

SEPLOS SMART 16S 200A BATTERY (LFP) MANAGEMENT SYSTEM USER MANUAL

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1. Application

This is the full-featured Battery Management System (BMS) that designed to monitor 16s LFP battery pack at 200A rate. The BMS offers protection and recovery to individual cell over/under voltage, pack over/under voltage, charge/discharge over current, high/low temperature and short circuit. And accurately calculates the SOC and SOH status. As well as keeps voltage balancing during charging and discharging. And could also monitors parameter settings and data through computer via RS485 interface. (Baud rate 19200.)

2. Features

2.1 Cell and pack voltage detection

By detecting the cell voltage in real-time, BMS provides over/under voltage warnings and protections. At the temperature of $0 \sim 45^{\circ}$ C, the measured voltage difference is about ±10mV. While at the temperature of -20 ~ 0°C and 45 ~ 70°C, the measured voltage difference is ±30mV. The warning and protection threshold value can be configurable through software.

2.2 Cell/ambient/MOSFET temperature detection

By detecting the temperature of cells (4 of the 16 cells), ambient temperature, and temperature of PCB board in real-time via NTC, BMS provides high/low temperature warnings and protections. The measured difference is $\pm 2^{\circ}$ C.

Cell temperature sensor NTC value is $10K\Omega$, and B-value at 3435.

The warning and protection threshold value can be configurable through software.

2.3 Charging/discharging current detection

With the current sense resistors in the charging/discharging circuit, BMS detects and monitors the the input and output current in real-time, and provides over current warnings and protections. When the temperature rise is less than 40°C, the measured accuracy is up to $\pm 1\%$. The warning and protection current threshold can be configurable through software.

2.4 Short circuit protection

BMS features short-circuit detecting and protecting function.

2.5 Pack capacity and cycle life calculation

BMS calculates the remaining capacity in real-time. The BMS get the capacity at the first time when the battery pack complete a full charging and discharging cycle. And the SOC calculating accuracy is $\pm 5\%$.

BMS counts the number of how many charging/discharging cycles a battery has experienced as aging. When the accumulated discharge capacity is equal to 80% of the design capacity. The cycle count increases.

The capacity parameters can be configurable through software.

2.6 Charging/discharging MOSFET

Low impedance, high current MOSFET is the optimized design for the power-on, zero handoff and charging voltage withstanding for large capacitive loads backup power supply.

When in charging or standby status, each cell can be equalized. Which will greatly increases battery life span and cycle life. The voltage and voltage difference threshold value can be configurable through software.

2.7 LED indicator

There are 6 LED indicators. 4 white LED indicators for SOC status. 1 red LED indicator for warning, protection, and fault indicating. And 1 white LED for battery standby, charging and discharging status.

2.8 Standby mode

BMS features auto sleeping function.

Automatically standby:

- If the battery didn't charge/discharge for 48 hours. The BMS will enter standby mode automatically.
- If the battery is in discharge protection status, and maintains communication for 1 minutes. The BMS will sleeping automatically.

Manually standby:

- Hold the 'reset' button for 6 seconds. The indicators lighten in order.
 And the BMS enters into sleeping.
- To disconnect the external switch, the battery pack will entering standby mode.

Sleeping mode function is configurable through software.

2.9 Power on/off with master pack

Paralleled battery packs could be powered on with one-click. When the battery packs are connected in parallel, BMS needs to setup address via DIP switch. If the DIP address is correctly set, power on/off the master pack, all the slave packs can be powered on/off together. (If each pack with different voltage, and there's current output between the paralleled packs, slave packs cannot be powered off.)

2.10 CAN/RM485/RS485 interface

CAN BUS could realize communication between battery and inverter. And CAN communication has different protocol according to different inverters. (Seplos Default CAN protocol is compatible with Pylontech, Goodwe, DEYE, TBB, protocol. To switch protocols through software, there are optional Growatt, Victron, SMA, Sofar, Solis, and Studer protocols.)

RS485 communication could realize communication between battery and inverter. And CAN communication has different protocol according to different inverters. (RS485 could recognize the Pylontech, Growatt, and SRNE protocol)

RS485 communication could realize data monitoring, operation controlling and parameter setting through computer or other devices via telemetering, telesignalization, remote regulating and remote control commands.

2.11 Parallel communication

Connect the battery packs through RS485. And setup address with 8 DIP switches.

Two ways to check the paralleled packs information:

- Connected the paralleled packs with RS485 interface. Then contented with master computer.
- Connected the paralleled packs with RS485 interface. Then connect the master pack with inverter via CAN/RM485 interface.

2.12 Battery information storage

Each time the battery system changes status, BMS will save the data information, which including warning, protection triggering and

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releasing data. BMS can also save the data information of a certain period of time by setting start time, end time and time interval. Up to 300 historical data can be recorded and stored. And all the data can be read, and save as excel through master computer.

2.13 Battery parameter configuration

Voltage of individual cell, total voltage, charging and discharging over current, high or low temperature of cell and ambient, cell balancing and equalization, the numbers of cells in series, battery capacity and other battery management parameters can all be configurable through software.

2.14 Battery function configuration

Manage voltage, temperature, and current related monitoring and controlling functions, as well as capacity calculating function through software.

2.15 Precharge

The pre-charge function will be activated at the moment when BMS or discharge MOSFET powered on. The pre-charge time range is 1mS - 5000mS. This function will effectively protect BMS from short circuit. And it is specially designed for the application of capacitive load.

2.16 Dry contact

BMS features two circuit of dry contact output for,

 SOC warning and protection, low voltage warning and protection, temperature abnormal warning and protection, over charging/discharging warning and protection, over voltage warning and protection.

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 Temperature sensor failure warning, cell voltage difference failure, transience over current protection, short circuit protection, and cell over voltage protection + 30mV.

2.17 Aerosol supportable

BMS supports abnormal information transmit via aerosol dry contact and remind customer about the abnormal status.

2.18 Bluetooth

We can monitor and configure the functions, parameters, and warning information through Bluetooth APP.

- Battery information
- The communication between BMS and inverter
- Warning status, parameters, and function switch configuration
- Paralleling information
- English version available

2.19 Compensation

Long copper bus bars, or wires would cause large voltage difference. If the voltage difference is too large, check the connectors between the two cells. The voltage difference caused by long bus bars and wires could set voltage compensation through upper computer system.

Check the voltage difference between the long bus bars, or wires when discharging, and calculate the resistance compensation according to resistance=voltage difference/current. And set the resistance value with upper computer system. The default resistance compensation is between the anode of 9th battery and cathode of 13th battery. Another two resistance compensation reserved for special occasions.

Note: Please confirm with SEPLOS before setting the resistance

compensation value to ensure the consistency of cells.

2.20 Charging current limiting

There are two kinds of current limitation to meet different needs. That is active current limitation and passive current limitation.

• Active current limitation:

When at the charging status, the current limitation MOSFET keeps being connected. And the charging current will be limited to 10A.

• Passive current limitation:

When at the charging status, the charging MOSFET keeps being connected. Once the charging current reaches over current warning threshold (The default threshold value is 100A.), the charging current limitation will be activate. And the charging current will decrease to 10A. BMS will detect the charging current every 5 minutes, and check whether the charging current could activate passive current limitation. (The default passive current limitation threshold is edible.)



2.21 Automatically identification

If the automatically identification functions switched on, each paralleled battery pack can distribute identifications according to wiring connections. No need to dial DIP switches.

2.22 BatteryMonitor software

Software name is BatteryMonitor. It is available in Chinese and English version. (Load the corresponding language agreement.) Check the installation guide for installation.

Download the software with this link:

https://drive.google.com/drive/folders/10pxgNLHovcDZRVGrCZsSkfecBr Rw-AdW?us p=sharing

2.23 Firmware updating

Upgrade the firmware via RS485 interface.

3. Diagram



4. Electrical features

| ltem | Min. | Max. | Туре | |
|----------------------------------|-------|-------|-------|--|
| Standard working voltage | 40V | 59V | 48V | |
| Standard charging voltage | 30V | 60V | 54V | |
| Working temperature range | -20°C | 70°C | 25°C | |
| Storage temperature range | -40°C | 85°C | 25°C | |
| Working humidity | 10% | 85% | / | |
| Continuously charging current | / | 110°C | 100°C | |
| Continuously discharging current | / | 110°C | 100°C | |
| Discharge output impedance | <2mΩ | | | |
| Power consumption | <40mA | | | |
| Sleeping mode power consumption | | 50uA | 0uA | |

5. Basic parameters

5.1 Parameter setting

5.1.1 Individual cell over voltage parameters

| Individual cell over voltage parameter | | | | | |
|--|--------|----------------------------------|---|---|---|
| Functions | Status | ltem | Default | Configurable Range | |
| | | Over voltage warning | 3500mV | Over voltage warning recovery - over voltage protection | |
| Over | | Over voltage warning recovery | 3400mV | 3000mV - over voltage warning | |
| voltage warning | ON | | Under voltage warning | 2900mV | Under voltage protection - under voltage warning recovery |
| warning | | Under voltage warning recovery | 3100mV | Under voltage warning - 3300mV | |
| | | Over voltage protection | 3650mV | Over voltage warning - 4500mV | |
| | | Over voltage protection recovery | 3400mV | Over voltage warning recovery - over voltage protection | |
| over voltage ON | | Over voltage recovery condition | voltage reco 2. The rema the intermit | al cell voltage decrease to over overy threshold. aining capacity lower than 96% of itent power supply. ions should be satisfied. | |
| protection | | | Output curr | ent ≥1A | |

| Individual cell low voltage parameter | | | | | | |
|---------------------------------------|--------|------------------------------------|------------------|---|--|--|
| Functions | Status | Item | Default | Configurable Range | | |
| | | Under voltage protection | 2700mV | 1500mV - under voltage protection recovery | | |
| | | Under voltage protection recovery | 2900mV | Under voltage protection - under voltage warning | | |
| under voltage protection | ON | Under voltage protection condition | protection th | lividual cell gets under voltage nreshold, BMS maintain ion with inverter for 1 minutes and | | |
| | | Under voltage protection recovery | Input current≥1A | | | |

5.1.2 Individual cell low voltage parameters

5.1.3 Pack over voltage parameters

| | Pack over voltage parameter | | | | | |
|--------------------|-----------------------------|---|---|--|--|--|
| Functions | Status | Item | Default | Configurable Range | | |
| | | Over voltage warning | 56.0V | Over voltage warning recovery - over voltage protection | | |
| | ON | Over voltage warning recovery | 54.0V | 53.0V - over voltage warning | | |
| Over voltage | | Under voltage warning | 46.4V | Under voltage protection - under voltage warning recovery | | |
| warning | | Under voltage warning recovery | 48.0V | Under voltage warning - 55.0V | | |
| | | Over voltage protection | 57.6V | Over voltage warning - 60.0V | | |
| | | Over voltage protection recovery | 54.0V | Over voltage warning recovery - over voltage protection | | |
| Over ON protection | | Over voltage protection recovery conditions | Individual cell voltage decrease to over voltage recoverythreshold. The remaining capacity is lower than 96% of the intermittent power supply. Both conditions should be satisfied. | | | |
| | | | Output curre | nt≥1A | | |

| Pack low voltage parameter | | | | | | |
|--------------------------------|-----------------------------------|--|--|---|--|--|
| Functions | Status | Item | Default | Configurable Range | | |
| | | Under voltage protection | 41.6V | 36.0V - under voltage warning recovery | | |
| | Under voltage protection recovery | 46.0V | Under voltage protection - under voltage warning | | | |
| Under voltage protection | ON | Under voltage protection condition | protection tl communicat | tal voltage gets under voltage hreshold, BMS maintain ion with inverter for 1 minutes and | | |
| | | Under voltage protection recovery conditions | powered off. Input current≥1A | | | |

5.1.4 Pack low voltage parameters

5.1.5 Cell high/low temperature (charging) parameters

| Cell high/low temperature (charging) parameters | | | | | | |
|---|--------|---|----------------|---|--|--|
| Functions | Status | Item | Default | Configurable Range | | |
| | | High temperature warning | 50 ℃ | High temperature warning recovery - high temperature protection | | |
| | | High temperature warning recovery | 47 °C | 35℃ - high temperature warning | | |
| | | High temperature protection (charging) | 55 ℃ | High temperature protection recovery - 80 $^\circ\!\mathrm{C}$ | | |
| | | High temperature protection recovery | 50 ℃ | High temperature warning recovery - high temperature protection | | |
| Cell temperature ON (Charging) | ON | Low temperature warning | 2°C | Low temperature protection - low temperature warning recovery | | |
| | | Low temperature warning recovery (charging) | 5°C | Low temperature warning - $10^\circ \! \mathrm{C}$ | | |
| | | Low temperature protection | - 10 °C | -20 $^\circ\!\!\mathbb{C}$ - low temperature protection recovery | | |
| | | Low temperature protection recovery | 0°C | Low temperature protection - low temperature warning recovery | | |

| Cell high/low temperature (discharging) parameters | | | | | |
|--|--------|--------------------------------------|---------------|---|--|
| Functions | Status | Item | Default | Configurable Range | |
| | | High temperature warning | 52 ℃ | High temperature warning recovery - high temperature protection | |
| | | High temperature warning recovery | 47 ℃ | High temperature protection recovery - 80 $^\circ \!$ | |
| | | High temperature protection | 55 ℃ | High temperature warning recovery - high temperature protection | |
| | | High temperature protection recovery | 50 ℃ | High temperature warning recovery - high temperature protection | |
| Cell temperature | | Low temperature warning | -10°C | Low temperature protection - low temperature warning recovery | |
| (Discharging) | | Low temperature warning recovery | 3 ℃ | Low temperature warning - 10° C | |
| | | Low temperature protection | - 15 ℃ | $-30^\circ\!\mathrm{C}$ - low temperature protection recovery | |

5.1.6 Cell high/low temperature (discharging) parameters

5.1.7 Ambient high/low temperature parameters

| Ambient high/low temperature parameters | | | | | | | |
|---|--|---|---|---|--|--|--|
| Functions | Status | Item | Default | Configurable Range | | | |
| | | High temperature warning | 50 ℃ | High temperature warning recovery - high temperature protection | | | |
| | | High temperature warning recovery | 47 ℃ | -20 $^\circ\!\!\mathbb{C}$ - high temperature warning recovery | | | |
| | | High temperature protection | 60 ℃ | High temperature protection recovery -80 $^\circ\mathrm{C}$ | | | |
| | | High temperature protection recovery | 55 ℃ | High temperature warning recovery - high temperature protection | | | |
| Ambient temperature | ON | Low temperature warning | 0 °C | Low temperature protection - low temperature warning recovery | | | |
| | Low temperature warning recovery Low temperature protection Low temperature protection recovery | | 3 ℃ | Low temperature warning - 60 $^\circ\!\!\!{}^\circ\!\!\!{}^\circ\!\!\!{}^\circ$ | | | |
| | | -10°C | -30 $^\circ \!\!\!\!\!^{\rm C}$ - low temperature protection recovery | | | | |
| | | | 0 °C | Low temperature protection - low temperature warning recovery | | | |

| MOSFET high/low temperature parameters | | | | | | |
|--|---|---------------------|---------------|---|--|--|
| Functions | Status | Item | Default | Configurable Range | | |
| | | High temperature | 90 °C | High temperature warning recovery - | | |
| | | warning | | high temperature protection | | |
| | | High temperature | | | | |
| MOSFET | ON High temperature protection High temperature protection recovery | warning recovery | 85 ℃ | 60 $^{\circ}$ C − high temperature warning | | |
| temperature | | High temperature | | | | |
| | | protection | 100 °C | High temperature warning - 120 $^\circ\!$ | | |
| | | High temperature | or °C | High temperature warning recovery - | | |
| | | protection recovery | 85 ℃ | high temperature protection | | |

5.1.8 MOSFET high/low temperature parameters

5.1.9 Charging current limiting parameters

| Charging current limiting parameters | | | | | |
|--------------------------------------|--------------------------------|--------------------------------------|--|--|--|
| Functions | Status | Item | Default | Configurable Range | |
| | Active current limiting OFF | | When the charger current>10A, current limiting activated. | | |
| Current limiting | Passive current limiting | 10A | When the charger current>charging over current warning (configurable), current limiting activated. | | |
| (charging) | ON | Charging current limiting time delay | 5 min | After the current limiting being activated, BMS re-check the current to judge whether to maintain current limiting. | |

5.1.10 Charging over current parameters

| | Charging current limiting parameters | | | | | | |
|-------------------------|--------------------------------------|---|------------|---|--|--|--|
| Functions | Status | Item | Default | Configurable Range | | | |
| Over current | | Over current warning | 200A | Charging over current warning recovery - charging over current protection | | | |
| warning (charging) | ON | Over current warning recovery | 195A | 0A - charging over current warning | | | |
| | | Over current protection | 210A | 0A~150A | | | |
| Over eurrent | | Over current protection | 10S | Configurable | | | |
| Over current protection | | time delay | | | | | |
| (charging) | ON | Over current protection recovery conditions | After 60 s | ects any output discharge current. seconds, the protection recovers | | | |
| | | | automati | ically. | | | |
| Effective charging | Charging | g current (in) | 1000mA | | | | |
| current | Charging | g current (out) | 700mA | | | | |

5.1.11 Discharging over current parameters

| | Discharging over current parameters | | | | | | |
|--------------------|-------------------------------------|---|---|---|--|--|--|
| Functions | Status | Item | Default | Configurable Range | | | |
| Over | ON | Over current warning | -205A | Over current protection - over current warning recovery | | | |
| current warning | | Over current warning recovery | -203A | Over current warning -0A | | | |
| | | Over current protection | -210A | Transient over current protection - 0A | | | |
| Over current | | Over current protection time delay | 105 | Configurable | | | |
| protection | ON | Over current protection recovery conditions | BMS detects any input charge current. After 60 seconds, the protection recovers automatically. | | | | |

| | Transient over current parameters | | | | | | |
|---------------------------|-----------------------------------|------------------------------------|--|---|--|--|--|
| Functions | Status | Item | Default | Configurable Range | | | |
| | | Over current protection | -300A | Discharge over current protection - 300A | | | |
| | | Over current protection time delay | 30mS | Configurable | | | |
| Over current | ON | Over current protection recovery | BMS detects any input charge current. After 60 seconds, the protection recovers automatically. | | | | |
| protection (Transient) | | Over current lock | | uously over current for 2 times. er current lock times exceeded. | | | |
| | OFF | Over current lock times | 5 times | | | | |
| | | Over current lock release | Connected with charger | | | | |

5.1.12 Transient over current parameters

5.1.13 Short circuit parameters

| | Short circuit parameters | | | | | | | |
|---------------|---|--|---|---------------|--|--|--|--|
| Functions | Status | Item | Default Configurable Range | | | | | |
| | | Short circuit protection | 1. Programmed into the software (can not be edited) | | | | | |
| | ON | current value and time delay | 2. Cannot | be turned off | | | | |
| | UN | Short circuit protection | BMS detects any input charge current. | | | | | |
| Short circuit | | recovery After 60 seconds, the protection recovers automatic | | | | | | |
| protection | ON | Short circuit protection lock | Continuously short in the output circuit. The over current protection lock times exceeded. | | | | | |
| | | Short circuit protection lock times | 5 times | | | | | |
| | | Short circuit protection lock release | Connected with charger | | | | | |
| Effective | Discharge current (in) Discharge current (out) | | -1000mA | | | | | |
| discharging | | | -700mA | | | | | |
| current | | | | | | | | |

5.1.14 Cell balance parameters

| Short circuit parameters | | | | | | | |
|--------------------------|--------------------|----------------------------------|---|--------------------|--|--|--|
| Functions | Status | Item | Default | Configurable Range | | | |
| | ON | Standby balance | When there is no charging and discharging current flow, the standby equalization will be activated. | | | | |
| | | Standby time | 10 hours | configurable | | | |
| | ON | Charging equalization | When at the charging or float charging status, the charging equalization will be activated. | | | | |
| | | Activate voltage | 3350mV | Configurable | | | |
| Cell balance | Balance conditions | Activate voltage difference | 30mV | | | | |
| | | End voltage | 20mV | | | | |
| | ON | Temperature | According to the temperature range of no equalization (ambient temperature) | | | | |
| | | No equalization high temperature | 50 ℃ | | | | |
| | | No equalization low temperature | 0°C | Configurable | | | |
| | | Voltage difference | 500mV | | | | |
| Cell failure | ON | Voltage difference recovery | 300mV | Configurable | | | |

5.1.15 Cell balance parameters

| Capacity parameters | | | | | | | |
|---------------------|---------------------------------|--|-------|---|--|--|--|
| | Nominal capacity | r | 200AH | 5-300Ah | | | |
| | Remaining capacity | Calculated accordingly to the cell voltage | | Configurable | | | |
| Capacity | Cycle life accumulated capacity | 80% Cyc | | cle life (configurable) | | | |
| | ON | Remaining capacity warning | 15% | | | | |
| | ON | Remaining capacity protection | 5% | Output current flow will be cut off. | | | |

5.1.15 Other parameters

| Pre-charging BMS power consumption | 2000ms ON | 0-5000ms Longest standby time | once the BMS powered on. 48 hours (Do not connected with | | | |
|--|----------------------------------|-------------------------------------|--|-----------------|--|--|
| | | Start heating temperature | 0°C | Configurable | | |
| Heating | ON | Stop heating temperature | 10 ℃ | | | |
| | | Heating function activation | When connected with charger, and the cell temperature reaches the setting value, the heating function activated. Heating function disabled when at standby and discharge status. | | | |
| External | OFF | When at the s | tandby status, the BMS can be al switches. | powered on/off | | |
| LCD screen | ON | Monitoring so and current. | ftware to check the cell volta | ge, temperature | | |
| Charging activating | ON | 1 minutes | The BMS powered off after under voltage protection. Press the button for recovering from protection status and activate output current. | Configurable | | |
| Compensating impedance | Compensation 1 Compensation 2 | Om Ω Om Ω | 9 13 | Configurable | | |

5.2 Working mode

5.2.1 Charging mode

When a charger was detected, and the charger voltage is 0.5V+ more than the battery voltage, BMS will turn on the charging MOSFET. And when the charging current reaches the effective charging current value, BMS enters charging mode. At charging mode, charging and discharging MOSFET are both turned on.

5.2.2 Discharging mode

When a loads was detected, and the discharging current reaches the effective charging current value, BMS enters discharging mode.

5.2.3 Standby mode

When the BMS not in charging mode, nor discharging mode, it enters standby mode.

5.2.4Power off mode

When the battery standby for 48 hours, and the battery is in under voltage protection status, or to press the reset/external switches, then the BMS will enter power off mode.

BMS activation conditions:

1. Charging to activate

2. Activate with 48V voltage

3. Press the power switches

5.3 LED indicator

5.3.1LED lights

One running indicator (Green)

One warning indicator (Red)

And four capacity indicator (Green)

| | • • • | | • | |
|----|-------|-----|---|--|
| sc | ALARM | RUN | | |

5.3.2 Capacity indicators

| Status | Charging | | | | Discharging | | | |
|----------|----------|-------|-------|-------|-------------|-------|-------|-------|
| Capacity | L4 🔵 | L3 🔵 | L2● | L1 🔵 | L4 🔵 | L3 🔵 | L2● | L1 🔵 |
| 0-25% | OFF | OFF | OFF | Blink | OFF | OFF | OFF | Green |
| 25%-50% | OFF | OFF | Blink | Green | OFF | OFF | Green | Green |
| 50%-75% | OFF | Blink | Green | Green | OFF | Green | Green | Green |
| ≥75% | Blink | Green | Green | Green | Green | Green | Green | Green |
| Running | Green | | | | | Bli | ink | |

5.3.3 Lights blinking explanation A

| Blink Type | Lighten TIEM | OFF TIME |
|------------|--------------|----------|
| Blink A | 0.255 | 3.755 |
| Blink B | 0.55 | 0.5S |
| Blink C | 0.55 | 1.55 |

5.3.4 Running status indicators

| | | RUN | ALM | SOC | | | | |
|-----------|-----------------------|---------|---------|-------|-----------|---------|-------|--------------|
| SYSTEM | RUNNING | | • | | | | | REMARK |
| OFF | SLEEPING | OFF | OFF | OFF | OFF | OFF | OFF | OFF |
| STANDBY | RUNNING | Blink A | OFF | OFF | OFF | OFF | OFF | Standby |
| | | | | Accor | ding to t | he rema | ining | |
| | RUNNING | Green | OFF | | сара | acity | | LED Blink B |
| | Over current | | | Accor | ding to t | he rema | ining | |
| | warning | Green | Blink B | | сара | icity | | LED Blink B |
| | Over voltage | | | | | | | |
| CHARGE | protection | Blink A | OFF | OFF | OFF | OFF | OFF | |
| | Temp. And over | | | | | | | |
| | current protection | Blink A | Blink A | OFF | OFF | OFF | OFF | |
| | RUNNING | Blink C | OFF | Accor | ding to t | he rema | ining | |
| | warning | Blink C | Blink C | | сара | acity | | |
| | Temp. Over | | | | | | | |
| | current, short | | | | | | | |
| DISCHARGE | circuit protection | OFF | RED | OFF | OFF | OFF | OFF | |
| | Under voltage | | | | | | | |
| | protection | OFF | OFF | OFF | OFF | OFF | OFF | No discharge |

6. Function intoduction

6.1 Standby

When the BMS is well-connected, and the battery is not in over/under voltage, over current, short circuit or high/low temperature protection status, press the reset button to activate the BMS. Then the LED

indicator lighten in order. And the BMS is in standby status.

At standby status, the running indicator blinks. And the battery pack can be charged and discharged.

6.2 over charging protection and recovery

6.2.1 Cell over charging protection and recovery

When an individual cell voltage exceeds the setting over charging protection threshold, BMS enters over charging protection status. And the battery can not be charged.

Conditions to release the over discharge protection status.

- 1.When the cell voltage decreases to individual cell over charging recovery threshold, and the SOC is lower than 96%.
- 2.When connected with loads.

6.2.2 Pack over charging protection and recovery

Conditions to release the over discharge protection status.

- 1.When the cell voltage decreases to individual cell over charging recovery threshold, and the SOC is lower than 96%.
- 2.When connected with loads.

6.3 over discharging protection and recovery

6.3.1 Cell over discharging protection and recovery

Whenever an individual cell voltage lower than the over discharge protection threshold, BMS enters over discharge protection status. And the battery can not be charged. After maintaining communication with inverter for one minutes, the BMS will power off.

BMS can be activate by pressing reset button, or charging. And BMS will detects the voltage and check whether the voltage reaches the recovery

threshold.

6.3.2 Pack over discharging protection and recovery

When the pack total voltage decrease to the over discharging protection threshold, discharging MOSFET will be disconnected and battery pack can not be discharged. The BMS enters over discharge protection status. After maintain communication for one minutes, BMS will shut off automatically.

BMS can be activated by pressing 'reset' button or charging. After being activated, BMS detects the pack total voltage, and check whether the total voltage reach the recovery threshold.

6.4 Charging over current protection and recovery

If the charging limitation function is turned off, the charging over current protection will be activated once the charge current being too large. When charging current value exceeds the setting over current threshold, and with enough the time delay, BMS enters charging over current protection. And the battery can not be charged.

Two ways to recover from charging over current protection.

- BMS will recover charging automatically after a certain time (default time). And detects the charging current value at the same time to check whether the current value reaches recovery threshold.
- Charging over current protection can be released by discharging.

6.5 Discharging over current protection and recovery

When the discharging current exceeds over current protection threshold, and with enough time delay, BMS enters discharging over current protection. And the battery can not be discharged.

BMS will recover discharging automatically after a certain time (default

time). And detects the discharging current value at the same time to check whether the current value reaches recovery threshold.

For discharging over current protection, there's transient current and discharge current. The recovery condition is the same. But when the transient over current protection times reaches the lock time threshold, only charging or restarting could release the protection.

6.6 Temperature protection and recovery

There are six temperature sensing leads to detects and monitors the temperature in real-time.

6.6.1 High temperature protection and recovery

When at the discharging status, any cell temperature (There are four NTC for cell temperature detecting.) exceeds the high temperature protection threshold, BMS enters high temperature protection status. And the battery can not be charged or discharged.

When detecting the cell temperature decreased to high temperature recovery threshold, BMS recovers charging/discharging functions.

6.6.2 Low temperature protection and recovery

When at the charging status, any cell temperature decreased to the low temperature protection threshold, BMS enters low temperature protection status. And the battery can not be charged or discharged. When detecting the cell temperature exceeds the low temperature recovery threshold, BMS recovers charging/discharging functions.

6.6.3 Ambient temperature and MOSFET temperature

When detecting the ambient temperature exceeds ambient temperature warning threshold, BMS enters high temperature warning status.

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When detecting the MOSFET temperature exceeds the MOSFET temperature protection threshold, BMS enters Mosfet high temperature protection status.

6.7 Cell balance

BMS could balancing individual cell at standby and charging mode through power consumption circuit. When any individual cell voltage is higher than equalization start voltage and the voltage difference exceeds the threshold, the equalization circuit flows. The equalization start voltage threshold is configurable.

When connected with charger or the voltage difference lower than setting threshold, equalization stops.

| Function | Definition |
|-----------------|---|
| | BMS can be activated by pressing reset button at sleeping |
| Power on/Start | mode. The LED indicators will be lighten one by one. Then |
| 1 | the BMS enters running status. |
| | BMS will enter sleep mode if hold the reset button for 3 |
| Power off/Sieep | seconds at standby or discharging mode. The LED indicators will blink one by one. Then enters sleep mode. |
| | |

6.9 Storage

BMS comes with data storage module, the data includes protection and warning status, protection and warning recovery time, individual cell voltage, pack cell total voltage, charging/discharging capacity, current and temperature. BMS could record the information of a certain period of time through upper computer system. No less than 300 pieces of information can be stored. And all the data can be saved into your computer as excel files.

7. Size and dimension



8. Appearance





8.1 Wire introduction



8.2 Wiring

Connection: B- \rightarrow WIRE HARNESS A \rightarrow WIRE HARNESS B \rightarrow B+ \rightarrow P+ \rightarrow charger/loads \rightarrow P- (After wiring, press the reset button to activate the BMS.)

Disconnection: unconnected charger or loads, turn off the BMS and disconnect WIRE HARNESS B \rightarrow WIRE HARNESS A \rightarrow B-

Input and output:

Charging: Connect the positive of charger with BMS P+, and the negative of the charger with BMS P-.

Discharging: Connect the positive of loads with BMS P+, and the negative of the loads with BMS P-.

9. Communication introduction

9.1 CAN and RM485

BMS transmit information through CAN interface. Buad rate 500KBITS/S. CAN interface applies 8P8C connectors. And CAN connector communicates with inverter or CAN TEST. RS485 collect the information. Then CAN transmit the battery pack information to PCS. CAN connector definition:



| PINS | DEFINITION |
|------|------------|
| 1/8 | RS485-B |
| 2/7 | RS485-A |
| 4 | CAN-H |
| 5 | CAN-L |
| 3/6 | GROUND |

9.2 RS485

BMS could collect battery pack information through RS485 communication.

Baud rate: 19200bps. RS485 interface applies 8p8c connectors.

RS485 connectors definition:



| PINS | DEFINITION |
|------|--------------------|
| 1/8 | RS485-B |
| 2/7 | RS485-A |
| 3/6 | GROUND |
| 4/5 | Internal |
| | communication (NC) |

9.3 Parallel

When connected in parallel with RS485 connectors. CAN connectors act as upper communication interface. End devices could get the collected battery information through CAN interface.

RS485 connector connection:



9.4 DIP switch

DIP ADDRESS: If the battery packs is connected in parallel, the DIP address identifies each pack with different addresses.

Bit 1 to 4 for different address of paralleled packs. Bit 5 to 8 for the quantity of slave packs. Check Appendix for details.

9.5 Auto-identification



10. LCD screen







11. Safety precautions

- The BMS can not be connected in series.
- The components of the BMS withstand voltage of 100V most.
- Do not connect the external switch with other devices without permission. Or SEPLOS will not responsible for any damage that cause.
- Do not make any contact with the surface of battery cell when installing. Or the cell may be damaged.
- Do not make any contact with the components of the PCB. Or the PCB may be damaged.
- Operating at dry and dust free room.
- Check if the BMS is correctly connected if no voltage input and output after instillation.
- Follow the guidance and use of conditions specified in the data sheet.
- All right reserved.

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