# **DTG/WATER BASED INFRARED DRYERS**







- Low wattage, Lo-E1D draws 12.5A @ 230V
- Advanced technology speeds curing of inkjet, water-based, and discharge inks.
- Powered exhaust system to remove fumes/moisture within chamber
- Excellent air flow to cool the skin of the dryer
- Fully expandable to add additional chambers for increased productivity

## CE CERTIFIED

BY CERTIFICATION EXPERTS
THE NETHERLANDS

Total Wattage	2,850w (2.85kW) @230V
Belt Width	30" (76.2 cm)
Heater Width	24" (61 cm)
Conveyor Length	48" (122 cm)
Chamber Length	18" (46 cm)
Powered Exhaust	280 CFM (7.9 CMM)

Lo-E1D	Lo-E2D	Lo-E3D
2,850w (2.85kW) @230V	4,600w (4.6kW) @230V	6,350w (8.1kW) @230V
30" (76.2 cm)	30" (76.2 cm)	30" (76.2 cm)
24" (61 cm)	24" (61 cm)	24" (61 cm)
48" (122 cm)	88" (224 cm) 88" (224 cm)	
18" (46 cm)	35" (89 cm)	52" (132 cm)
280 CFM (7.9 CMM)	370 CFM (10.5 CMM)	370 CFM (10.5 CMM)

CI	IRF	TIM	FS

Dig. White Ink @ 3 min*		
DTG Pretreat only*		
Waterhased @ 60 secs *		

23/hr	45/hr	64/hr
64/hr	88/hr	180/hr
64/hr	88/hr	180/hr



Lo-E series dryers have a dual zone heat control, with a boost zone to quickly reach cure temperature. This makes it GREAT for inkjet curing!

#### Features **Options**

**HEAVY DUTY** "X-Series" Conveyor Belt Roller Tracking System with Teflon

coated fiberglass belt and HD belt motor

ACCURATE Dual digital PID Temperature controller is accurate to +/-1°F **ADJUSTABLE** 3" - 7" (7.6 - 17.7 cm) belt-to-heater clearance,

adjustable separately on each side for each heater **EXHAUST** High powered exhaust to remove fumes and moisture **CONSISTENT** Precision DC belt speed control w/ digital display **EXPANDABLE** Add additional heat chambers and conveyor extensions Draws only 12.5 amps for highly efficient curing (Lo-E1D) Additional heat chambers

- Belt extensions, front or rear, 18" (46 cm) increments
- Conveyor Air Bar
- Locking casters for easy mobility
- Donut Probe





<sup>\*</sup> Production speeds are estimates are based on 16" centers and will vary depending on ink manufacturer, humidity of shop, and other variables.

## **Lo-E Series**

### **Technical Specifications**

Œ	Lo-E1D	Lo-E2D	Lo-E3D	
Heater Warranty	15 Year	15 Year	15 Year	
Defect Warranty	3 Year	3 Year	3 Year	
Shirts / Hr Plastisol	64+ @ 90 secs	88+ @ 90 secs	120+ @ 90 secs	
Shirts/hr wb/discharge	64+ @ 60 secs	88+ @ 60 secs	180+ @ 60 secs	
Shirts/hr DTG/digital	23 @ 3 min.	45 @ 3 min.	64 @ 3 min.	
Time in Tunnel Range (mm:ss)	1:00 - 5:00	1:00 - 5:00	1:00 - 5:00	
Belt Speed	0.7 - 9.3 FPM* (0.2 - 2.8 MPM)	0.7 - 9.3 FPM* (0.2 - 2.8 MPM)	0.7 - 9.3 FPM* (0.2 - 2.8 MPM)	
Belt Motor Torque	100 in-lb	100 in-lb	100 in-lb	
Exhaust (Free Air)	280 CFM (7.9 CMM)	370 CFM (10.5 CMM)	370 CFM (10.5 CMM)	
Exhaust Diameter	6" (15.24 cm)	6" (15.24 cm)	6" (15.24 cm)	
Overall Length	48" (122 cm)	88" (224 cm)	88" (224 cm)	
Overall Width	41" (105 cm)	41" (105 cm)	41" (105 cm)	
Overall Height	50" (127 cm)	50" (127 cm)	50" (127 cm)	
Belt Width	30" (76cm)	30" (76cm)	30" (76cm)	
Chamber Length	18"(46cm)	35"(89cm)	52"(132cm)	
Chamber Infeed Width	33.5" (85 cm)	33.5" (85 cm)	33.5" (85 cm)	
Chamber Infeed Height (adjustable)	2" - 7" (5 - 17.7 cm)	2" - 7" (5 - 17.7 cm)	2" - 7" (5 - 17.7 cm)	
Heat Range (@ Heater)	0-650F° (0-343C°) @ 230V 0-975F° (524C°) - booster	0-650F° (0-343C°) @ 230V 0-975F° (524C°) - booster	0-650F° (0-343C°) @ 230V 0-975F° (524C°) - booster	
	0-575F° (0-302C°) @ 208V 0-875F° (468C°) - booster	0-575F° (0-302C°) @ 208V 0-875F° (468C°) - booster	0-575F° (0-302C°) @ 208V 0-875F° (468C°) - booster	
Heater Size	16" x 24" (40 x 61 cm)	16" x 24" (40 x 61 cm)	16" x 24" (40 x 61 cm)	
Total Wattage	2,850 Watts Total (2.85kW)	4,600 Watts Total (4.6kW)	6,350 Watts Total (6.35kW)	
	2,000 Walls Total (2.00KW)	4,000 WallS Total (4.0kW)	0,550 Walls Total (0.55kW)	
Cost/hr to operate based on 10 cents/kwh	29 cents	46 cents	64 cents	
Electrical Specs** Chamber	230V /12.5A / 1 Ph. / 3 wire 50/60HZ/ NEMA 6-15P	230V / 22A / 1 Ph. / 230V / 28A / 1 Ph 3 wire 50/60HZ 3 wire 50/60HZ		
Electrical Connection	Cordset Included	All amps shown are FLA (Full Load Amps), not recommended line size! Dryers on this page must be hard wired to the power terminal provided. A licensed electrician must be consulted and should refer to articles, 210.20 (a), 215.3 and 310 of the NEC code.		
Optional Power	400V / 5A / 3 Ph. / 5 wire 50/60HZ	400V / 7A / 3 Ph. / 5 wire 50/60HZ	400V / 10A / 3 Ph. / 5 wire 50/60HZ	
Unit Weight	220 lbs (100 kg)	360 lbs (163.3 kg)	450 lbs (205 kg)	
Shipping Weight**	380 lbs (173 kg)	530 lbs (241 kg)	620 lbs (282 kg)	
Shipping Dimensions**	49" x 45" x 40" (124 x 114 x 102 cm)	54" x 43" x 60" (137 x 109 x 152 cm)	49" x 45" x 59" (124 x 114 x 150 cm)	

<sup>\*</sup> Production speeds are estimates are based on 16" centers and will vary depending on ink manufacturer, humidity of shop, and other variables.

<sup>\*\*</sup>All shipping weights and dimensions are for continental US shipping only. Call for other shipping specifications. Ex-works from Bethlehem, PA.

Г	NORTH AMERICAN POWER PLUG CONFIGURATION				
PLUG	NEMA 5-15P	NEMA 5-20P	NEMA 6-15P	NEMA 6-20P	NEMA 6-30LP
	120V		240V		
RECEPTACLE	NEMA 5-15R	NEMA 5-20R	NEMA 6-15R	NEMA 6-20R	NEMA 6-30LR