

# Technical Data Sheet



**Product name:** Pentaprint® PVC PR-M180/23-71/9400-100\_0-ZZZ

**Description:** high impact strength  
suitable for screen printing, UV offset and inkjet-UV

**Quality segment:** Print film  
**Type:** PVC  
**Color:** 1-RG-Grey, crystal clear-000  
**Surface:** Glossy / Glossy-00  
**Additional treatment:** No additional treatment-00

Properties	Standard	Unit	Values
Thickness base film	DIN 53370 / ISO 4593	µm	80 ... 800
Tolerance of Thickness	DIN 53370 / ISO 4593	%	-10 ... 10      200 µm -7 ... 7      201 ... 400 µm -5 ... 5      401 ... 800 µm
Density	DIN EN ISO 1183-2	g/cm <sup>3</sup>	1,31 ... 1,35
Tensile strength, min.	DIN EN ISO 527 test speed V 50 mm/min, measured lengthwise, depending on thickness	MPa	45
Impact strength, min.	DIN EN ISO 8256 measured lengthwise	kJ/m <sup>2</sup>	550
VICAT-softening point	DIN EN ISO 306 method B/50	°C	72 ... 76
Dimensional stability -longitudinal	DIN 53377 storage in oven at 140°C/10min	%	-10,0 ... 0,0      100 µm -7,0 ... 0,0      101 ... 200 µm -5,0 ... 0,0      201 ... 400 µm -4,0 ... 0,0      401 ... 800 µm
Dimensional stability -transverse	DIN 53377 storage in oven at 140°C/10min	%	-2,0 ... 2,0      80 ... 800 µm
Max. temperature load	without remaining change of sizes	°C	55
Cold Break Temperature	DIN EN 1876-2 drop-hammer method	°C	-30
Surface tension, min.	DIN ISO 8296 measured with test inks	mN/m	32 ... 36
Surface reflexion, 20°	DIN 67530; ASTM D-523 measuring angle 20°	GE	100 ... 130

The statements contained herein are for informational purposes only and are true and accurate to the best of our scientific and technical knowledge. This information does not constitute a guarantee or warranty, express or implied, nor does it establish a legally valid contractual relationship. It is the customer's responsibility to determine the suitability of this product for the customer's intended use, and Klöckner Pentaplast does not assume any liability for the customer's use of this product or the information contained herein.

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Klöckner Pentaplast Europe GmbH & Co.KG  
Postfach 1165, 56401 Montabaur  
Industriestrasse 3-5, 56412 Heiligenroth, Germany  
Phone: +49 2602 915 0, Fax: +49 2602 915 297  
kpinfo@kpfilms.com, kpfilms.com

Klöckner Pentaplast of America, Inc.  
P.O. Box 500, 3585 Klöckner Road,  
Gordonsville, Virginia, USA 22942  
Phone: +1.540.832.3600, Fax: +1.540.832.5656  
kpinfo@kpfilms.com, kpfilms.com

Klöckner Pentaplast (Thailand) Ltd.  
64/48 Moo. 4 T. Pluakdaeng,  
A. Pluakdaeng Road, Rayong 21140 Thailand  
Phone: +66.38.927400 Fax: +66.38.955462  
kpsia.salesupport@kpfilms.com, kpfilms.com

## **Regulatory:**

The product corresponds to:

- respective regulations and directives for food contact
- Packaging requirements for heavy metals
- Supplementary confirmations to the above-named points can be issued on request.

## **Storage conditions:**

- Ideal storage conditions between 10 - 30°C (50 - 86°F)
- Ideal RH 40 - 70%
- Should not be stored in direct sunlight and avoid major thermal fluctuation
- Store in original packaging
- Before working up the films should be conditioned a minimum of 24 hours room temperature (15 - 30°C)
- recommended use of the material within one year of production date

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