



# Dundalk LeisureCraft

## Panoramic Barrel Sauna Assembly Instructions

***The Panoramic Acrylic Dome cannot be exposed to high temperatures for more than 6 hours at a time.***

***Maximum Temperatures at the acrylic dome not to exceed 100 degrees Celsius (212 degrees Fahrenheit).***

***For Safety and warranty purposes, Please respect all minimum distances for the heater installation in saunas with an acrylic dome as referred to in this assembly manual.***

Prior to installation, remove the protective film from the stainless steel pieces.



Install the floor plate centered between the benches at least 16" (41cm) from the inside groove of the dome.



Using 2 people, place the Harvia M3 Heater centered between the benches on the floor plate.

***\* The heater can be positioned a little more to the back of the floor plate so more of the floor plate is out the front to help keep debris and ash of the sauna floor.***



Connect the extension pipes together on top of the heater.

This is to find the placement for the hole you will soon cut out.





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Once the extensions are connected close to the roof of the sauna, locate the center of the pipe and use a pen or pencil to mark the roof.

***\* Once you have your mark, remove the extensions so they are out of your way when cutting.***



In your preferred method, draw a circle  $\frac{1}{4}$ " (6mm) larger than the diameter of the extension pipe.



Start a hole inside your circle with a drill bit or other method, then use a reciprocating saw to cut out the circle as neat as possible.



Place a piece of the pipe through the hole to make sure it fits before moving on to the next steps.



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***\* If the water tank option was not purchased, continue on to the next step.***

Connect the water tank to the stove adapter on top of the Harvia M3.

***\* Spin the water tank until the tap is your desired location.***



***\* If the water tank option was purchased, continue on to the next step.***

Attach the first extension piece to the stove adapter on top of the Harvia M3.



Slip the larger stove pipe through the hole in the roof and then connect it to the extension pipe out of the stove.



Locate the 2 inner Flange pieces.





## Dundalk LeisureCraft Panoramic Barrel Sauna Assembly Instructions



Get a helper to hold the chimney centered in the hole while you place the 2 flange pieces around the pipe.



With the pipe centered, secure the flange pieces to the roof with the provided 1" (25mm) screws in the 2 slotted grooves.



Locate the rubber outer flange.



Slip it snugly over the chimney pipe as shown.



## Dundalk LeisureCraft Panoramic Barrel Sauna Assembly Instructions



Slide the top chimney piece over the bottom chimney pipe.



Pull the rubber flange over the seam where the 2 pipes connect.



Place the tightening clamp around the rubber flange and tighten up with screwdriver.



Using the provided 1" (25mm) stainless steel screws, secure the rubber flange to the sauna roof spacing the screws out as evenly as possible.



## Dundalk LeisureCraft Panoramic Barrel Sauna Assembly Instructions



Connect the cap to the top of the chimney pipe.



Connect the stove handle to the door with the 2 provided screws.



Using a screwdriver or wrench, remove the cover plate off the back of the heater.



Insert the plug that was supplied with heater into the back of pipe.





## Dundalk LeisureCraft Panoramic Barrel Sauna Assembly Instructions



Replace the cover plate.



*\* Rinse the rocks with water before placing in the heater.*

Carefully place the rocks loosely so that the air can circulate through the heater.

**Congratulations on the installation of your Harvia M3 Wood Burning Heater!**

