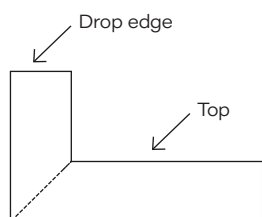
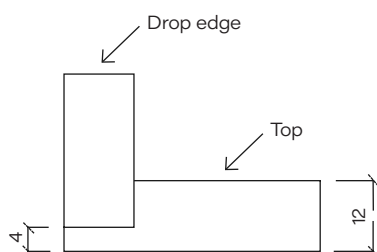


DURAT

DURAT SEAMING INSTRUCTIONS

1. Lightly hand sand the surfaces to be glued with sandpaper. Make sure that you do not round the edge of the seam.
2. With Durat Palace Collection and other large speckles, dropped edges are made either with miter joints or routed grooves (see picture).



3. Squeeze out approximately ten centimetres of the glue onto an offcut or similar material. This is done to check whether the adhesive and hardener have mixed in the mixing nozzle of the glue cartridge.
4. Apply a generous amount of the glue to the surfaces being glued. There should be glue squeeze-out when the two pieces are pressed together.
5. The glue seam must be clamped evenly within approximately one minute of applying the glue. If no glue cartridge is used and the glue must be mixed manually, the seam must be clamped within 20 minutes of applying.
6. The clamping time is two hours.

7. After ten minutes, remove any glue squeeze-out from the surface of the countertop by carefully shaving them off with a chisel. When using manually mixed glues, let the glue harden for approximately one hour. Avoid using excessive force when removing squeeze-out.
8. After two hours, sand the seams to completion. If the joints are very uneven, start sanding with 100 grit sandpaper. The best tool for sanding is a random orbital sander. Sand the joints and the area approximately 30–40 cm from the seam using sandpaper, starting with 180 grit and then 240, 400, 600 and 1200 in that order.

For the final sanding, we recommend using Mirka Abralon sanding discs. Apply a little water, such as a couple squirts from a spray bottle, when sanding with the finest grits (600, 1200).

9. When changing the sanding disc grit, wipe off any sanding dust on the surface with, for example, a microfibre cloth.
10. After sanding, apply furniture oil to the surface of the countertop using a cotton rag. The oil protects the top before it is actually used. When being used for the first time, wash the oiled top with a mild soap solution.
11. If the gloss of sanded areas appears different from the rest of the countertop surface, sand the whole countertop thoroughly. Use sanding discs with grits 180, 240 and 400.

NOTE! The sandpaper used must be fully suitable for composite materials, such as Mirka Quicksilver, Ultimax or Polarstar.

Durat surfaces are easy to work and fabricate. Any surface damage can always be repaired by sanding. More significant damage (holes) requires ordering some filler paste from the manufacturer. Please call the manufacturer with any questions you may have.

DURAT

DURAT SEAMING INSTRUCTIONS

Always wear a respirator mask when fabricating Durat.

No harmful silicon dioxide / silica dust is generated during fabrication.

Inquiries:
Tel. +358 207871882
E-mail: sales@durat.com