

# BUCKET SHELF ASSEMBLY INSTRUCTIONS



S H E L F R E L I A N C E ®



## Food Rotation System

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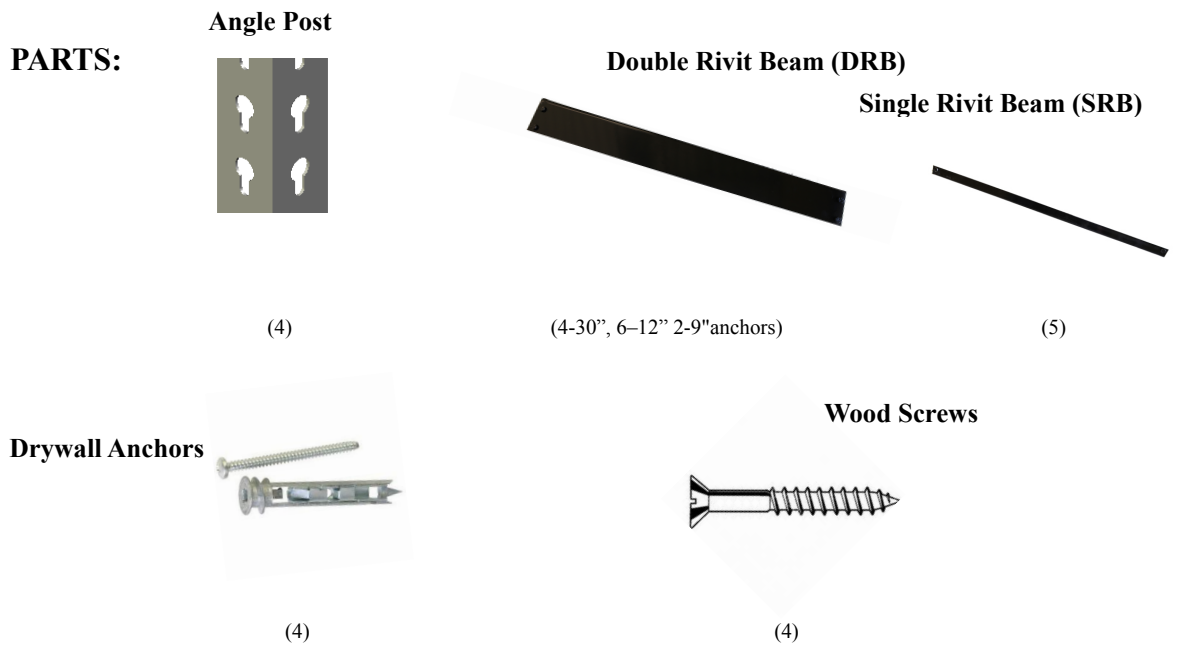
[www.shelfreliance.com](http://www.shelfreliance.com)



### CONTACT US FIRST!

If you have  
damaged or  
missing parts,  
please contact  
us by phone  
or email.

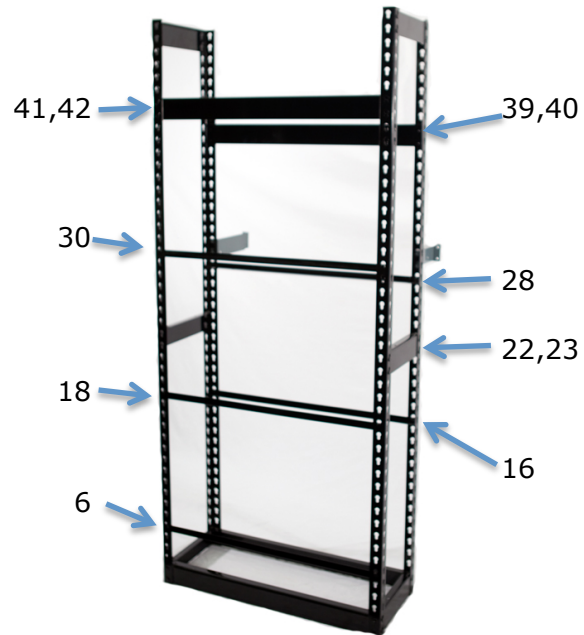
# Bucket Shelf



## **Tips:**

- **Assembly:** Assemble the unit on a sturdy, level surface (not carpet). Two people are recommended for assembly.
- **Tools:** Use a hard rubber or plastic mallet to pound metal pieces together (a hammer may leave dents and chips in the paint). You will need a drill and screwdriver to attach the anchors to the wall.
- **Connecting metal pieces:** Pound beams and crossbars with a mallet until the rivets have firmly set into the bottom of the notches. This is extremely important to ensure maximum stability of the frame.
- **Notches** are the keyhole segments of an angle post.
- **Rivets** are the ½" round buttons that insert into the notches.
- **Lips** are the horizontal edges of a beam. All DRBs should be inserted with the lip on the top facing inward, and all SRBs should be inserted with the lip on the bottom facing inward.
- **IMPORTANT: Unit must be secured to the wall before loading to prevent it from tipping over and causing serious injury.**

## ASSEMBLY: Frame



**Step 1:** Attach two short and two long DRBs to the bottom two holes of the four angle posts to create the rectangular frame, lip facing upward.

**Step 2:** Attach 12" DRBs to the side of the frame in holes 22 & 23, and 47 & 48 (top two holes).

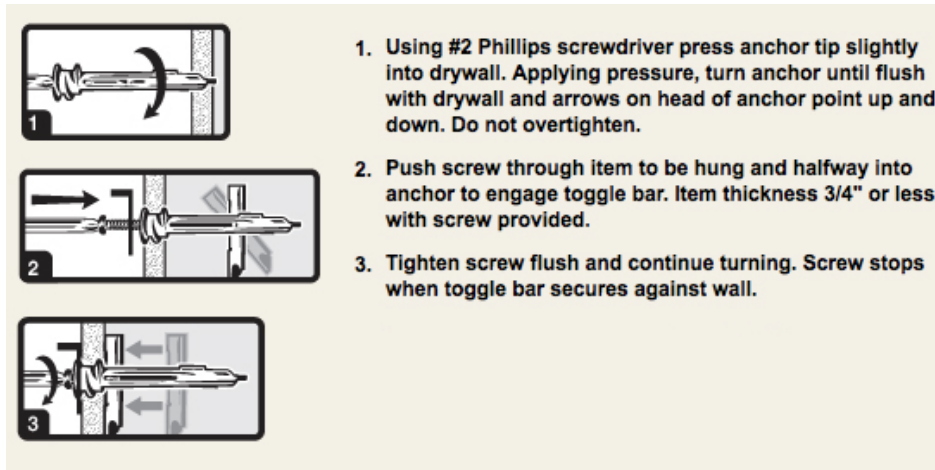
**Step 3:** Attach a DRB to the back of the frame in holes 39 & 40.

**Step 4:** Attach SRBs to holes 6, 18, and 30 on the front of the frame.

**Step 5:** Attach SRBs to holes 16 and 28 on the back of the frame.

**Step 6:** • Attach the DRB with the Shelf Reliance logo to the front of the frame in holes 41 & 42.

## ASSEMBLY: Anchors



**Step 7:** Attach the DRB anchors to the back of the frame in holes 29 & 30 with the lip on the top facing outward.

**Step 8:** Position the frame against the wall to its desired position and mark where the screw or drywall anchors will need to be attached.

**Step 9:** Screw the drywall anchors into the wall. (see above instructions)

**Step 10:** Move the frame back into position. Using a screwdriver, screw the screws through the holes in the wide beam anchors and into the drywall anchors, using one washer on each screw. It may work best to screw one screw into each side to make sure the shelf is aligned with the anchors properly before attaching the remaining screws.

### Loading:

- The Bucket Shelf holds 8 buckets, 2 on each crossbar.
- Load the shelf from the bottom up. Only load the shelf once it has been anchored to the wall.
- Rest the first 2 buckets on the back DRB and the lowest front SRB. Rest the second row of buckets on the lowest back SRB and the second front SRB. Rest the third row of buckets on the next set of SRBs. Rest the top row of buckets on the top front and back DRBs.

## Congratulations!

*You have finished assembling your Bucket Shelf and are now ready to conveniently store and rotate your food at your own pace. We hope that by using this system to build your Home Store™, you will find greater peace of mind as you prepare yourself for whatever the future may hold.*







