The Finishing Touches
SPRING/SUMMER 2019 COLLECTION
R. Hanauer was established in 1985 when its owner, Randy Hanauer, realized that white pocket squares were a niche that needed to be filled in the menswear market. At the time, the only squares available were the “for blow, not for show” type, and, as Hanauer knew, a handkerchief is much too large for a suit breast pocket. Hanauer’s knowledge in fabric, design and color, combined from his experience as a menswear manufacturer’s representative made his new business endeavor possible.

The first R. Hanauer squares were designed by Hanauer and created with the aid of a seamstress. Much of the original pressing and packaging took place on his dining room table. The squares were well received by retail stores and Hanauer soon added a few new patterns, such as tattersalls, plaids and paisleys. As he grew in talent and confidence, bow ties and matching cummerbunds were added to his product line.

In 1989, R. Hanauer, Inc. expanded operations as the company moved into its own workshop in Fort Mill, South Carolina. The company has since tripled the size of the facility. Hanauer attributes much of his success to, “good honest working relationships and a product based on quality.” The relationship most important to the R. Hanauer business is family. Randy’s son, Randall Hanauer, is now in partnership with his father. Randy and Randall work closely to bring you a fresh and exciting collection each season that upholds the high-quality reputation of the R. Hanauer brand.

Our Process

R. Hanauer accessories have been part of a gentleman’s wardrobe for over thirty years. We are dedicated to hand-cutting, hand-sewing and shipping our bow ties, cummerbund sets and ascots out of our hometown workshop in Fort Mill, South Carolina and are committed to carrying American-made products.

Randy and Randall Hanauer hand-select the silk, cotton, linen, and wool fabrics for each accessory collection from internationally renowned mills. Our in-house team of talented artists and creators then make-to-order each bow tie, ascot and cummerbund set. Our neckties are hand-sewn in a North Carolina workshop using the delicate slip-stitch method.

All of our handmade bow ties are cut on the bias to give the famous R. Hanauer stretch. Although it yields less product from each yard of fabric, the bias-cut fabric allows for stretch resulting in the best tying and most classic looking bow tie on market. R. Hanauer also uses an interfacing in its bow ties that ensures the bow will maintain its shape for years of wear.

R. Hanauer is dedicated to delivering the finest, handmade accessories from our American workshops and providing top-notch service for each individual and business we are fortunate to call a customer. Thank you for being a part of our success and we hope to work with you for years to come.
When purchasing the perfect bow tie, not only do you need to consider the right color but you should always consider the right shape to finish your clothing!

R. Hanauer is a cut above the rest by offering you seven different bow tie cuts to choose from!

R. Hanauer offers you more than just bow ties...we have a full line of matching accessories to add the finishing touches to all of your clothing.
Royal Hanauer Bow Ties
Woven in England, Hand-Made in the USA

All Silk Woven Mansfield Diamonds

$75.00 - Bow Tie
$75.00 - Youth Bow Tie
$220.00 - Cummerbund Set

All Silk Woven Nelson Paisley

$75.00 - Bow Tie
$75.00 - Youth Bow Tie
$220.00 - Cummerbund Set

All Silk Woven Lassiter Neats

$75.00 - Bow Tie
$75.00 - Youth Bow Tie
$220.00 - Cummerbund Set

All Silk Woven Palisade Links

$75.00 - Bow Tie
$75.00 - Youth Bow Tie
$220.00 - Cummerbund Set

All Silk Woven Martin Medallions

$75.00 - Bow Tie
$75.00 - Youth Bow Tie
$220.00 - Cummerbund Set

All Silk Woven Laurel Diamonds

$75.00 - Bow Tie
$75.00 - Youth Bow Tie
$220.00 - Cummerbund Set

#4400 - Butter
#4401 - Pansy
#4402 - Fuschia

#4376 - Pink/Blue
#4377 - Green/Blue
#4378 - Blue/Lavender

#4371 - Blue/Pink
#4372 - Red Blue

#4379 - Navy/Blue
#4380 - Red/Blue
#4381 - Blue/Green

#4373 - Navy/Red
#4374 - Red/Navy
#4375 - Blue/Navy

#4397 - Red
#4398 - Blue
#4399 - Yellow
All Silk Woven Vero Dots

#2013 - Black/Silver
#2014 - Silver/Black
#2015 - Navy/Silver
#2016 - Silver/Navy
#3049 - Royal/Apple
#3050 - Apple/Royal
#3053 - Navy/Pink
#3054 - Pink/Navy
#3530 - Brown/Blue
#3531 - Blue/Brown

$70.00 - Bow Tie
$70.00 - Youth Bow Tie
$225.00 - Cummerbund Set

All Silk Derwin Repp

#2645 - Royal
#2646 - Navy
#2650 - Carolina Blue
#2653 - Red
#2654 - Burgundy
#2655 - Purple

$60.00 - Bow Tie
$60.00 - Youth Bow Tie
$180.00 - Cummerbund Set
$110.00 - Necktie

Royal Hanauer Bow Ties
Woven in England, Hand-Made in the USA
Royal Hanauer Bow Ties
Woven in England, Hand-Made in the USA

All Silk Buckingham Stripes

![Image](#2789 - Pink/White)
![Image](#2790 - Coral/White)
![Image](#2791 - Royal/White)
![Image](#2792 - Lavender/White)

$60.00 - Bow Tie
$60.00 - Youth Bow Tie
$190.00 - Cummerbund Set
$110.00 - Necktie

![Image](#2793 - Grey/White)
![Image](#2794 - Light Blue/White)
![Image](#2795 - Red/White)
![Image](#3362 - Turquoise/White)

![Image](#2797 - Navy/Silver)
![Image](#2947 - Purple/Silver)
![Image](#3061 - Navy/Pink)

All Silk Woven Herringbone

![Image](#4360 - Grey/Ivory)
![Image](#4361 - Light Blue/Ivory)
![Image](#4362 - Pink/Ivory)

$75.00 - Bow Tie
$75.00 - Youth Bow Tie
$225.00 - Cummerbund Set
$125.00 - Necktie

All Silk Woven Farrow Plaid

![Image](#4159 - Yellow/Pink)
![Image](#4160 - Blue/Orange)

$75.00 - Bow Tie
$75.00 - Youth Bow Tie

Our workshop in Fort Mill, SC.

Randy and Randall Hanauer, The Men Behind the Bow Tie
Royal Hanauer Bow Ties
Woven in England, Hand-Made in the USA

All Silk Kensington Stripes

#2798 - Navy/White
#2799 - Copen/Yellow
#2800 - Navy/Gold
#2801 - Navy/Red
#2802 - Navy/Kelly
#2803 - Royal/Citrus
#2804 - Navy/Coral
#2805 - Red/White
#2806 - Purple/White
#2807 - Carolina Blue/White
#2808 - Navy/Burgundy
#3893 - Blue/Aqua
#3465 - Pink/Green
#3549 - Brown/Blue
#3550 - Orange/Black

$60.00 - Bow Tie
$60.00 - Youth Bow Tie
$190.00 - Cummerbund Set
$110.00 - Necktie

All Silk Woven Hancock Flowers

#4166 - Navy
#4168 - Grey

$75.00 - Bow Tie
$75.00 - Youth Bow Tie

All Silk Woven Denali Neats

#4251 - Navy
#4252 - Burgundy
#4253 - Light Blue

$75.00 - Bow Tie
$75.00 - Youth Bow Tie
$225.00 - Cummerbund Set

www.bowties.com
R. Hanauer Bow Ties  
Made in the USA

All Silk Abbott Medallion

#4339 - Blue  
#4340 - Green

All Silk Abbott Pine

#4341 - Blue  
#4342 - Green  
#4345 - Red

All Silk Harris Paisley

#4344 - Pink  
#4345 - Blue  
#4346 - Yellow

All Silk Harris Neat

#4347 - Blue  
#4348 - Pink  
#4349 - Yellow

All Silk Norris Links

#4404 - Pink  
#4405 - Yellow  
#4406 - Navy

All Silk Virginia

#4356 - Blue  
#4357 - Red  
#4358 - Blue  
#4359 - Red

$65.00  - Bow Tie  
$65.00  - Youth Bow Tie  
$175.00  - Cummerbund Set  
$110.00  - Necktie  
$160.00  - Ascot

www.bowties.com
R. Hanauer Bow Ties
Made in the USA

All Silk Jockey Helmets

- #4410 - Navy
- #4411 - Red
- #4412 - Light Blue
- #4413 - Pink

$65.00 - Bow Tie
$65.00 - Youth Bow Tie
$175.00 - Cummerbund Set
$110.00 - Necktie
$160.00 - Ascot

All Silk Lacrosse Sticks

- #4184 - Light Blue
- #4185 - Red
- #4186 - Orange

$65.00 - Bow Tie
$65.00 - Youth Bow Tie
$170.00 - Cummerbund Set
$160.00 - Ascot

All Silk Columbia Palmettos

- #4972 - Blue
- #4095 - Coral
- #4096 - Light Blue
- #4097 - Aqua

$65.00 - Bow Tie
$65.00 - Youth Bow Tie
$195.00 - Cummerbund Set
$160.00 - Necktie
$160.00 - Ascot

All Silk Rankin Micro

- #4116 - Pink/Blue
- #4117 - Purple/Grey
- #4118 - Green/Tan

$65.00 - Bow Tie
$65.00 - Youth Bow Tie
$195.00 - Cummerbund Set
$160.00 - Ascot

All Silk Keiger Pine

- #4130 - Blue
- #4131 - Yellow

$65.00 - Bow Tie
$65.00 - Youth Bow Tie
$195.00 - Cummerbund Set
$160.00 - Ascot

A day in the life at R. Hanauer
## R. Hanauer Bow Ties
*Made in the USA*

### All Silk Halstead Spots

<table>
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<td>#3825</td>
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### All Silk Windsor Dots

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<td>Necktie*</td>
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<td>#309</td>
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<td>#500</td>
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### All Linen Solids

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<td>Lavender</td>
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<td>#2842</td>
<td>Light Blue</td>
<td>$95.00</td>
<td>Cummerbund Set</td>
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<tr>
<td>#2843</td>
<td>Orange</td>
<td>$70.00</td>
<td>Necktie</td>
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All Cotton Liberty of London

- #4436 - Floral Jazz
- #4442 - Chive Orange
- #4443 - Mitsu
- #4451 - Emma & Georgina Blue

- #4452 - Emma & Georgina Pink
- #4453 - Thorpe
- #4454 - Strawberry Thief

All Cotton Madras

- #3336 - Pink/Green/Blue
- #3337 - Green/Purple/Yellow
- #3338 - Navy/Red/White
- #3970 - Navy/Pink
- #3971 - Peach/Aqua

All Cotton Seersucker

- #3392 - Blue/White
- #3393 - Khaki/White
- #3394 - Mint/White
- #3395 - Pink/White

Silk/Linen/Cotton Impulse Stripes

- #4171 - Blue/Red
- #4172 - Pink/Khaki
- #4173 - Yellow/Pink

R. Hanauer Bow Ties
Made in the USA

$50.00 - Bow Tie
$50.00 - Youth Bow Tie
$150.00 - Cummerbund Set
$90.00 - Necktie
$95.00 - Ascot

$40.00 - Bow Tie
$40.00 - Youth Bow Tie
$110.00 - Cummerbund Set
$95.00 - Ascot
$35.00 - Pocket Square

$40.00 - Bow Tie
$40.00 - Youth Bow Tie
$95.00 - Cummerbund Set
R. Hanauer Bow Ties
Made in the USA

All Silk Woven Pink Flamingos

$60.00 - Bow Tie
$60.00 - Youth Bow Tie
$185.00 - Cummerbund Set
$115.00 - Necktie

#4382 - Capri
#4383 - Blue
#4384 - Green

All Silk Woven Mint Juleps

$60.00 - Bow Tie
$60.00 - Youth Bow Tie
$185.00 - Cummerbund Set
$115.00 - Necktie

#3118 - Yellow
#4385 - Violet

All Silk Woven Marlins

$60.00 - Bow Tie
$60.00 - Youth Bow Tie
$185.00 - Cummerbund Set
$115.00 - Necktie

#2850 - Aqua
#3121 - Yellow
#3122 - Coral

All Silk Woven Mermaids

$60.00 - Bow Tie
$60.00 - Youth Bow Tie
$185.00 - Cummerbund Set
$115.00 - Necktie

#4122 - Red
#4386 - Garnet
#4387 - Green

All Silk Woven Palmetto

$60.00 - Bow Tie
$60.00 - Youth Bow Tie
$185.00 - Cummerbund Set
$115.00 - Necktie

#1822 - Navy
#1823 - Garnet
#1824 - Orange
#2266 - Citadel Blue

All Silk Woven Jolly Roger

$60.00 - Bow Tie
$60.00 - Youth Bow Tie
$185.00 - Cummerbund Set
$115.00 - Necktie

#1416 - Black/White
#1646 - Purple/Gold
#1647 - Red/White
#4094 - Orange/Purple
R. Hanauer Bow Ties
Made in the USA

All Silk Woven Wilson Plaid

#2973 - Carolina Blue
#2974 - Orange

All Silk Woven Claiborne

#3115 - Blue
#3901 - Pink

All Silk Dupioni Plaids

#3343 - Red/Green/Yellow
#4200 - Mint/Lavender/Pink
#4414 - Blue/Green

All Silk Grenade Vernsdale Pine

#4104 - Navy/Red
#4105 - Red/Navy
#4106 - Light Blue/Blue

All Silk Woven University Dots

#2379 - Orange/Navy
#2381 - Purple/Gold
#2382 - Red/Navy
#2383 - Orange/Purple
#2386 Carolina Blue/White

$65.00 - Bow Tie
$65.00 - Youth Bow Tie
$175.00 - Cummerbund Set
$110.00 - Necktie

$60.00 - Bow Tie
$60.00 - Youth Bow Tie
$170.00 - Cummerbund Set

$55.00 - Bow Tie
$55.00 - Youth Bow Tie
$155.00 - Cummerbund Set

$65.00 - Bow Tie
$65.00 - Youth Bow Tie
$195.00 - Cummerbund Set
$115.00 - Necktie

$60.00 - Bow Tie
$60.00 - Youth Bow Tie
$155.00 - Cummerbund Set
R. Hanauer Bow Ties
Made in the USA

All Silk Powell Stripes

![Image of Blue/Pink Bow Tie]

#4350 - Blue/Pink

![Image of Pink Bow Tie]

#4351 - Pink/Blue

![Image of Orange/Purple Bow Tie]

#4352 - Orange/Purple

$65.00 - Bow Tie
$65.00 - Youth Bow Tie
$200.00 - Cummerbund Set
$120.00 - Necktie

All Silk Tindall Stripes

![Image of Blue/Pink/Green Bow Tie]

#4353 - Blue/Pink/Green

![Image of Pink/Gold/Blue Bow Tie]

#4354 - Pink/Gold/Blue

![Image of Orange/Green/Purple Bow Tie]

#4355 - Orange/Green/Purple

$65.00 - Bow Tie
$65.00 - Youth Bow Tie
$200.00 - Cummerbund Set
$120.00 - Necktie

All Silk Kaplan Stripes

![Image of Navy/Green Bow Tie]

#4367 - Navy/Green

![Image of Navy/Blue Bow Tie]

#4368 - Navy/Blue

![Image of Navy/Yellow Bow Tie]

#4369 - Navy/Yellow

$65.00 - Bow Tie
$65.00 - Youth Bow Tie
$200.00 - Cummerbund Set
$120.00 - Necktie

All Silk Glover Stripes

![Image of Blue/Red Bow Tie]

#4388 - Blue/Red

![Image of Green/Pink Bow Tie]

#4389 - Green/Pink

$65.00 - Bow Tie
$65.00 - Youth Bow Tie
$200.00 - Cummerbund Set
$120.00 - Necktie

All Silk Hawkins Stripes

![Image of Blue/Navy Bow Tie]

#4391 - Blue/Navy

![Image of Yellow/Navy Bow Tie]

#4392 - Yellow/Navy

![Image of Red/Navy Bow Tie]

#4393 - Red/Navy

$65.00 - Bow Tie
$65.00 - Youth Bow Tie
$200.00 - Cummerbund Set
$120.00 - Necktie

Silk/Cotton King Stripes

![Image of Blue Bow Tie]

#4394 - Blue

![Image of Pink Bow Tie]

#4395 - Pink

![Image of Pansy Bow Tie]

#4396 - Pansy

$65.00 - Bow Tie
$65.00 - Youth Bow Tie
$200.00 - Cummerbund Set
$120.00 - Necktie

www.bowties.com
All Silk Regimentals

*639* - Argyle & Southerland  
*641* - Old Cholmelians  
*642* - Dragoons 6th

*695* - Glouchestire  
*2819* - Americana

All Silk Brooks Stripes

*1786* - Burgundy/Navy  
*1788* - Navy/Light Blue  
*1962* - Gold/Navy  
*1963* - Kelly/Navy

*2319* - Coral/Blue  
*2449* - Light Blue/Navy  
*3578* - Red/Black

All Silk Sherman Stripes

*2542* - Black/White  
*2543* - Red/White  
*2544* - Navy/White  
*3577* - Red/Black

*2545* - Carolina Blue/White  
*2546* - Purple/White  
*2547* - Maroon/White
R. Hanauer Bow Ties
Made in the USA

Half Inch Bar Stripes

$55.00 - Bow Tie
$55.00 - Youth Bow Tie
$55.00 - Cummerbund Set
$90.00 - Necktie

#618 - Garnet/Black
#619 - Carolina Blue/White
#622 - Maroon/Orange
#625 - Navy/Primrose
#626 - Black/Scarlet
#627 - Navy/Orange
#628 - Navy/Burgundy
#631 - Black/Gold
#655 - Navy/Kelly
#658 - Scarlet/White
#663 - Navy/Silver
#671 - Navy/Scarlet
#675 - Old Gold/Red
#697 - Orange/White
#1085 - Garnet/Grey
#1090 - Pink/White
#1091 - Royal/White
#1092 - Royal/Scarlet
#1290 - Citrus/White
#1406 - Gold Green
#1420 - Burgundy/White
#1752 - Purple/Orange
#2602 - Royal/Orange
**Half & Half Bow Ties** - Each bow is made with two designs and can be tied with either design in front.

**Quad Bow Tie** - Each bow has four designs and can be tied with any design in front. Hint: twist the free end in front to get three colors across.

- #4408
  - $65.00
- #4435
  - $65.00
- #4409
  - $65.00
- #3466
  - $40.00
- #1408
  - $55.00
- #1451
  - $55.00
- #2296
  - $40.00
- #2883
  - $40.00
- #4371/4368
  - Blue/Pink
  - $75.00
- #4345/4347
  - Blue
  - $65.00
- #1639/1641
  - Blue
  - $65.00
- #4340/4342
  - Green
  - $65.00

- 711/2543
  - Red/White
  - $55.00
- #713/2543
  - Red/White/Blue
  - $55.00
- #1694/2545
  - Light Blue/White
  - $55.00
- #710/2542
  - Black/White
  - $55.00

- #2383/7502
  - Orange/Purple
  - $60.00
- #2386/619
  - Carolina Blue/White
  - $60.00
- #2381/647
  - Purple/Gold
  - $60.00
- #2982/671
  - Navy/Red
  - $60.00
R. Hanauer Bow Ties
Made in the USA

All Silk Woven Neats

Bow Tie
Youth Bow Tie
Cummerbund Set
Necktie

Prices Available Upon Request

#590 - Faille
#591 - Satin
#598* - Satin
#599* - Faille

#594 - All Cotton Pique
#1298 - Black/White
#1299* - Red/White
#3021 - Black/White
#3022* - Red/White

#3771 - Black
#3772 - Red
#3773 - Navy/White
#3774 - Purple/White
#1693 - Champagne

#1745 - Black
#5717* - Red
#3852 - Silver
#4216 - White
#4335 - Bugundy

#3775* - Black
#3776* - Navy
#3777* - Gold
#3853* - Silver
#3975* - Ivory

#3997 - Black/Silver
#3998 - Black/Red
#3999 - Black/Blue
#4403 - Black Moiré
#467 - Ivory/Black
Formal Braces

<table>
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<th>Black Punjab</th>
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<td>#1298 $115.00</td>
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Canvas and leather tie case available at www.colonellittleton.com
Hand-Rolled Pocket Squares

Cotton Whipstitch Borders
$55.00

#113 - Black
#114 - Red
#115 - Navy
#116 - Aqua
#117 - Pink
#118 - Light Blue
#119 - Lilac
#121 - Blue
#122 - Brown
#123 - Green
#124 - Henna
#125 - Gray

Linen Borders
$60.00

#174 - Pastel
#176 - Primary

Left to Right:
#175 - Purple
#165 - Pink
#166 - Navy
#164 - Cobalt
#162 - Black
#163 - Red
**Pocket Squares**

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<tr>
<td>All Silk Windsor Dots</td>
<td>#4363 - Black/White Houndstooth</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>#4364 - Black/White Dots</td>
<td></td>
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<tr>
<td></td>
<td>#4365 - White/Black Dots</td>
<td></td>
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</tr>
<tr>
<td>Washed Silk Avalon</td>
<td>#4415 - Pink</td>
<td></td>
<td>$60.00</td>
</tr>
<tr>
<td></td>
<td>#4416 - Blue</td>
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<td></td>
</tr>
<tr>
<td></td>
<td>#4417 - Gray</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>#4418 - Lavender</td>
<td></td>
<td></td>
</tr>
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www.bowties.com
R. Hanauer Neckties
Made in the USA

All Silk Brooks Stripes
$90.00

- #1788 - Navy
- #1963 - Kelly
- #2319 - Coral
- #2320 - Aqua

All Silk Regimentals
$90.00

- #639 - Argyle & Southerland
- #641 - Old Cholmelians
- #642 - Dragoons 6
- #695 - Glouchester

All Silk Buckingham Stripes
$110.00

- #2790 - Coral
- #2792 - Lavender
- #2794 - Light Blue
- #3362 - Turquoise

All Silk King Stripes
$120.00

- #4394 - Cobalt
- #4395 - Pink
- #4396 - Pansy

All Silk Woven Mermaids
$110.00

- #4122 - Red
- #4386 - Blue
- #4387 - Green
Ascots
Our ascots are full length ascots measuring 50 inches long. They are 2-1/4 inches wide at the neck where there are four hand pleats. The widest part at the end is 5-1/4 inches.

The word "Ascot" comes from the English racetrack, Ascot Heath, where the first ascot was worn.

Pocket Squares
A jacket’s breast pocket was designed to display a pocket square. Without a pocket square, the breast pocket appears superfluous, and the outfit is incomplete.

Pocket squares should not match the tie. The pocket square should share colors that are in your tie, and if possible, the colors in your shirt and jacket.

D-Ring Belts
Our D-ring belts are 1-1/4 inches wide, fashioned with nickel buckles and have a no-roll interfacing. They are a perfect belt for walking shorts or khaki pants.

Nylon Watchstraps
$12.00 Each

Silk & Clean
$12.00 for box of 5 wipes
Come visit us at our Fort Mill workshop and see how our products are made!
212 Main Street, Fort Mill, South Carolina 29715
800.514.9707

R. Hanauer showroom

Donut - the four-legged R. Hanauer mascot