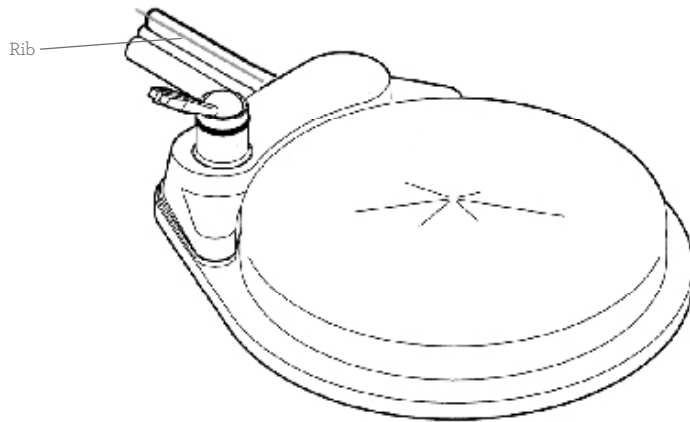
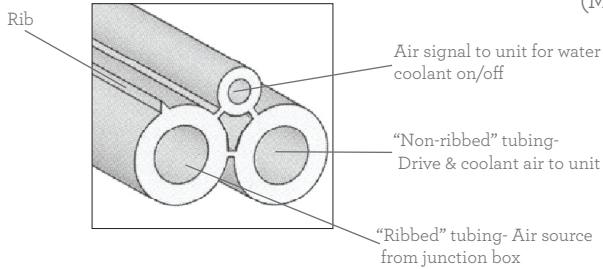


## 3 Hole Foot Control Installation

(Model #04-02 With Water On/off)



- Step 1-** Turn the unit off.
- Step 2-** Note where each line of your existing foot control is connected & disconnect.
- Step 3-** The large “ribbed” tubing connects to the source of air in the junction box. The “rib” runs the length of the tubing, like a seam. The large “non-ribbed” tubing connects to unit for drive & coolant air. The small tubing connects to the unit for an air signal to activate the water coolant valve.
- Step 4-** Trim the flash from the end of the tubing & slip sleeve clamps over with the internal bevel facing the end of the tubing.
- Step 5-** Slip the tubings over the barbs & lock tubing by sliding sleeve clamp over tubing portion on the barbs with a pliers or sleeve tool.
- Step 6-** Turn unit on & test for leaks & proper function.
- Note-** Take care not to break barbs when installing tubings & clamps. Inserting tubing ends in hot water will further aid this process. If the foot control “hisses” before activation, the large tubings are hooked up in reverse.