Classic Value
Whelping Box
Assembly
The rails will be assembled first. Check for parts: 4 long rails (PVC pipe), 8 shorter PVC pipe pieces, and 8 black 3-way connectors. For 4848 and 3838 whelping boxes, you will also have 2 stabilizers with screws (this is the small white assembly with metal threads and the slip-on hole).
Of the 8 small pipes, 4 are "feet" and 4 are vertical supports for the rails. For 4848 boxes only, the 4 vertical supports are longer than the 4 feet. **Assemble 4 rail corners as shown**, using a twisting action to firmly seat pipes into sockets.
Twist the top of each corner assembly so it is oriented as shown.
Lay out the rail pieces as shown.

For size 4848 boxes the PVC pipe rails come with a wooden dowel that is to remain inside the rails for additional rigidity.
Connect 3 of the 4 corner assemblies to the long rail pieces (again, use twisting action for easy insertion).
(The next few pictures pertain to 3838 and 4848 boxes only. The 2828 box does not use stabilizers.)

The 2 front stabilizers will be slipped over the end of the unattached rail. This will be the front side of the whelping box.
Slide both stabilizers onto the front rail.
The front rail shown with 2 slip-on stabilizers.
Now attach the front rail to the 4th corner assembly. But leave the other rail unattached -- this will help with fitting later.
With the rail assembly complete, find the remaining parts for the whelping box. Hardware fasteners (not shown) include black clips, corner screws, and aluminum clip removal tool. Corner braces (circled in blue) are not included for the 2828 box. For the 3838 and 4848 boxes, some parts are wrapped inside the plastic pad pack -- unpack it to find them.
After checking parts, begin with the floor piece oriented as shown.
The front and back long "H" pieces (the pieces look like an H from the side) will insert down over the front and back flaps. The holes should line up as shown.
Using 4 of the black plastic clips provided, attach the bottom of the front and back H pieces to the flaps. Be sure to look into the holes to make sure they are lined up.
Push the clips into the holes making sure that the holes in the gray H piece line up with the holes in the white corrugated plastic.
Floor should appear as shown.
The H pieces will be tilted up when attaching the corner connectors.
Place the completed rail assembly inside the box as shown. The rail assembly will be used to hold the corners in place until the walls are inserted.
Inspect a bottom connector to see how it joins two H pieces at the corner.
While holding the H pieces upright, position the corner connector and push down to snap in place. *Be sure the H pieces are not inserted too far into the connector (as this would prevent downward motion of the connector).* Some force will be required when pushing down.
The corners will not stay together until the walls are inserted. So at each corner, you will attach the rail assembly to keep the corner pieces in position. To do this, push the rail foot (white) over the mating cylinder (black) of the corner connector. Do not push hard, the fit can be adjusted later.
Finish all corners and complete insertion of the rail assembly.
The whelping pad can be inserted now. Optionally, use provided hook coins on the floor to prevent whelping pad from slipping.
EZwhelp whelping pads are waterproof and washable. Spare pads can be purchased.
Position the right and left walls as shown.
Insert the two wall pieces down into the grooves of the floor perimeter. If tight, refer to next picture.
Walls may insert easier by pushing outward from the lower inside of each corner.
The back should come together as shown.
For the 48x48 and 38x38 boxes, the two stabilizer pieces will attach to the sides of the front doorway. The 28x28 boxes do not come with stabilizer pieces.
For 48x48 and 38x38 boxes, line up the stabilizers and attach as shown. Do not overtighten screws.
View from inside the box looking out the front door.
Push in black clips at all wall locations. As before, look through holes first to be sure holes are aligned. The two walls may need to be pushed together at the back to properly connect.
Next you will add the "U" pieces along the top of the walls.
Place the front two U trim pieces along the right and left sides of the front door. Be sure the holes line up.
Fasten with black clips.
The 3 long U pieces are centered along the top of the sides and back (no corner connecting pieces yet).
Inspect the top corner connectors to see how they fit.
At each corner, install the connectors by lifting the 2 U rods above the wall and inserting them into the connector sides.
Hold the connector and the U rods together and gently lower over the corner of the box to properly seat the connector.
After all 4 top corners are placed, use the screws provided to secure the corner connectors into the corrugated plastic walls.
Top corners should appear as shown.
There are 4 gray corner braces (size 3838 and 4848 only) to be placed as shown. Before pushing down to insert the brace, carefully line up the brace tilting slightly as shown--then push to snap down.
Front door piece can be omitted, or set to partial height, or full height as shown. The lower door piece will have holes at the sides. These are only used when an extension wall is added.
The completed box.