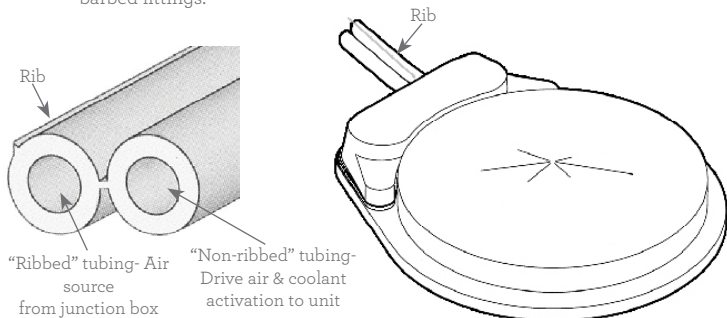


2 Hole Foot Control Installation

(Model #'s 04-01 & 04-20 — 04-01 shown)

- Step 1-** Turn the unit off.
- Step 2-** Note where each line of your existing foot control is connected & disconnect.
- Step 3-** The “ribbed” tubing connects to the source of air in the junction box. The “rib” runs the length of the tubing, like a seam. The “non-ribbed” tubing connects to unit for drive air.
- Step 4-** Trim the flash from the end of the tubing and slip sleeve clamps onto tubing with the internal bevel facing the end of the tubing.
- Step 5-** Slip the tubing over the barbs making certain that sleeve tools are already over the tubing & pushed back.
- Step 6-** Lock tubing by using pliers or sleeve tool to slide sleeve clamps down over tubing & barbs.
- Step 7-** Turn unit on and test for leaks and proper function. If the foot control “hisses” (audible air leak) constantly when the unit is on - the two tubes have been reversed. Disconnect, switch and re-attach.
- Note-** Take care not to break barbs when installing tubing and clamps. Inserting tubing ends in hot water will soften the tubing making it easier to slide over barbed fittings.



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