

TORQUE SETTINGS CHART

ITEM	MOUNTING POSITIONS DESCRIPTION	DIAMETER (mm)	TORQUE SETTING (N.m)
1	Lower L&R Mounting Supports of Controller	M6	8N.m
2	Fr. Brake Disc Fixing	M5	8~10N.m
3	Rr. Brake Disc Fixing	M6	12N.m
4	Rr. Sprocket Fixing	M8	20~30N.m
5	Rr. Absorber, Rock Arm, Connecting Rod	M8	25~30N.m
6	Belt Screw Tighten	M6	15N.m
7	Output Shaft Sprocket Screw Tighten	M6	15N.m 20N.m
8	Motor L&R Mounting Support	M8	
9	Fr. Belt Pulley Tighten Nut	M12	40~50N.m
10	Support and Connecting Support for L&R Foot Peg	M10	40~45N.m
11	Battery Lower Support Plate Tighten	M6	8N.m
12	Connecting Plate Tighten Bolt	M6	10N.m
13	Handle Bar Stem Tighten Bolt	M6*25	8N.m
14	Handle Bar and Handle Bar Stem Tighten Bolt	M6	5-6N.m
15	Fr. Wheel Axle Tighten	M12	20~30N.m
16	Fr. Disc Brake Tighten	M6	15N.m
17	Rear Fork Axle Tighten	M10	35N.m
18	Seat Frame and Main Frame Tighten	M8	20N.m
19	Seat Tighten Nut	M6	8N.m
20	Connecting Frame and Main Frame Tighten	M8	30N.m
21	Rear Absorber, Frame, Rear Fork	M8	35~40N.m
22	Rr. Wheel Axle Tighten	M12	55~60N.m
23	Rr. Disc Brake Tighten	M6	12N.m
24	Motor Fixing	M8	25N.m
25	Controller and Controller Mounting Support Tighten	M6	8N.m
26	Foot Pegs and Frame Tighten	M8	35N.m
27	Controller Lower Protection Cover Tighten Bolt	M8	20N.m