

# Single-Ply Etching Primer

## Technical Product Data



### Product Use & Description

Marlin Single-Ply Etching Primer is a fast drying primer designed to help promote adhesion over white single-ply roofing systems such as TPO, PVC, and Hypalon. This product is intended to be used in conjunction with the Marlin Silicone Top Coat product, however it does resist ponding water as a stand alone product.

### Physical Properties

Solids by Weight ASTM D-1644	12 ( $\pm$ 3)%
Specific Gravity	.88 @ 77°F
VOC	<250 g/L
Tack Free Time	15-30 Min.
Cure Time	1-2 Hrs.
Clean Up	Mineral Spirits
Shelf Life	12 Months

*The above information is based upon information reasonably available to Marlin Coatings, LLC at the time of publication. This is not to be constructed as a warranty or guarantee, expressed or implied.*

### Packing & Shelf Life

Available in 5 gallon pails. Gray is the only color available.

The product should be stored in the original unopened container for up to 12 months from the manufacture date between the temperature range of 40-80 degrees Fahrenheit.

### Application Information

Proper preparation is imperative for the success of any roof coating project. Ensure that the application surface is completely clean, dry, and free of any loose particles. The product can be brush, sprayed, or roll applied with a medium nap roller. Application rate should be .33 Gallons per 100 square feet. Do not apply when inclement weather is imminent.

### Maintenance

Maintenance is key to getting the most out of your roof. At a minimum, your roof should be inspected for damage twice a year, and immediately after any severe weather event. All repairs should be done with like materials.

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#### Clean up

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Clean up of uncured products should be done with mineral spirits.

#### Warranty

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Marlin Coatings offers a variety of warranties ranging from 5-20 years. Please reach out to Christian@marlinroofcoatings.com to discuss details.