# RB Hoł Peel DTF FILM - V2 Compatible with brother \& EPSON 

Hot Peel
Instant Hot Peel for Faster Production

## Made In Korea

Heat Press at A Lower Temperature \& A Shorter Time
Heat Press at $120 \sim 160^{\circ} \mathrm{C}$ for 10 sec
$\checkmark$ Anti-Static Treated Film
No powder will remain on the film

## $\checkmark$ High Quality Finish

Premium Matte Finish, Vivid Color, High Resolution, No Oil, High Ink Loading Capability

## Process

Its recommended to use the film in a low-humidity enviornment (Under 50\%), otherwise you risk the powder sticking to the film and transfering onto the garment.

## Sep.1 Printing


(1) Place the film under the heat press for about 5 seconds to get rid of any humidity in the film.
(2) Place the matte side of the film upwards.
(3) Print the image (CMYK $\rightarrow$ White) in mirror mode.

(4) Let the ink dry for about 1 min before applying the powder, otherwise the powder will be smeared into ink layer and will affect the final print.
** In areas with high humidity, we recommend to let the ink dry for about $30 \mathrm{sec} \sim 1$ min under the heat press before applying the powder.

## Sep.2 Hot Melt Powder


(1) Apply RB DTF Powder evenly.
(2) Flick the film with your fingers to remove any excess powder.

* It is reccomended to wear safety equipment

Work in a well-ventilated area. (the fumes from the powder could irritate the eyes, throat and lungs, which could cause allergic reactions)


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Over curing will cause the ink color to change (burning) and the film to curl.

## Send Transfer

Hover the heatpress to melt the powder completely.

| Temperature | Time |
| :---: | :---: |
| $160^{\circ} \mathrm{C}\left(320^{\circ} \mathrm{F}\right)$ | $3 \sim 4 \min$ |
| $200^{\circ} \mathrm{C}\left(392^{\circ} \mathrm{F}\right)$ | 2 min |

* Ensure that the powder is fully melted.

| Temperature | Time |
| :---: | :---: |
| $\star 143^{\circ} \mathrm{C}\left(290^{\circ} \mathrm{F}\right)$ | 10 sec |
| $160^{\circ} \mathrm{C}\left(320^{\circ} \mathrm{F}\right)$ | 5 sec |

Best results at $143^{\circ} \mathrm{C}$ for 10 sec .


Not Melted Yet (Should feel like orange peel)
(1) Transfer the image with medium pressure.
(2) Instant HOT PEEL!
(warm / cold peel is also possible)

## Sep,5 Additional Curing



Optional second heat press for better washability.

| Temperature | Time |
| :---: | :---: |
| $\star 143^{\circ} \mathrm{C}\left(290^{\circ} \mathrm{F}\right)$ | 5 sec |
| $160^{\circ} \mathrm{C}\left(320^{\circ} \mathrm{F}\right)$ | 5 sec |

Best results at $143^{\circ} \mathrm{C}$ for 5 sec .

