

RB DTF Hot Melt Powder

Compatible with **brother & EPSON**



MADE IN KOREA

Description

- Formulated for use during DTF. RB DTF hot melt powder is a crucial part of any DTF printing pipeline. Cover your DTF film with this powder to allow for optimal press.

Use for 100% cotton, polyester, nylon, and more!

- White or Black Powder
1 kg pack, 20kg drum



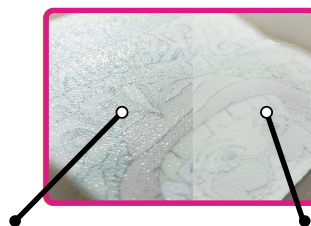
Features

- ✓ After baking the powder, solid white for more vibrant colours
- ✓ Even and regular particles for quality graphics and good adherence
- ✓ Finely coated film means no pinholes
- ✓ RB DTF hot-melt adhesive powder has excellent bonding and flexibility properties with DTF inks

Instructions

- Print the image onto the matte side of the film in mirror mode. (CMYK>>White Ink)
- Apply hot melt powder evenly and remove the excess powder.
- Hover with a heat press to bake the hot melt powder.

Temperature	Time
160°C (320°F)	3~4 min
200°C (392°F)	2 min



Fully Melted
Not Melted Yet
(Should feel like orange peel)

*Please make sure that the powder is fully melted.



RBdigital

MONTREAL
1-800-361-0100

TORONTO
1-800-263-1413

WINNIPEG
1-800-665-8958

VANCOUVER
1-888-739-1864

SASKATCHEWAN
(306) 289-2107

EDMONTON
1-866-890-9488

ATLANTIC
1-514-228-3347



www.rbdigital.ca



info@rbdigital.ca

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4. Transfer the image by head press with medium pressure.

Temperature	Time
120°C (248°F)	10 sec
140°C (284°F)	10 sec
160°C (320°F)	5 sec

*Best results at 140°C for 10 sec.

5. Remove the film gently. (According to hot peel, warm peel or cold peel)

6. Additional curing >> Heat press again to enhance softer hand feel.

Temperature	Time
120°C (248°F)	5 sec
140°C (284°F)	5 sec
160°C (320°F)	5 sec

*Best results at 140°C for 5 sec.

Warning

- Powder should NOT be applied on the printer platen. It needs to be applied AWAY from the printer. Application near the printer increases the risk of printer damage if the printer “breathes” in the adhesive powder into the intake fan by the electroics near the back of the machine. Damage to the printer for inappropriate use may not be covered under warranty.
- Please wear personal protective equipment (eyeglasses, mask, and gloves) when working with DTF products. The fumes from curing the powder can be hazardous.