

A-dec Style 4 Hole Foot Control Installation

(Model #04-42- with water on/off)

- Step 1-** Turn the unit off.
- Step 2-** Note where each line of your existing foot control is connected and disconnect.
- Step 3-** Split the foot control tubing into separate lines trimming any excess with a sharp knife.
- Step 4-** The large “ribbed” tubing connects to the source of air in the junction box. The large “non-ribbed” tubing connects to the unit for drive air. The small tubings connect to the unit for air coolant and an air signal to activate the water coolant.
- Step 5-** Connect the large tubings in steps 5 and 6 first to verify which small tubing relates to which function by activating with the unit on. Normally the toggled tubing is on the same side as the toggle but configurations may vary.
- Step 6-** Apply liquid soap to tubings and slip sleeve clamps over tubings (approx. 3/8” from end) with the internal bevel facing the barb.
- Step 7-** Slip the tubing over the barb and lock tubing by sliding sleeve clamp over tubing portion on the barb with pliers or sleeve tool.
- Step 8-** Turn unit on and test for leaks and proper function.

Note: Take care not to break barbs when installing tubings and clamps. Inserting tubing ends in hot water will further aid this process. If the foot control “hisses” before activation, the large tubings are hooked up in reverse.

