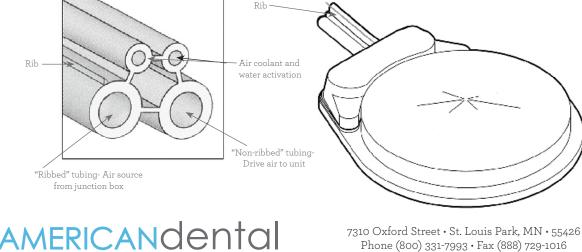
A-dec Style 4 Hole Foot Control Installation

(Model #04-41- no accessories)

- Step 1- Turn the unit off.
- Step 2- Note where each line of your existing foot control is connected and disconnect.

accessories

- Step 3- Split the foot control tubing into separate lines trimming any excess with a sharp knife.
- Step 4- The large "ribbed" tubing connects to the source of air in the junction box. The large "non-ribbed" tubing connects to the unit for drive air. The small tubings connect to the unit for coolant/coolant activation. They may be reversed as they function identically.
- Step 5- Apply liquid soap to tubings and slip sleeve clamps over tubings (approx. 3/8" from end) with the internal bevel facing the barb.
- Step 6- Slip the tubing over the barb and lock tubing by sliding sleeve clamp over tubing portion on the barb with pliers or sleeve tool.
- Step 7- Turn unit on and test for leaks and proper function.
- Take care not to break barbs when installing tubings and clamps. Inserting tubing ends in hot water will further aid this process. If the foot Note: control "hisses" before activation, the large tubings are hooked up in reverse.



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