

1. Printing Settings (Reference Only)

White & Color Print Quality	6 pass, 720 x 1800 dpi
White & Color Density	95~100%
Print Speed	Medium

2. Pre Heater Settings

* The quantity of pre heaters & their locations may differ between the printers.



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3. Powder Spec

RB DTF White Medium Powder

4. Powder Shaker Settings



Medium high speed

* The speed setting may differ based on printing image and size.

5. Conveyor Dryer Settings



Temperature	125° C (257° F)
Time	It may differ according to printing speed.

6. Heat Press Settings

* Settings may vary depending on heat press model

For Most Garments

Temperature	143° C (290° F)
Time	10-12 sec
Pressure	60-70 psi (Firm Pressure)

For Polyester Garments

Temperature	135-137° C (275-280° F)
Time	10-12 sec
Pressure	60-70 psi (Firm Pressure)

Instant
HOT PEEL

7. Second Press for Curing (Optional with Parchment Paper for Matte Finish)

* Settings may vary depending on heat press model

For Most Garments

Temperature	143° C (290° F)
Time	5-10 sec
Pressure	60-70 psi (Firm Pressure)

For Polyester Garments

Temperature	135-137° C (275-280° F)
Time	10-12 sec
Pressure	60-70 psi (Firm Pressure)



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