


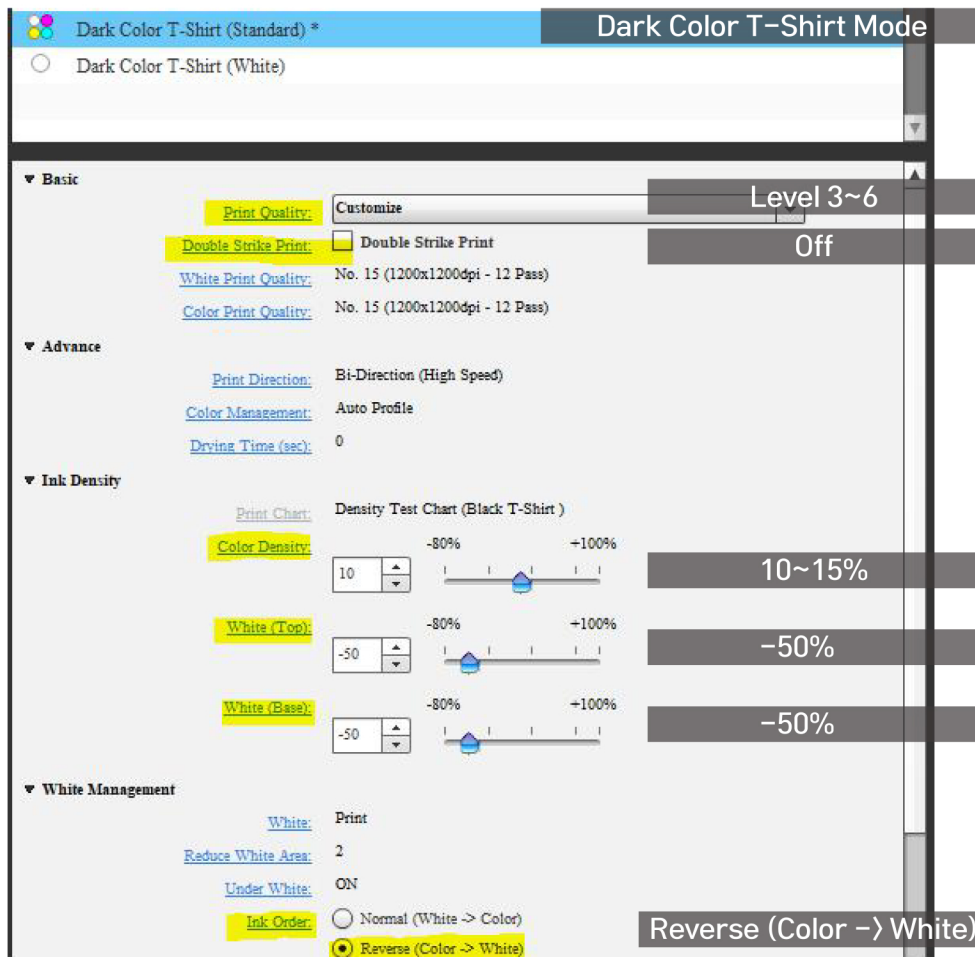
PRINT SETTINGS IN EPSON RIP SOFTWARE (EPSON GARMENT CREATOR)

Due to the fact that DTG printers lay down too much white ink for DTF film, the ink density setting needs to be adjusted for DTF film as shown below.

Print Settings in Garment Creator

*The garment creator must be updated for DTF mode.

1. Open the artwork on Epson Garment Creator
2. Layout settings - Flip 
3. Please refer to the print settings below



Dark Color T-Shirt (Standard) * **Dark Color T-Shirt Mode**

Dark Color T-Shirt (White)

Basic

- Print Quality:** Customize **Level 3~6**
- Double Strike Print:** Double Strike Print **Off**
- White Print Quality:** No. 15 (1200x1200dpi - 12 Pass)
- Color Print Quality:** No. 15 (1200x1200dpi - 12 Pass)

Advance

- Print Direction:** Bi-Direction (High Speed)
- Color Management:** Auto Profile
- Driving Time (sec):** 0

Ink Density

- Print Chart:** Density Test Chart (Black T-Shirt)
- Color Density:** 10 **10~15%**
- White (Top):** -50 **-50%**
- White (Base):** -50 **-50%**

White Management

- White:** Print
- Reduce White Area:** 2
- Under White:** ON
- Ink Order:** Normal (White -> Color) **Reverse (Color -> White)**