RB Hot Peel DTF FILM - V2 Compatible with brother & EPSON



MADE IN KOREA

- Hot Peel Instant Hot Peel for Faster Production
- Made In Korea
- Heat Press at A Lower Temperature & A Shorter Time Heat Press at 120~160°C for 10 sec
- Anti-Static Treated Film No powder will remain on the film
- **High Quality Finish** Premium Matte Finish, Vivid Color, High Resolution, No Oil, High Ink Loading Capability

Process

Its recommended to use the film in a low-humidity enviornment (Under 50%), otherwise you risk the powder sticking to the film and transfering onto the garment.

Printing Step.1



- 1 Place the film under the heat press for about 5 seconds to get rid of any humidity in the film.
- 2 Place the matte side of the film upwards.
- 4 Let the ink dry for about 1 min before applying the powder, otherwise the powder will be smeared into ink layer and will affect the final print.
- ** In areas with high humidity, we recommend to let the ink dry for about 30 sec \sim 1 min under the heat press before applying the powder.

Step.2 Hot Melt Powder



- Apply RB DTF Powder evenly.
- 2) Flick the film with your fingers to remove any excess powder.
 - * It is reccomended to wear safety equipment

Work in a well-ventilated area. (the fumes from the powder could irritate the eyes, throat and lungs, which could cause allergic reactions)









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Step.3 Hovering

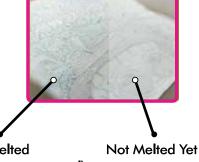


Over curing will cause the ink color to change (burning) and the film to curl.

Hover the heatpress to melt the powder completely.

Temperature	Time
160° C (320° F)	3 ~ 4 min
200° C (392° F)	2 min

* Ensure that the powder is fully melted.



Fully Melted (Should feel like orange peel)

Step.4 Transfer



1) Transfer the image with medium pressure.

Temperature	Time
★ 143°C (290°F)	10 sec
160° C (320° F)	5 sec

Best results at 143° C for 10 sec.



2 Instant HOT PEEL! (warm / cold peel is also possible)

Step.5 Additional Curing



Optional second heat press for better washability.

Temperature	Time
★ 143°C (290°F)	5 sec
160° C (320° F)	5 sec

Best results at 143° C for 5 sec.



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