



TF-HAT

Toyoda Falcon Hat Heat Press

MANUAL



Please read these operating instructions carefully so you can start production with your press without problems. Reproduction of these operating instructions in any form requires the written approval of Toyoda Falcon. We reserve all rights to change technical data and product features. Toyoda Falcon does not assume any liability for direct or indirect damage resulting from use of this product.

BRIEF OVERVIEW

TF-HAT

Toyoda Falcon Hat Heat Press

The design of the Toyoda Falcon Hat Heat Press combines a heavy-duty solid steel industrial grade pressing framework with accurate and easy to use electronics. Apply hat graphics and more with this small heat press, perfect for mobile heat printing opportunities. The clamshell press opens much wider and lifts up far away from the rear of the pad, staying away from the user hands.

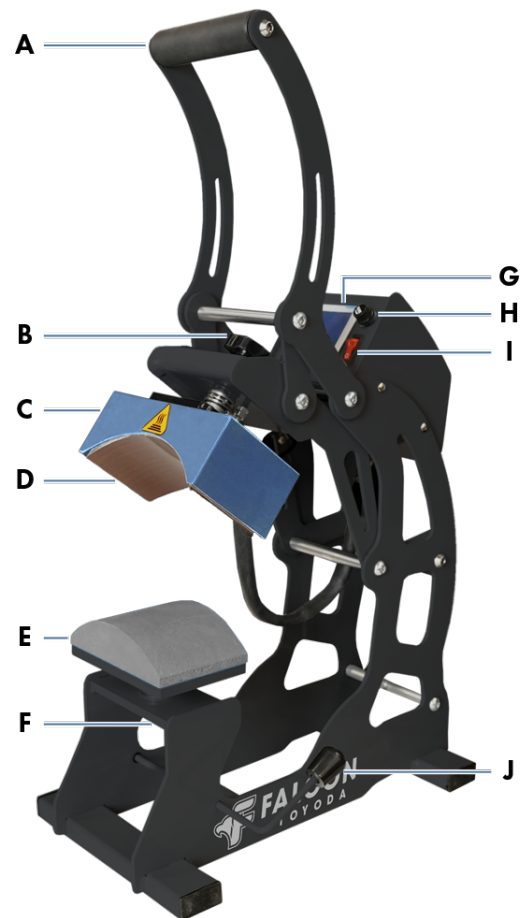
By using the TF-HAT heat press, you'll be able to achieve all common heat transfer processes to the highest standard and productivity (sublimation, direct-to-film, direct-to-garment, screen print transfers, vinyl etc.) Your desired settings can be set easily with the easy to read oversized-digital LCD temperature controller.

FEATURES

- Press the front, side and back of hats
- Pressure balancing system on heat plate and bottom plate
- Industrial grade heavy duty heat press machine 13" x 9"
- Operates in manual mode
- Thick cast aluminum heat plate for evenly distributed temperature
- 5CE & ROHS approved
- Self-pressure balancing system
- Includes teflon sheet on the heat plate

FEATURE DIAGRAM

- A.** Press Handle
- B.** Pressure adjust knob
- C.** Heat plate
- D.** Teflon
- E.** Silicon bun
- F.** Bottom platen replacement handle (not shown)
- G.** Temperature controller
- H.** Fuse
- I.** Power switch
- J.** Hat fix handle



SAFETY PRECAUTIONS

Please read these instructions and safety precautions carefully before using your press for the first time!

- Never reach into the heat press with your hands when it is connected to the power supply, particularly when it is switched on and heated up – danger of severe burns!
- Do not open the cover or attempt to modify the machine yourself without instruction.
- In case you are requested by the Toyota Falcon customer support to open the heating plate cover, please make sure you are wearing respiratory protection and only touch the contained insulation wool with gloves. Any disposal of the wool must be contained in a closed bag.
- Ensure that liquids and metal objects do not get into the inside of the heat press.
- Ensure that the power socket used is grounded. Note that it is only permissible to operate a heat press from a power socket protected by a ground fault protection switch.
- Disconnect machine from power outlet when not in use.
- Never operate the heat press within the reach of children and never leave the machine unsupervised when switched on.
- Ensure that the machine is used only in dry rooms.
- Pay attention that the used compressor is attuned to the air consumption and the pressure

CONTROLLER

With the temperature controller, not only can you adjust the temperature of the press (°C and °F) but also the press time. Toyota Falcon heat presses allow you to display both the set value and the temperature of the press all on the same screen. Utilize the in-press counter (reset after power off) function to count the number of transfers that have been made during the current session.



Press and hold the SET button to enter parameter setting interface. Press and hold the SET button to exit parameter setting interface.





Press the down key to decrease the corresponding parameter value.



Press the up key to increase the corresponding parameter value. Press and hold the up key to start self-tuning (°C or °F on the panel blinks.) Once the machine begins self-tuning, do not unplug or press any key until the self-tuning is done (°C or °F stop blinking). Before apply self-tuning, set temperature to normal working temperature and let the heat plate cool down to room temperature. Apply self-tuning when the machine could not control temperature properly. Self-tuning will change PID parameter automatically.

Do not change parameters except Pb and SL2 without our instruction.

Parameter code		Function
	Pb	Temperature calibration: If measured temperature 1°C or 1°F lower than the showing temperature, decrease the value 1.
	SL2	0: Celsius (°C) 1: Fahrenheit (°F)

OPERATION

Power Supply

- Connect the heat press to a power socket using the connection cable supplied.

Operating Transfers

- Set the desired pressure by rotating the pressure adjust knob.
- Fix the hat by pressing the hat fix handle.
- Press by pressing the handle.
- After the timer count to zero, lift the press handle.

MAINTENANCE AND CLEANING

Maintenance work should always be accomplished with the press switched off and cooled down. The plug must first be disconnected from the power socket. Consult Technical Support before carrying out any maintenance work. Clean the press regularly with a soft cloth and mild household cleaner to remove adhesive residues etc.

SPECIFICATIONS

Model: TF-HAT

Electrical: 110V, 2.7amps, 600w

Max Temp: 260°C (500°F)

Time Range: 0-999sec

Platen: 13" x 9"

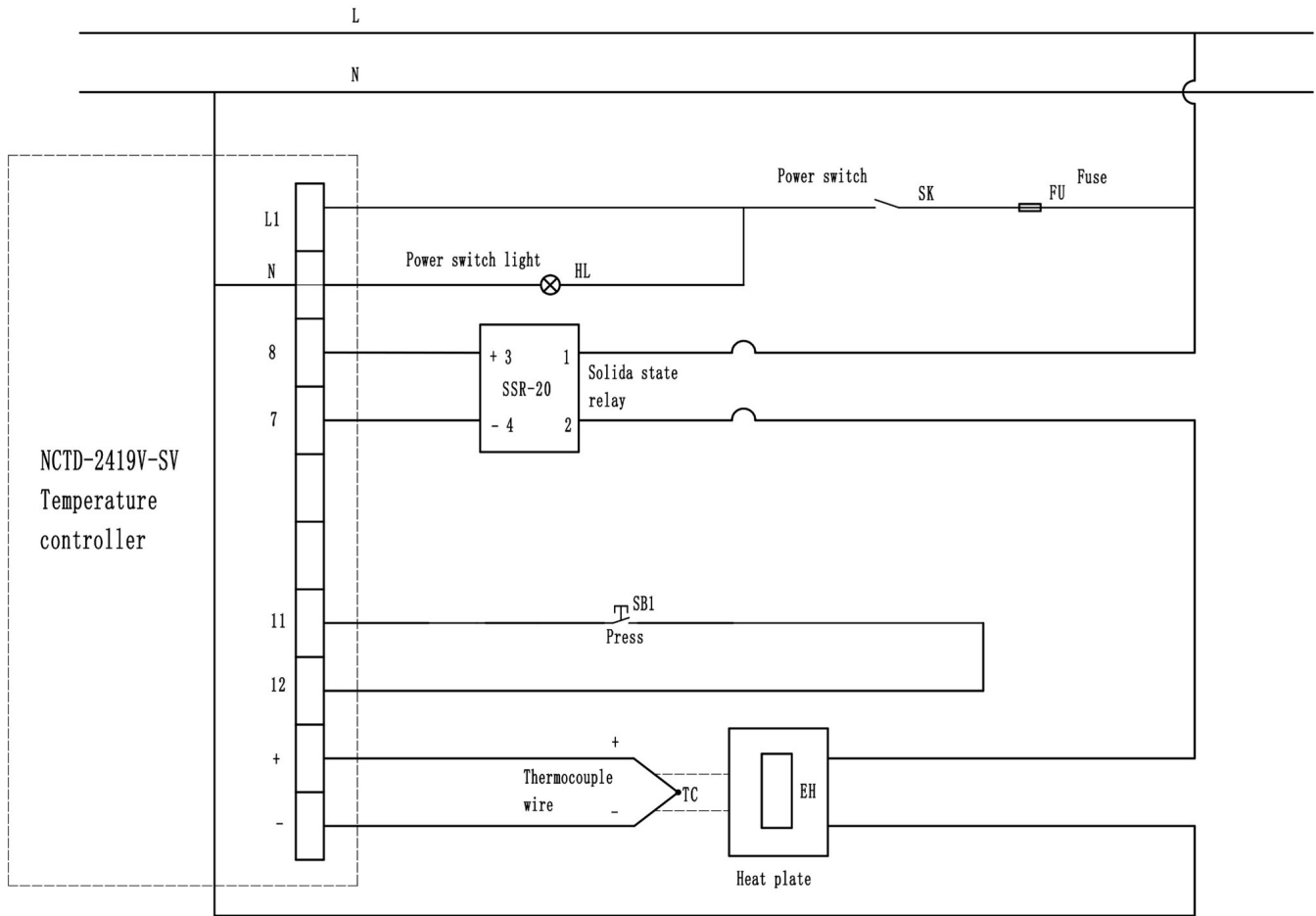
Dimensions: 15" x 9" x 27"

Weight: 26.5 lbs

Crate Size: 22" x 10.5" x 22"

Crate Weight: 31 lbs

CIRCUIT DIAGRAM



CERTIFICATION

CE Certification

We herewith declare that the product meets the provisions of the following EC Directives and Harmonized Standards:



Certificate Number: M.2020.206.C9752

- 2006/42/EC Machinery Directive
- 2014/35/EU Low Voltage Directive
- Related Standards: EN ISO 12100:2010, EN 60204-1:2018

RoHS Test

We herewith declare that the product conforms to RoHS Directive 2011/65/EU Annex II amending Annex (EU) 2015/863 and amending Annex (EU) 2017/2102.



Report No.: B-R2203A0560