



1. Install new dowel pins into the Cylinder head (illustration 3 & 4)

2. Install the valve cover with new gasket onto the Cylinder head at an angle by placing the intake side first so that slots on the valve cover go under the Camshaft bearing ledge.



3. Pre-thread by hand ground studs into (illustration 26,30,31) Install remaining screws and washers into the valve cover—torque down using a 3NM Torque wrench provided with the valve cover in the order of the illustration. (Deep socket included for the ground studs)