Whelping Box, Stack (Fab System)

These instructions assume the main box has already been assembled. Two people are needed when assembling the stack.
Note: If working with the 4x6 Fab box, the straight braces will need to be removed (keep the braces, screws and nuts for later installation at the top of the stack.)
You will work with **two people** one corner at a time, moving around the box.

Remove the standard post from the lower level panels (the corner braces will keep them secure). Then begin stacking panels. Start with two panels at one corner. Replace the standard post with a tall post to hold the upper panels in place.

The picture below shows the fasteners (screws and connector pieces) attached. But it is easier to completely stack all panels around the box, inserting all tall posts before fastening.
After stacking all panels, use stack connectors to secure upper panels to lower panels as shown.
Note: If working with the 4x6 Fab box, you will need to re-attach the straight braces along the top of the stack sidewalls.